

Volume 2 - Support Facilities

City of Elgin
Elgin Sports Complex Expansion - Phase 1
14106.002
Issue For Bid
Not For Construction

SECTION 033546 – B - CONCRETE FLOOR SEALER AND HARDENER

PART 1 – GENERAL

1.1 SUMMARY

A. Section Includes:

1. Single application sealer and hardener for new concrete floors.

1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.3 ACTION SUBMITTALS

- A. Product Data: Manufacturer's data sheets, including product specifications, test data, preparation instructions and recommendations, storage and handling requirements and recommendations, and installation methods.

1.4 INFORMATIONAL SUBMITTALS

- A. Material requirements for concrete to which seal and hardener is to be applied, including cement type, water-cement ratio, type of trowel finish, limitations on admixtures, pigments, bonding agents, and bond breakers, etc.
- B. Maintenance instructions, including precautions for avoiding staining after application.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Applicator experienced with installation of product and certified by manufacturer, or applicator experienced with similar products and providing manufacturer's field technician on site to advise on application procedures; and providing adequate number of skilled workers trained and familiar with application requirements.
- B. Mockups: Apply mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
1. Apply mockups on 48-inch-square floor area selected by Architect.
 2. Simulate finished lighting conditions for Architect's and Owner's review of mockups.
 3. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver product in factory numbered and sealed drums, with numbers recorded for Owner's records.
- B. Store products in manufacturer's unopened drums until ready for installation.

1.7 FIELD CONDITIONS

- A. No satisfactory procedures are available to remove petroleum or rust stains from concrete. Prevention is therefore essential. Take precautions to prevent staining of concrete prior to application of sealer and hardener and for minimum of three months after application:
 - 1. If construction equipment must be used for application, diaper all components that might drip oil, hydraulic fluid, or other liquids.
 - 2. Prohibit pipe cutting using pipe cutting machinery on concrete slab.
 - 3. Prohibit temporary placement and storage of steel members on concrete slab.
- B. Do not install products under environmental conditions outside manufacturer's absolute limits.
- C. Do not use frozen material; thaw and agitate prior to use.

1.8 WARRANTY

- A. Provide manufacturer's warranty that a structurally sound concrete surface prepared and treated according to the manufacturer's directions will remain permanently dustproof, hardened and water repellent. If after the specified sealing period the treated surface does not remain dustproof, hardened and water repellent, provide, at manufacturer's expense, sufficient material to reseal defective areas.

PART 2 – PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturer: Subject to compliance with requirements, provide one of following products:
 - 1. Advanced Floor Products; Retro-Plate 99.
 - 2. Curecrete Distribution, Inc.; Ashford Formula.
 - 3. L & M Construction Chemicals, Inc.; FGS Hardener Plus.

2.2 MATERIALS

- A. Seal and Hardener: Water-based chemically-reactive penetrating sealer and hardener, that seals by densifying concrete so that water molecules cannot pass through but air and water vapor can, while allowing concrete to achieve full compressive strength, minimizing surface crazing, and eliminating dusting.

1. Colorless, transparent, odorless, non-toxic, non-flammable.
2. Containing no solvents or volatile organic compounds.
3. USDA approved for food handling facilities.
4. Allowing traffic on floors within 2 to 3 hours, with chemical process complete within 3 months.
5. No change to surface appearance except a sheen developed due to traffic and cleaning.

B. Water: Clean, potable.

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared and are suitable for application of product.
- B. If substrate preparation is the responsibility of another installer, notify Architect and Owner of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Prevent damage to and soiling of adjacent work.
- C. Sealer and Hardener: Prepare, apply, and finish sealer and hardener floor treatment according to manufacturer's written instructions.
 1. Remove curing compounds, sealers, oil, dirt, laitance, and other contaminants and complete surface repairs.
 2. Do not apply to concrete that is less than 30 days' old, unless otherwise recommended by manufacturer.
 3. Apply liquid until surface is saturated, scrubbing into surface until a gel forms; rewet; and repeat brooming or scrubbing. Rinse with water; remove excess material until surface is dry.

3.4 PROTECTION

- A. Protect installed floors until chemical reaction process is complete in accordance with manufacturer's written instructions.

END OF SECTION

SECTION 042000 – B - UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Concrete masonry units.
2. Lintels.
3. Brick.
4. Structural clay facing tile.
5. Mortar and grout materials.
6. Reinforcement.
7. Ties and anchors.
8. Embedded flashing.
9. Accessories.
10. Mortar and grout mixes.

B. Products Installed but not Furnished under This Section:

1. Steel lintels in unit masonry.
2. Steel shelf angles for supporting unit masonry.
3. Cavity wall insulation.

C. Related Requirements:

1. Section 072100 "Thermal Insulation" for cavity wall insulation.
2. Section 076200 "Sheet Metal Flashing and Trim" for sheet metal flashing and for furnishing manufactured reglets installed in masonry joints.

1.2 DEFINITIONS

A. CMU(s): Concrete masonry unit(s).

B. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For the following:

1. Masonry Units: Indicate sizes, profiles, coursing, and locations of special shapes.
2. Reinforcing Steel: Indicate bending, lap lengths, and placement of unit masonry reinforcing bars. Comply with ACI 315R. Indicate elevations of reinforced walls.
3. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.

C. Samples for Initial Selection:

1. Colored mortar.
2. Weep/cavity vents.

D. Samples for Verification: For each type and color of the following:

1. Clay face brick, in the form of straps of five or more bricks.
2. Special brick shapes.
3. Glazed structural clay tile.
4. Pigmented mortar. Make Samples using same sand and mortar ingredients to be used on Project.
5. Weep/cavity vents.
6. Accessories embedded in masonry.

E. Delegated Design Submittals: For masonry anchors and ties, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

A. List of Materials Used in Constructing Mockups: List generic product names together with manufacturers, manufacturers' product names, model numbers, lot numbers, batch numbers, source of supply, and other information as required to identify materials used. Include mix proportions for mortar and grout and source of aggregates.

1. Submittal is for information only. Receipt of list does not constitute approval of deviations from the Contract Documents unless such deviations are specifically brought to the attention of Architect and approved in writing.

B. Material Certificates: For each type of the following:

1. Masonry units.
 - a. Include material test reports substantiating compliance with requirements.
 - b. For brick, include size-variation data verifying that actual range of sizes falls within specified tolerances.
 - c. For exposed brick, include test report for efflorescence in accordance with ASTM C67/C67M.
2. Cementitious materials. Include name of manufacturer, brand name, and type.
3. Mortar admixtures.
4. Preblended, dry mortar mixes. Include description of type and proportions of ingredients.
5. Grout mixes. Include description of type and proportions of ingredients.
6. Reinforcing bars.
7. Joint reinforcement.

8. Anchors, ties, and metal accessories.
- C. Qualification Statements: For testing agency.
- D. Delegated design engineer qualifications.
- E. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.
 1. Include test reports for mortar mixes required to comply with property specification. Test in accordance with ASTM C109/C109M for compressive strength, ASTM C1506 for water retention, and ASTM C91/C91M for air content.
 2. Include test reports, in accordance with ASTM C1019, for grout mixes required to comply with compressive strength requirement.
- F. Cold-Weather and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.

1.6 QUALITY ASSURANCE

- A. Qualifications:
 1. Installers: All masonry flashing installers must complete the International Masonry Institute Flashing Upgrade training course.
 2. Delegated Design Engineer: A professional engineer who is legally qualified to practice in state where Project is located and who is experienced in providing engineering services of the type indicated.
 3. Testing Agency Qualifications: Qualified in accordance with ASTM C1093 for testing indicated.

1.7 MOCKUPS

- A. Wall Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, to set quality standards for materials and execution, and to set quality standards for installation.
 1. Build mockup as indicated on Drawings or, if not indicated, as directed by Architect.
 - a. Include a sealant-filled joint at least 16 inches long in exterior wall mockup.
 - b. Include lower corner of window opening, framed with stone trim, at upper corner of exterior wall mockup. Make opening approximately 12 inches wide by 16 inches high.
 - c. Include through-wall flashing installed for a 24-inch length in corner of exterior wall mockup approximately 16 inches down from top of mockup, with a 12-inch length of flashing left exposed to view (omit masonry above half of flashing).
 - d. Include glazed structural clay tile on one face of interior unit masonry wall mockup.
 2. Clean one-half of exposed faces of mockups with masonry cleaner as indicated.
 3. Protect accepted mockups from the elements with weather-resistant membrane.

4. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations by Change Order.
5. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- D. Deliver preblended, dry mortar mix in moisture-resistant containers. Store preblended, dry mortar mix in delivery containers on elevated platforms in a dry location or in covered weatherproof dispensing silos.
- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.9 FIELD CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
 1. Extend cover a minimum of 24 inches down both sides of walls, and hold cover securely in place.
 2. Where one wythe of multiwythe masonry walls is completed in advance of other wythes, secure cover a minimum of 24 inches down face next to unconstructed wythe, and hold cover in place.
- B. Do not apply uniform roof loads for at least 12 hours and concentrated loads for at least three days after building masonry walls or columns.
- C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
 1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
 2. Protect sills, ledges, and projections from mortar droppings.
 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.

4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in TMS 602.
 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and higher and will remain so until masonry has dried, but not less than seven days after completing cleaning.
- E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain exposed masonry units from single manufacturer.
- B. Obtain cementitious mortar components and mortar aggregate from single source or manufacturer.
- C. For exposed masonry units and cementitious mortar components, obtain each color and grade from single source with resources to provide materials of consistent quality in appearance and physical properties.

2.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design unit masonry assemblies.
- B. Provide structural unit masonry that develops indicated net-area compressive strengths at 28 days.
 1. Determine net-area compressive strength of masonry from average net-area compressive strengths of masonry units and mortar types (unit-strength method) in accordance with TMS 602.

2.3 UNIT MASONRY, GENERAL

- A. Masonry Standard: Comply with TMS 602, except as modified by requirements in the Contract Documents.
- B. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated. Do not use units where such defects are exposed in the completed Work.

2.4 CONCRETE MASONRY UNITS

- A. Shapes: Provide shapes indicated and as follows, with exposed surfaces matching exposed faces of adjacent units unless otherwise indicated.
 - 1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
 - 2. Provide square-edged units for outside corners unless otherwise indicated.
- B. CMUs: ASTM C90, lightweight unless otherwise indicated.
 - 1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 2150 psi.
 - 2. Size (Width): Manufactured to dimensions 3/8 inch less than nominal dimensions.

2.5 LINTELS

- A. Masonry Lintels: Prefabricated or built-in-place masonry lintels made from bond beam CMUs matching adjacent CMUs in color, texture, and density classification, with reinforcing bars placed as indicated and filled with coarse grout. Cure precast lintels before handling and installing. Temporarily support built-in-place lintels until cured.

2.6 BRICK

- A. General: Provide shapes indicated and as follows, with exposed surfaces matching finish and color of exposed faces of adjacent units:
 - 1. For ends of sills and caps and for similar applications that would otherwise expose unfinished brick surfaces, provide units without cores or frogs and with exposed surfaces finished.
 - 2. Provide special shapes for applications where stretcher units cannot accommodate special conditions, including those at corners, movement joints, bond beams, sashes, and lintels, where requiring brick of size, form, color, and texture on exposed surfaces that cannot be produced by sawing, or where shapes produced by sawing would result in sawed surfaces being exposed to view.
- B. Clay Face Brick: Facing brick complying with ASTM C216, Grade SW, Type FBX.
 - 1. Basis-of-Design Products:
 - a. Subject to compliance with requirements, provide products matching Architect's samples, which have been selected from the product lines and manufacturers indicated in Material and Finish Schedule on Drawings, or comparable products as approved by Architect.
 - 2. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 3350 psi.
 - 3. Initial Rate of Absorption: Less than 30 g/30 sq. in. per minute when tested in accordance with ASTM C67/C67M.

4. Efflorescence: Provide brick that has been tested in accordance with ASTM C67/C67M and is rated "not effloresced."
5. Size (Actual Dimensions): As indicated on Drawings, or if not indicated, as directed by Architect.
6. Application: Use where brick is exposed unless otherwise indicated.
7. Color and Texture: As indicated on Drawings.

2.7 STRUCTURAL CLAY FACING TILE

A. General:

1. Provide solid, multicored, or hollow units, with shape and direction of cores optional unless otherwise indicated.
2. Where reinforced masonry is indicated, provide multicored units designed for use in reinforced, grouted masonry, either with vertical cores and with webs notched to receive horizontal reinforcement, or with horizontal cores and with holes in bed shells for placement of grout and to receive vertical reinforcement.
3. Where indicated for exterior applications, provide units recommended by manufacturer for exterior use in Project's location.
4. Provide special shapes where required for corners, jambs, coved bases, sills, and other special conditions indicated, including applications that cannot be produced by sawing standard units.
 - a. Provide bullnose units for outside corners unless otherwise indicated.
 - b. Provide coved internal corners.
 - c. Provide recessed, coved base units.

B. Glazed Structural Clay Facing Tile: ASTM C126, Grade S (Select).

1. Basis-of-Design Products:
 - a. Subject to compliance with requirements, provide products matching Architect's samples, which have been selected from the product lines and manufacturers indicated in Material and Finish Schedule on Drawings, or comparable products as approved by Architect.
2. Sizes: As indicated on Drawings, or if not indicated, as directed by Architect.
3. Provide Type I (single-faced units) where only one finished face is exposed when units are installed, and Type II (double-faced units) where two opposite finished faces are exposed when units are installed.
4. Provide special units glazed on ends and tops, as well as faces for corners, jambs, sills, pilasters, columns, and other applications indicated, where glazed units are exposed on other surfaces and faces.
5. Colors and Patterns: As indicated by manufacturer's designations.

2.8 MORTAR AND GROUT MATERIALS

- A. Portland Cement: ASTM C150/C150M, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.
1. Alkali content will not be more than 0.1 percent when tested in accordance with ASTM C114.
- B. Hydrated Lime: ASTM C207, Type S.
- C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.
- D. Colored Cement Products: Packaged blend made from portland cement and hydrated lime and mortar pigments, all complying with specified requirements, and containing no other ingredients.
1. Colored Portland Cement-Lime Mix:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Argos USA LLC.
 - 2) Holcim (US) Inc.
 - 3) Lehigh Hanson; HeidelbergCement Group.
 2. Formulate blend as required to produce color indicated or, if not indicated, as selected from manufacturer's standard colors.
 3. Pigments do not exceed 10 percent of portland cement by weight.
- E. Preblended Dry Mortar Mix: Packaged blend made from portland cement and hydrated lime, sand, mortar pigments, and admixtures and complying with ASTM C1714/C1714M.
1. Preblended Dry Portland Cement Mortar Mix:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Amerimix is a trademark of Bonsal American, an Oldcastle company.
 - 2) Quikrete; The QUIKRETE Companies, LLC.
 - 3) SPEC MIX, LLC.
 - 4) Sakrete; CRH Americas, Oldcastle APG.
- F. Aggregate for Mortar: ASTM C144.
1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
 2. For joints less than 1/4 inch thick, use aggregate graded with 100 percent passing the No. 16 sieve.

3. White-Mortar Aggregates: Natural white sand or crushed white stone.
4. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.

G. Aggregate for Grout: ASTM C404.

H. Epoxy Pointing Mortar: ASTM C395, epoxy-resin-based material formulated for use as pointing mortar for glazed or pre-faced masonry units (and approved for use by manufacturer of units); in color indicated or, if not otherwise indicated, as selected by Architect from manufacturer's colors.

I. Water: Potable.

2.9 REINFORCEMENT

A. Uncoated-Steel Reinforcing Bars: ASTM A615/A615M or ASTM A996/A996M, Grade 60.

B. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells and to hold reinforcing bars in center of cells. Units are formed from 0.148-inch steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Heckmann Building Products, Inc.
- b. Hohmann & Barnard, Inc.
- c. Wire-Bond.

C. Masonry-Joint Reinforcement, General: ASTM A951/A951M.

1. Interior Walls: Hot-dip galvanized carbon steel.
2. Exterior Walls: Hot-dip galvanized carbon steel.
3. Wire Size for Side Rods: 0.148-inch diameter.
4. Wire Size for Cross Rods: 0.148-inch diameter.
5. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16 inches o.c.
6. Provide in lengths of not less than 10 ft., with prefabricated corner and tee units.

D. Masonry-Joint Reinforcement for Single-Wythe Masonry: Ladder type with single pair of side rods.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Hohmann & Barnard, Inc.
- b. Wire-Bond.

E. Masonry-Joint Reinforcement for Multiwythe Masonry:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Hohmann & Barnard, Inc.
 - b. Wire-Bond.
2. Ladder type with one side rod at each face shell of hollow masonry units more than 4 inches wide, plus one side rod at each wythe of masonry 4 inches wide or less.
 3. Adjustable (two-piece) type, either ladder or truss design, with one side rod at each face shell of backing wythe and with separate adjustable ties with pintle-and-eye connections having a maximum horizontal play of 1/16 inch and maximum vertical adjustment of 1-1/4 inches. Size ties to extend at least halfway through facing wythe but with at least 5/8-inch cover on outside face.

2.10 TIES AND ANCHORS

- A. General: Ties and anchors extend at least 1-1/2 inches into veneer but with at least a 5/8-inch cover on outside face.
- B. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated:
 1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A1064/A1064M, with ASTM A153/A153M, Class B-2 coating.
 2. Steel Sheet, Galvanized after Fabrication: ASTM A1008/A1008M, Commercial Steel, with ASTM A153/A153M, Class B coating.
- C. Individual Wire Ties: Rectangular units with closed ends and not less than 4 inches wide.
 1. Z-shaped ties with ends bent 90 degrees to provide hooks not less than 2 inches long for masonry constructed from solid units.
 2. Where wythes do not align or are of different materials, use adjustable ties with pintle-and-eye connections having a maximum adjustment of 1-1/4 inches.
 3. Wire: Fabricate from 3/16-inch- diameter, hot-dip galvanized steel wire.
- D. Adjustable Anchors for Connecting to Concrete: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
 1. Connector Section: Dovetail tabs for inserting into dovetail slots in concrete and attached to tie section; formed from 0.060-inch-thick steel sheet, galvanized after fabrication.
 2. Tie Section: Triangular-shaped wire tie made from 0.187-inch- diameter, hot-dip galvanized steel wire.
- E. Partition Top Anchors: 0.105-inch-thick metal plate with a 3/8-inch-diameter metal rod 6 inches long welded to plate and with closed-end plastic tube fitted over rod that allows rod to move in and out of tube. Fabricate from steel, hot-dip galvanized after fabrication.

2.11 EMBEDDED FLASHING

- A. Metal Flashing: Provide metal flashing complying with SMACNA's "Architectural Sheet Metal Manual" and as follows:

1. Stainless Steel: ASTM A240/A240M or ASTM A666, Type 304, 0.016 inch thick.
2. Fabricate continuous flashings in sections 96 inches long minimum, but not exceeding 12 ft.. Provide splice plates at joints of formed, smooth metal flashing.
3. Fabricate through-wall flashing with drip edge unless otherwise indicated. Fabricate by extending flashing 1/2 inch out from wall, with outer edge bent down 30 degrees and hemmed.
4. Fabricate metal drip edges from stainless steel. Extend at least 3 inches into wall and 1/2 inch out from wall, with outer edge bent down 30 degrees and hemmed.
5. Fabricate metal expansion-joint strips from stainless steel to shapes indicated.
6. Solder metal items at corners.

B. Flexible Flashing: Use one of the following unless otherwise indicated:

1. Self-Adhering, Stainless Steel Fabric Flashing: Composite, flashing product consisting of 2 mil of Type 304 stainless steel sheet, bonded to a layer of polymeric fabric with a butyl adhesive, to produce an overall thickness of 10 mil.
 - a. Basis-of-Design Product: Subject to compliance with requirements, provide York Manufacturing, Inc.; York 304 SA SS or a comparable product by one of the following:
 - 1) Hohmann & Barnard, Inc.
 - 2) STS Coatings, Inc.
 - 3) VaproShield LLC.
 - 4) Wire-Bond.

C. Solder and Sealants for Sheet Metal Flashings: As specified in Section 076200 "Sheet Metal Flashing and Trim."

1. Solder for Stainless Steel: ASTM B32, Grade Sn96, with acid flux of type recommended by stainless steel sheet manufacturer.
2. Elastomeric Sealant: ASTM C920, chemically curing silicone sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and remain watertight.

D. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

2.12 ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene, urethane, or PVC.
- B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D2000, Designation M2AA-805 or PVC, complying with ASTM D2287, Type PVC-65406 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.

- C. Bond-Breaker Strips: Asphalt-saturated felt complying with ASTM D226/D226M, Type I (No. 15 asphalt felt).
- D. Weep/Cavity Vents: Use the following unless otherwise indicated:
 - 1. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, full height and width of head joint and depth 1/8 inch less than depth of outer wythe, in color selected from manufacturer's standard.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Advanced Building Products Inc.
 - 2) Heckmann Building Products, Inc.
 - 3) Hohmann & Barnard, Inc.
 - 4) Mortar Net Solutions.
 - 5) Wire-Bond.
- E. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.
 - 1. Mortar Deflector: Strips, full depth of cavity and not less than 10 inches high, with dovetail-shaped notches that prevent clogging with mortar droppings.
 - a. Basis-of-Design Product: Subject to compliance with requirements, provide Mortar Net Solutions; Mortar Net with Insect Barrier or a comparable product by one of the following:
 - 1) Advanced Building Products Inc.
 - 2) Hohmann & Barnard, Inc.
 - 3) Keene Building Products.
 - 4) Wire-Bond.

2.13 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
 - 1. Do not use calcium chloride in mortar or grout.
 - 2. Use portland cement-lime mortar unless otherwise indicated.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C270, Proportion Specification. Provide the following types of mortar for applications stated unless another type is indicated.
 - 1. For masonry below grade or in contact with earth, use Type M.

2. For reinforced masonry, use Type S.
 3. For exterior, above-grade, load-bearing, nonload-bearing walls, and parapet walls; for interior load-bearing walls; for interior nonload-bearing partitions; and for other applications where another type is not indicated, use Type N.
 4. For interior nonload-bearing partitions, Type O may be used instead of Type N.
- D. Pigmented Mortar: Use colored cement product.
1. Pigments do not exceed 10 percent of portland cement by weight.
- E. Grout for Unit Masonry: Comply with ASTM C476.
1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with TMS 602 for dimensions of grout spaces and pour height.
 2. Proportion grout in accordance with ASTM C476, Table 1 or paragraph 4.2.1.2 for specified 28-day compressive strength indicated, but not less than 2000 psi.
 3. Provide grout with a slump of 10 to 11 inches as measured in accordance with ASTM C143/C143M.
- F. Epoxy Pointing Mortar: Mix epoxy pointing mortar to comply with mortar manufacturer's written instructions.
1. Application: Use epoxy pointing mortar for exposed mortar joints with the following units:
 - a. Structural glazed facing tile.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
 2. Verify that foundations are within tolerances specified.
 3. Verify that reinforcing dowels are properly placed.
 4. Verify that substrates are free of substances that impair mortar bond.
- B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Thickness: Build cavity and composite walls and other masonry construction to full thickness shown. Build single-wythe walls to actual widths of masonry units, using units of widths indicated.
- B. Build chases and recesses to accommodate items specified in this and other Sections.
- C. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match construction immediately adjacent to opening.
- D. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- E. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures. Mix units from several pallets or cubes as they are placed.
- F. Wetting of Brick (If Required): Wet brick before laying if initial rate of absorption exceeds 30 g/30 sq. in. per minute when tested in accordance with ASTM C67/C67M. Allow units to absorb water so they are damp but not wet at time of laying.

3.3 TOLERANCES

- A. Dimensions and Locations of Elements:
 - 1. For dimensions in cross section or elevation, do not vary by more than plus 1/2 inch or minus 1/4 inch.
 - 2. For location of elements in plan, do not vary from that indicated by more than plus or minus 1/2 inch.
 - 3. For location of elements in elevation, do not vary from that indicated by more than plus or minus 1/4 inch in a story height or 1/2 inch total.
- B. Lines and Levels:
 - 1. For bed joints and top surfaces of bearing walls, do not vary from level by more than 1/4 inch in 10 ft., or 1/2-inch maximum.
 - 2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 ft., 1/4 inch in 20 ft., or 1/2-inch maximum.
 - 3. For vertical lines and surfaces, do not vary from plumb by more than 1/4 inch in 10 ft., 3/8 inch in 20 ft., or 1/2-inch maximum.
 - 4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 ft., 1/4 inch in 20 ft., or 1/2-inch maximum.
 - 5. For lines and surfaces, do not vary from straight by more than 1/4 inch in 10 ft., 3/8 inch in 20 ft., or 1/2-inch maximum.
 - 6. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 ft., or 1/2-inch maximum.

7. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16 inch except due to warpage of masonry units within tolerances specified for warpage of units.

C. Joints:

1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch, with a maximum thickness limited to 1/2 inch.
2. For exposed bed joints, do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch.
3. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch or minus 1/4 inch.
4. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch. Do not vary from adjacent bed-joint and head-joint thicknesses by more than 1/8 inch.
5. For exposed bed joints and head joints of stacked bond, do not vary from a straight line by more than 1/16 inch from one masonry unit to the next.

3.4 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond pattern; do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.
- C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 4 inches. Bond and interlock each course of each wythe at corners. Do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.
- D. Stopping and Resuming Work: Stop work by stepping back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.
- E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- F. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.
- G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below, and rod mortar or grout into core.
- H. Fill cores in hollow CMUs with grout 24 inches under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.

- I. Build nonload-bearing interior partitions full height of story to underside of solid floor or roof structure above unless otherwise indicated.
 1. Fasten partition top anchors to structure above and build into top of partition. Grout cells of CMUs solidly around plastic tubes of anchors, and push tubes down into grout to provide 1/2-inch clearance between end of anchor rod and end of tube. Space anchors 48 inches o.c. unless otherwise indicated.
 2. At fire-rated partitions, treat joint between top of partition and underside of structure above to comply with Section 078443 "Joint Firestopping."

3.5 MORTAR BEDDING AND JOINTING

- A. Lay CMUs as follows:
 1. Bed face shells in mortar and make head joints of depth equal to bed joints.
 2. Bed webs in mortar in all courses of piers, columns, and pilasters.
 3. Bed webs in mortar in grouted masonry, including starting course on footings.
 4. Fully bed entire units, including areas under cells, at starting course on footings where cells are not grouted.
 5. Fully bed units and fill cells with mortar at anchors and ties as needed to fully embed anchors and ties in mortar.
- B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- C. Lay structural clay tile as follows:
 1. Lay vertical-cell units with full head joints unless otherwise indicated. Provide bed joints with full mortar coverage on face shells and webs.
 2. Lay horizontal-cell units with full bed joints unless otherwise indicated. Keep drainage channels, if any, free of mortar. Form head joints with sufficient mortar so excess will be squeezed out as units are placed in position. Butter both sides of units to be placed, or butter one side of unit already in place and one side of unit to be placed.
 3. Maintain joint thicknesses indicated except for minor variations required to maintain bond alignment. If not indicated, lay walls with 1/4- to 3/8-inch-thick joints.
- D. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
 1. For glazed masonry units, use a nonmetallic jointer 3/4 inch or more in width.

3.6 CAVITY WALLS

- A. Bond wythes of cavity walls together using one of the following methods:
 1. Individual Metal Ties: Provide ties as indicated installed in horizontal joints, but not less than one metal tie for 2.67 sq. ft. of wall area spaced not to exceed 24 inches o.c. horizontally and 16 inches o.c. vertically. Stagger ties in alternate courses. Provide

additional ties within 12 inches of openings and space not more than 36 inches apart around perimeter of openings. At intersecting and abutting walls, provide ties at no more than 24 inches o.c. vertically.

- a. Where bed joints of wythes do not align, use adjustable-type (two-piece-type) ties.
 - b. Where one wythe is of clay masonry and the other of concrete masonry, use adjustable-type (two-piece-type) ties to allow for differential movement regardless of whether bed joints align.
2. Masonry-Joint Reinforcement: Installed in horizontal mortar joints.
- a. Where bed joints of both wythes align, use ladder-type reinforcement extending across both wythes.
 - b. Where bed joints of wythes do not align, use adjustable-type (two-piece-type) reinforcement with continuous horizontal wire in facing wythe attached to ties.
 - c. Where one wythe is of clay masonry and the other of concrete masonry, use adjustable-type (two-piece-type) reinforcement with continuous horizontal wire in facing wythe attached to ties to allow for differential movement regardless of whether bed joints align.
3. Header Bonding: Provide masonry unit headers extending not less than 3 inches into each wythe. Space headers not more than 8 inches clear horizontally and 16 inches clear vertically.
- B. Bond wythes of cavity walls together using bonding system indicated on Drawings.
- C. Keep cavities clean of mortar droppings and other materials during construction. Bevel beds away from cavity, to minimize mortar protrusions into cavity. Do not attempt to trowel or remove mortar fins protruding into cavity.
- D. Installing Cavity Wall Insulation: Place small dabs of adhesive, spaced approximately 12 inches o.c. both ways, on inside face of insulation boards, or attach with plastic fasteners designed for this purpose. Fit courses of insulation between wall ties and other confining obstructions in cavity, with edges butted tightly both ways. Press units firmly against inside wythe of masonry or other construction as indicated.
1. Fill cracks and open gaps in insulation with crack sealer compatible with insulation and masonry.

3.7 MASONRY-JOINT REINFORCEMENT

- A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch on exterior side of walls, 1/2 inch elsewhere. Lap reinforcement a minimum of 6 inches.
1. Space reinforcement not more than 16 inches o.c.
 2. Space reinforcement not more than 8 inches o.c. in parapet walls.
 3. Provide reinforcement not more than 8 inches above and below wall openings and extending 12 inches beyond openings.
- B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.

- C. Provide continuity at wall intersections by using prefabricated T-shaped units.
- D. Provide continuity at corners by using prefabricated L-shaped units.
- E. Cut and bend reinforcing units as directed by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures, and other special conditions.

3.8 CONTROL AND EXPANSION JOINTS

- A. General: Install control- and expansion-joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.
- B. Form control joints in concrete masonry using one of the following methods:
 - 1. Fit bond-breaker strips into hollow contour in ends of CMUs on one side of control joint. Fill resultant core with grout, and rake out joints in exposed faces for application of sealant.
 - 2. Install preformed control-joint gaskets designed to fit standard sash block.
 - 3. Install interlocking units designed for control joints. Install bond-breaker strips at joint. Keep head joints free and clear of mortar, or rake out joint for application of sealant.
 - 4. Install temporary foam-plastic filler in head joints, and remove filler when unit masonry is complete for application of sealant.
- C. Form expansion joints in brick as follows:
 - 1. Form open joint full depth of brick wythe and of width indicated, but not less than 3/8 inch for installation of sealant and backer rod specified in Section 079200 "Joint Sealants."
- D. Provide horizontal, pressure-relieving joints by either leaving an airspace or inserting a compressible filler of width required for installing sealant and backer rod specified in Section 079200 "Joint Sealants," but not less than 3/8 inch.
 - 1. Locate horizontal, pressure-relieving joints beneath shelf angles supporting masonry.

3.9 LINTELS

- A. Install steel lintels where indicated.
- B. Provide concrete or masonry lintels where indicated and where openings of more than 12 inches for brick-size units and 24 inches for block-size units are indicated without structural steel or other supporting lintels.
- C. Provide minimum bearing of 8 inches at each jamb unless otherwise indicated.

3.10 FLASHING, WEEP HOLES, AND CAVITY VENTS

- A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated. Install cavity vents at shelf angles, ledges, and other obstructions to upward flow of air in cavities, and where indicated.
- B. Install flashing as follows unless otherwise indicated:
 - 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
 - 2. At multiwythe masonry walls, including cavity walls, extend flashing through outer wythe, turned up a minimum of 8 inches, and 1-1/2 inches into the inner wythe.
 - 3. At lintels and shelf angles, extend flashing 6 inches minimum at each end. At heads and sills, extend flashing 6 inches minimum, to edge of next full unit and turn ends up not less than 2 inches to form end dams.
- C. Install weep holes in exterior wythes and veneers in head joints of first course of masonry immediately above embedded flashing.
 - 1. Use specified weep/cavity vent products to form weep holes.
 - 2. Space weep holes 24 inches o.c. unless otherwise indicated.
- D. Place cavity drainage material in airspace behind veneers to comply with configuration requirements for cavity drainage material in "Accessories" Article.
- E. Install cavity vents in head joints in exterior wythes at spacing indicated. Use specified weep/cavity vent products to form cavity vents.
 - 1. Close cavities off vertically and horizontally with blocking in manner indicated. Install through-wall flashing and weep holes above horizontal blocking.

3.11 REINFORCED UNIT MASONRY

- A. Placing Reinforcement: Comply with requirements in TMS 602.
- B. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.
 - 1. Comply with requirements in TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
 - 2. Limit height of vertical grout pours to not more than 60 inches.

3.12 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections. Allow inspectors access to scaffolding and work areas as needed to perform tests and inspections.

Retesting of materials that fail to comply with specified requirements will be at Contractor's expense.

- B. Inspections: Special inspections in accordance with Level 2 in TMS 402.
 - 1. Begin masonry construction only after inspectors have verified proportions of site-prepared mortar.
 - 2. Place grout only after inspectors have verified compliance of grout spaces and of grades, sizes, and locations of reinforcement.
 - 3. Place grout only after inspectors have verified proportions of site-prepared grout.
- C. Clay Masonry Unit Test: For each type of unit provided, in accordance with ASTM C67/C67M for compressive strength.
- D. Concrete Masonry Unit Test: For each type of unit provided, in accordance with ASTM C140/C140M for compressive strength.
- E. Mortar Aggregate Ratio Test (Proportion Specification): For each mix provided, in accordance with ASTM C780.

3.13 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.
- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
 - 3. Clean brick by bucket-and-brush hand-cleaning method described in BIA Technical Notes 20.
 - 4. Clean concrete masonry by applicable cleaning methods indicated in NCMA TEK 8-4A.

3.14 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.

END OF SECTION

SECTION 055000 – B - METAL FABRICATIONS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Miscellaneous framing and supports.
2. Prefabricated building columns.
3. Metal ladders.
4. Miscellaneous steel trim.
5. Loose bearing and leveling plates.

B. Products furnished, but not installed, under this Section include the following:

1. Loose steel lintels.
2. Steel weld plates and angles for casting into concrete for applications where they are not specified in other Sections.
3. Anchor bolts, steel pipe sleeves, slotted-channel inserts, and wedge-type inserts indicated to be cast into concrete or built into unit masonry.

C. Related Requirements:

1. Section 042000 "Unit Masonry" for installing loose lintels, anchor bolts, and other items built into unit masonry.
2. Section 051200 "Structural Steel Framing" for steel framing, supports, and other steel items attached to the structural-steel framing.

1.2 COORDINATION

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written instructions to ensure that shop primers and topcoats are compatible with one another.
- B. Coordinate installation of metal fabrications that are anchored to or that receive other work. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of manufactured product.
- B. Shop Drawings: Show fabrication and installation details. Include plans, elevations, sections, and details of metal fabrications and their connections. Show anchorage and accessory items. Provide Shop Drawings for the following:

1. Miscellaneous framing and supports for applications where framing and supports are not specified in other Sections.
 2. Metal ladders.
- C. Delegated Design Submittals: For metal fabrications, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Research Reports: For post-installed anchors.
- C. Delegated design engineer qualifications.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with the following welding codes:
 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."

1.6 FIELD CONDITIONS

- A. Field Measurements: Verify actual locations of walls, floor slabs, decks, and other construction contiguous with metal fabrications by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design metal fabrications.
- B. Structural Performance:
 1. Countertop and Bench Framing: Provide countertop and bench framing capable of withstanding the following structural loads without exceeding the allowable design working stress of the materials involved, including anchors and connections, or of exhibiting excessive deflections in any of the components making up the countertops and vanities:
 - a. All dead loads.
 - b. 500 pound live load placed on the countertop, vanity, or bench.
 - c. Deflection at Midspan: $L/1000$ times span or 1/8-inch, whichever is less.

- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
 - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 METALS

- A. Metal Surfaces, General: Provide materials with smooth, flat surfaces unless otherwise indicated. For metal fabrications exposed to view in the completed Work, provide materials without seam marks, roller marks, rolled trade names, or blemishes.
- B. Steel Plates, Shapes, and Bars: ASTM A36/A36M.
- C. Steel Tubing: ASTM A500/A500M, cold-formed steel tubing.
- D. Cast Iron: Either gray iron, ASTM A48/A48M, or malleable iron, ASTM A47/A47M, unless otherwise indicated.

2.3 FASTENERS

- A. General: Unless otherwise indicated, provide Type 304 stainless steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5, at exterior walls. Select fasteners for type, grade, and class required.
- B. Steel Bolts and Nuts: Regular hexagon-head bolts, ASTM A307, Grade A; with hex nuts, ASTM A563; and, where indicated, flat washers.
- C. Anchor Bolts: ASTM F1554, Grade 36, of dimensions indicated; with nuts, ASTM A563; and, where indicated, flat washers.
 - 1. Hot-dip galvanize or provide mechanically deposited, zinc coating where item being fastened is indicated to be galvanized.
- D. Anchors, General: Capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing in accordance with ASTM E488/E488M, conducted by a qualified independent testing agency.
- E. Cast-in-Place Anchors in Concrete: Either threaded or wedge type unless otherwise indicated; galvanized ferrous castings, either ASTM A47/A47M malleable iron or ASTM A27/A27M cast steel. Provide bolts, washers, and shims as needed, all hot-dip galvanized per ASTM F2329/F2329M.
- F. Post-Installed Anchors: Torque-controlled expansion anchors or chemical anchors.
 - 1. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5, unless otherwise indicated.

2. Material for Exterior Locations: Alloy Group 1 stainless steel bolts, ASTM F593, and nuts, ASTM F594.

2.4 MISCELLANEOUS MATERIALS

- A. Shop Primers: Provide primers that comply with Section 099113 "Exterior Painting," and Section 099123 "Interior Painting."
- B. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- C. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D1187/D1187M.

2.5 FABRICATION, GENERAL

- A. Shop Assembly: Preassemble items in the shop to greatest extent possible. Disassemble units only as necessary for shipping and handling limitations. Use connections that maintain structural value of joined pieces. Clearly mark units for reassembly and coordinated installation.
- B. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.
- C. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.
- D. Form exposed work with accurate angles and surfaces and straight edges.
- E. Weld corners and seams continuously to comply with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
- F. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners or welds where possible. Where exposed fasteners are required, use Phillips flat-head (countersunk) fasteners unless otherwise indicated. Locate joints where least conspicuous.
- G. Fabricate seams and other connections that are exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.
- H. Cut, reinforce, drill, and tap metal fabrications as indicated to receive finish hardware, screws, and similar items.

- I. Provide for anchorage of type indicated; coordinate with supporting structure. Space anchoring devices to secure metal fabrications rigidly in place and to support indicated loads.
- J. Where units are indicated to be cast into concrete or built into masonry, equip with integrally welded steel strap anchors, 1/8 by 1-1/2 inches, with a minimum 6-inch embedment and 2-inch hook, not less than 8 inches from ends and corners of units and 24 inches o.c., unless otherwise indicated.

2.6 MISCELLANEOUS FRAMING AND SUPPORTS

- A. General: Provide steel framing and supports not specified in other Sections as needed to complete the Work.
- B. Fabricate units from steel shapes, plates, and bars of welded construction unless otherwise indicated. Fabricate to sizes, shapes, and profiles indicated and as necessary to receive adjacent construction.
 - 1. Furnish inserts for units installed after concrete is placed.
- C. Galvanize miscellaneous framing and supports where indicated.

2.7 METAL LADDERS

- A. General:
 - 1. Comply with ANSI A14.3.
- B. Steel Ladders:
 - 1. Space siderails 16 inches apart unless otherwise indicated.
 - 2. Siderails: Continuous, 3/8-by-2-1/2-inch steel flat bars, with eased edges.
 - 3. Rungs: 3/4-inch-diameter, steel bars.
 - 4. Fit rungs in centerline of siderails; plug-weld and grind smooth on outer rail faces.
 - 5. Provide nonslip surfaces on top of each rung, either by coating rung with aluminum-oxide granules set in epoxy-resin adhesive or by using a type of manufactured rung filled with aluminum-oxide grout.
 - 6. Source Limitations: Obtain nonslip surfaces from single source from single manufacturer.
 - 7. Support each ladder at top and bottom and not more than 60 inches o.c. with welded or bolted steel brackets.
 - 8. Prime ladders, including brackets and fasteners.

2.8 MISCELLANEOUS STEEL TRIM

- A. Unless otherwise indicated, fabricate units from steel shapes, plates, and bars of profiles shown with continuously welded joints and smooth exposed edges. Miter corners and use concealed field splices where possible.

- B. Provide cutouts, fittings, and anchorages as needed to coordinate assembly and installation with other work.
 - 1. Provide with integrally welded steel strap anchors for embedding in concrete or masonry construction.
- C. Galvanize and prime exterior miscellaneous steel trim.

2.9 LOOSE BEARING AND LEVELING PLATES

- A. Provide loose bearing and leveling plates for steel items bearing on masonry or concrete construction. Drill plates to receive anchor bolts and for grouting.
- B. Galvanize bearing and leveling plates.

2.10 LOOSE STEEL LINTELS

- A. Fabricate loose steel lintels from steel angles and shapes of size indicated for openings and recesses in masonry walls and partitions at locations indicated. Fabricate in single lengths for each opening unless otherwise indicated. Weld adjoining members together to form a single unit where indicated.
- B. Size loose lintels to provide bearing length at each side of openings equal to one-twelfth of clear span, but not less than 8 inches unless otherwise indicated.
- C. Galvanize and prime loose steel lintels located in exterior walls.

2.11 STEEL WELD PLATES AND ANGLES

- A. Provide steel weld plates and angles not specified in other Sections, for items supported from concrete construction as needed to complete the Work. Provide each unit with no fewer than two integrally welded steel strap anchors for embedding in concrete.

2.12 GENERAL FINISH REQUIREMENTS

- A. Finish metal fabrications after assembly.
- B. Finish exposed surfaces to remove tool and die marks and stretch lines, and to blend into surrounding surface.

2.13 STEEL AND IRON FINISHES

- A. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A153/A153M for steel and iron hardware and with ASTM A123/A123M for other steel and iron products.

1. Do not quench or apply post galvanizing treatments that might interfere with paint adhesion.
- B. Preparation for Shop Priming Galvanized Items: After galvanizing, thoroughly clean galvanized surfaces of grease, dirt, oil, flux, and other foreign matter, and treat with metallic phosphate process.
- C. Shop prime iron and steel items unless they are to be embedded in concrete, sprayed-on fireproofing, or masonry, or unless otherwise indicated.
 1. Shop prime with primers specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
- D. Preparation for Shop Priming: Prepare surfaces to comply with SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
- E. Shop Priming: Apply shop primer to comply with SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting.
 1. Stripe paint corners, crevices, bolts, welds, and sharp edges.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal fabrications. Set metal fabrications accurately in location, alignment, and elevation; with edges and surfaces level, plumb, true, and free of rack; and measured from established lines and levels.
- B. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.
- C. Field Welding: Comply with the following requirements:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
- D. Fastening to In-Place Construction: Provide anchorage devices and fasteners where metal fabrications are required to be fastened to in-place construction. Provide threaded fasteners for

use with concrete and masonry inserts, toggle bolts, through bolts, lag screws, wood screws, and other connectors.

- E. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.

3.2 INSTALLATION OF MISCELLANEOUS FRAMING AND SUPPORTS

- A. General: Install framing and supports to comply with requirements of items being supported, including manufacturers' written instructions and requirements indicated on Shop Drawings.

3.3 INSTALLATION OF METAL LADDERS

- A. Secure ladders to adjacent construction with the clip angles attached to the stringer.
- B. Install brackets as required for securing of ladders welded or bolted to structural steel or built into masonry or concrete.

3.4 INSTALLATION OF MISCELLANEOUS STEEL TRIM

- A. Anchor to concrete construction to comply with manufacturer's written instructions.

3.5 REPAIRS

- A. Touchup Painting:
 - 1. Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint are specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
- B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A780/A780M.

END OF SECTION

SECTION 061053 – B - MISCELLANEOUS ROUGH CARPENTRY

PART 1 – GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Wood blocking and nailers.
2. Plywood backing panels.

1.2 DEFINITIONS

- A. Dimension Lumber: Lumber of 2 inches nominal or greater but less than 5 inches nominal in least dimension.
- B. Lumber grading agencies, and the abbreviations used to reference them, include the following:
1. NeLMA: Northeastern Lumber Manufacturers' Association.
 2. NLGA: National Lumber Grades Authority.
 3. SPIB: The Southern Pine Inspection Bureau.
 4. WCLIB: West Coast Lumber Inspection Bureau.
 5. WWPA: Western Wood Products Association.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.
1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
 2. For fire-retardant treatments specified to be High-Temperature (HT) type include physical properties of treated lumber both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency according to ASTM D 5664.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Stack lumber flat with spacers between each bundle to provide air circulation. Provide for air circulation around stacks and under coverings.

PART 2 – PRODUCTS

2.1 WOOD PRODUCTS, GENERAL

- A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, provide lumber that complies with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Provide lumber graded by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.
1. Factory mark each piece of lumber with grade stamp of grading agency.
 2. Where nominal sizes are indicated, provide actual sizes required by DOC PS 20 for moisture content specified. Where actual sizes are indicated, they are minimum dressed sizes for dry lumber.
 3. Provide dressed lumber, S4S, unless otherwise indicated.

2.2 FIRE-RETARDANT-TREATED MATERIALS

- A. General: Comply with performance requirements in AWPA C20 (lumber) and AWPA C27 (plywood).
1. Use treatment that does not promote corrosion of metal fasteners.
 2. Use Exterior type for exterior locations and where indicated.
 3. Use Interior Type A, unless otherwise indicated.
- B. Identify fire-retardant-treated wood with appropriate classification marking of testing and inspecting agency acceptable to authorities having jurisdiction.
- C. Application: Treat items indicated on Drawings, and the following:
1. Concealed blocking.
 2. Plywood backing panels.

2.3 MISCELLANEOUS LUMBER

- A. General: Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:
1. Blocking.
 2. Nailers.
 3. Rooftop equipment bases and support curbs.
- B. For items of dimension lumber size, provide Construction or No. 2 grade lumber with 19 percent maximum moisture content of any species.
- C. For concealed boards, provide lumber with 19 percent maximum moisture content and any of the following species and grades:
1. Mixed southern pine, No. 2 grade; SPIB.

2. Hem-fir or hem-fir (north), Construction or 2 Common grade; NLGA, WCLIB, or WWPA.
3. Spruce-pine-fir (south) or spruce-pine-fir, Construction or 2 Common grade; NeLMA, NLGA, WCLIB, or WWPA.

D. For blocking and nailers used for attachment of other construction, select and cut lumber to eliminate knots and other defects that will interfere with attachment of other work.

2.4 PLYWOOD BACKING PANELS

A. Telephone and Electrical Equipment Backing Panels: DOC PS 1, Exposure 1, C-D Plugged, fire-retardant treated, in thickness indicated or, if not indicated, not less than 1/2-inch nominal thickness.

2.5 FASTENERS

A. General: Provide fasteners of size and type indicated that comply with requirements specified in this Article for material and manufacture.

1. Where carpentry is exposed to weather, in ground contact, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A 153/A 153M.

B. Nails, Brads, and Staples: ASTM F 1667.

C. Power-Driven Fasteners: NES NER-272.

D. Screws for Fastening to Cold-Formed Metal Framing: ASTM C 954, except with wafer heads and reamer wings, length as recommended by screw manufacturer for material being fastened.

E. Lag Bolts: ASME B18.2.1.

F. Bolts: Steel bolts complying with ASTM A 307, Grade A; with ASTM A 563 hex nuts and, where indicated, flat washers.

G. Expansion Anchors: Anchor bolt and sleeve assembly of material indicated below with capability to sustain, without failure, a load equal to 6 times the load imposed when installed in unit masonry assemblies and equal to 4 times the load imposed when installed in concrete as determined by testing per ASTM E 488 conducted by a qualified independent testing and inspecting agency.

1. Material: Carbon-steel components, zinc plated to comply with ASTM B 633, Class Fe/Zn 5.

2.6 MISCELLANEOUS MATERIALS

A. Flexible Flashing: Self-adhesive, rubberized-asphalt compound, bonded to a high-density, polyethylene film to produce an overall thickness of not less than 0.025 inch.

PART 3 – EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set carpentry to required levels and lines, with members plumb, true to line, cut, and fitted. Fit carpentry to other construction; scribe and cope as needed for accurate fit. Locate nailers, blocking, and similar supports to comply with requirements for attaching other construction.
- B. Framing Standard: Comply with AF&PA's "Details for Conventional Wood Frame Construction," unless otherwise indicated.
- C. Install plywood backing panels by fastening to studs; coordinate locations with utilities requiring backing panels. Install fire-retardant treated plywood backing panels with classification marking of testing agency exposed to view. Classification marking is to remain exposed to view after painting the rest of the panel to match adjacent wall.
- D. Do not splice structural members between supports, unless otherwise indicated.
- E. Provide blocking and framing as indicated and as required to support facing materials, fixtures, specialty items, and trim.
 - 1. Provide metal clips for fastening gypsum board or lath at corners and intersections where framing or blocking does not provide a surface for fastening edges of panels. Space clips not more than 16 inches o.c.
- F. Sort and select lumber so that natural characteristics will not interfere with installation or with fastening other materials to lumber. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.
- G. Comply with AWWA M4 for applying field treatment to cut surfaces of preservative-treated lumber.
- H. Securely attach carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
 - 1. NES NER-272 for power-driven fasteners.
- I. Use common wire nails, unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood; do not countersink nail heads, unless otherwise indicated.

3.2 WOOD BLOCKING AND NAILER INSTALLATION

- A. Install where indicated and where required for attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.

- B. Attach items to substrates to support applied loading. Recess bolts and nuts flush with surfaces, unless otherwise indicated.

END OF SECTION

SECTION 061600 – B - SHEATHING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wall sheathing.
2. Roof sheathing.

B. Related Requirements:

1. Section 061063 "Miscellaneous Rough Carpentry" for plywood backing panels.

1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Review air-barrier and water-resistant sheathing requirements and installation, special details, transitions, mockups, air-leakage testing, protection, and work scheduling that covers air-barrier and water-resistant glass-mat gypsum sheathing.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Wall sheathing.
2. Roof sheathing.

B. Product Data Submittals: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.

1. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated plywood complies with requirements. Include physical properties of treated materials.
2. For fire-retardant treatments, include physical properties of treated plywood both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency in accordance with ASTM D5516.
3. For products receiving waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.

C. Shop Drawings: For air-barrier and water-resistant sheathing assemblies.

1. Show locations and extent of sheathing, accessories, and assemblies specific to Project conditions.
2. Include details for sheathing joints and cracks, counterflashing strips, penetrations, inside and outside corners, terminations, and tie-ins with adjoining construction.
3. Include details of interfaces with other materials that form part of air barrier.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Certificates: From air-barrier and water-resistant sheathing manufacturer, certifying compatibility of sheathing accessory materials with Project materials that connect to or that come in contact with the sheathing.
- C. Product Test Reports: For each air-barrier and water-resistant sheathing assembly, indicating compliance with specified requirements, for tests performed by a qualified testing agency.
- D. Evaluation Reports: For the following, from ICC-ES:
 1. Fire-retardant-treated plywood.
 2. Air-barrier and water-resistant sheathing.
- E. Sample warranties.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer of air-barrier and water-resistant sheathing.
 1. Installer is to be licensed by ABAA in accordance with ABAA's Quality Assurance Program and is to employ ABAA-certified installers and supervisors on Project.
- B. Mockups: Build mockups to set quality standards for materials and execution.
 1. Build integrated mockups of exterior wall assembly, 150 sq. ft., incorporating backup wall construction, window, storefront, door frame and sill, ties and other penetrations, and flashing to demonstrate crack and joint treatment and sealing of gaps, terminations, and penetrations of air-barrier sheathing assembly.
 - a. Coordinate construction of mockups to permit inspection and testing of sheathing before external insulation and cladding are installed.
 - b. Include junction with roofing membrane, building corner condition, and foundation wall intersection.
 - c. If Architect determines mockups do not comply with requirements, reconstruct mockups until mockups are approved.

2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

C. Testing Agency Qualifications:

1. For testing agency providing classification marking for fire-retardant-treated material, an inspection agency acceptable to authorities having jurisdiction that periodically performs inspections to verify that the material bearing the classification marking is representative of the material tested.
2. For testing and inspecting agency providing tests and inspections related to air-barrier and water-resistant sheathing: an independent agency, qualified in accordance with ASTM E329 for testing indicated, and certified by Air Barrier Association of America, Inc.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Stack panels flat with spacers beneath and between each bundle to provide air circulation. Protect sheathing from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

1.7 WARRANTY

- A. Special Warranty for Air-Barrier and Water-Resistant Sheathing: Manufacturer's standard form in which manufacturer agrees to repair or replace components of sheathing system that fail due to manufacturing defects within specified warranty period.
 1. Construction Period Warranty: Manufacturer shall warrant the panels and tape for weather exposure for a period of 180 days from installation.
 2. System Warranty Period: 30 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Air-Barrier and Water-Resistant Sheathing Performance: Air-barrier and water-resistant sheathing assembly, and seals with adjacent construction, are to be capable of performing as a continuous air barrier and as a liquid-water drainage plane flashed to discharge to the exterior incidental condensation or water penetration. Air-barrier assemblies are to be capable of accommodating substrate movement and of sealing substrate expansion and control joints, construction material changes, penetrations, and transitions at perimeter conditions without deterioration and air leakage exceeding specified limits.

2.2 WOOD PANEL PRODUCTS

- A. Thickness: As needed to comply with requirements specified, but not less than thickness indicated.
- B. Factory mark panels to indicate compliance with applicable standard.

2.3 FIRE-RETARDANT-TREATED PLYWOOD

- A. General: Where fire-retardant-treated materials are indicated, use materials complying with requirements in this article that are acceptable to authorities having jurisdiction and with fire-test-response characteristics specified as determined by testing identical products per test method indicated by a qualified testing agency.
- B. Fire-Retardant-Treated Plywood by Pressure Process: Products with a flame-spread index of 25 or less when tested in accordance with ASTM E84, and with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet beyond the centerline of the burners at any time during the test.
 - 1. Use treatment that does not promote corrosion of metal fasteners.
 - 2. Exterior Type: Treated materials are to comply with requirements specified above for fire-retardant-treated plywood by pressure process after being subjected to accelerated weathering in accordance with ASTM D2898. Use for exterior locations and where indicated.
- C. Kiln-dry material after treatment to a maximum moisture content of 15 percent. Do not use material that is warped or does not comply with requirements for untreated material.
- D. Identify fire-retardant-treated plywood with appropriate classification marking of qualified testing agency.
- E. Application: Treat all plywood unless otherwise indicated.

2.4 WALL SHEATHING

- A. Oriented-Strand-Board Wall Sheathing: With integral water-resistive barrier, Exposure 1 sheathing.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide the following:
 - a. Huber Engineered Woods LLC; ZIP System® Wall Sheathing.
 - 2. Span Rating, Panel Grade and Performance Category: Not less than indicated on Structural Drawings.
 - 3. Provide fastening guide on top panel surface with pre-spaced fastening symbols for 16-inches and 24-inches on centers spacing.
 - 4. Performance Standard: DOC PS2-10 and ICC-ES ESR-1474.

5. Factory laminated integral water-resistive barrier facer.
6. Perm Rating of Integral Water-Resistive Barrier: 12-16 perms.
7. Assembly maximum air leakage of 0.0072 cfm/sq. ft. infiltration and 0.0023 cfm/ sq. ft. exfiltration at a pressure differential of 1.57 psf.
8. Exposure Time: Designed to resist weather exposure for 180 days.

2.5 ROOF SHEATHING

- A. Plywood Sheathing, Roofs: Either DOC PS 1 or DOC PS 2, Exterior, Structural I sheathing.
1. Span Rating: Not less than indicated on Structural Drawings.
 2. Nominal Thickness: Not less than indicated on Structural Drawings.

2.6 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.
1. For [**roof**] [**parapet**] [**and**] [**wall**] sheathing, provide fasteners with organic-polymer or other corrosion-protective coating having a salt-spray resistance of more than 800 hours in accordance with ASTM B117.
- B. Nails, Brads, and Staples: ASTM F1667.
- C. Power-Driven Fasteners: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.
- D. Screws for Fastening Sheathing to Wood Framing: ASTM C1002.
- E. Screws for Fastening Wood Structural Panels to Cold-Formed Metal Framing: ASTM C954, except with wafer heads and reamer wings, length as recommended by screw manufacturer for material being fastened.

2.7 MISCELLANEOUS MATERIALS

- A. Self-Adhering Seam and Flashing Tape: Pressure-sensitive, self-adhering, cold-applied, proprietary seam tape consisting of polyolefin film with acrylic adhesive.
1. Basis-of-Design Product: Subject to compliance with requirements provide the following:
 - a. Huber Engineered Woods; ZIP System® Seam and Flashing Tape.
 2. Thickness: 0.012 inch (0.3 mm).
 3. Width: 3.75 inch (95.3 mm) or 6 inch (152.4 mm), as required for application.
- B. Liquid-Applied Flashing Membrane: Gun-grade, cold-applied, silyl-terminated polyether (STPE) liquid flashing membrane compatible with sheathing/weather barrier and self-adhering seam and

flashing tape, and tested as part of an assembly meeting performance requirements. Follow manufacturer's recommendation for integration with self-adhering seam and flashing tape.

1. Basis-of-Design Product: Subject to compliance with requirements, provide the following:
 - a. Huber Engineered Woods; ZIP System® Liquid Flash.
 2. Hardness, Shore A, ASTM C 661: 40 to 45.
 3. Total Solids: 99 percent.
 4. Tensile Strength, ASTM D 412: 75 psi (517 kPa).
- C. Self-Adhering Flexible Flashing Tape: Pressure-sensitive, self-adhering, cold-applied, flexible flashing tape consisting of a flexible acrylic foam backing with acrylic adhesive.
1. Basis-of-Design Product: Subject to compliance with requirements provide the following:
 - a. Huber Engineered Woods; ZIP System® Stretch Tape.
 2. Thickness: 0.042 inch (1.067 mm).
 3. Width: 6 inch (150 mm) or 10 inch (254 mm), as required by application.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Do not use materials with defects that impair quality of sheathing or pieces that are too small to use with minimum number of joints or optimum joint arrangement. Arrange joints so that pieces do not span between fewer than three support members.
- B. Cut panels at penetrations, edges, and other obstructions of work; fit tightly against abutting construction unless otherwise indicated.
- C. Securely attach to substrate by fastening as indicated, complying with the following:
 1. ICC-ES evaluation report for fastener.
- D. Use common wire nails unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections. Install fasteners without splitting wood.
- E. Coordinate wall and roof sheathing installation with flashing and joint-sealant installation so these materials are installed in sequence and manner that prevent exterior moisture from passing through completed assembly.
- F. Coordinate sheathing installation with installation of materials installed over sheathing so sheathing is not exposed to precipitation or left exposed at end of the workday when rain is forecast.

3.2 INSTALLATION OF WOOD STRUCTURAL PANEL

- A. General: Comply with applicable recommendations in APA Form No. E30, "Engineered Wood Construction Guide," for types of structural-use panels and applications indicated.
- B. Fastening Methods: Fasten panels as indicated below:
 - 1. Wall and Roof Sheathing:
 - a. Nail or staple to wood framing.
 - b. Screw to cold-formed metal framing.
 - c. Space panels 1/8 inch apart at edges and ends.

3.3 FLEXIBLE OR LIQUID-APPLIED FLASHING INSTALLATION

- A. Apply tape flexible flashing or membrane where indicated to comply with manufacturer's written instructions.
 - 1. After flexible flashing tape has been applied, roll surfaces with a hard rubber to ensure that flashing is completely adhered to substrates.
 - 2. Width for flexible flashing: 6 inch (154.4 mm).
 - 3. Apply liquid-applied flashing membrane at penetrations, gaps, and cracks to form continuous weathertight surface. Apply liquid membrane according to manufacturer's written instructions. Follow manufacturer's recommendation for integration with seam and flashing tape.
- B. Apply liquid applied flashing membrane where indicated to comply with manufacturer's written instructions.
 - 1. After liquid applied flashing membrane has been applied, tool wet product with a plastic spreader, putty knife, or similar tool to ensure that flashing is opaque and substrate is no longer visible.
 - 2. Minimum Thickness for Liquid Flashing: 12 mils (0.3 mm).
 - 3. Apply liquid flashing membrane according to manufacturer's written instructions. Follow manufacturer's recommendations for integration with seam and flashing tape or flexible flashing tape.
- C. Apply flexible flashing tape where indicated to comply with manufacturer's written instructions.
 - 1. After flexible flashing tape has been applied, roll surfaces with a hard rubber to ensure that flashing is completely adhered to substrates.
 - 2. Width of flexible flashing: 6 inches (154.4 mm) or 10 inches (254 mm).

END OF SECTION

SECTION 062013 – B - EXTERIOR FINISH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Thermally modified lumber soffits.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials, dimensions, profiles, textures, and colors and include construction and application details.
- B. Samples: For each exposed product and for each color and texture specified.

1.3 INFORMATIONAL SUBMITTALS

- A. Compliance Certificates:
1. For lumber that is not marked with grade stamp.
- B. Sample Warranties: For manufacturer's warranties.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Stack lumber with spacers between each bundle to provide air circulation.
1. Protect materials from weather by covering with waterproof sheeting, securely anchored.
 2. Provide for air circulation around stacks and under coverings.

1.5 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecast weather conditions permit work to be performed and at least one coat of specified finish can be applied without exposure to rain, snow, or dampness.
- B. Do not install finish carpentry materials that are wet, moisture damaged, or mold damaged.
1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, comply with applicable rules of any rules-writing agency certified by the American Lumber Standard Committee's (ALSC) Board of Review. Grade lumber by an agency certified by the ALSC's Board of Review to inspect and grade lumber under the rules indicated.
 - 1. Factory mark each piece of lumber with grade stamp of inspection agency, indicating grade, species, moisture content at time of surfacing, and mill.
 - 2. For exposed lumber, mark grade stamp on end or back of each piece, or omit grade stamp and provide certificates of grade compliance issued by inspection agency.

2.2 THERMALLY MODIFIED LUMBER SOFFITS

- A. Provide kiln-dried lumber siding complying with DOC PS 20, thermally modified.
- B. Species and Grade: Western Red Cedar, Select Tight Knot grade.
- C. Color and Texture: Yellowstone, wire brushed.
- D. Pattern: Tongue and groove.
- E. Finish: Manufacturer's standard ultra-low VOC, water-based stain and sealer applied to 4 sides of board.

2.3 MISCELLANEOUS MATERIALS

- A. Fasteners for Exterior Finish Carpentry: Provide nails or screws, in sufficient length to penetrate not less than 1-1/2 inches into wood substrate.
 - 1. Provide hot-dip galvanized-steel fasteners.

2.4 FABRICATION

- A. Back out or kerf backs of standing and running trim wider than 5 inches, except members with ends exposed in finished work.
- B. Ease edges of lumber less than 1 inch in nominal thickness to 1/16-inch radius and edges of lumber 1 inch or more in nominal thickness to 1/8-inch radius.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine finish carpentry materials before installation. Reject materials that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of projections and substances detrimental to application.

3.3 INSTALLATION, GENERAL

- A. Do not use materials that are unsound, warped, improperly treated or finished, inadequately seasoned, or too small to fabricate with proper jointing arrangements.
- B. Install exterior finish carpentry level, plumb, true, and aligned with adjacent materials.
 - 1. Use concealed shims where necessary for alignment.
 - 2. Scribe and cut exterior finish carpentry to fit adjoining work.
 - 3. Refinish and seal cuts as recommended by manufacturer.
 - 4. Install to tolerance of 1/8 inch in 96 inches for level and plumb. Install adjoining exterior finish carpentry with 1/32-inch maximum offset for flush installation and 1/16-inch maximum offset for reveal installation.
 - 5. Coordinate exterior finish carpentry with materials and systems in or adjacent to it.
 - 6. Provide cutouts for mechanical and electrical items that penetrate exterior finish carpentry.

3.4 ADJUSTING

- A. Replace exterior finish carpentry that is damaged or does not comply with requirements.
 - 1. Exterior finish carpentry may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing.
- B. Adjust joinery for uniform appearance.

3.5 CLEANING

- A. Clean exterior finish carpentry on exposed and semiexposed surfaces.

- B. Touch up factory-applied finishes to restore damaged or soiled areas.

3.6 PROTECTION

- A. Protect installed products from damage from weather and other causes during construction.
- B. Remove and replace finish carpentry materials that are wet, moisture damaged, and mold damaged.
 - 1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION

SECTION 066400 – B - PLASTIC PANELING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Plastic sheet paneling.

B. Related Requirements:

1. Section 061053 "Miscellaneous Rough Carpentry" for wood furring for installing plastic paneling.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Samples: For plastic paneling and trim accessories, in manufacturer's standard sizes.

1.3 QUALITY ASSURANCE

A. Testing Agency: Acceptable to authorities having jurisdiction.

1.4 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install plastic paneling until spaces are enclosed and weathertight and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

A. Obtain plastic paneling and trim accessories from single manufacturer.

2.2 PLASTIC SHEET PANELING

A. Glass-Fiber-Reinforced Plastic Paneling: Gelcoat-finished, glass-fiber-reinforced plastic panels complying with ASTM D5319.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Composites, Inc.
 - b. Glasteel.
 - c. Marlite, Inc.
 - d. Newcourt, Inc.
 - e. Nudo.
 - f. Parkland Plastics.
2. Surface-Burning Characteristics: As follows when tested by a qualified testing agency in accordance with ASTM E84. Identify products with appropriate markings of applicable testing agency.
 - a. Flame-Spread Index: 25 or less.
 - b. Smoke-Developed Index: 450 or less.
3. Nominal Thickness: Not less than 0.09 inch.
4. Surface Finish: As selected by Architect from manufacturer's full range.
5. Color: As selected by Architect from manufacturer's full range.

2.3 ACCESSORIES

- A. Trim Accessories: Manufacturer's standard one-piece vinyl extrusions designed to retain and cover edges of panels. Provide division bars, inside corners, outside corners, and caps as needed to conceal edges.
 1. Color: Match panels.
- B. Adhesive: As recommended by plastic paneling manufacturer.
- C. Sealant: Mildew-resistant, single-component, neutral-curing silicone sealant recommended by plastic paneling manufacturer and complying with requirements in Section 079200 "Joint Sealants."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove wallpaper, vinyl wall covering, loose or soluble paint, and other materials that might interfere with adhesive bond.
- B. Prepare substrate by sanding high spots and filling low spots as needed to provide flat, even surface for panel installation.
- C. Clean substrates of substances that could impair adhesive bond, including oil, grease, dirt, and dust.
- D. Condition panels by unpacking and placing in installation space before installation according to manufacturer's written recommendations.
- E. Lay out paneling before installing. Locate panel joints to provide equal panels at ends of walls not less than half the width of full panels.
 - 1. Mark plumb lines on substrate at panel joint locations for accurate installation.
 - 2. Locate panel joints to allow clearance at panel edges according to manufacturer's written instructions.

3.3 INSTALLATION

- A. Install plastic paneling according to manufacturer's written instructions.
- B. Install panels in a full spread of adhesive.
- C. Install trim accessories with adhesive.
- D. Fill grooves in trim accessories with sealant before installing panels, and bed inside corner trim in a bead of sealant.
- E. Maintain uniform space between panels and wall fixtures. Fill space with sealant.
- F. Remove excess sealant and smears as paneling is installed. Clean with solvent recommended by sealant manufacturer and then wipe with clean dry cloths until no residue remains.

END OF SECTION

SECTION 071113 – B - BITUMINOUS DAMPPROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cold-applied, emulsified-asphalt dampproofing.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 FIELD CONDITIONS

- A. Weather Limitations: Proceed with application only when existing and forecasted weather conditions permit dampproofing to be performed according to manufacturers' written instructions.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Source Limitations: Obtain primary dampproofing materials and primers from single source from single manufacturer. Provide protection course auxiliary materials recommended in writing by manufacturer of primary materials.

2.2 PERFORMANCE REQUIREMENTS

- A. VOC Content: Products are to comply with VOC content limits of authorities having jurisdiction unless otherwise indicated.

2.3 COLD-APPLIED, EMULSIFIED-ASPHALT DAMPPROOFING

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Euclid Chemical Company (The); a subsidiary of RPM International, Inc.
 2. Henry Company; a Carlisle company.
 3. Karnak Corporation.
 4. Master Builders Solutions; brand of MBCC Group.
 5. W. R. Meadows, Inc.

- B. Trowel Coats: ASTM D1227, Type II, Class 1.
- C. Fibered Brush and Spray Coats: ASTM D1227, Type II, Class 1.
- D. Brush and Spray Coats: ASTM D1227, Type III, Class 1.

2.4 AUXILIARY MATERIALS

- A. Furnish auxiliary materials recommended in writing by dampproofing manufacturer for intended use and compatible with bituminous dampproofing.
- B. Emulsified-Asphalt Primer: ASTM D1227, Type III, Class 1, except diluted with water as recommended in writing by manufacturer.
- C. Asphalt-Coated Glass Fabric: ASTM D1668/D1668M, Type I.
- D. Patching Compound: Epoxy or latex-modified repair mortar of type recommended in writing by dampproofing manufacturer.
- E. ASTM D6506, semirigid sheets of fiberglass or mineral-reinforced-asphaltic core, pressure laminated between two asphalt-saturated fibrous liners.
 - 1. Thickness: Nominal 1/4 inch.
 - 2. Adhesive: Rubber-based solvent type recommended in writing by waterproofing manufacturer for protection course type.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Applicator present, for compliance with requirements for surface smoothness, maximum surface moisture content, and other conditions affecting performance of the Work.
- B. Proceed with application only after substrate construction and penetrating work have been completed and unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean, prepare, and treat substrates according to manufacturer's written instructions. Provide clean, dust-free, and dry substrates for dampproofing application.
- B. Mask or otherwise protect adjoining exposed surfaces from being stained, spotted, or coated with dampproofing. Prevent dampproofing materials from entering and clogging weep holes and drains.

- C. Clean substrates of projections and substances detrimental to dampproofing work; fill voids, seal joints, and remove bond breakers if any.
- D. Apply patching compound to patch and fill tie holes, honeycombs, reveals, and other imperfections; cover with asphalt-coated glass fabric.

3.3 INSTALLATION, GENERAL

- A. Comply with manufacturer's written instructions for dampproofing application, cure time between coats, and drying time before backfilling unless otherwise indicated.
 - 1. Apply dampproofing to provide continuous plane of protection.
 - 2. Apply additional coats if recommended in writing by manufacturer or to achieve a smooth surface and uninterrupted coverage.
- B. Where dampproofing footings and foundation walls, apply from finished-grade line to top of footing; extend over top of footing and down a minimum of 6 inches over outside face of footing.
 - 1. Extend dampproofing 12 inches onto intersecting walls and footings, but do not extend onto surfaces exposed to view when Project is completed.
 - 2. Install flashings and corner protection stripping at internal and external corners, changes in plane, construction joints, cracks, and where indicated as "reinforced," by embedding an 8-inch-wide strip of asphalt-coated glass fabric in a heavy coat of dampproofing. Dampproofing coat for embedding fabric is in addition to other coats required.
- C. Where dampproofing exterior face of inner wythe of exterior masonry cavity walls, lap dampproofing at least 1/4 inch onto flashing, masonry reinforcement, veneer ties, and other items that penetrate inner wythe.
 - 1. Extend dampproofing over outer face of structural members and concrete slabs that interrupt inner wythe.
 - 2. Lap dampproofing at least 1/4 inch onto shelf angles supporting veneer.

3.4 INSTALLATION OF COLD-APPLIED, EMULSIFIED-ASPHALT DAMPPROOFING

- A. Concrete Foundations Walls: Apply one fibered brush or spray coat at not less than 3 gal./100 sq. ft. or one trowel coat at not less than 4 gal./100 sq. ft..

3.5 INSTALLATION OF PROTECTION COURSE

- A. Install protection course over completed-and-cured dampproofing. Comply with dampproofing-material and protection-course manufacturers' written instructions for attaching protection course.
 - 1. Install protection course within 24 hours of dampproofing installation (while coating is tacky) to ensure adhesion.

3.6 PROTECTION

- A. Correct dampproofing that does not comply with requirements; repair substrates, and reapply dampproofing.

END OF SECTION

SECTION 072100 – B - THERMAL INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Extruded polystyrene foam-plastic board insulation.
2. Polyisocyanurate foam-plastic board insulation.
3. Mineral-wool blanket insulation.

B. Related Requirements:

1. Section 072119 "Foamed-in-Place Insulation" for spray-applied polyurethane foam insulation.
2. Section 092900 "Gypsum Board" for sound attenuation blanket used as acoustic insulation.

1.2 ACTION SUBMITTALS

- ##### A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- ##### A. Installer's Certification: Listing type, manufacturer, and R-value of insulation installed in each element of the building thermal envelope.

1. For blown-in or sprayed fiberglass and cellulosic-fiber loose-fill insulation, indicate initial installed thickness, settled thickness, settled R-value, installed density, coverage area, and number of bags installed.
2. Sign, date, and post the certification in a conspicuous location on Project site.

- ##### B. Product Test Reports: For each product, for tests performed by a qualified testing agency.

- ##### C. Research Reports: For foam-plastic insulation, from ICC-ES.

1.4 DELIVERY, STORAGE, AND HANDLING

- ##### A. Protect insulation materials from physical damage and from deterioration due to moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.

- ##### B. Protect foam-plastic board insulation as follows:

1. Do not expose to sunlight except to necessary extent for period of installation and concealment.
2. Protect against ignition at all times. Do not deliver foam-plastic board materials to Project site until just before installation time.
3. Quickly complete installation and concealment of foam-plastic board insulation in each area of construction.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: Maximum flame-spread and smoke-developed indexes less than Class A, 25 and 450 when tested in accordance with ASTM E84.
- B. Fire-Resistance Ratings: Comply with ASTM E119 or UL 263; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 1. Indicate design designations from UL's "Fire Resistance Directory" or from listings of another qualified testing agency.
- C. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
- D. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches and wider in width.
- E. Thermal-Resistance Value (R-Value): R-value as indicated on Drawings in accordance with ASTM C518.

2.2 EXTRUDED POLYSTYRENE FOAM-PLASTIC BOARD INSULATION (XPS)

- A. Extruded Polystyrene Board Insulation, Type X: ASTM C578, Type X, 15 psi minimum compressive strength; unfaced.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. DuPont de Nemours, Inc.
 - b. Owens Corning.
 - c. The Dow Chemical Company.

2.3 POLYISOCYANURATE FOAM-PLASTIC BOARD INSULATION

- A. Polyisocyanurate Board Insulation, Glass-Fiber-Mat Faced: ASTM C1289, glass-fiber-mat faced, Type II, Class 2.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Atlas Polyiso Roof and Wall Insulation.
- b. Carlisle Coatings & Waterproofing Inc.
- c. Elevate; Holcim Building Envelope.
- d. Johns Manville; a Berkshire Hathaway company.
- e. Rmax, A Business Unit of Sika Corporation.

2.4 MINERAL-WOOL BLANKET INSULATION

- A. Mineral-Wool Blanket Insulation, Unfaced: ASTM C665, Type I (blankets without membrane facing); consisting of fibers; complying with ASTM E136 for combustion characteristics.
 1. Basis-of-Design:
 - a. Subject to compliance, provide the following:
 - 1) ROCKWOO; Comfortbatt.
 - b. Comparable Product: Products by one of the following will be considered comparable:
 - 1) Johns Manville; a Berkshire Hathaway company.
 - 2) Owens Corning.

2.5 INSULATION FASTENERS

- A. Adhesively Attached, Spindle-Type Anchors: Plate welded to projecting spindle; capable of holding insulation of specified thickness securely in position with self-locking washer in place.
 1. Plate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 2. Spindle: Copper-coated, low-carbon steel; fully annealed; 0.105 inch in diameter; length to suit depth of insulation.
- B. Anchor Adhesive: Product with demonstrated capability to bond insulation anchors securely to substrates without damaging insulation, fasteners, or substrates.
- C. Insulation Fastener Accessories: Provide double-pointed weld pins, lagging pins, quilting pins, duct liner pins, insulation hangers, specialty washers, special caps, j-hooks, capacitor discharge annular weld pins, capacitor discharge acoustical lagging pins, and other accessory materials that are recommended in writing by insulation fastener manufacturer to produce complete insulation supports.

2.6 ACCESSORIES

- A. Insulation for Miscellaneous Voids:
 1. Glass-Fiber Insulation: ASTM C764, Type II, loose fill; with maximum flame-spread and smoke-developed indexes of 5, per ASTM E84.

2. Spray Polyurethane Foam Insulation: ASTM C1029, Type II, closed cell, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E84.

B. Miscellaneous Application Accessories:

1. Adhesive for Bonding Insulation: Product compatible with insulation and air and water barrier materials, and with demonstrated capability to bond insulation securely to substrates without damaging insulation and substrates.
2. Crack Sealer: Closed-cell insulating foam in aerosol dispenser recommended in writing by insulation manufacturer for filling gaps in board insulation.
3. Detailing Foam Insulation for Voids: Urethane foam complying with AAMA 812, low expansion pressure suitable for filling insulation gaps and voids adjacent to openings to protect against water, air, and sound intrusion.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean substrates of substances that are harmful to insulation, including removing projections capable of puncturing insulation or vapor retarders, or those that interfere with insulation attachment.

3.2 INSTALLATION, GENERAL

- A. Comply with insulation manufacturer's written instructions applicable to products, applications and applicable codes.
- B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.
- C. Install insulation with manufacturer's R-value label exposed after insulation is installed.
- D. Extend insulation to envelop entire area to be insulated. Fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- E. Provide sizes to fit applications and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units unless multiple layers are otherwise shown or required to make up total thickness or to achieve R-value.

3.3 INSTALLATION OF SLAB INSULATION

- A. On vertical slab edge and foundation surfaces, set insulation units using manufacturer's recommended adhesive in accordance with manufacturer's written instructions.
 1. If not otherwise indicated, extend insulation a minimum of 36 inches below exterior grade line.

- B. On horizontal surfaces, loosely lay insulation units in accordance with manufacturer's written instructions. Stagger end joints and tightly abut insulation units.
 - 1. If not otherwise indicated, extend insulation a minimum of 36 inches in from exterior walls.

3.4 INSTALLATION OF FOUNDATION WALL INSULATION

- A. Butt panels together for tight fit.
- B. Adhesive Installation: Install with adhesive or press into tacky waterproofing or dampproofing in accordance with manufacturer's written instructions.

3.5 INSTALLATION OF CAVITY-WALL INSULATION

- A. Foam-Plastic Board Insulation: Install pads of adhesive spaced approximately 24 inches o.c. both ways on inside face and as recommended in writing by manufacturer.
 - 1. Fit courses of insulation between wall ties and other obstructions, with edges butted tightly in both directions, and with faces flush.
 - 2. Press units firmly against inside substrates.
 - 3. Supplement adhesive attachment of insulation by securing boards with two-piece wall ties designed for this purpose and specified in Section 042000 "Unit Masonry."

3.6 INSTALLATION OF INSULATION IN FRAMED CONSTRUCTION

- A. Blanket Insulation: Install in cavities formed by framing members in accordance with the following requirements:
 - 1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill the cavities, provide lengths that will produce a snug fit between ends.
 - 2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
 - 3. Maintain 3-inch clearance of insulation around recessed lighting fixtures not rated for or protected from contact with insulation.
 - 4. For metal-framed wall cavities where cavity heights exceed 96 inches, support unfaced blankets mechanically and support faced blankets by taping flanges of insulation to flanges of metal studs.
- B. Miscellaneous Voids: Install insulation in miscellaneous voids and cavity spaces where required to prevent gaps in insulation using the following materials:
 - 1. Glass-Fiber Insulation: Compact to approximately 40 percent of normal maximum volume equaling a density of approximately 2.5 lb/cu. ft..
 - 2. Detailing Foam Insulation for Voids: Apply in accordance with manufacturer's written instructions.

3.7 INSTALLATION OF BOARD INSULATION

- A. Install board insulation in accordance with manufacturer's written instructions per project applications and conditions.

3.8 PROTECTION

- A. Protect installed insulation from damage due to harmful weather exposures, physical abuse, and other causes.
- B. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

END OF SECTION

SECTION 072119 – B - FOAMED-IN-PLACE INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Closed-cell spray polyurethane foam insulation.
2. Accessories.

B. Related Requirements:

1. Section 072100 "Thermal Insulation" for foam-plastic board insulation.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Closed-cell spray polyurethane foam insulation.
2. Accessories.

1.3 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each product, for tests performed by qualified testing agency.
- B. Research Reports: For spray-applied polyurethane foam-plastic insulation, from ICC-.
- C. Field quality-control reports.
- D. Qualification Statements: For Installer.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.

PART 2 - PRODUCTS

2.1 CLOSED-CELL SPRAY POLYURETHANE FOAM INSULATION

- A. Closed-Cell Spray Polyurethane Foam: ASTM C1029, Type II, minimum density of 1.5 lb/cu. ft. and minimum aged R-value at 1-inch thickness of 6.2 deg F x h x sq. ft./Btu at 75 deg F.

1. Basis-of-Design:
 - a. Subject to compliance, provide the following:
 - 1) Natural Polymers – An Owens Corning Company; ULTRA-PURE Series.
 - b. Comparable Product: Products by one of the following will be considered comparable:
 - 1) Carlisle Spray Foam Insulation.
 - 2) Gaco; Holcim Building Envelope.
 - 3) Henry Company; a Carlisle company.
 - 4) Johns Manville; a Berkshire Hathaway company.
 - 5) Master Builders Solutions; brand of MBCC Group.
2. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - a. Flame-Spread Index: 25 or less.
 - b. Smoke-Developed Index: 450 or less.
3. Fire Propagation Characteristics: Passes NFPA 285 and NFPA 276 testing as part of an approved assembly.

2.2 ACCESSORIES

- A. Primer: Material recommended by insulation manufacturer where required for adhesion of insulation to substrates.
- B. Thermal Barrier: Material barrier intended to prevent flame-source access to foam and delay temperature-rise of foam during a fire event.
 1. Thermal Barrier Coating: Fire-protective intumescent coating formulated for application over polyurethane foam plastics, compatible with insulation, and passes NFPA 275 testing as part of an approved assembly.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Flame Control Coatings, LLC.
 - 2) International Fireproof Technology Inc.
 - 3) No-Burn, Inc.
 - 4) TPR2 Corporation.
 2. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - a. Flame-Spread Index: 25 or less.
 - b. Smoke-Developed Index: 50 or less.

3. Topcoat: 8- to 12-mil- thick, water-based latex-based paint or heavy-duty protective coating recommended in writing by intumescent thermal barrier manufacturer as compatible with substrate materials.
- C. Ignition Barrier: Material providing a 15-minute minimum fire-ignition barrier.
1. Ignition Barrier Coating: Fire-protective coating formulated for application over polyurethane foam plastics, compatible with insulation, and in compliance with ICC-ES AC377, Appendix X.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) ENVERGE.
 - 2) Flame Seal Products, Inc.
 - 3) International Fireproof Technology Inc.
 - 4) No-Burn, Inc.
 - 5) TPR2 Corporation.
 2. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - a. Flame-Spread Index: 25 or less.
 - b. Smoke-Developed Index: 50 or less.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Verify that substrates are clean, dry, and free of substances that are harmful to insulation.
- B. Priming: Prime substrates where recommended by insulation manufacturer. Apply primer to comply with insulation manufacturer's written instructions. Confine primers to areas to be insulated; do not allow spillage or migration onto adjoining surfaces.

3.2 INSTALLATION

- A. Comply with insulation manufacturer's written instructions applicable to products and applications.
- B. Spray insulation to envelop entire area to be insulated and fill voids.
- C. Apply in multiple passes to not exceed maximum thicknesses recommended by manufacturer. Do not spray into rising foam.
- D. Framed Construction: Install into cavities formed by framing members to achieve thickness indicated on Drawings.

- E. Cavity Walls: Install into cavities to fully fill void.
- F. Miscellaneous Voids: Apply according to manufacturer's written instructions.
- G. Install thermal or ignition barrier material as required by local building code.
 - 1. Do not cover insulation prior to any required spray foam insulation inspections.
- H. Apply barrier coatings in accordance with manufacturer's written instructions and to comply with requirements for listing and labeling for fire-propagation characteristics and surface-burning characteristics specified.
 - 1. Use equipment and techniques best suited for substrate and type of material applied as recommended by coating manufacturer.
 - 2. Apply coatings to prepared surfaces as soon as practical after preparation and before subsequent surface soiling or deterioration.
 - 3. Apply coatings to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Produce sharp lines and color breaks.

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect spray foam insulation installation, including accessories. Report results in writing.

3.4 PROTECTION

- A. Protect installed insulation from damage due to harmful weather exposures, physical abuse, and other causes.

END OF SECTION

SECTION 072616 – B - BELOW-GRADE VAPOR RETARDERS

PART 1 – GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vapor retarder, seam tape, mastic, pipe boots, detail strip for installation under concrete slabs.

B. Related Requirements

1. Section 033000 “Cast-in-Place Concrete”.

1.2 ACTION SUBMITTALS

- A. Product Data: Include literature, instructions, seaming and pipe boot installation.
- B. Samples: Provide 12” x 12” sample of vapor barrier.

1.3 INFORMATIONAL SUBMITTALS

- A. Material Certifications: For each of the following, signed by manufacturers:
 1. Vapor retarders.

PART 2 – PRODUCTS

2.1 MATERIALS

- A. Sheet Vapor Retarder: ASTM E 1745, Class A. Include manufacturer's recommended adhesive or pressure-sensitive tape.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. GCP Applied; Florprufe 120.
 - b. ISI Building Products; Viper VaporCheck 10.
 - c. Raven Industries Inc.; Vapor Block 10.
 - d. Stego Industries, LLC; Stego Wrap 10 mil Class A.

PART 3 – EXECUTION

3.1 PREPARATION

- A. Ensure that subsoil is approved by Architect or geotechnical firm
 - 1. Level and tamp or roll aggregate, sand or tamped earth base.

3.2 INSTALLATION

- A. Sheet Vapor Retarders: Place, protect, and repair sheet vapor retarder according to ASTM E 1643 and manufacturer's written instructions.
 - 1. Unroll Vapor Retarder with the longest dimension parallel with the direction of the pour.
 - 2. Lap Vapor Retarder over footings and seal to foundation walls.
 - 3. Overlap joints 6 inches and seal with manufacturer's tape.
 - 4. Seal all penetrations (including pipes) per manufacturer's instructions.
 - 5. No penetration of the Vapor Retarder is allowed except for reinforcing steel and permanent utilities.
 - 6. Repair damaged areas by cutting patches of Vapor Retarder, overlapping damaged area 6 inches and taping all four sides with tape.

END OF SECTION

SECTION 074113.16 – B - STANDING-SEAM METAL ROOF PANELS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vertical-rib, seamed-joint, standing-seam metal roof panels.
2. Underlayment.

B. Related Requirements:

1. Section 077253 "Snow Guards" for prefabricated devices designed to hold snow on the roof surface, allowing it to melt and drain off slowly.

1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Meet with Owner, Architect, Owner's insurer if applicable, metal panel Installer, metal panel manufacturer's representative, structural-support Installer, and installers whose work interfaces with or affects metal panels, including installers of roof accessories and roof-mounted equipment.
2. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
3. Review methods and procedures related to metal panel installation, including manufacturer's written installation instructions.
4. Examine support conditions for compliance with requirements, including alignment between and attachment to structural members.
5. Review loading limitations of supporting structure during and after roofing.
6. Review flashings, special details, drainage, penetrations, equipment curbs, and condition of other construction that affect metal panels.
7. Review governing regulations and requirements for insurance, certificates, and tests and inspections if applicable.
8. Review temporary protection requirements for metal panel systems during and after installation.
9. Review procedures for repair of metal panels damaged after installation.
10. Document proceedings, including corrective measures and actions required, and furnish copy of record to each participant.

1.3 ACTION SUBMITTALS

A. Product Data:

1. For standing-seam metal roof panels. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of panel and accessory.
 - B. Shop Drawings:
 1. Include fabrication and installation layouts of metal panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details.
 2. Accessories: Include details of the flashing, trim, and anchorage systems, at a scale of not less than 1-1/2 inches per 12 inches.
 - C. Samples for Initial Selection: Manufacturer's standard color charts, showing full range of available colors for each type of exposed finish.
 1. Include similar Samples of trim and accessories involving color selection.
 - D. Samples for Verification: Actual sample of finished products for each type of exposed finish for metal panels and metal panel accessories.
 1. Size: Manufacturers' standard size.
- 1.4 INFORMATIONAL SUBMITTALS
- A. Certificates for portable roll-forming equipment.
 - B. Product Test Reports: For standing-seam metal roof panels, for tests performed by a qualified testing agency.
 - C. Field quality-control reports.
 - D. Qualification Statements: For roof installers.
 - E. Sample warranties.
- 1.5 CLOSEOUT SUBMITTALS
- A. Maintenance Data: For metal panels.
- 1.6 QUALITY ASSURANCE
- A. Roof Installer Qualifications: Entity that employs a supervisor who is an NRCA ProCertified Roofing Foreman or installers who are NRCA ProCertified Metal Panel Roof Systems Installers.
 - B. Portable Roll-Forming Equipment Certification: UL-certified, portable roll-forming equipment capable of producing metal panels warranted by manufacturer to be the same as factory-formed products. Maintain UL certification of portable roll-forming equipment for duration of Work.

1.7 MOCKUPS

- A. Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.
 - 1. Build mockup of typical roof area and eave, including fascia, as shown on Drawings; approximately 48 inches square by full thickness, including attachments, underlayment, and accessories.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Owner specifically approves such deviations by Change Order.
 - 3. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver components, metal panels, and other manufactured items so as not to be damaged or deformed. Package metal panels for protection during transportation and handling.
- B. Unload, store, and erect metal panels in a manner to prevent bending, warping, twisting, and surface damage.
- C. Stack metal panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal panels to ensure dryness, with positive slope for drainage of water. Do not store metal panels in contact with other materials that might cause staining, denting, or other surface damage.
- D. Retain strippable protective covering on metal panels during installation.

1.9 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of metal panels to be performed in accordance with manufacturers' written installation instructions and warranty requirements.

1.10 COORDINATION

- A. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.
- B. Coordinate metal panel installation with rain drainage work, flashing, trim, construction of soffits, and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.11 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of metal panel systems that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including rupturing, cracking, or puncturing.
 - b. Deterioration of metal and other materials beyond normal weathering.
 - 2. Warranty Period: Two years from date of Substantial Completion.
- B. Special Warranty on Panel Finishes: Manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Delta E units when tested in accordance with ASTM D2244.
 - b. Chalking in excess of a No. 8 rating when tested in accordance with ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing in accordance with ASTM E1592:
 - 1. Wind Loads: As indicated on Drawings.
 - 2. Other Design Loads: As indicated on Drawings.
 - 3. Deflection Limits: For wind loads, no greater than 1/180 of the span.
- B. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.
 - 1. Uplift Rating: UL 60.
- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
 - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 STANDING-SEAM METAL ROOF PANELS, GENERAL

- A. Provide factory-formed metal roof panels designed to be installed by lapping and interconnecting raised side edges of adjacent panels with joint type indicated and mechanically attaching panels to supports using concealed fasteners in side laps. Include all accessories required for weathertight installation.
1. Steel Panel Systems: Unless more stringent requirements are indicated, comply with ASTM E1514.

2.3 VERTICAL-RIB, SEAMED-JOINT, STANDING-SEAM METAL ROOF PANELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. AEP Span a brand of ASC Profiles LLC, a part of BlueScope.
 2. ATAS International, Inc.
 3. Berridge Manufacturing Company.
 4. CENTRIA, a Nucor Brand.
 5. PAC-CLAD; Petersen; a Carlisle company.
- B. Panels: Formed with vertical ribs at panel edges; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels, engaging opposite edge of adjacent panels, and mechanically seaming panels together.
1. Structural Support: Over solid deck.
 2. Material: Metallic-coated steel.
 3. Seam Type: Manufacturer's standard.
 4. Panel Profile: As indicated on Drawings, or if not indicated, as directed by Architect.
 5. Panel Coverage: As indicated on Drawings, or if not indicated, as directed by Architect.
 6. Panel Height: 2.0 inches, unless otherwise directed by Architect.
 7. Clips: Two piece, floating, designed to accommodate thermal movement.
 - a. Steel Clips: Manufacturer's standard thickness, zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet.

2.4 ROOF INSULATION

- A. Insulation over Solid Deck:
1. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.
 - a. Compressive Strength: 20 psi.
 - b. Size: 48 by 48 inches.
 - c. Thickness:

- 1) Base Layer: 1-1/2 inches.
- 2) Upper Layer: As indicated, or if not indicated, as required to meet R-values required by local building code.

2.5 UNDERLAYMENT

- A. Self-Adhering, High-Temperature Underlayment: Provide self-adhering, cold-applied, sheet underlayment, a minimum of 30 mils thick, consisting of slip-resistant, polyethylene-film top surface laminated to a layer of butyl or SBS-modified asphalt adhesive, with release-paper backing. Provide primer when recommended by underlayment manufacturer.
1. Thermal Stability: Stable after testing at 240 deg F; ASTM D1970/D1970M.
 2. Low-Temperature Flexibility: Passes after testing at minus 20 deg F; ASTM D1970/D1970M.
 3. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ATAS International, Inc.
 - b. Carlisle WIP Products; a brand of Carlisle Construction Materials.
 - c. GCP Applied Technologies Inc.
 - d. Henry Company; a Carlisle company.
 - e. Owens Corning.

2.6 PANEL MATERIALS

- A. Metallic-Coated Steel Sheet: Zinc-coated (galvanized) steel sheet complying with minimum ASTM A653/A653M, G90 coating designation, or aluminum-zinc alloy-coated steel sheet complying with minimum ASTM A792/A792M, Class AZ50 coating designation; structural quality. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
1. Nominal Thickness: 0.040 inch.
 2. Surface: Smooth, flat finish.

2.7 MISCELLANEOUS MATERIALS

- A. Panel Accessories: Provide components required for a complete, weathertight panel system including trim, copings, fasciae, mullions, sills, corner units, fasteners, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal panels unless otherwise indicated.
1. Closures: Provide closures at eaves and ridges, fabricated of same metal as metal panels.
 2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
 3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch-thick, flexible closure strips; cut or premolded to match metal panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.

- B. Flashing and Trim: Provide flashing and trim formed from same material as metal panels as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers. Finish flashing and trim with same finish system as adjacent metal panels.
- C. Panel Fasteners: Self-tapping screws designed to withstand design loads.
- D. Panel Sealants: Provide sealant type recommended by manufacturer that are compatible with panel materials, are nonstaining, and do not damage panel finish.
 - 1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch wide and 1/8 inch thick.
 - 2. Joint Sealant: ASTM C920; elastomeric polyurethane or silicone sealant; of type, grade, class, and use classifications required to seal joints in metal panels and remain weathertight; and as recommended in writing by metal panel manufacturer.
 - 3. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C1311.

2.8 FABRICATION

- A. Fabricate and finish metal panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
- B. On-site Fabrication: Subject to compliance with requirements of this Section, metal panels may be fabricated on-site using UL-certified, portable roll-forming equipment if panels are of same profile and warranted by manufacturer to be equal to factory-formed panels. Fabricate in accordance with equipment manufacturer's written instructions and to comply with details shown.
- C. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- D. Fabricate metal panel joints with factory-installed captive gaskets or separator strips that provide a weathertight seal and prevent metal-to-metal contact, and that minimize noise from movements.
- E. Sheet Metal Flashing and Trim: Fabricate flashing and trim to comply with manufacturer's recommendations that apply to design, dimensions, metal, and other characteristics of item indicated.
 - 1. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
 - 2. Seams for other than Aluminum: Fabricate nonmoving seams in accessories with flat-lock seams. Tin edges to be seamed, form seams, and solder.
 - 3. Sealed Joints: Form nonexpansion, but movable, joints in metal to accommodate sealant and to comply with manufacturer's recommendations.

4. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not permitted on faces of accessories exposed to view.
5. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal recommended in writing by metal panel manufacturer.
 - a. Size: As recommended by metal panel manufacturer for application, but not less than thickness of metal being secured.

2.9 FINISHES

- A. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in same piece are unacceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- C. Steel Panels and Accessories:
 1. Two-Coat Fluoropolymer: Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal panel supports, and other conditions affecting performance of the Work.
 1. Examine solid roof sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by metal roof panel manufacturer.
- B. Examine roughing-in for components and systems penetrating metal panels to verify actual locations of penetrations relative to seam locations of metal panels before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF ROOF INSULATION

- A. General: Install insulation concurrently with metal panel installation, in thickness indicated to cover entire surface, in accordance with manufacturer's written installation instructions.

3.3 INSTALLATION OF UNDERLAYMENT

- A. Self-Adhering Sheet Underlayment: Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation. Apply at locations indicated below, wrinkle free, in shingle fashion to shed water, and with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 14 days.
 - 1. Apply over the entire roof surface.
- B. Flashings: Install flashings to cover underlayment to comply with requirements specified in Section 076200 "Sheet Metal Flashing and Trim."

3.4 INSTALLATION OF STANDING-SEAM METAL ROOF PANELS

- A. Install metal panels in accordance with manufacturer's written installation instructions and approved Shop Drawings in orientation, sizes, and locations indicated. Anchor metal panels and other components of the Work securely in place, with provisions for thermal and structural movement.
 - 1. Shim or otherwise plumb substrates receiving metal panels.
 - 2. Flash and seal metal panels at perimeter of all openings. Fasten with self-tapping screws. Do not begin installation until air- or water-resistive barriers and flashings that will be concealed by metal panels are installed.
 - 3. Install screw fasteners in predrilled holes.
 - 4. Locate and space fastenings in uniform vertical and horizontal alignment.
 - 5. Install flashing and trim as metal panel work proceeds.
 - 6. Locate panel splices over, but not attached to, structural supports. Stagger panel splices and end laps to avoid a four-panel lap splice condition.
 - 7. Align bottoms of metal panels and fasten with blind rivets, bolts, or self-tapping screws. Fasten flashings and trim around openings and similar elements with self-tapping screws.
 - 8. Provide weathertight escutcheons for pipe- and conduit-penetrating panels.
- B. Fasteners:
 - 1. Steel Panels: Use stainless steel fasteners for surfaces exposed to the exterior; use galvanized-steel fasteners for surfaces exposed to the interior.
- C. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action as recommended in writing by metal panel manufacturer.

- D. Concealed Clip, Standing-Seam Metal Roof Panel Installation: Fasten metal roof panels to supports with concealed clips at each standing-seam joint at location, spacing, and with fasteners recommended in writing by manufacturer.
 - 1. Install clips to supports with self-tapping fasteners.
 - 2. Install pressure plates at locations indicated in manufacturer's written installation instructions.
- E. Panel Joints: Fasten panel joints to substrate in accordance with manufacturer's instructions.
 - 1. Seamed Joint: Crimp standing seams with manufacturer-approved, motorized seamer tool so clip, metal roof panel, and factory-applied sealant are completely engaged.
- F. Accessory Installation: Install accessories with positive anchorage to building and weathertight mounting and provide for thermal expansion. Coordinate installation with flashings and other components.
 - 1. Install components required for a complete metal panel system including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items. Provide types indicated by metal roof panel manufacturers; or, if not indicated, types recommended by metal roof panel manufacturer.
- G. Flashing and Trim: Comply with performance requirements and manufacturer's written installation instructions. Provide concealed fasteners where possible and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
 - 1. Install exposed flashing and trim that is without buckling and tool marks, and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and achieve waterproof and weather-resistant performance.
 - 2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 ft. with no joints allowed within 24 inches of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).

3.5 ERECTION TOLERANCES

- A. Installation Tolerances: Shim and align metal panel units within installed tolerance of 1/4 inch in 20 ft. on slope and location lines as indicated and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

3.6 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect metal roof panel installation, including accessories. Report results in writing.

- B. Remove and replace applications of metal roof panels where tests and inspections indicate that they do not comply with specified requirements.
- C. Additional tests and inspections, at Contractor's expense, are performed to determine compliance of replaced or additional work with specified requirements.
- D. Prepare test and inspection reports.

3.7 CLEANING AND PROTECTION

- A. Remove temporary protective coverings and strippable films, if any, as metal panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.
- B. Replace metal panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION

SECTION 074213.13 – B- FORMED METAL WALL PANELS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Exposed-fastener, lap-seam metal wall panels.
2. Formed metal wall panel clad swing gate.

B. Related Requirements:

1. Section 074213.19 "Insulated Metal Wall Panels" for foamed-in-place metal wall panels.

1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Meet with Owner, Architect, Owner's insurer if applicable, metal panel Installer, metal panel manufacturer's representative, structural-support Installer, and installers whose work interfaces with or affects metal panels, including installers of doors, windows, and louvers.
2. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
3. Review methods and procedures related to metal panel installation, including manufacturer's written instructions.
4. Examine support conditions for compliance with requirements, including alignment between and attachment to structural members.
5. Review flashings, special siding details, wall penetrations, openings, and condition of other construction that affect metal panels.
6. Review governing regulations and requirements for insurance, certificates, and tests and inspections if applicable.
7. Review temporary protection requirements for metal panel assembly during and after installation.
8. Review of procedures for repair of metal panels damaged after installation.
9. Document proceedings, including corrective measures and actions required, and furnish copy of record to each participant.

1.3 ACTION SUBMITTALS

A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of panel and accessory.

1. Concealed-fastener, lap-seam metal wall panels.

B. Shop Drawings:

1. Include fabrication and installation layouts of metal panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details.
2. Swing Gate: Include plans, elevations, sections, locations, post spacing, and mounting details.
3. Accessories: Include details of the flashing, trim, and anchorage systems, at a scale of not less than 1-1/2 inches per 12 inches.

C. Samples for Initial Selection: For each type of metal panel indicated with factory-applied finishes.

1. Include Samples of trim and accessories involving color selection.

D. Samples for Verification: For each type of exposed finish, prepared on Samples of size indicated below:

1. Metal Panels: 12 inches long by actual panel width. Include fasteners, closures, and other metal panel accessories.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Test Reports: For exposed-fastener, lap-seam metal wall panels, for tests performed by a qualified testing agency.
- C. Sample Warranties: For special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For metal panels to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- B. UL-Certified, Portable Roll-Forming Equipment: UL-certified, portable roll-forming equipment capable of producing metal panels warranted by manufacturer to be the same as factory-formed products. Maintain UL certification of portable roll-forming equipment for duration of work.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver components, metal panels, and other manufactured items so as not to be damaged or deformed. Package metal panels for protection during transportation and handling.

- B. Unload, store, and erect metal panels in a manner to prevent bending, warping, twisting, and surface damage.
- C. Stack metal panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal panels to ensure dryness, with positive slope for drainage of water. Do not store metal panels in contact with other materials that might cause staining, denting, or other surface damage.
- D. Retain strippable protective covering on metal panels during installation.

1.8 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of metal panels to be performed according to manufacturers' written instructions and warranty requirements.

1.9 COORDINATION

- A. Coordinate metal panel installation with rain drainage work, flashing, trim, construction of soffits, and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.10 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal panel systems that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including rupturing, cracking, or puncturing.
 - b. Deterioration of metals and other materials beyond normal weathering.
 - 2. Warranty Period: Two years from date of Substantial Completion.
- B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Delta E units when tested according to ASTM D2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing according to ASTM E1592:
1. Wind Loads: As indicated on Drawings.
 2. Other Design Loads: As indicated on Drawings.
 3. Deflection Limits: For wind loads, no greater than 1/180 of the span.
- B. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

2.2 EXPOSED-FASTENER, LAP-SEAM METAL WALL PANELS

- A. Provide factory-formed metal panels designed to be field assembled by lapping side edges of adjacent panels and mechanically attaching panels to supports using exposed fasteners in side laps. Include accessories required for weathertight installation.
- B. Perforated, Corrugated-Profile, Exposed-Fastener Metal Wall Panels: Formed with alternating curved ribs spaced at 2.67 inches o.c. across width of panel.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AEP Span a brand of ASC Profiles LLC, a part of BlueScope.
 - b. ATAS International, Inc.
 - c. Berridge Manufacturing Company.
 - d. CENTRIA, a Nucor Brand.
 - e. PAC-CLAD; Petersen; a Carlisle company.
 2. Aluminum Sheet: Coil-coated sheet, ASTM B209, alloy as standard with manufacturer, with temper as required to suit forming operations and structural performance required.
 - a. Thickness: 0.040 inch.
 - b. Surface: Smooth, flat finish.
 - c. Exterior Finish: Two-coat fluoropolymer.
 - d. Color: Match Architect's samples.
 3. Rib Spacing: 2.67 inches o.c.
 4. Panel Coverage: 34.6 inches.
 5. Panel Height: 0.875 inch.

6. Perforated Pattern: As selected by Architect from manufacturer's full range.

2.3 SWING GATES

- A. Gate Configuration: Single leaf.
- B. Gate Frame Height: As indicated.
- C. Gate Opening Width: As indicated.
- D. Galvanized-Steel Frames and Bracing: Fabricate members from square tubes 2 by 2 inches (51 by 51 mm) formed from 0.108-inch (2.74-mm) nominal-thickness, metallic-coated steel sheet or formed from 0.105-inch (2.66-mm) nominal-thickness steel sheet and hot-dip galvanized after fabrication.
- E. Frame Corner Construction: Welded and 5/16-inch- (7.9-mm-) diameter, adjustable truss rods for panels 5 feet (1.52 m) wide or wider.
- F. Infill: Perforated, corrugated formed metal wall panels to match adjacent wall panel construction with gate corrugations in line with metal wall panel corrugations.
- G. Hardware: Latches permitting operation from both sides of gate, hinges, and keepers for each gate leaf more than 5 feet (1.52 m) wide. Fabricate latches with integral eye openings for padlocking.
- H. Hinges: BHMA A156.1, Grade 1, suitable for exterior use.
 1. Function: 39 - Full surface, triple weight, antifriction bearing.
 2. Material: Wrought steel, forged steel, cast steel, or malleable iron; galvanized.
- I. Finish exposed welds to comply with NOMMA Guideline 1, Finish #2 - completely sanded joint, some undercutting and pinholes okay.
- J. Galvanizing: For items other than hardware that are indicated to be galvanized, hot-dip galvanize to comply with ASTM A123/A123M. For hardware items, hot-dip galvanize to comply with ASTM A153/A153M.

2.4 MISCELLANEOUS MATERIALS

- A. Miscellaneous Metal Subframing and Furring: ASTM C645, cold-formed, metallic-coated steel sheet, ASTM A653/A653M, G90 hot-dip galvanized coating designation or ASTM A792/A792M, Class AZ50 aluminum-zinc-alloy coating designation unless otherwise indicated. Provide manufacturer's standard sections as required for support and alignment of metal panel system.
- B. Panel Accessories: Provide components required for a complete, weathertight panel system including trim, copings, fasciae, mullions, sills, corner units, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal panels unless otherwise indicated.

1. Closures: Provide closures at eaves and rakes, fabricated of same metal as metal panels.
 2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
 3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch-thick, flexible closure strips; cut or premolded to match metal panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- C. Flashing and Trim: Provide flashing and trim formed from same material as metal panels as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, bases, drips, sills, jambs, corners, endwalls, framed openings, rakes, fasciae, parapet caps, soffits, reveals, and fillers. Finish flashing and trim with same finish system as adjacent metal panels.
- D. Panel Fasteners: Self-tapping screws designed to withstand design loads. Provide exposed fasteners with heads matching color of metal panels by means of plastic caps or factory-applied coating. Provide EPDM or PVC sealing washers for exposed fasteners.
- E. Panel Sealants: Provide sealant type recommended by manufacturer that are compatible with panel materials, are nonstaining, and do not damage panel finish.
1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch wide and 1/8 inch thick.
 2. Joint Sealant: ASTM C920; elastomeric polyurethane or silicone sealant; of type, grade, class, and use classifications required to seal joints in metal panels and remain weathertight; and as recommended in writing by metal panel manufacturer.
 3. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C1311.

2.5 FABRICATION

- A. Fabricate and finish metal panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
- B. On-Site Fabrication: Subject to compliance with requirements of this Section, metal panels may be fabricated on-site using UL-certified, portable roll-forming equipment if panels are of same profile and warranted by manufacturer to be equal to factory-formed panels. Fabricate according to equipment manufacturer's written instructions and to comply with details shown.
- C. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- D. Sheet Metal Flashing and Trim: Fabricate flashing and trim to comply with manufacturer's recommendations and recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, metal, and other characteristics of item indicated.

1. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
2. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.
3. Sealed Joints: Form nonexpansion, but movable, joints in metal to accommodate sealant and to comply with SMACNA standards.
4. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.
5. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal recommended in writing by metal panel manufacturer.
 - a. Size: As recommended by SMACNA's "Architectural Sheet Metal Manual" or metal wall panel manufacturer for application but not less than thickness of metal being secured.

2.6 FINISHES

- A. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- C. Aluminum Panels and Accessories:
 1. Two-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent polyvinylidene fluoride (PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal panel supports, and other conditions affecting performance of the Work.
 1. Examine wall framing to verify that girts, angles, channels, studs, and other structural panel support members and anchorage have been installed within alignment tolerances required by metal wall panel manufacturer.

- B. Examine roughing-in for components and systems penetrating metal panels to verify actual locations of penetrations relative to seam locations of metal panels before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Miscellaneous Supports: Install subframing, furring, and other miscellaneous panel support members and anchorages according to ASTM C754 and metal panel manufacturer's written recommendations.

3.3 INSTALLATION OF METAL PANELS

- A. Install metal panels according to manufacturer's written instructions in orientation, sizes, and locations indicated. Install panels perpendicular to supports unless otherwise indicated. Anchor metal panels and other components of the Work securely in place, with provisions for thermal and structural movement.
 - 1. Shim or otherwise plumb substrates receiving metal panels.
 - 2. Flash and seal metal panels at perimeter of all openings. Fasten with self-tapping screws. Do not begin installation until air- or water-resistive barriers and flashings that will be concealed by metal panels are installed.
 - 3. Install screw fasteners in predrilled holes.
 - 4. Locate and space fastenings in uniform vertical and horizontal alignment.
 - 5. Install flashing and trim as metal panel work proceeds.
 - 6. Locate panel splices over, but not attached to, structural supports. Stagger panel splices and end laps to avoid a four-panel lap splice condition.
 - 7. Align bottoms of metal panels and fasten with blind rivets, bolts, or self-tapping screws. Fasten flashings and trim around openings and similar elements with self-tapping screws.
 - 8. Provide weathertight escutcheons for pipe- and conduit-penetrating panels.
- B. Fasteners:
 - 1. Aluminum Panels: Use aluminum or stainless steel fasteners for surfaces exposed to the exterior; use aluminum or galvanized-steel fasteners for surfaces exposed to the interior.
- C. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action as recommended in writing by metal panel manufacturer.
- D. Lap-Seam Metal Panels: Fasten metal panels to supports with fasteners at each lapped joint at location and spacing recommended by manufacturer.
 - 1. Lap ribbed or fluted sheets one full rib. Apply panels and associated items true to line for neat and weathertight enclosure.
 - 2. Provide metal-backed washers under heads of exposed fasteners bearing on weather side of metal panels.

3. Locate and space exposed fasteners in uniform vertical and horizontal alignment. Use proper tools to obtain controlled uniform compression for positive seal without rupture of washer.
 4. Install screw fasteners with power tools having controlled torque adjusted to compress washer tightly without damage to washer, screw threads, or panels. Install screws in predrilled holes.
 5. Flash and seal panels with weather closures at perimeter of all openings.
- E. Accessory Installation: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.
1. Install components required for a complete metal panel system including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items. Provide types indicated by metal wall panel manufacturer; or, if not indicated, provide types recommended by metal panel manufacturer.
- F. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that are permanently watertight.
1. Install exposed flashing and trim that is without buckling and tool marks, and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and achieve waterproof performance.
 2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).
- 3.4 GATE INSTALLATION
- A. Install gates level, plumb, and secure for full opening without interference. Attach hardware using tamper-resistant or concealed means. Adjust hardware for smooth operation and lubricate where necessary.
- 3.5 CLEANING AND PROTECTION
- A. Remove temporary protective coverings and strippable films, if any, as metal panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.
- B. After metal panel installation, clear weep holes and drainage channels of obstructions, dirt, and sealant.
- C. Replace metal panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

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END OF SECTION

SECTION 074213.19 – B - INSULATED METAL WALL PANELS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Foamed-insulation-core metal wall panels.

1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Meet with Owner, Architect, Owner's insurer if applicable, metal panel Installer, metal panel manufacturer's representative, structural-support Installer, and installers whose work interfaces with or affects metal panels, including installers of doors, windows, and louvers.
2. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
3. Review methods and procedures related to metal panel installation, including manufacturer's written instructions.
4. Examine support conditions for compliance with requirements, including alignment between and attachment to structural members.
5. Review flashings, special siding details, wall penetrations, openings, and condition of other construction that affect metal panels.
6. Review governing regulations and requirements for insurance, certificates, and tests and inspections if applicable.
7. Review temporary protection requirements for metal panel assembly during and after installation.
8. Review procedures for repair of metal panels damaged after installation.
9. Document proceedings, including corrective measures and actions required, and furnish copy of record to each participant.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Foamed-insulation-core metal wall panels.

B. Product Data Submittals: For each product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of panel and accessory.

C. Shop Drawings:

1. Include fabrication and installation layouts of metal panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details.
 2. Accessories: Include details of the flashing, trim, and anchorage systems, at a scale of not less than 1-1/2 inches per 12 inches.
- D. Samples for Initial Selection: For each type of metal panel indicated with factory-applied color finishes.
1. Include similar Samples of trim and accessories involving color selection.
- E. Samples for Verification: For each type of exposed finish, prepared on Samples of size indicated below.
1. Metal Panels: 12 inches long by actual panel width. Include fasteners, closures, and other metal panel accessories.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Test Reports: For each product, tests performed by a qualified testing agency.
- C. Field quality-control reports.
- D. Sample Warranties: For special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For metal panels to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- B. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
 1. Build mockup of typical metal panel assembly as shown on Drawings, including corner, supports, attachments, and accessories.
 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver components, metal panels, and other manufactured items so as not to be damaged or deformed. Package metal panels for protection during transportation and handling.
- B. Unload, store, and erect metal panels in a manner to prevent bending, warping, twisting, and surface damage.
- C. Stack metal panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal panels to ensure dryness, with positive slope for drainage of water. Do not store metal panels in contact with other materials that might cause staining, denting, or other surface damage.
- D. Retain strippable protective covering on metal panels during installation.

1.8 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of metal panels to be performed in accordance with manufacturers' written instructions and warranty requirements.

1.9 COORDINATION

- A. Coordinate metal panel installation with rain drainage work, flashing, trim, construction of soffits, and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.10 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal panel systems that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including rupturing, cracking, or puncturing.
 - b. Deterioration of metals and other materials beyond normal weathering.
 - 2. Warranty Period: Two years from date of Substantial Completion.
- B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested in accordance with ASTM D2244.

- b. Chalking in excess of a No. 8 rating when tested in accordance with ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing in accordance with ASTM E72:
 1. Wind Loads: As indicated on Drawings.
 2. Other Design Loads: As indicated on Drawings.
 3. Deflection Limits: For wind loads, no greater than 1/180 of the span.
- B. Air Infiltration: Air leakage of not more than 0.06 cfm/sq. ft. when tested in accordance with ASTM E283 at the following test-pressure difference:
 1. Test-Pressure Difference: 6.24 lbf/sq. ft..
- C. Water Penetration under Static Pressure: No water penetration when tested in accordance with ASTM E331 at the following test-pressure difference:
 1. Test-Pressure Difference: 6.24 lbf/sq. ft..
- D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.
- E. Fire-Test-Response Characteristics: Provide metal wall panels and system components with the following fire-test-response characteristics, as determined by testing identical panels and system components per test method indicated below by UL or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify products with appropriate markings of applicable testing agency.
 1. Fire-Resistance Characteristics: Provide materials and construction tested for fire resistance per ASTM E119.
 2. Intermediate-Scale Multistory Fire Test: Tested mockup, representative of completed multistory wall assembly of which wall panel is a part, complies with NFPA 285 for test method and required fire-test-response characteristics of exterior non-load-bearing wall panel assemblies.
 3. Radiant Heat Exposure: No ignition when tested in accordance with NFPA 268.
 4. Potential Heat: Acceptable level when tested in accordance with NFPA 259.

5. Surface-Burning Characteristics: Provide wall panels with a flame-spread index of 25 or less and a smoke-developed index of 450 or less, per ASTM E84.

2.2 FOAMED-INSULATION-CORE METAL WALL PANELS

A. General: Provide factory-formed and -assembled metal wall panels fabricated from two metal facing sheets and insulation core foamed in place during fabrication, and with joints between panels designed to form weathertight seals. Include accessories required for weathertight installation.

1. Insulation Core: Modified isocyanurate or polyurethane foam using a non-CFC blowing agent, with maximum flame-spread and smoke-developed indexes of 25 and 450, respectively.
 - a. Closed-Cell Content: 90 percent when tested in accordance with ASTM D6226.
 - b. Density: 2.0 to 2.6 lb/cu. ft. when tested in accordance with ASTM D1622.
 - c. Compressive Strength: Minimum 20 psi when tested in accordance with ASTM D1621.
 - d. Shear Strength: 26 psi when tested in accordance with ASTM C273/C273M.

B. Foamed-Insulation-Core Metal Wall Panels: Formed with tongue-and-groove panel edges; designed for sequential installation by interlocking panel edges and mechanically attaching panels to supports using clips or fasteners.

1. Products and Manufacturers: Subject to compliance with requirements, provide products matching Architect's samples, which have been selected from the product lines and manufacturers indicated in Material and Finish Schedule on Drawings, or comparable products as approved by Architect.
2. Metallic-Coated Steel Sheet: Facings of zinc-coated (galvanized) steel sheet complying with ASTM A653/A653M, G90 coating designation, or aluminum-zinc alloy-coated steel sheet complying with ASTM A792/A792M, Class AZ50 coating designation; structural quality. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
 - a. Nominal Thickness: 0.028 inch.
 - b. Exterior Finish: Two-coat fluoropolymer.
 - 1) Color: As indicated by manufacturer's designations.
 - c. Interior Finish: Siliconized polyester.
 - 1) Color: As selected by Architect from manufacturer's full range.
3. Panel Coverage: 40 inches nominal.
4. Panel Thickness: 4.0 inches.

2.3 MISCELLANEOUS MATERIALS

A. Miscellaneous Metal Subframing and Furring: ASTM C645, cold-formed, metallic-coated steel sheet, ASTM A653/A653M, G90 coating designation or ASTM A792/A792M, Class AZ50

aluminum-zinc-alloy coating designation unless otherwise indicated. Provide manufacturer's standard sections as required for support and alignment of metal panel system.

- B. Panel Accessories: Provide components required for a complete, weathertight panel system including trim, copings, fasciae, mullions, sills, corner units, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal panels unless otherwise indicated.
 - 1. Closures: Provide closures at eaves and rakes, fabricated of same metal as metal panels.
 - 2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
 - 3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch-thick, flexible closure strips; cut or premolded to match metal panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- C. Flashing and Trim: Provide flashing and trim formed from same material as metal panels as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, bases, drips, sills, jambs, corners, endwalls, framed openings, rakes, fasciae, parapet caps, soffits, reveals, and fillers. Finish flashing and trim with same finish system as adjacent metal panels.
- D. Panel Fasteners: Self-tapping screws designed to withstand design loads. Provide exposed fasteners with heads matching color of metal panels by means of plastic caps or factory-applied coating. Provide EPDM or PVC sealing washers for exposed fasteners.
- E. Panel Sealants: Provide sealant type recommended by manufacturer that are compatible with panel materials, are nonstaining, and do not damage panel finish.
 - 1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch wide and 1/8 inch thick.
 - 2. Joint Sealant: ASTM C920; elastomeric polyurethane or silicone sealant; of type, grade, class, and use classifications required to seal joints in metal panels and remain weathertight; and as recommended in writing by metal panel manufacturer.
 - 3. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C1311.

2.4 FABRICATION

- A. General: Fabricate and finish metal panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
- B. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- C. Fabricate metal panel joints with factory-installed captive gaskets or separator strips that provide a weathertight seal and prevent metal-to-metal contact, and that minimize noise from movements.

- D. Sheet Metal Flashing and Trim: Fabricate flashing and trim to comply with manufacturer's recommendations and recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, metal, and other characteristics of item indicated.
1. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
 2. Seams for Other Than Aluminum: Fabricate nonmoving seams in accessories with flat-lock seams. Tin edges to be seamed, form seams, and solder.
 3. Sealed Joints: Form nonexpansion, but movable, joints in metal to accommodate sealant and to comply with SMACNA standards.
 4. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.
 5. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal recommended in writing by metal panel manufacturer.
 - a. Size: As recommended by SMACNA's "Architectural Sheet Metal Manual" or metal wall panel manufacturer for application but not less than thickness of metal being secured.

2.5 FINISHES

- A. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- C. Steel Panels and Accessories:
1. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 2. Siliconized Polyester: Epoxy primer and silicone-modified, polyester-enamel topcoat; with a dry film thickness of not less than 0.2 mil for primer and 0.8 mil for topcoat.
 3. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal panel supports, and other conditions affecting performance of the Work.
 - 1. Examine wall framing to verify that girts, angles, channels, studs, and other structural panel support members and anchorage have been installed within alignment tolerances required by metal wall panel manufacturer.
- B. Examine roughing-in for components and systems penetrating metal panels to verify actual locations of penetrations relative to seam locations of metal panels before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Miscellaneous Supports: Install subframing, furring, and other miscellaneous panel support members and anchorages in accordance with ASTM C754 and metal panel manufacturer's written recommendations.

3.3 INSTALLATION OF METAL PANELS

- A. General: Install metal panels in accordance with manufacturer's written instructions in orientation, sizes, and locations indicated. Install panels perpendicular to supports unless otherwise indicated. Anchor metal panels and other components of the Work securely in place, with provisions for thermal and structural movement.
 - 1. Shim or otherwise plumb substrates receiving metal panels.
 - 2. Flash and seal metal panels at perimeter of all openings. Fasten with self-tapping screws. Do not begin installation until air- or water-resistive barriers and flashings that will be concealed by metal panels are installed.
 - 3. Install screw fasteners in predrilled holes.
 - 4. Locate and space fastenings in uniform vertical and horizontal alignment.
 - 5. Install flashing and trim as metal panel work proceeds.
 - 6. Locate panel splices over, but not attached to, structural supports. Stagger panel splices and end laps to avoid a four-panel lap splice condition.
 - 7. Align bottoms of metal panels and fasten with blind rivets, bolts, or self-tapping screws. Fasten flashings and trim around openings and similar elements with self-tapping screws.
 - 8. Provide weathertight escutcheons for pipe- and conduit-penetrating panels.
- B. Fasteners:

1. Steel Panels: Use stainless steel fasteners for surfaces exposed to the exterior; use galvanized-steel fasteners for surfaces exposed to the interior.
- C. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action as recommended in writing by metal panel manufacturer.
- D. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weathertight performance of metal wall panel assemblies. Provide types of gaskets, fillers, and sealants indicated by metal panel manufacturer; or, if not indicated, provide types recommended by metal wall panel manufacturer.
 1. Seal metal wall panel end laps with double beads of tape or sealant, full width of panel. Seal side joints where recommended by metal wall panel manufacturer.
 2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."

3.4 INSTALLATION OF INSULATION-CORE METAL WALL PANELS

- A. General: Apply continuous ribbon of sealant to panel joint on concealed side of insulated metal wall panels as vapor seal; apply sealant to panel joint on exposed side of panels for weather seal.
 1. Fasten foamed-insulation-core metal wall panels to supports with fasteners at each lapped joint at location and spacing and with fasteners recommended by manufacturer.
 2. Apply panels and associated items true to line for neat and weathertight enclosure. Avoid "panel creep" or application not true to line.
 3. Provide metal-backed washers under heads of exposed fasteners on weather side of insulated metal wall panels.
 4. Locate and space exposed fasteners in uniform vertical and horizontal alignment. Use proper tools to obtain controlled uniform compression for positive seal without rupture of washer.
 5. Provide sealant tape at lapped joints of insulated metal wall panels and between panels and protruding equipment, vents, and accessories.
 6. Apply a continuous ribbon of sealant tape to panel side laps and elsewhere as needed to make panels weathertight.
- B. Foamed-Insulation-Core Metal Wall Panels: Fasten metal wall panels to supports with concealed clips at each joint at location and spacing and with fasteners recommended by manufacturer. Fully engage tongue and groove of adjacent panels.
 1. Install clips to supports with self-tapping fasteners.
- C. Accessory Installation: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.
 1. Install components required for a complete metal panel system including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.

Provide types indicated by metal panel manufacturer; or, if not indicated, provide types recommended by metal panel manufacturer.

- D. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level. Install work with laps, joints, and seams that are permanently watertight.
1. Install exposed flashing and trim that is without buckling and tool marks, and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to achieve waterproof performance.
 2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Water-Spray Test: After installation, test area of assembly as directed by Architect for water penetration in accordance with AAMA 501.2.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect completed metal wall panel installation, including accessories.
- D. Metal wall panels will be considered defective if they do not pass test and inspections.
- E. Additional tests and inspections, at Contractor's expense, are performed to determine compliance of replaced or additional work with specified requirements.
- F. Prepare test and inspection reports.

3.6 CLEANING AND PROTECTION

- A. Remove temporary protective coverings and strippable films, if any, as metal panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.
- B. After metal panel installation, clear weep holes and drainage channels of obstructions, dirt, and sealant.
- C. Replace metal panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION

SECTION 074646 – B - FIBER-CEMENT SIDING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fiber-cement siding.

1.2 COORDINATION

- A. Coordinate siding installation with flashings and other adjoining construction to ensure proper sequencing.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

A. Product Data:

1. Fiber-cement siding.

- B. Product Data Submittals: For each type of fiber-cement siding. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

- C. Samples for Verification: For each type, color, texture, and pattern required.

1. 12-inch-long-by-actual-width Sample of siding.
2. 12-inch-long-by-actual-width Samples of trim and accessories.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of fiber-cement siding.

- B. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for fiber-cement siding.

- C. Research/Evaluation Reports: For each type of fiber-cement siding required, from ICC-ES.

- D. Sample Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For each type of fiber-cement siding, including related accessories, to include in maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Furnish full lengths of fiber-cement siding including related accessories, in a quantity equal to 2 percent of amount installed.

1.8 MOCKUPS

- A. Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and to set quality standards for fabrication and installation.
 - 1. Build mockup of typical wall area as shown on Drawings.
 - 2. Build mockups for fiber-cement siding including accessories.
 - a. Size: 48 inches long by 60 inches high.
 - b. Include outside corner on one end of mockup.
 - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with labels intact until time of use.
- B. Store materials on elevated platforms, under cover, and in a dry location.

1.10 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace products that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including cracking and deforming.
 - b. Deterioration of materials beyond normal weathering.

2. Warranty Period: 25 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain products, including related accessories, from single source from single manufacturer.

2.2 FIBER-CEMENT SIDING

- A. Fiber-Cement Panels: Fiber cement sheet with translucent coating; with a flame-spread index of 25 or less when tested in accordance with ASTM E84.

1. Basis-of-Design:

- a. Subject to compliance, provide the following:

- 1) EQUITONE; Natura and Lunara Series.

- b. Comparable Product: Products by one of the following will be considered comparable:

- 1) Nichiha USA, Inc.

- 2) Swisspearl Group.

- B. Labeling: Provide fiber-cement panels that is tested and labeled in accordance with ASTM C1186 by a qualified testing agency acceptable to authorities having jurisdiction.

- C. Nominal Thickness: Not less than 10 mm.

- D. Color: As selected by Architect from manufacturer's full range.

2.3 ACCESSORIES

- A. Siding Accessories, General: Provide starter strips, edge trim, outside and inside corner caps, and other items as recommended by siding manufacturer for building configuration.

1. Provide accessories matching color and texture of adjacent siding unless otherwise indicated.

- B. Flashing: Provide aluminum flashing complying with Section 076200 "Sheet Metal Flashing and Trim" at window and door heads and where indicated.

1. Finish for Aluminum Flashing: High-performance organic finish.

- C. Fasteners: As recommended by manufacturer for applications indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates for compliance with requirements for installation tolerances and other conditions affecting performance of fiber-cement siding and related accessories.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of projections and substances detrimental to application.

3.3 INSTALLATION

- A. General: Comply with manufacturer's written installation instructions applicable to products and applications indicated unless more stringent requirements apply.
 - 1. Do not install damaged components.
 - 2. Install fasteners no more than 24 inches o.c.
- B. Install joint sealants as specified in Section 079200 "Joint Sealants" and to produce a weathertight installation.

3.4 ADJUSTING AND CLEANING

- A. Remove damaged, improperly installed, or otherwise defective materials and replace with new materials complying with specified requirements.
- B. Clean finished surfaces according to manufacturer's written instructions and maintain in a clean condition during construction.

END OF SECTION

SECTION 076200 – B - SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Custom flashing and trim fabrications, made from the following:
 - 1. Sheet metal materials.
 - 2. Underlayment.
 - 3. Miscellaneous materials.
- B. Related Requirements:
 - 1. Section 061053 "Miscellaneous Rough Carpentry" for wood nailers, curbs, and blocking.
 - 2. Section 077100 "Roof Specialties" for manufactured copings, roof-edge specialties, roof-edge drainage systems, reglets, and counterflashings.
 - 3. Section 077200 "Roof Accessories" for set-on-type curbs, equipment supports, roof hatches, vents, and other manufactured roof accessory units.

1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review construction schedule. Verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 2. Review special roof details, roof drainage, roof-penetration flashing, equipment curbs, and condition of other construction that affect sheet metal flashing and trim.
 - 3. Review requirements for insurance and certificates if applicable.
 - 4. Review sheet metal flashing observation and repair procedures after flashing installation.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For sheet metal flashing and trim.
 - 1. Plans, elevations, sections, and attachment details.
 - 2. Fabrication and installation layouts, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled Work.
 - 3. Identification of material, thickness, weight, and finish for each item and location in Project.
 - 4. Details for forming, including profiles, shapes, seams, and dimensions.
 - 5. Details for joining, supporting, and securing, including layout and spacing of fasteners, cleats, clips, and other attachments. Include pattern of seams.
 - 6. Details of termination points and assemblies.

7. Details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction from fixed points.
8. Details of roof-penetration flashing.
9. Details of edge conditions, including eaves, ridges, valleys, rakes, crickets, flashings, and counterflashings.
10. Details of special conditions.
11. Details of connections to adjoining work.
12. Formed flashing and trim at scale of not less than 1-1/2 inches per 12 inches.

- C. Samples: For each exposed product and for each color and texture specified, 12 inches long by actual width.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- B. Qualification Statements: For fabricator.
- C. Sample warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sheet metal flashing and trim, and its accessories.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: Entity that employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.
- B. Installer Qualifications: Entity that employs a supervisor who is an NRCA ProCertified Roofing Foreman or installers who are NRCA ProCertified Architectural Metal Flashings and Accessories Installers.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage.
 1. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
 2. Protect stored sheet metal flashing and trim from contact with water.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to extent necessary for period of sheet metal flashing and trim installation.

1.8 COORDINATION

- A. Coordinate sheet metal flashing and trim layout and seams with sizes and locations of penetrations to be flashed, and joints and seams in adjacent materials.
- B. Coordinate sheet metal flashing and trim installation with adjoining roofing and wall materials, joints, and seams to provide leakproof, secure, and noncorrosive installation.

1.9 WARRANTY

- A. Special Warranty on Finishes: Manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Delta E units when tested in accordance with ASTM D2244.
 - b. Chalking in excess of a No. 8 rating when tested in accordance with ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Sheet metal flashing and trim assemblies, including cleats, anchors, and fasteners, are to withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim are not to rattle, leak, or loosen, and are to remain watertight.
- B. Sheet Metal Standard for Flashing and Trim: Comply with NRCA's "The NRCA Roofing Manual: Architectural Metal Flashing, Condensation and Air Leakage Control, and Reroofing" and SMACNA's "Architectural Sheet Metal Manual" requirements for dimensions and profiles shown unless more stringent requirements are indicated.
- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
 - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 SHEET METAL MATERIALS

- A. Protect mechanical and other finishes on exposed surfaces from damage by applying strippable, temporary protective film before shipping.
- B. Aluminum Sheet: Coil-coated sheet, ASTM B209/B209M, alloy as standard with manufacturer, with temper as required to suit forming operations and structural performance required.
 - 1. Surface: Smooth, flat.
 - 2. Exposed Coil-Coated Finish:
 - a. Two-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - 3. Color: Match Architect's sample.
 - 4. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with minimum total dry film thickness of 0.5 mil.
- C. Stainless Steel Sheet: ASTM A240/A240M, Type 304, dead soft, fully annealed.
 - 1. Surface: Smooth, flat.
 - 2. Exterior Finish: ASTM A480/A480M, No. 2D (dull, cold rolled).
 - a. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
 - b. Polished Finishes: Grind and polish surfaces to produce uniform finish, free of cross scratches.
 - 1) Run grain of directional finishes with long dimension of each piece.
 - 2) When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.

2.3 UNDERLAYMENT

- A. Self-Adhering, High-Temperature Sheet Underlayment: Provide self-adhering, cold-applied, sheet underlayment, a minimum of 30 mils thick, specifically designed to withstand high metal temperatures beneath metal roofing. Provide primer when recommended by underlayment manufacturer.
 - 1. Thermal Stability: Stable after testing at 240 deg F; ASTM D1970/D1970M.
 - 2. Low-Temperature Flexibility: Passes after testing at minus 20 deg F or lower; ASTM D1970/D1970M.
 - 3. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. ATAS International, Inc.
- b. Carlisle WIP Products; a brand of Carlisle Construction Materials.
- c. GCP Applied Technologies Inc.
- d. Henry Company; a Carlisle company.
- e. Owens Corning.

2.4 MISCELLANEOUS MATERIALS

- A. Provide materials and types of fasteners, solder, protective coatings, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and as recommended by manufacturer of primary sheet metal unless otherwise indicated.
- B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal.
 1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.
 - a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating. Provide metal-backed EPDM or PVC sealing washers under heads of exposed fasteners bearing on weather side of metal.
 - b. Blind Fasteners: High-strength aluminum or stainless steel rivets suitable for metal being fastened.
 2. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.
 3. Fasteners for Stainless Steel Sheet: Series 300 stainless steel.
- C. Solder:
 1. For Stainless Steel: ASTM B32, Grade Sn60, with acid flux of type recommended by stainless steel sheet manufacturer.
- D. Sealant Tape: Pressure-sensitive, 100 percent solids, polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch wide and 1/8 inch thick.
- E. Elastomeric Sealant: ASTM C920, elastomeric silicone polymer sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.
- F. Butyl Sealant: ASTM C1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.
- G. Epoxy Seam Sealer: Two-part, noncorrosive, aluminum seam-cementing compound, recommended by aluminum manufacturer for exterior nonmoving joints, including riveted joints.

- H. Bituminous Coating: Cold-applied asphalt emulsion in accordance with ASTM D1187/D1187M.
- I. Asphalt Roofing Cement: ASTM D4586/D4586M, asbestos free, of consistency required for application.

2.5 FABRICATION, GENERAL

- A. Custom fabricate sheet metal flashing and trim to comply with details indicated and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required.
 - 1. Fabricate sheet metal flashing and trim in shop to greatest extent possible.
 - 2. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
 - 3. Verify shapes and dimensions of surfaces to be covered and obtain field measurements for accurate fit before shop fabrication.
 - 4. Form sheet metal flashing and trim to fit substrates without excessive oil-canning, buckling, and tool marks; true to line, levels, and slopes; and with exposed edges folded back to form hems.
 - 5. Conceal fasteners and expansion provisions where possible. Do not use exposed fasteners on faces exposed to view.
- B. Fabrication Tolerances:
 - 1. Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 ft. on slope and location lines indicated on Drawings and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
 - 2. Fabricate sheet metal flashing and trim that is capable of installation to tolerances specified.
- C. Expansion Provisions: Form metal for thermal expansion of exposed flashing and trim.
 - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with butyl sealant concealed within joints.
 - 2. Use lapped expansion joints only where indicated on Drawings.
- D. Sealant Joints: Where movable, nonexpansion-type joints are required, form metal in accordance with cited sheet metal standard to provide for proper installation of elastomeric sealant.
- E. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- F. Fabricate cleats and attachment devices of sizes as recommended by cited sheet metal standard for application, but not less than thickness of metal being secured.
- G. Seams:

1. Fabricate nonmoving seams with flat-lock seams. Tin edges to be seamed, form seams, and solder.
2. Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use. Rivet joints where necessary for strength.
3. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints where necessary for strength.

H. Do not use graphite pencils to mark metal surfaces.

2.6 LOW-SLOPE ROOF SHEET METAL FABRICATIONS

A. Base Flashing: Shop fabricate interior and exterior corners. Fabricate from the following materials:

1. Aluminum: 0.040 inch thick.

B. Counterflashing: Shop fabricate interior and exterior corners. Fabricate from the following materials:

1. Aluminum: 0.032 inch thick.

C. Flashing Receivers: Fabricate from the following materials:

1. Aluminum: 0.032 inch thick.

D. Roof-Penetration Flashing: Fabricate from the following materials:

1. Stainless Steel: 0.0188 inch thick.

E. Roof-Drain Flashing: Fabricate from the following materials:

1. Stainless Steel: 0.0156 inch thick.

2.7 MISCELLANEOUS SHEET METAL FABRICATIONS

A. Equipment Support Flashing: Fabricate from the following materials:

1. Stainless Steel: 0.0188 inch thick.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, substrates, and other conditions affecting performance of the Work.

1. Verify compliance with requirements for installation tolerances of substrates.
2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
3. Verify that air- or water-resistant barriers have been installed over substrate to prevent air infiltration or water penetration.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF UNDERLAYMENT

A. Self-Adhering, High-Temperature Sheet Underlayment:

1. Install self-adhering, high-temperature sheet underlayment; wrinkle free.
2. Prime substrate if recommended by underlayment manufacturer.
3. Comply with temperature restrictions of underlayment manufacturer for installation; use primer for installing underlayment at low temperatures.
4. Apply in shingle fashion to shed water, with end laps of not less than 6 inches staggered 24 inches between courses.
5. Overlap side edges not less than 3-1/2 inches. Roll laps and edges with roller.
6. Roll laps and edges with roller.
7. Cover underlayment within 14 days.

3.3 INSTALLATION OF SHEET METAL FLASHING AND TRIM, GENERAL

A. Install sheet metal flashing and trim to comply with details indicated and recommendations of cited sheet metal standard that apply to installation characteristics required unless otherwise indicated on Drawings.

1. Install fasteners, solder, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
2. Install sheet metal flashing and trim true to line, levels, and slopes. Provide uniform, neat seams with minimum exposure of solder.
3. Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement.
4. Install sheet metal flashing and trim to fit substrates and to result in watertight performance.
5. Install continuous cleats with fasteners spaced not more than 12 inches o.c.
6. Install exposed sheet metal flashing and trim with limited oil-canning, and free of buckling and tool marks.
7. Do not field cut sheet metal flashing and trim by torch.
8. Do not use graphite pencils to mark metal surfaces.

B. Metal Protection: Where dissimilar metals contact each other, or where metal contacts pressure-treated wood or other corrosive substrates, protect against galvanic action or corrosion by painting contact surfaces with bituminous coating or by other permanent separation as recommended by sheet metal manufacturer or cited sheet metal standard.

1. Coat concealed side of uncoated-aluminum and stainless steel sheet metal flashing and trim with bituminous coating where flashing and trim contact wood, ferrous metal, or cementitious construction.
 2. Underlayment: Where installing sheet metal flashing and trim directly on cementitious or wood substrates, install underlayment and cover with slip sheet.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim.
1. Space movement joints at maximum of 10 ft. with no joints within 24 inches of corner or intersection.
 2. Form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with sealant concealed within joints.
 3. Use lapped expansion joints only where indicated on Drawings.
- D. Fasteners: Use fastener sizes that penetrate substrate not less than recommended by fastener manufacturer to achieve maximum pull-out resistance.
- E. Conceal fasteners and expansion provisions where possible in exposed work and locate to minimize possibility of leakage. Cover and seal fasteners and anchors as required for a tight installation.
- F. Seal joints as required for watertight construction.
1. Use sealant-filled joints unless otherwise indicated.
 - a. Form joints to completely conceal sealant.
 - b. When ambient temperature at time of installation is between 40 and 70 deg F, set joint members for 50 percent movement each way.
 - c. Adjust setting proportionately for installation at higher ambient temperatures.
 - 1) Do not install sealant-type joints at temperatures below 40 deg F.
 2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."
- G. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter.
1. Pre-tin edges of sheets with solder to width of 1-1/2 inches; however, reduce pre-tinning where pre-tinned surface would show in completed Work.
 2. Do not solder metallic-coated steel and aluminum sheet.
 3. Do not use torches for soldering.
 4. Heat surfaces to receive solder, and flow solder into joint.
 - a. Fill joint completely.
 - b. Completely remove flux and spatter from exposed surfaces.
 5. Stainless Steel Soldering:
 - a. Tin edges of uncoated sheets, using solder for stainless steel and acid flux.
 - b. Promptly remove acid-flux residue from metal after tinning and soldering.

- c. Comply with solder manufacturer's recommended methods for cleaning and neutralization.

3.4 INSTALLATION TOLERANCES

- A. Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 ft. on slope and location lines indicated on Drawings and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

3.5 CLEANING

- A. Clean and neutralize flux materials. Clean off excess solder.
- B. Clean off excess sealants.

3.6 PROTECTION

- A. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions.
- B. On completion of sheet metal flashing and trim installation, remove unused materials and clean finished surfaces as recommended in writing by sheet metal flashing and trim manufacturer.
- C. Maintain sheet metal flashing and trim in clean condition during construction.
- D. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures, as determined by Architect.

END OF SECTION

SECTION 077100 – B - ROOF SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copings.

B. Related Requirements:

1. Section 061053 "Miscellaneous Rough Carpentry" for wood nailers, curbs, and blocking.
2. Section 076200 "Sheet Metal Flashing and Trim" for custom- and site-fabricated sheet metal flashing and trim.
3. Section 077200 "Roof Accessories" for set-on-type curbs, equipment supports, roof hatches, vents, and other manufactured roof accessory units.
4. Section 079200 "Joint Sealants" for field-applied sealants between roof specialties and adjacent materials.

C. Preinstallation Conference: Conduct conference at Project site.

1. Meet with Owner, Architect, Owner's insurer if applicable, roofing-system testing and inspecting agency representative, roofing Installer, roofing-system manufacturer's representative, Installer, structural-support Installer, and installers whose work interfaces with or affects roof specialties, including installers of roofing materials and accessories.
2. Examine substrate conditions for compliance with requirements, including flatness and attachment to structural members.
3. Review special roof details, roof drainage, and condition of other construction that will affect roof specialties.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

B. Shop Drawings: For roof specialties.

1. Include plans, elevations, expansion-joint locations, keyed details, and attachments to other work. Distinguish between plant- and field-assembled work.
2. Include details for expansion and contraction; locations of expansion joints, including direction of expansion and contraction.
3. Indicate profile and pattern of seams and layout of fasteners, cleats, clips, and other attachments.
4. Detail termination points and assemblies, including fixed points.
5. Include details of special conditions.

- C. Samples: For each type of roof specialty and for each color and texture specified.
 - 1. Include copings and roof edge specialties made from 12-inch lengths of full-size components in specified material, and including fasteners, cover joints, accessories, and attachments.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer.
- B. Product Certificates: For each type of roof specialty.
- C. Product Test Reports: For copings and roof edge specialties, for tests performed by a qualified testing agency.
- D. Sample Warranty: For manufacturer's special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For roofing specialties to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer offering products meeting requirements that are SPRI ES-1 tested to specified design pressure.

1.6 MOCKUPS

- A. Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.
 - 1. Build mockup of typical roof edge, approximately 10 feet long, including supporting construction, seams, attachments, underlayment, and accessories.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Do not store roof specialties in contact with other materials that might cause staining, denting, or other surface damage. Store roof specialties away from uncured concrete and masonry.
- B. Protect strippable protective covering on roof specialties from exposure to sunlight and high humidity, except to extent necessary for the period of roof-specialty installation.

1.8 FIELD CONDITIONS

- A. Field Measurements: Verify profiles and tolerances of roof-specialty substrates by field measurements before fabrication, and indicate measurements on Shop Drawings.
- B. Coordination: Coordinate roof specialties with flashing, trim, and construction of parapets, roof deck, roof and wall panels, and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.9 WARRANTY

- A. Special Warranty on Painted Finishes: Manufacturer agrees to repair finish or replace roof specialties that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Fluoropolymer Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Delta E units when tested according to ASTM D2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SUSTAINABLE DESIGN MATERIAL REQUIREMENTS

- A. Materials shall comply with the requirements of Section 018113 "Sustainable Design Requirements."

2.2 PERFORMANCE REQUIREMENTS

- A. General Performance: Roof specialties to withstand exposure to weather and resist thermally induced movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.
- B. SPRI Wind Design Standard: Manufacture and install copings tested according to SPRI ES-1 and capable of resisting the following design pressures:
 - 1. Design Pressure: As indicated on Drawings.
- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Provide clips that resist rotation and avoid shear stress as a result of thermal movements. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

2.3 COPINGS

- A. Metal Copings: Manufactured coping system consisting of metal coping cap in section lengths not exceeding 12 feet, concealed anchorage; with corner units, end cap units, and concealed splice plates with finish matching coping caps.
1. Manufacturers: Subject to compliance with requirements, products by one of the following will be considered:
 - a. ATAS International, Inc.
 - b. Berridge Manufacturing Company.
 - c. Metal-Era, Inc.
 - d. PAC-CLAD; Petersen Aluminum Corporation; a Carlisle company.
 2. Formed Aluminum Sheet Coping Caps: Aluminum sheet, thickness as required to meet performance requirements, but not less than 0.063 inch thick.
 - a. Surface: Smooth, flat finish.
 - b. Finish: Two-coat fluoropolymer.
 - c. Color: Match Architect's sample.
 3. Corners: Factory mitered and continuously welded.
 4. Coping-Cap Attachment Method: Snap-on or face leg hooked to continuous cleat with back leg fastener exposed, fabricated from coping-cap material.
 - a. Snap-on Coping Anchor Plates: Concealed, galvanized-steel sheet, 12 inches wide, with integral cleats.
 - b. Face-Leg Cleats: Concealed, continuous galvanized-steel sheet.

2.4 MATERIALS

- A. Aluminum Sheet: ASTM B209, alloy as standard with manufacturer for finish required, with temper to suit forming operations and performance required.

2.5 UNDERLAYMENT MATERIALS

- A. Self-Adhering, High-Temperature Sheet: Minimum 30 to 40 mils thick, consisting of slip-resisting polyethylene-film top surface laminated to layer of butyl or SBS-modified asphalt adhesive, with release-paper backing; cold applied. Provide primer when recommended by underlayment manufacturer.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Carlisle WIP Products; a brand of Carlisle Construction Materials.
 - b. GCP Applied Technologies Inc.
 - c. Henry Company.
 - d. Owens Corning.

2. Thermal Stability: ASTM D1970/D1970M; stable after testing at 240 deg F.
3. Low-Temperature Flexibility: ASTM D1970/D1970M; passes after testing at minus 20 deg F.

2.6 MISCELLANEOUS MATERIALS

- A. Fasteners: Manufacturer's recommended fasteners, suitable for application and designed to meet performance requirements. Furnish the following unless otherwise indicated:
 1. Exposed Penetrating Fasteners: Gasketed screws with hex washer heads matching color of sheet metal.
 2. Fasteners for Aluminum: Aluminum or Series 300 stainless steel.
- B. Elastomeric Sealant: ASTM C920, elastomeric silicone polymer sealant of type, grade, class, and use classifications required by roofing-specialty manufacturer for each application.
- C. Butyl Sealant: ASTM C1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type joints with limited movement.
- D. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D1187/D1187M.

2.7 FINISHES

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- D. Coil-Coated Aluminum Sheet Finishes:
 1. High-Performance Organic Finish: Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - a. Two-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent polyvinylidene fluoride (PVDF) resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - b. Concealed Surface Finish: Apply pretreatment and manufacturer's standard acrylic or polyester backer finish consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of the Work.
- B. Examine walls, roof edges, and parapets for suitable conditions for roof specialties.
- C. Verify that substrate is sound, dry, smooth, clean, sloped for drainage where applicable, and securely anchored.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF UNDERLAYMENT

- A. Self-Adhering Sheet Underlayment: Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation. Apply wrinkle free, in shingle fashion to shed water, and with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 14 days.
 - 1. Apply continuously under copings.
 - 2. Coordinate application of self-adhering sheet underlayment under roof specialties with requirements for continuity with adjacent air barrier materials.

3.3 INSTALLATION, GENERAL

- A. Install roof specialties according to manufacturer's written instructions. Anchor roof specialties securely in place, with provisions for thermal and structural movement. Use fasteners, solder, protective coatings, separators, underlayments, sealants, and other miscellaneous items as required to complete roof-specialty systems.
 - 1. Install roof specialties level, plumb, true to line and elevation; with limited oil-canning and without warping, jogs in alignment, buckling, or tool marks.
 - 2. Provide uniform, neat seams with minimum exposure of solder and sealant.
 - 3. Install roof specialties to fit substrates and to result in weathertight performance. Verify shapes and dimensions of surfaces to be covered before manufacture.
 - 4. Torch cutting of roof specialties is not permitted.
 - 5. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Protect metals against galvanic action by separating dissimilar metals from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
- C. Expansion Provisions: Allow for thermal expansion of exposed roof specialties.

1. Space movement joints at a maximum of 12 feet with no joints within 18 inches of corners or intersections unless otherwise indicated on Drawings.
 2. When ambient temperature at time of installation is between 40 and 70 deg F, set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures.
- D. Fastener Sizes: Use fasteners of sizes that penetrate substrate not less than recommended by fastener manufacturer to achieve maximum pull-out resistance.
- E. Seal joints as required for weathertight construction. Place sealant to be completely concealed in joint. Do not install sealants at temperatures below 40 deg F.

3.4 INSTALLATION OF COPINGS

- A. Install cleats, anchor plates, and other anchoring and attachment accessories and devices with concealed fasteners.
- B. Anchor copings with manufacturer's required devices, fasteners, and fastener spacing to meet performance requirements.
1. Interlock face and back leg drip edges of snap-on coping cap into cleated anchor plates anchored to substrate at manufacturer's required spacing that meets performance requirements.
 2. Where back leg fasteners are exposed, interlock face-leg drip edge into continuous cleat anchored to substrate at manufacturer's required spacing that meets performance requirements. Anchor back leg of coping with screw fasteners and elastomeric washers at manufacturer's required spacing that meets performance requirements.

3.5 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean off excess sealants.
- C. Remove temporary protective coverings and strippable films as roof specialties are installed. On completion of installation, clean finished surfaces, including removing unused fasteners, metal filings, pop rivet stems, and pieces of flashing. Maintain roof specialties in a clean condition during construction.
- D. Replace roof specialties that have been damaged or that cannot be successfully repaired by finish touchup or similar minor repair procedures.

END OF SECTION

SECTION 077200 – B - ROOF ACCESSORIES

PART 1 – GENERAL

1.1 SUMMARY

A. Section Includes:

1. Roof hatches.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for metal vertical ladders, ships' ladders, and stairs for access to roof hatches.
2. Section 076200 "Sheet Metal Flashing and Trim" for shop- and field-formed metal flashing, roof-drainage systems, roof expansion-joint covers, and miscellaneous sheet metal trim and accessories.
3. Section 077100 "Roof Specialties" for manufactured fasciae, copings, gravel stops, gutters and downspouts, and counterflashing.

1.2 COORDINATION

- A. Coordinate layout and installation of roof accessories with roofing membrane and base flashing and interfacing and adjoining construction to provide a leakproof, weathertight, secure, and noncorrosive installation.
- B. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of roof accessory.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

B. Shop Drawings: For roof accessories.

1. Include plans, elevations, keyed details, and attachments to other work. Indicate dimensions, loadings, and special conditions. Distinguish between plant- and field-assembled work.

C. Samples: For each exposed product and for each color and texture specified, prepared on Samples of size to adequately show color.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Roof plans, drawn to scale, and coordinating penetrations and roof-mounted items. Show the following:
 - 1. Size and location of roof accessories specified in this Section.
 - 2. Method of attaching roof accessories to roof or building structure.
 - 3. Other roof-mounted items including mechanical and electrical equipment, ductwork, piping, and conduit.
 - 4. Required clearances.
- B. Sample Warranties: For manufacturer's special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For roof accessories to include in operation and maintenance manuals.

PART 2 – PRODUCTS

2.1 ROOF HATCHES

- A. Metal roof-hatch units with lids and insulated double-walled curbs, welded or mechanically fastened and sealed corner joints, continuous lid-to-curb counterflashing and weathertight perimeter gasketing, stepped integral metal cant to raise the thickness of roof insulation, and integrally formed deck-mounting flange at perimeter bottom.
 - 1. Basis-of-Design:
 - a. Subject to compliance, provide the following:
 - 1) Nystrom; ThermalMax Series.
 - 2. Comparable Product: Products by one of the following will be considered comparable:
 - a. BabcockDavis.
 - b. Bilco.
 - c. O'Keefe's Inc.
 - d. The Pate Company.
- B. Type and Size:
 - 1. Single-leaf lid, size as indicated on Drawings.
- C. Loads: Minimum 40 lbf/sq. ft. external live load and 20 lbf/sq. ft. internal uplift load.
- D. Hatch Material, Steel: Zinc-coated (galvanized) steel sheet.
 - 1. Thickness: Manufacturer's standard thickness for hatch size indicated.

2. Finish: Powder coat.
 3. Color: As selected by Architect from manufacturer's full range.
- E. Construction:
1. Insulation: 2-inch-thick, polyisocyanurate board.
 2. Nailer: Factory-installed wood nailer continuous around hatch perimeter.
 3. Hatch Lid: Opaque, insulated, and double walled, with manufacturer's standard metal liner of same material and finish as outer metal lid.
 4. Curb Liner: Manufacturer's standard, of same material and finish as metal curb.
 5. Fabricate curbs to minimum height of 12 inches above roofing surface unless otherwise indicated.
- F. Hardware: Spring operators, hold-open arm, galvanized steel spring latch with turn handles, galvanized steel butt- or pintle-type hinge system, and padlock hasps inside and outside.
1. Provide two-point latch on lids larger than 84 inches.
- G. Safety Railing System: Roof-hatch manufacturer's standard system, including rails, clamps, fasteners, safety barrier at railing opening, and accessories required for a complete installation; attached to roof hatch and complying with 29 CFR 1910.23 requirements and authorities having jurisdiction.
1. Height: 42 inches above finished roof deck.
 2. Posts and Rails: Galvanized-steel pipe, 1-1/4 inches in diameter or galvanized-steel tube, 1-5/8 inches in diameter.
 3. Flat Bar: Galvanized steel, 2 inches high by 3/8 inch thick.
 4. Maximum Opening Size: System constructed to prevent passage of a sphere 21 inches in diameter.
 5. Self-Latching Gate: Fabricated of same materials and rail spacing as safety railing system. Provide manufacturer's standard hinges and self-latching mechanism.
 6. Post and Rail Tops and Ends: Weather resistant, closed or plugged with prefabricated end fittings.
 7. Provide weep holes or another means to drain-entrapped water in hollow sections of handrail and railing members.
 8. Fabricate joints exposed to weather to be watertight.
 9. Fasteners: Manufacturer's standard, finished to match railing system.
 10. Finish: Manufacturer's standard.
 - a. Color: As selected by Architect from manufacturer's full range.
- H. Ladder-Assist Post: Roof-hatch manufacturer's standard device for attachment to roof-access ladder.
1. Operation: Post locks in place on full extension; release mechanism returns post to closed position.
 2. Height: 42 inches above finished roof deck.
 3. Material: Steel tube.
 4. Post: 1-5/8-inch- diameter pipe.
 5. Finish: Manufacturer's standard.
 - a. Color: As selected by Architect from manufacturer's full range.

2.2 METAL MATERIALS

2.3 Aluminum Sheet: ASTM B209/B209M, manufacturer's standard alloy for finish required, with temper to suit forming operations and performance required.

1. Powder Coat Finish: AAMA 2603. After cleaning and pretreating, apply manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat to a minimum dry film thickness of 2 mils.
2. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester-backer finish consisting of prime coat and wash coat, with a minimum total dry film thickness of 0.5 mil.

2.4 MISCELLANEOUS MATERIALS

- A. Provide materials and types of fasteners, protective coatings, sealants, and other miscellaneous items required by manufacturer for a complete installation.
- B. Polyisocyanurate Board Insulation: ASTM C1289, thickness and thermal resistivity as indicated.
- C. Wood Nailers: Softwood lumber, pressure treated with waterborne preservatives for aboveground use, acceptable to authorities having jurisdiction, containing no arsenic or chromium, and complying with AWPA C2; not less than 1-1/2 inches thick.
- D. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D1187/D1187M.
- E. Underlayment:
 1. Self-Adhering, High-Temperature Sheet: Minimum 30 to 40 mils thick, consisting of slip-resisting polyethylene-film top surface laminated to layer of butyl or SBS- modified asphalt adhesive, with release-paper backing; cold applied. Provide primer when recommended by underlayment manufacturer.
- F. Fasteners: Roof accessory manufacturer's recommended fasteners suitable for application and metals being fastened. Match finish of exposed fasteners with finish of material being fastened. Provide nonremovable fastener heads to exterior exposed fasteners. Furnish the following unless otherwise indicated:
 1. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.
- G. Gaskets: Manufacturer's standard tubular or fingered design of neoprene, EPDM, PVC, or silicone or a flat design of foam rubber, sponge neoprene, or cork.
- H. Elastomeric Sealant: ASTM C920, elastomeric silicone polymer sealant as recommended by roof accessory manufacturer for installation indicated; low modulus; of type, grade, class, and use classifications required to seal joints and remain watertight.
- I. Butyl Sealant: ASTM C1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for expansion joints with limited movement.

- J. Asphalt Roofing Cement: ASTM D4586/D4586M, asbestos free, of consistency required for application.

2.5 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of the Work.
- B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
- C. Verify dimensions of roof openings for roof accessories.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install roof accessories according to manufacturer's written instructions.
 - 1. Install roof accessories level; plumb; true to line and elevation; and without warping, jogs in alignment, buckling, or tool marks.
 - 2. Anchor roof accessories securely in place so they are capable of resisting indicated loads.
 - 3. Use fasteners, separators, sealants, and other miscellaneous items as required to complete installation of roof accessories and fit them to substrates.
 - 4. Install roof accessories to resist exposure to weather without failing, rattling, leaking, or loosening of fasteners and seals.
- B. Metal Protection: Protect metals against galvanic action by separating dissimilar metals from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
 - 1. Underlayment: Where installing roof accessories directly on cementitious or wood substrates, install a course of underlayment and cover with manufacturer's recommended slip sheet.
 - 2. Bed flanges in thick coat of asphalt roofing cement where required by manufacturers of roof accessories for waterproof performance.
- C. Roof-Hatch:

1. Verify that roof hatch operates properly. Clean, lubricate, and adjust operating mechanism and hardware.
 2. Attach safety railing system to roof-hatch curb.
 3. Attach ladder-assist post in accordance with manufacturer's written instructions.
- D. Seal joints with elastomeric or butyl sealant as required by roof accessory manufacturer.

3.3 REPAIR AND CLEANING

- A. Clean exposed surfaces according to manufacturer's written instructions.
- B. Clean off excess sealants.
- C. Replace roof accessories that have been damaged or that cannot be successfully repaired by finish touchup or similar minor repair procedures.

END OF SECTION

SECTION 079200 – B - JOINT SEALANTS

PART 1 – GENERAL

1.1 SUMMARY

A. Section Includes:

1. Silicone joint sealants.
2. Urethane joint sealants.
3. Solvent-release-curing joint sealants.
4. Latex joint sealants.

1.2 PRECONSTRUCTION TESTING

A. Preconstruction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, samples of materials that will contact or affect joint sealants.

1. Use ASTM C 1087 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
2. Submit not fewer than eight pieces of each kind of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.
5. Testing will not be required if joint-sealant manufacturers submit joint preparation data that are based on previous testing, not older than 24 months, of sealant products for adhesion to, and compatibility with, joint substrates and other materials matching those submitted.

B. Preconstruction Field-Adhesion Testing: Before installing sealants, field test their adhesion to Project joint substrates as follows:

1. Locate test joints where indicated on Project or, if not indicated, as directed by Architect.
2. Conduct field tests for each application indicated below:
 - a. Each kind of sealant and joint substrate indicated.
3. Notify Architect seven days in advance of dates and times when test joints will be erected.
4. Arrange for tests to take place with joint-sealant manufacturer's technical representative present.
 - a. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.

- 1) For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
5. Report whether sealant failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. For sealants that fail adhesively, retest until satisfactory adhesion is obtained.
6. Evaluation of Preconstruction Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing, in absence of other indications of noncompliance with requirements, will be considered satisfactory. Do not use sealants that fail to adhere to joint substrates during testing.

1.3 ACTION SUBMITTALS

- A. Product Data: For each joint-sealant product indicated.
- B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- C. Samples for Verification: For each kind and color of joint sealant required, provide Samples with joint sealants in 1/2-inch-wide joints formed between two 6-inch-long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.
- D. Joint-Sealant Schedule: Include the following information:
 1. Joint-sealant application, joint location, and designation.
 2. Joint-sealant manufacturer and product name.
 3. Joint-sealant formulation.
 4. Joint-sealant color.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer and testing agency.
- B. Product Certificates: For each kind of joint sealant and accessory, from manufacturer.
- C. Sealant, Waterproofing, and Restoration Institute (SWRI) Validation Certificate: For each sealant specified to be validated by SWRI's Sealant Validation Program.
- D. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating that sealants comply with requirements.
- E. Preconstruction Compatibility and Adhesion Test Reports: From sealant manufacturer, indicating the following:
 1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with joint sealants.
 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.

- F. Preconstruction Field-Adhesion Test Reports: Indicate which sealants and joint preparation methods resulted in optimum adhesion to joint substrates based on testing specified in "Preconstruction Testing" Article.
- G. Field-Adhesion Test Reports: For each sealant application tested.
- H. Warranties: Sample of special warranties.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Source Limitations: Obtain each kind of joint sealant from single source from single manufacturer.
- C. Product Testing: Test joint sealants using a qualified testing agency.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.
 - 2. Test according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C 920 for adhesion and cohesion under cyclic movement, adhesion-in-peel, and indentation hardness.
- D. Mockups: Install sealant in mockups of assemblies specified in other Sections that are indicated to receive joint sealants specified in this Section. Use materials and installation methods specified in this Section.
- E. Preinstallation Conference: Conduct conference at Project site.

1.6 PROJECT CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
 - 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F
 - 2. When joint substrates are wet.
 - 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
 - 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

1.7 WARRANTY

- A. Special Installer's Warranty: Manufacturer's standard form in which Installer agrees to repair or replace joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: Two years from date of Substantial Completion.

- B. Special Manufacturer's Warranty: Manufacturer's standard form in which joint-sealant manufacturer agrees to furnish joint sealants to repair or replace those that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period:
 - a. Urethane Sealants: 10 years from date of Substantial Completion.
 - b. Silicone Sealants: 20 years from date of Substantial Completion.
- C. Special warranties specified in this article exclude deterioration or failure of joint sealants from the following:
 - 1. Movement of the structure caused by structural settlement or errors attributable to design or construction resulting in stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression.
 - 2. Disintegration of joint substrates from natural causes exceeding design specifications.
 - 3. Mechanical damage caused by individuals, tools, or other outside agents.
 - 4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

PART 2 – PRODUCTS

2.1 MATERIALS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.
- B. Liquid-Applied Joint Sealants: Comply with ASTM C 920 and other requirements indicated for each liquid-applied joint sealant specified, including those referencing ASTM C 920 classifications for type, grade, class, and uses related to exposure and joint substrates.
- C. Stain-Test-Response Characteristics: Where sealants are specified to be nonstaining to porous substrates, provide products that have undergone testing according to ASTM C 1248 and have not stained porous joint substrates indicated for Project.
- D. Colors of Exposed Joint Sealants: Match Architect's samples.

2.2 SILICONE JOINT SEALANTS

- A. Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 100/50, for Use NT.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Dow Corning Corporation; 790.
 - b. GE Advanced Materials - Silicones; SilPruf LM SCS2700.
 - c. Sika Corporation, Construction Products Division; SikaSil-C990.

d. Tremco Incorporated; Spectrem 1.

B. Mildew-Resistant, Single-Component, Acid-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Master Builders Solutions; Omniplus.
- b. Dow Corning Corporation; 786 Mildew Resistant.
- c. GE Advanced Materials - Silicones; Sanitary SCS1700.
- d. Tremco Incorporated; Tremsil 200 Sanitary.

2.3 URETHANE JOINT SEALANTS

A. Single-Component, Nonsag, Urethane Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT and T.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Master Builders Solutions; Sonolastic NP1.
- b. Sika Corporation, Construction Products Division; Sikaflex - 1a.
- c. Tremco Incorporated; Vulkem 116.

B. Multicomponent, Nonsag, Urethane Joint Sealant: ASTM C 920, Type M, Grade NS, Class 25, for Use NT and T.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Master Builders Solutions; Sonolastic NP 2.
- b. Sika Corporation, Construction Products Division; Sikaflex - 2c NS.
- c. Tremco Incorporated; Vulkem 227.

2.4 SOLVENT-RELEASE-CURING JOINT SEALANTS

A. Butyl-Rubber-Based Joint Sealant: ASTM C 1311.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Bostik, Inc.; Chem-Calk 300.
- b. Pecora Corporation; BC-158.
- c. Tremco Incorporated; Tremco Butyl Sealant.

2.5 LATEX JOINT SEALANTS

A. Latex Joint Sealant: Acrylic latex or siliconized acrylic latex, ASTM C 834, Type OP, Grade NF.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Master Builders Solutions; Sonolac.
- b. Schnee-Morehead, Inc.; SM 8200.
- c. Tremco Incorporated; Tremflex 834.

2.6 JOINT SEALANT BACKING

- A. General: Provide sealant backings of material that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C 1330, Type B (bicellular material with a surface skin), and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance.
- C. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint. Provide self-adhesive tape where applicable.

2.7 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:

1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
 2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
 - a. Concrete.
 - b. Unglazed surfaces of ceramic tile.
 3. Remove laitance and form-release agents from concrete.
 4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- B. Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Install sealant backings of kind indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

- D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.
- E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
 - 1. Place sealants so they directly contact and fully wet joint substrates.
 - 2. Completely fill recesses in each joint configuration.
 - 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
 - 1. Remove excess sealant from surfaces adjacent to joints.
 - 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
 - 3. Provide concave joint profile per Figure 8A in ASTM C 1193, unless otherwise indicated.
 - 4. Provide flush joint profile where indicated per Figure 8B in ASTM C 1193.
 - 5. Provide recessed joint configuration of recess depth and at locations indicated per Figure 8C in ASTM C 1193.
 - a. Use masking tape to protect surfaces adjacent to recessed tooled joints.

3.4 FIELD QUALITY CONTROL

- A. Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:
 - 1. Extent of Testing: Test completed and cured sealant joints as follows:
 - a. Perform 10 tests for the first 1000 feet of joint length for each kind of sealant and joint substrate.
 - b. Perform 1 test for each 1000 feet of joint length thereafter or 1 test per each floor per elevation.
 - 2. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.
 - a. For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
 - 3. Inspect tested joints and report on the following:
 - a. Whether sealants filled joint cavities and are free of voids.

- b. Whether sealant dimensions and configurations comply with specified requirements.
 - c. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
 4. Record test results in a field-adhesion-test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
 5. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.
- B. Evaluation of Field-Adhesion Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.5 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.6 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

3.7 JOINT-SEALANT SCHEDULE

TYPE	POLYMER	EXPOSURE /TRAFFIC	COLOR	USES/APPLICATIONS
Elastomeric	Silicone: Low modulus; Medium Modulus	Exterior joints in vertical surfaces and non-traffic horizontal surfaces	Selected by Architect from manufacturer's full range	<ul style="list-style-type: none"> • Control and expansion joints in cast-in-place concrete. • Joints in metal panels. • Windows and between windows and other materials. • Storefront and entrances and between storefront and entrances and other materials. • Joints between materials listed above and frames of doors and windows. • Control and expansion joints in soffit and overhead surfaces. • Other joints as indicated.
Elastomeric	STPe Joint Sealant	Contractor's Option: Exterior perimeter joints where indicated.	Selected by Architect from manufacturer's full range	<ul style="list-style-type: none"> • Perimeter joints between doors and other frames where joint contacts traffic coatings.
Elastomeric	Silicone: Low modulus; Medium Modulus or One-part Urethane	Interior moving joints in vertical surfaces and horizontal nontraffic surfaces	Selected by Architect from manufacturer's full range	<ul style="list-style-type: none"> • Control and expansion joints on exposed interior surfaces of exterior walls. • Perimeter joints of exterior openings where indicated. • Joints between tops of non-load-bearing, non-fire rated unit masonry walls and underside of structure above. • Tile control joints (In non-wet areas). • Vertical control joints on exposed surfaces of interior unit masonry and concrete walls and partitions. • Perimeter joints between interior wall surfaces and frames of interior doors, windows, and elevator entrances.
Elastomeric	Mildew-Resistant Silicone	Interior wet areas	White	<ul style="list-style-type: none"> • Perimeter of plumbing fixtures and tile surfacing. • Between tile backing board and plumbing fixtures.

TYPE	POLYMER	EXPOSURE /TRAFFIC	COLOR	USES/APPLICATIONS
Elastomeric	Two-Part Urethane	Interior horizontal traffic joints	Selected by Architect from manufacturer's full range	<ul style="list-style-type: none"> • Paving and flooring control and expansion joints • Isolation joints in cast in place concrete slabs. • Joints in tile flooring, except in interior wet areas.
Solvent Release Sealants	Butyl Sealant	Interior or Exterior concealed joints	Manufacturer's standard	<ul style="list-style-type: none"> • Concealed sheet metal sealants • Sealing thresholds.

END OF SECTION

SECTION 081113 – B - HOLLOW METAL DOORS AND FRAMES

PART 1 – GENERAL

1.1 SUMMARY

A. Section includes:

1. Interior standard steel doors and frames.
2. Exterior standard steel doors and frames.

B. Related Requirements:

1. Section 087100 "Door Hardware" for door hardware for hollow-metal doors.

1.2 DEFINITIONS

- A. Minimum Thickness: Minimum thickness of base metal without coatings according to NAAMM-HMMA 803 or ANSI/SDI A250.8.

1.3 COORDINATION

- A. Coordinate anchorage installation for hollow-metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.
- B. Coordinate requirements for installation of door hardware, electrified door hardware, and access control and security systems.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, core descriptions, fire- resistance ratings, temperature-rise ratings, and finishes.

B. Shop Drawings: Include the following:

1. Elevations of each door type.
2. Details of doors, including vertical- and horizontal-edge details and metal thicknesses.
3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
4. Locations of reinforcement and preparations for hardware.
5. Details of each different wall opening condition.
6. Details of electrical raceway and preparation for electrified hardware, access control systems, and security systems.
7. Details of anchorages, joints, field splices, and connections.
8. Details of accessories.
9. Details of moldings, removable stops, and glazing.

- C. Product Schedule: For hollow-metal doors and frames, prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with final door hardware schedule.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each type of fire-rated hollow-metal door and frame assembly and thermally rated door assemblies for tests performed by a qualified testing agency indicating compliance with performance requirements.

1.6 CLOSEOUT SUBMITTALS

- A. Record Documents: For fire-rated doors, list of door numbers and applicable room name and number to which door accesses.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow-metal doors and frames palletized, packaged, or crated to provide protection during transit and Project-site storage. Do not use nonvented plastic.
 - 1. Provide additional protection to prevent damage to factory-finished units.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store hollow-metal doors and frames vertically under cover at Project site with head up. Place on minimum 4-inch- high wood blocking. Provide minimum 1/4-inch space between each stacked door to permit air circulation.

PART 2 – PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ceco Door; ASSA ABLOY.
 - 2. Curries Company; ASSA ABLOY.
 - 3. LaForce, Inc.
 - 4. Republic Doors and Frames.
 - 5. Steelcraft; an Allegion brand.

2.2 PERFORMANCE REQUIREMENTS

- A. Thermally Rated Door Assemblies: Provide door assemblies with U-factor of not more than 0.40 deg Btu/F x h x sq. ft. when tested according to ASTM C518.

2.3 INTERIOR STANDARD STEEL DOORS AND FRAMES

- A. Construct hollow-metal doors and frames to comply with standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.
- B. Heavy-Duty Doors and Frames: ANSI/SDI A250.8, Level 2; ANSI/SDI A250.4, Level B.
 - 1. Doors:
 - a. Type: As indicated in the Door and Frame Schedule.
 - b. Thickness: 1-3/4 inches.
 - c. Face: Uncoated steel sheet, minimum thickness of 0.042 inch.
 - d. Edge Construction: Model 2, Seamless.
 - e. Edge Bevel: Provide manufacturer's standard beveled or square edges.
 - f. Core: Manufacturer's standard.
 - 2. Frames:
 - a. Materials: Uncoated steel sheet, minimum thickness of 0.053 inch.
 - b. Construction: Full profile welded.
 - 3. Exposed Finish: Prime.

2.4 EXTERIOR STANDARD STEEL DOORS AND FRAMES

- A. Construct hollow-metal doors and frames to comply with standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.
- B. Extra-Heavy-Duty Doors and Frames: ANSI/SDI A250.8, Level 3; ANSI/SDI A250.4, Level A.
 - 1. Doors:
 - a. Type: As indicated in the Door and Frame Schedule.
 - b. Thickness: 1-3/4 inches.
 - c. Face: Metallic-coated steel sheet, minimum thickness of 0.053inch, with minimum A60 coating.
 - d. Edge Construction: Model 2, Seamless.
 - e. Edge Bevel: Provide manufacturer's standard beveled or square edges.
 - f. Top Edge Closures: Close top edges of doors with flush closures of same material as face sheets. Seal joints against water penetration.
 - g. Bottom Edges: Close bottom edges of doors where required for attachment of weather stripping with end closures or channels of same material as face sheets. Provide weep-hole openings in bottoms of exterior doors to permit moisture to escape.
 - h. Core: Manufacturer's standard.
 - 2. Frames:

- a. Materials: Metallic-coated steel sheet, minimum thickness of 0.053 inch, with minimum A60 coating.
 - b. Construction: Full profile welded.
3. Exposed Finish: Prime.

2.5 FRAME ANCHORS

A. Jamb Anchors:

1. Type: Anchors of minimum size and type required by applicable door and frame standard, and suitable for performance level indicated.
2. Quantity: Minimum of three anchors per jamb, with one additional anchor for frames with no floor anchor. Provide one additional anchor for each 24 inches of frame height above 7 feet.
3. Postinstalled Expansion Anchor: Minimum 3/8-inch- diameter bolts with expansion shields or inserts, with manufacturer's standard pipe spacer.

B. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor.

C. Material: ASTM A879/A879M, Commercial Steel (CS), 04Z coating designation; mill phosphatized.

1. For anchors built into exterior walls, steel sheet complying with ASTM A1008/A1008M or ASTM A1011/A1011M; hot-dip galvanized according to ASTM A153/A153M, Class B.

2.6 MATERIALS

A. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, Commercial Steel (CS), Type B; suitable for exposed applications.

B. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.

C. Metallic-Coated Steel Sheet: ASTM A653/A653M, Commercial Steel (CS), Type B.

D. Inserts, Bolts, and Fasteners: Hot-dip galvanized according to ASTM A153/A153M.

E. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow-metal frames of type indicated.

F. Mineral-Fiber Insulation: ASTM C665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively; passing ASTM E136 for combustion characteristics.

2.7 FABRICATION

- A. Door Astragals: Provide overlapping astragal on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum 3/4 inch beyond edge of door on which astragal is mounted or as required to comply with published listing of qualified testing agency.
- B. Hollow-Metal Frames: Fabricate in one piece except where handling and shipping limitations require multiple sections. Where frames are fabricated in sections, provide alignment plates or angles at each joint, fabricated of metal of same or greater thickness as frames.
 - 1. Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by welding.
 - 2. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
 - 3. Door Silencers: Except on weather-stripped frames, drill stops to receive door silencers as follows. Keep holes clear during construction.
 - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
 - b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.
- C. Hardware Preparation: Factory prepare hollow-metal doors and frames to receive templated mortised hardware, and electrical wiring; include cutouts, reinforcement, mortising, drilling, and tapping according to ANSI/SDI A250.6, the Door Hardware Schedule, and templates.
 - 1. Reinforce doors and frames to receive nontemplated, mortised, and surface- mounted door hardware.
 - 2. Comply with BHMA A156.115 for preparing hollow-metal doors and frames for hardware.
- D. Glazed Lites: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with butted or mitered hairline joints.
 - 1. Provide stops and moldings flush with face of door, and with square stops unless otherwise indicated.
 - 2. Provide fixed frame moldings on outside of exterior and on secure side of interior doors and frames. Provide loose stops and moldings on inside of hollow-metal doors and frames.
 - 3. Coordinate rabbet width between fixed and removable stops with glazing and installation types indicated.
 - 4. Provide stops for installation with countersunk flat- or oval-head machine screws spaced uniformly not more than 9 inches o.c. and not more than 2 inches o.c. from each corner.

2.8 STEEL FINISHES

- A. Prime Finish: Clean, pretreat, and apply manufacturer's standard primer.
 - 1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with ANSI/SDI A250.10; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.

PART 3 – EXECUTION

3.1 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces. Touch up factory-applied finishes where spreaders are removed.
- B. Drill and tap doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.

3.2 INSTALLATION

- A. Install hollow-metal doors and frames plumb, rigid, properly aligned, and securely fastened in place. Comply with approved Shop Drawings and with manufacturer's written instructions.
- B. Hollow-Metal Frames: Comply with ANSI/SDI A250.11.
 - 1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces without damage to completed Work.
 - a. Where frames are fabricated in sections, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces. Touch-up finishes.
 - b. Install frames with removable stops located on secure side of opening.
 - 2. Floor Anchors: Secure with postinstalled expansion anchors.
 - a. Floor anchors may be set with power-actuated fasteners instead of postinstalled expansion anchors if so indicated and approved on Shop Drawings.
 - 3. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout or mortar.
 - 4. In-Place Concrete or Masonry Construction: Secure frames in place with postinstalled expansion anchors. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
 - 5. Installation Tolerances: Adjust hollow-metal frames to the following tolerances:
 - a. Squareness: Plus or minus 1/16 inch, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 - b. Alignment: Plus or minus 1/16 inch, measured at jambs on a horizontal line parallel to plane of wall.
 - c. Twist: Plus or minus 1/16 inch, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
 - d. Plumbness: Plus or minus 1/16 inch, measured at jambs at floor.
- C. Hollow-Metal Doors: Fit and adjust hollow-metal doors accurately in frames, within clearances specified below.

1. Non-Fire-Rated Steel Doors: Comply with ANSI/SDI A250.8.
 - D. Glazing: Comply with installation requirements in Section 088000 "Glazing" and with hollow-metal manufacturer's written instructions.
- 3.3 REPAIR
- A. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.

END OF SECTION

SECTION 083313 – B - COILING COUNTER DOORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Counter door assemblies.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for door-opening framing and corner guards.

1.2 ACTION SUBMITTALS

A. Product Data: For each type and size of coiling counter door and accessory.

1. Include construction details, material descriptions, dimensions of individual components, profiles for slats, and finishes.

B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data.

1. Include plans, elevations, sections, and mounting details.
2. Include details of equipment assemblies, and indicate dimensions, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include points of attachment and their corresponding static and dynamic loads imposed on structure.
4. Show locations of controls, locking devices, and other accessories.

C. Samples for Initial Selection: Manufacturer's finish charts showing full range of colors and textures available for units with factory-applied finishes.

1. Include similar Samples of accessories involving color selection.

D. Samples for Verification: For each type of exposed finish on the following components, in manufacturer's standard sizes:

1. Curtain slats.
2. Bottom bar.
3. Guides.
4. Brackets.
5. Hood.
6. Locking device(s).
7. Include similar Samples of accessories involving color selection.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For coiling counter doors to include in maintenance manuals.
- B. Record Documents: For fire-rated doors, list of door numbers and applicable room name and number to which door accesses.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer for both installation and maintenance of units required for this Project.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain coiling counter doors from single source from single manufacturer.

2.2 COUNTER DOOR ASSEMBLY

- A. Counter Door: Coiling counter door formed with curtain of interlocking metal slats.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. C.H.I. Overhead Doors, Inc.
 - b. Clopay Building Products.
 - c. Cornell; a CornellCookson company.
 - d. McKeon Door Company.
 - e. Overhead Door Corporation.
 - f. Wayne Dalton; a division of Overhead Door Corporation.
- B. Operation Cycles: Door components and operators capable of operating for not less than 50,000. One operation cycle is complete when a door is opened from the closed position to the fully open position and returned to the closed position.
- C. Door Curtain Material:
 - 1. Base Bid: Galvanized steel
 - 2. Alternate Bid: Stainless steel.

- D. Door Curtain Slats: Flat profile slats.
- E. Bottom Bar: Manufacturer's standard continuous channel or tubular shape, fabricated from same material as door slats and finished to match door.
- F. Curtain Jamb Guides: Same material as door slats with exposed finish matching curtain slats. Provide continuous integral wear strips to prevent metal-to-metal contact and to minimize operational noise.
- G. Hood: Match curtain material and finish.
 - 1. Shape: Round.
 - 2. Mounting: As indicated on Drawings, or if not indicated, as directed by Architect.
- H. Sill Configuration: No sill.
- I. Locking Devices: Equip door with slide bolt for padlock.
- J. Manual Door Operator: Chain-hoist operator, unless otherwise directed by Architect.
- K. Curtain Accessories: Equip door with push/pull handles.
- L. Door Finish: Provide one of the following for product selected.
 - 1. Powder-Coated Steel Finish: Color as indicated by manufacturer's designations.
 - 2. Stainless Steel Finish: ASTM A480/A480M No. 4 (polished directional satin).
 - 3. Interior Curtain-Slat Facing: Match finish of exterior curtain-slat face.

2.3 DOOR CURTAIN MATERIALS AND FABRICATION

- A. Door Curtains: Fabricate coiling counter door curtain of interlocking metal slats in a continuous length for width of door without splices. Unless otherwise indicated, provide slats of thickness and mechanical properties recommended by door manufacturer for performance, size, and type of door indicated, and as follows:
 - 1. Steel Door Curtain Slats: Zinc-coated (galvanized), cold-rolled structural-steel sheet; complying with ASTM A653/A653M, with G90 zinc coating; nominal sheet thickness (coated) of 0.028 inch; and as required.
 - 2. Stainless Steel Door Curtain Slats: ASTM A240/A240M or ASTM A666, Type 304; sheet thickness of 0.025 inch; and as required.
 - 3. Metal Interior Curtain-Slat Facing: Match metal of exterior curtain-slat face.
- B. Curtain Jamb Guides: Manufacturer's standard angles or channels and angles of same material and finish as curtain slats unless otherwise indicated, with sufficient depth and strength to retain curtain, to allow curtain to operate smoothly, and to withstand loading. Slot bolt holes for guide adjustment. Provide removable stops on guides to prevent overtravel of curtain.
 - 1. Removable Posts and Jamb Guides: Manufacturer's standard.

2.4 HOODS

- A. General: Form sheet metal hood to entirely enclose coiled curtain and operating mechanism at opening head. Contour to fit end brackets to which hood is attached. Roll and reinforce top and bottom edges for stiffness. Form closed ends for surface-mounted hoods and fascia for any portion of between-jamb mounting that projects beyond wall face. Equip hood with intermediate support brackets as required to prevent sagging.
1. Galvanized Steel: Nominal 0.028-inch-thick, hot-dip galvanized-steel sheet with G90 zinc coating, complying with ASTM A653/A653M.
 2. Stainless Steel: 0.025-inch-thick, stainless steel sheet, Type 304, complying with ASTM A240/A240M or ASTM A666.

2.5 LOCKING DEVICES

- A. Slide Bolt: Fabricate with side-locking bolts to engage through slots in tracks for locking by padlock, located on both left and right jamb sides, operable from coil side.

2.6 CURTAIN ACCESSORIES

- A. Push/Pull Handles: Equip each push-up-operated or emergency-operated door with lifting handles on each side of door, finished to match door.

2.7 COUNTERBALANCE MECHANISM

- A. General: Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed bearings or self-lubricating graphite bearings for rotating members.
- B. Counterbalance Barrel: Fabricate spring barrel of manufacturer's standard hot-formed, structural-quality, seamless carbon-steel pipe, of sufficient diameter and wall thickness to support rolled-up curtain without distortion of slats and to limit barrel deflection to not more than 0.03 in./ft. of span under full load.
- C. Counterbalance Spring: One or more oil-tempered, heat-treated steel helical torsion springs. Size springs to counterbalance weight of curtain, with uniform adjustment accessible from outside barrel. Secure ends of springs to barrel and shaft with cast-steel barrel plugs.
1. Fire-Rated Doors: Equip with auxiliary counterbalance spring and prevent tension release from main counterbalance spring when automatic closing device operates.
- D. Torsion Rod for Counterbalance Shaft: Fabricate of manufacturer's standard cold-rolled steel, sized to hold fixed spring ends and carry torsional load.

- E. Brackets: Manufacturer's standard mounting brackets of either cast iron or cold-rolled steel plate.

2.8 MANUAL DOOR OPERATORS

- A. General: Equip door with manual door operator by door manufacturer.
- B. Operators: Provide one of the following, as selected by Architect:
 - 1. Chain-Hoist Operator: Consisting of endless steel hand chain, chain-pocket wheel and guard, and gear-reduction unit with a maximum 25-lbf force for door operation. Provide alloy-steel hand chain with chain holder secured to operator guide.
 - 2. Crank Operator: Consisting of crank and crank gearbox, steel crank drive shaft, and gear-reduction unit, of type indicated. Size gears to require not more than 25-lbf force to turn crank. Fabricate gearbox to be oiltight and to completely enclose operating mechanism. Provide manufacturer's standard crank-locking device.

2.9 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM/NOMMA 500 for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.10 STEEL AND GALVANIZED-STEEL FINISHES

- A. Powder-Coat Finish: Manufacturer's standard baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.

2.11 STAINLESS STEEL FINISHES

- A. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
- B. Polished Finishes: Grind and polish surfaces to produce uniform finish, free of cross scratches.
 - 1. Run grain of directional finishes with long dimension of each piece.
 - 2. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.
 - 3. Directional Satin Finish: ASTM A480/A480M No. 4.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates areas and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.
- B. Examine locations of electrical connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Install coiling counter doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
- B. Install coiling counter doors, hoods, controls, and operators at the mounting locations indicated for each door.

3.3 ADJUSTING

- A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.
- B. Lubricate bearings and sliding parts as recommended by manufacturer.

END OF SECTION

SECTION 083613 – B - SECTIONAL DOORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sectional-door assemblies.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for miscellaneous steel supports.

1.2 ACTION SUBMITTALS

A. Product Data: For each type and size of sectional door and accessory.

1. Include construction details, material descriptions, dimensions of individual components, profile door sections, and finishes.
2. For power-operated doors, include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.

B. Shop Drawings: For each installation and for components not dimensioned or detailed in manufacturer's product data.

1. Include plans, elevations, sections, and mounting details.
2. Include details of equipment assemblies. Indicate dimensions, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include points of attachment and their corresponding static and dynamic loads imposed on structure.
4. Include diagrams for power, signal, and control wiring.

C. Samples: For each exposed product and for each color and texture specified, in manufacturer's standard size.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Sample Warranties: For manufacturer's warranty and finish warranty.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For sectional doors to include in maintenance manuals.

- B. Manufacturer's warranty.
- C. Finish warranty.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer for both installation and maintenance of units required for this Project.
- B. Regulatory Requirements: Comply with provisions in the U.S. Department of Justice's "2010 ADA Standards for Accessible Design" and ICC A117.1 applicable to sectional doors.

1.6 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace components of sectional doors that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including, but not limited to, excessive deflection.
 - b. Failure of components or operators before reaching required number of operation cycles.
 - c. Faulty operation of hardware.
 - d. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use; rust through.
 - e. Delamination of exterior or interior facing materials.
 - 2. Warranty Period: Five years from date of Substantial Completion.
- B. Finish Warranty: Manufacturer agrees to repair or replace components that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS, GENERAL

- A. Source Limitations: Obtain sectional doors from single source from single manufacturer.
 - 1. Obtain operators and controls from sectional door manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. General Performance: Provide sectional doors that comply with performance requirements specified without failure from defective manufacture, fabrication, installation, or other defects in construction and without requiring temporary installation of reinforcing components.
- B. Structural Performance, Exterior Doors: Capable of withstanding the design wind loads.
 - 1. Design Wind Load: As indicated on Drawings.
 - 2. Testing: In accordance with ASTM E330/E330M.
 - 3. Deflection Limits: Design sectional doors to withstand design wind loads without evidencing permanent deformation or disengagement of door components.
 - a. Deflection of door sections in horizontal position (open) shall not exceed 1/120 of door width.
 - b. Deflection of horizontal track assembly shall not exceed 1/240 of door height.
 - 4. Operability under Wind Load: Design sectional doors to remain operable under design wind load, acting inward and outward.

2.3 SECTIONAL-DOOR ASSEMBLY

- A. Steel Sectional Door: Provide sectional door formed with hinged sections and fabricated so that finished door assembly is rigid and aligned with tight hairline joints; free of warp, twist, and deformation; and complies with requirements in DASMA 102.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. C.H.I. Overhead Doors, Inc.
 - b. Clopay Building Products.
 - c. Overhead Door Corporation.
 - d. Raynor Garage Doors.
 - e. Windsor Door.
- B. Operation Cycles: Door components and operators capable of operating for not less than 50,000 operation cycles. One operation cycle is complete when door is opened from closed position to the open position and returned to closed position.
- C. Air Infiltration: Maximum rate of 0.4 cfm/sq. ft. when tested in accordance with ASTM E283 or DASMA 105.
- D. Steel Door Sections: ASTM A653/A653M, zinc-coated (galvanized), cold-rolled, commercial steel sheet with G60 zinc coating.
 - 1. Door-Section Thickness: 2 inches.
 - 2. Section Faces:

- a. Thermal-Break Construction: Provide sections with continuous thermal-break construction separating the exterior and interior faces of door.
- b. Exterior Face: Fabricated from single sheets, not more than 24 inches high; with horizontal meeting edges rolled to continuous, interlocking, keyed, rabbeted, shiplap, or tongue-in-groove, weather- and pinch-resistant seals and reinforcing flange return.
 - 1) Steel Sheet Thickness: 0.028-inch nominal coated thickness.
 - 2) Surface: Manufacturer's standard, as selected by Architect.
- c. Interior Face: Enclose insulation completely within steel exterior facing and interior facing material, with no exposed insulation. Provide the following interior-facing material:
 - 1) Zinc-Coated (Galvanized) Steel Sheet: With minimum nominal coated thickness of 0.022 inch.
3. End Stiles: Enclose open ends of sections with channel end stiles formed from galvanized-steel sheet not less than 0.040-inch nominal coated thickness and welded to door section.
4. Section Reinforcing: Horizontal and diagonal reinforcement as required to stiffen door and for wind loading. Provide galvanized-steel bars, struts, trusses, or strip steel, formed to depth and bolted or welded in place.
 - a. Bottom Section: Reinforce section with a continuous channel or angle conforming to bottom-section profile and allowing installation of astragal (weatherseal).
 - b. Hardware Locations: Provide reinforcement for hardware attachment.
5. Thermal Insulation: Insulate interior of steel sections with door manufacturer's standard insulation of type indicated below:
 - a. Foamed-in-Place Insulation: Polyurethane, foamed in place to completely fill interior of section and pressure bonded to face sheets to prevent delamination under wind load.
 - b. Fire-Resistance Characteristics: Maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, in accordance with ASTM E84.
- E. Track: Manufacturer's standard, galvanized-steel, standard-lift track system. Provide complete system including brackets, bracing, and reinforcement to ensure rigid support of ball-bearing roller guides.
 1. Material: Galvanized steel, ASTM A653/A653M, minimum G60 zinc coating.
 2. Size: As recommended in writing by manufacturer for door size, weight, track configuration and door clearances indicated on Drawings.
 3. Track Reinforcement and Supports: Provide galvanized-steel members to support track without sag, sway, and vibration during opening and closing of doors. Slot vertical sections of track spaced 2 inches apart for door-drop safety device.
 - a. Vertical Track: Incline vertical track to ensure weathertight closure at jambs. Provide continuous angle attached to track and wall.

- b. Horizontal Track: Provide continuous reinforcing angle from curve in track to end of track, attached to track and supported at points by laterally braced attachments to overhead structural members.
- F. Weatherseals: Replaceable, adjustable, continuous, compressible weather-stripping gaskets of flexible vinyl, rubber, or neoprene fitted to bottom, top, and jambs of door. Provide combination bottom weatherseal and sensor edge for bottom seal.
- G. Hardware: Heavy-duty, corrosion-resistant hardware, with hot-dip galvanized, stainless steel, or other corrosion-resistant fasteners, to suit door type.
1. Hinges: Heavy-duty, galvanized-steel hinges of not less than 0.079-inch nominal coated thickness at each end stile and at each intermediate stile, in accordance with manufacturer's written recommendations for door size.
 - a. Attach hinges to door sections through stiles and rails with bolts and lock nuts or lock washers and nuts. Use rivets or self-tapping fasteners where access to nuts is impossible.
 - b. Provide double-end hinges where required for doors more than 16 ft. wide unless otherwise recommended by door manufacturer in writing.
 2. Rollers: Heavy-duty rollers with steel ball bearings in case-hardened steel races, mounted to suit slope of track. Extend roller shaft through both hinges where double hinges are required. Match roller-tire diameter to track width.
 - a. Roller-Tire Material: Manufacturer's standard.
 3. Push/Pull Handles: Equip each door with galvanized-steel lifting handles on each side of door, finished to match door.
- H. Locking Device:
1. Safety Interlock Switch: Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.
- I. Counterbalance Mechanism:
1. Torsion Spring: Adjustable-tension torsion springs complying with requirements of DASMA 102 for number of operation cycles indicated, mounted on torsion shaft.
 2. Cable Drums and Shaft for Doors: Cast-aluminum cable drums mounted on torsion shaft and grooved to receive door-lifting cables as door is raised.
 - a. Mount counterbalance mechanism with manufacturer's standard ball-bearing brackets at each end of torsion shaft.
 - b. Provide one additional midpoint bracket for shafts up to 16 ft. long and two additional brackets at one-third points to support shafts more than 16 ft. long unless closer spacing is recommended in writing by door manufacturer.
 3. Cables: Galvanized-steel, multistrand, lifting cables with cable safety factor of at least 5 to 1.

4. Cable Safety Device: Include a spring-loaded steel or bronze cam mounted to bottom door roller assembly on each side and designed to automatically stop door if lifting cable breaks.
 5. Bracket: Provide anchor support bracket as required to connect stationary end of spring to the wall and to level the shaft and prevent sag.
 6. Bumper: Provide spring bumper at each horizontal track to cushion door at end of opening operation.
- J. Electric Door Operator: Electric door operator assembly of size and capacity recommended by door manufacturer for door and operation cycles specified, with electric motor and factory-prewired motor controls, starter, gear-reduction unit, solenoid-operated brake, clutch, control stations, control devices, integral gearing for locking door, and accessories required for proper operation.
1. Comply with NFPA 70.
 2. Control equipment complying with NEMA ICS 1, NEMA ICS 2, and NEMA ICS 6; with NFPA 70, Class 2 control circuit, maximum 24 V ac or dc.
 3. Safety: Listed in accordance with UL 325 by a qualified testing agency for commercial or industrial use.
 4. Usage Classification: Medium duty, up to 12 cycles per hour and up to 50 cycles per day.
 5. Operator Type: Manufacturer's standard for door requirements.
 6. Motor: Reversible-type with controller (disconnect switch) for interior, clean, and dry motor exposure. Use adjustable motor-mounting bases for belt-driven operators.
 - a. Motor Size: As required to start, accelerate, and operate door in either direction from any position, at a speed not less than 8 in./sec. and not more than 12 in./sec., without exceeding nameplate ratings or service factor.
 7. Limit Switches: Equip motorized door with adjustable switches interlocked with motor controls and set to automatically stop door at fully opened and fully closed positions.
 8. Obstruction Detection: Automatic external entrapment protection consisting of automatic safety sensor capable of protecting full width of door opening. Activation of device immediately stops and reverses downward door travel.
 - a. Unmonitored Entrapment Protection: Pneumatic sensor edge, black, located within weatherseal mounted to bottom bar.
 9. Control Station: Surface mounted, three-position (open, close, and stop) control.
 - a. Operation: Push button.
 - b. Interior-Mounted Unit: Full-guarded, surface-mounted, standard-duty, weatherproof-type, NEMA ICS 6, Type 4 enclosure.
 - c. Features: Provide the following:
 - 1) Audible and visual signals that comply with regulatory requirements for accessibility.
 10. Emergency Manual Operation: Push-up type designed so required force for door operation does not exceed 25 lbf.

11. Emergency Operation Disconnect Device: Hand-operated disconnect mechanism for automatically engaging manual operator and releasing brake for emergency manual operation while disconnecting motor without affecting timing of limit switch. Mount mechanism so it is accessible from floor level. Include interlock device to automatically prevent motor from operating when emergency operator is engaged.
 12. Motor Removal: Design operator so motor can be removed without disturbing limit-switch adjustment and without affecting emergency manual operation.
- K. Metal Finish: Comply with NAAMM/NOMMA's "Metal Finishes Manual for Architectural and Metal Products (AMP 500-06)" for recommendations for applying and designating finishes.
1. Powder-Coat Finish: Manufacturer's standard baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.
 - a. Color and Gloss: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install sectional doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; in accordance with manufacturer's written instructions.
- B. Tracks:
 1. Fasten vertical track assembly to opening jambs and framing with fasteners spaced not more than 24 inches apart.
 2. Hang horizontal track assembly from structural overhead framing with angles or channel hangers attached to framing by welding or bolting, or both. Provide sway bracing, diagonal bracing, and reinforcement as required for rigid installation of track and door-operating equipment.
- C. Accessibility: Install sectional doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility.
- D. Power-Operated Doors: Install automatic garage doors openers in accordance with UL 325.

3.3 STARTUP SERVICES

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks in accordance with manufacturer's written instructions.
 - 2. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

3.4 ADJUSTING

- A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.
- B. Lubricate bearings and sliding parts as recommended by manufacturer.
- C. Adjust doors and seals to provide weather-resistant fit around entire perimeter.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain sectional doors.

END OF SECTION

SECTION 085413 – B - FIBERGLASS WINDOWS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fiberglass windows.

1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
2. Review, discuss, and coordinate the interrelationship of fiberglass windows with other exterior wall components. Include provisions for anchoring, flashing, weeping, sealing perimeters, and protecting finishes.
3. Review and discuss the sequence of work required to construct a watertight and weathertight exterior building envelope.
4. Inspect and discuss the condition of substrate and other preparatory work performed by other trades.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, glazing and fabrication methods, dimensions of individual components and profiles, hardware, and finishes for fiberglass windows.

B. Shop Drawings: For fiberglass windows.

1. Include plans, elevations, sections, hardware, accessories, insect screens, operational clearances, and details of installation, including anchor, flashing, and sealant installation.

C. Samples for Initial Selection: For units with factory-applied finishes.

1. Include Samples of hardware and accessories involving color selection.

D. Samples for Verification: For fiberglass windows and components required, prepared on Samples of size indicated below:

1. Exposed Finishes: 2 by 4 inches.
2. Exposed Hardware: Full-size units.

- E. Product Schedule: For fiberglass windows. Use same designations indicated on Drawings.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer and Installer.
- B. Product Test Reports: For each type of fiberglass window, for tests performed by a qualified testing agency.
- C. Field quality-control reports.
- D. Sample Warranties: For manufacturer's warranties.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A manufacturer capable of fabricating fiberglass windows that meet or exceed performance requirements indicated and of documenting this performance by test reports and calculations.
- B. Installer Qualifications: An installer acceptable to fiberglass window manufacturer for installation of units required for this Project.
- C. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
 - 1. Build mockup of typical wall area as shown on Drawings.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.6 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace fiberglass windows that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Failure to meet performance requirements.
 - b. Structural failures including excessive deflection, water leakage, and air infiltration.
 - c. Faulty operation of movable sash and hardware.
 - d. Deterioration of materials and finishes beyond normal weathering.
 - e. Failure of insulating glass.
 - 2. Warranty Period:

- a. Window: 10 years from date of Substantial Completion.
- b. Glazing Units: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 WINDOW PERFORMANCE REQUIREMENTS

- A. Product Standard: Comply with AAMA/WDMA/CSA 101/I.S.2/A440 for definitions and minimum standards of performance, materials, components, accessories, and fabrication unless more stringent requirements are indicated.
 1. Window Certification: WDMA certified with label attached to each window.
- B. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440 as follows:
 1. Minimum Performance Class: CW.
 2. Minimum Performance Grade: 45.

2.2 FIBERGLASS WINDOWS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Alpen High Performance Products.
 2. Cascadia Windows and Doors.
 3. Graham Architectural Products Corporation.
 4. Milgard Manufacturing, LLC.
 5. Pella Corporation.
 6. Andersen Windows, Inc.; Andersen Corporation.
- B. Source Limitations: Obtain fiberglass windows from single source from single manufacturer.
- C. Operating Types: Provide the following operating types in locations indicated on Drawings:
 1. Casement: Project out.
 2. Awning: Project out.
- D. Frames and Sashes: Pultruded fiberglass complying with AAMA/WDMA/CSA 101/I.S.2/A440 and with exposed exterior fiberglass surfaces finished with manufacturer's standard enamel coating complying with AAMA 625.
 1. Exterior Color: As selected by Architect from manufacturer's full range.
 2. Interior Finish: Matching exterior color and finish.
- E. Insulating-Glass Units: ASTM E2190.
 1. Glass: ASTM C1036, Type 1, Class 1, q3.

- a. Tint: Clear.
 - b. Kind: Fully tempered where indicated on Drawings or required by local building code.
2. Lites: Two.
 3. Filling: Fill space between glass lites with air.
 4. Low-E Coating: Sputtered on second surface.
- F. Glazing System: Manufacturer's standard factory-glazing system that produces weathertight seal.
- G. Hardware, General: Provide manufacturer's standard hardware fabricated from aluminum, stainless steel, carbon steel complying with AAMA 907, or other corrosion-resistant material compatible with adjacent materials; designed to smoothly operate, tightly close, and securely lock fiberglass windows, and sized to accommodate sash weight and dimensions.
1. Exposed Hardware Color and Finish: As selected by Architect from manufacturer's full range.
- H. Projected Window Hardware:
1. Gear-Type Rotary Operators: Complying with AAMA 901 when tested according to ASTM E405, Method A. Provide operators that function without requiring the removal of interior screens or using screen wickets.
 - a. Type and Style: As selected by Architect from manufacturer's full range of types and styles.
 2. Hinges: Manufacturer's standard type for sash weight and size indicated.
 3. Single-Handle Locking System: Operates positive-acting arms that pull sash into locked position. Provide one arm on sashes up to 27-1/2 inches tall and two arms on taller sashes.
 4. Pole Operators: Tubular-shaped anodized aluminum; with rubber-capped lower end and standard push-pull hook at top to match hardware design; of sufficient length to operate window without reaching more than 60 inches above floor; one pole operator and pole hanger per room that has operable windows more than 72 inches above floor.
- I. Weather Stripping: Provide full-perimeter weather stripping for each operable sash unless otherwise indicated.
- J. Fasteners: Noncorrosive and compatible with window members, trim, hardware, anchors, and other components.
1. Exposed Fasteners: Do not use exposed fasteners to greatest extent possible. For application of hardware, use fasteners that match finish hardware being fastened.

2.3 INSECT SCREENS

- A. General: Fabricate insect screens to integrate with window frame. Provide screen for each operable exterior sash. Screen wickets are not permitted.
 - 1. Type and Location: Full, inside for project-out sashes.
- B. Aluminum Frames: Manufacturer's standard aluminum alloy complying with SMA 1004 or SMA 1201. Fabricate frames with mitered or coped joints or corner extrusions, concealed fasteners, and removable PVC spline/anchor concealing edge of frame.
 - 1. Tubular Framing Sections and Cross Braces: Roll formed from aluminum sheet.
 - 2. Finish for Interior Screens: Baked-on organic coating in color selected by Architect from manufacturer's full range.
- C. Glass-Fiber Mesh Fabric: 18-by-14 or 18-by-16 mesh of PVC-coated, glass-fiber threads; woven and fused to form a fabric mesh resistant to corrosion, shrinkage, stretch, impact damage, and weather deterioration. Comply with ASTM D3656/D3656M.
 - 1. Mesh Color: Manufacturer's standard.

2.4 FABRICATION

- A. Fabricate fiberglass windows in sizes indicated. Include a complete system for installing and anchoring windows.
- B. Glaze fiberglass windows in the factory.
- C. Weather strip each operable sash to provide weathertight installation.
- D. Complete fabrication, assembly, finishing, hardware application, and other work in the factory to greatest extent possible. Disassemble components only as necessary for shipment and installation. Allow for scribing, trimming, and fitting at Project site.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Verify rough opening dimensions, levelness of sill plate, and operational clearances.
- C. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure weathertight window installation.

- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing windows, hardware, accessories, and other components. For installation procedures and requirements not addressed in manufacturer's written instructions, comply with installation requirements in ASTM E2112.
- B. Install windows level, plumb, square, true to line, without distortion, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction to produce weathertight construction.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
 - 1. Testing and inspecting agency will interpret tests and state in each report whether tested work complies with or deviates from requirements.
- B. Testing Services: Testing and inspecting of installed windows shall take place as follows:
 - 1. Testing Methodology: Testing of windows for air infiltration and water resistance shall be performed according to AAMA 502.
 - 2. Air-Infiltration Testing:
 - a. Test Pressure: That required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance class indicated.
 - b. Allowable Air-Leakage Rate: 1.5 times the applicable AAMA/WDMA/CSA 101/I.S.2/A440 rate for product type and performance class rounded down to one decimal place.
 - 3. Water-Resistance Testing:
 - a. Test Pressure: Two-thirds times test pressure required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance grade indicated.
 - b. Allowable Water Infiltration: No water penetration.
 - 4. Testing Extent: Three windows of each type as selected by Architect and a qualified independent testing and inspecting agency. Windows shall be tested after perimeter sealants have cured.
 - 5. Test Reports: Prepared according to AAMA 502.
- C. Windows will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.4 ADJUSTING, CLEANING, AND PROTECTION

- A. Adjust operating sashes and hardware for a tight fit at contact points and weather stripping for smooth operation and weathertight closure.
- B. Clean exposed surfaces immediately after installing windows. Remove excess sealants, glazing materials, dirt, and other substances.
 - 1. Keep protective films and coverings in place until final cleaning.
- C. Remove and replace sashes if glass has been broken, chipped, cracked, abraded, or damaged during construction period.
- D. Protect window surfaces from contact with contaminating substances resulting from construction operations. If contaminating substances do contact window surfaces, remove contaminants immediately according to manufacturer's written instructions.

END OF SECTION

SECTION 085653 - SECURITY WINDOWS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sliding, transaction security windows.

1.2 COORDINATION

- A. Coordinate installation of anchorages for security windows. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in adjacent construction.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, weights and finishes for window units.

B. Shop Drawings: For security windows.

1. Include plans, elevations, sections, and attachment details.
2. Full-size section details of framing members, including internal armoring, reinforcement, and stiffeners.
3. Location of weep holes.
4. Hardware for sliding window units.
5. Glazing details.

C. Samples for Initial Selection: For frame members with factory-applied color finishes.

D. Samples for Verification: For each type of exposed finish required, prepared on Samples of sizes indicated below:

1. Framing: 12-inch-long sections of frame members.
2. Transaction Drawer: 6 inches square.

E. Cutaway Sample: Corner of security window, made from 12-inch lengths of full-size components, and showing details of the following:

1. Joinery.
2. Anchorage.
3. Glazing.
4. Flashing and drainage.

- F. Delegated Design Submittal: For security windows indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and testing agency.
- B. Welding certificates.
- C. Examination reports documenting inspections of substrates, areas, and conditions.
- D. Anchor inspection reports documenting inspections of built-in and cast-in anchors.
- E. Field quality-control reports documenting inspections of installed products.
 1. Field quality-control certification signed by Contractor.
- F. Sample Warranty: For special warranty.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer for installation of units required for this Project.
- B. Welding Qualifications: Qualify procedures and personnel in accordance with the following:
 1. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Pack security windows in wood crates for shipment. Crate glazing separate from frames unless factory glazed.
- B. Label security window packaging with drawing designation.
- C. Store crated security windows on raised blocks to prevent moisture damage.

1.8 FIELD CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

1.9 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace security windows that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Structural failures including deflections exceeding 1/4 inch.
 - b. Failure of welds.
 - c. Excessive air leakage.
 - d. Faulty operation of sliding window hardware.
 - e. Faulty operation of transaction drawers.
 - f. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use.
 2. Warranty Period: Three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Loads: Security windows withstand the effects of wind loads, with no permanent deformation or breakage of components within window assembly when tested in accordance with ASTM E330/E330M.
1. Wind Loads: As indicated on Drawings.
- B. Air Leakage, Fixed Glazing and Framing: Provide windows with maximum air leakage through fixed glazing and framing areas of 0.06 cfm/sq. ft. of fixed wall area when tested in accordance with ASTM E283 at a minimum static-air-pressure difference of 6.24 lbf/sq. ft.
- C. Air Leakage, Operable Window: Not more than 0.37 cfm/ft. of sash crack length at an inward test pressure of 6.24 lbf/sq. ft. when tested in accordance with ASTM E283.
- D. Water Penetration under Static Pressure, Fixed Glazing and Framing: Provide windows that do not evidence water penetration through fixed glazing and framing areas when tested in accordance with ASTM E331 at a minimum static-air-pressure difference of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft..
- E. Water Penetration under Static Pressure, Operable Windows: Provide windows that do not evidence water leakage through operable units for 15 minutes when window is subjected to a rate of flow of 5 gal./h per sq. ft. with a differential pressure across the window of when tested in accordance with ASTM E331.

2.2 SLIDING, TRANSACTION SECURITY WINDOWS

- A. Provide sliding, transaction security windows.

1. Basis-of-Design:
 - a. Subject to compliance, provide the following:
 - 1) Ready Access; Series 275 Single Panel Sliding Transaction Windows and Series 650 Walk Up Serving Window.
 - b. Comparable Product: Products by one of the following will be considered comparable:
 - 1) C.R. Laurence Co., Inc.; CRH Americas, Inc.
 - 2) Quikserv, Inc.
- B. Configuration: As indicated on Drawings.
- C. Operation: Manual open/manual closing.
- D. Framing: Fabricate perimeter framing, mullions, and glazing stops from aluminum as follows:
 1. Profile: Manufacturer's standard, with minimum face dimension indicated.
 2. Depth: Manufacturer's standard.
 3. Provide thermally broken construction for aluminum framing.
- E. Head and Jamb Framing: Designed for gasket glazing. Removable header access panel on secure side.
- F. Sliding Window Hardware: Provide roller track designed for overhead support of manufacturer's standard carrier supporting horizontal-sliding glazed panel. Provide manufacturer's standard pull and lock with two keys for each horizontal-sliding glazed panel.
 1. Provide weather stripping for exterior horizontal-sliding, transaction security windows.
- G. Glazing and Glazing Materials: Comply with requirements in Section 088000 "Glazing."
 1. Glazing Meeting Edges: Polished glazing.
- H. Materials:
 1. Mild Steel Plates, Shapes, and Bars: ASTM A36/A36M.
 2. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, CS (Commercial Steel), Type B; suitable for exposed applications.
 3. Metallic-Coated Steel Sheet: ASTM A653/A653M, CS (Commercial Steel), Type B; with G60 zinc (galvanized) or A60 zinc-iron-alloy (galvannealed) coating designation.
 4. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, CS (Commercial Steel), Type B; free of scale, pitting, or surface defects; pickled and oiled.
 5. Aluminum Extrusions: ASTM B221. Provide alloy and temper recommended by manufacturer for strength, corrosion resistance, and application of required finish, but not less than 22,000-psi ultimate tensile strength.
 6. Aluminum Sheet and Plate: ASTM B209.

2.3 FABRICATION

- A. General: Fabricate security windows to provide a complete system for assembly of components and anchorage of window units.
 - 1. Provide units that are reglazable from the secure side without dismantling the attack side of framing.
 - 2. Prepare security windows for field glazing unless preglazing at the factory is indicated.
- B. Provide weep holes and internal water passages for exterior security windows to conduct infiltrating water to the exterior.
- C. Thermally Improved or Thermally Broken Construction: Fabricate framing with an integral, concealed, low-conductance thermal barrier, located between exterior materials and members exposed on interior in a manner that eliminates direct metal-to-metal contact.
- D. Framing: Miter or cope corners the full depth of framing; weld and dress smooth.
 - 1. Fabricate framing with manufacturer's standard, internal opaque armoring in thicknesses required for security windows to comply with ballistics-resistance performance indicated.
- E. Glazing Stops: Finish glazing stops to match security window framing.
 - 1. Exterior Glazing Stops: Welded or integral to framing.
 - 2. Interior Glazing Stops: Removable, coordinated with glazing indicated.
- F. Welding: Weld components to comply with referenced AWS standard. To greatest extent possible, weld before finishing and in concealed locations to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- G. Metal Protection: Separate dissimilar metals to protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended by manufacturer for this purpose.
- H. Factory-cut openings in glazing for speaking apertures.
- I. Preglazed Fabrication: Preglaze window units at factory, where required for applications indicated. Installation orientation of glazing to meet performance requirements. Comply with requirements in Section 088853 "Security Glazing."
- J. Weather Stripping: Factory applied.

2.4 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM/NOMMA 500 for recommendations for applying and designating finishes.

- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.5 ALUMINUM FINISHES

- A. Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 1.5 mils. Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.
 - 1. Color and Gloss: Match Architect's sample.

2.6 ACCESSORIES

- A. Concealed Bolts: ASTM A307, Grade A unless otherwise indicated.
- B. Welding Rods and Bare Electrodes: Select in accordance with AWS specifications for metal alloy welded.
- C. Glazing Strips and Weather Stripping: Manufacturer's standard replaceable components.
 - 1. Compression Type: Molded EPDM or neoprene gaskets complying with ASTM D2000, Designations 2BC415 to 3BC620; molded PVC gaskets complying with ASTM D2287; or molded, expanded EPDM or neoprene gaskets complying with ASTM C509, Grade 4.
 - 2. Sliding Type: AAMA 701/702, made of wool, polypropylene, or nylon woven pile with nylon-fabric backing.
- D. Miscellaneous Glazing Materials: Provide material, size, and shape complying with requirements of glass manufacturers and with a proven record of compatibility with surfaces contacted in installation.
 - 1. Cleaners, Primers, and Sealers: Type recommended by sealant or gasket manufacturer.
 - 2. Setting Blocks: Elastomeric material with a Shore A durometer hardness of 85, plus or minus 5.
 - 3. Spacers: Elastomeric blocks or continuous extrusions with a Shore A durometer hardness required by glass manufacturer to maintain glass lites in place for installation indicated.
 - 4. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).
- E. Anchors, Clips, and Window Accessories: Stainless steel; hot-dip, zinc-coated steel or iron, complying with ASTM B633; provide sufficient strength to withstand design pressures indicated.
- F. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D1187/D1187M.

- G. Sealants: For sealants required within fabricated security windows, provide type recommended by manufacturer for joint size and movement. Sealant remains permanently elastic, nonshrinking, and nonmigrating.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of security windows.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations of security window connections before security window installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of security windows.
- D. Inspect built-in and cast-in anchor installations, before installing security windows, to verify that anchor installations comply with requirements. Prepare inspection reports.
 - 1. Remove and replace anchors where inspections indicate that they do not comply with specified requirements. Reinspect after repairs or replacements are made.
 - 2. Perform additional inspections to determine compliance of replaced or additional work. Prepare anchor inspection reports.
- E. For factory-installed glazing materials whose orientation (secure or attack side) is critical for performance, verify installation orientation.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Coordination: Furnish layouts for cast-in-place anchors, clips, and other security window anchors whose installation is specified in other Sections.

3.3 INSTALLATION

- A. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary for securing security windows to in-place construction. Include threaded fasteners for inserts, security fasteners, and other connectors.
- B. Glazed Framing: Provide gasket-glazed framing. Comply with installation requirements in Section 08800 "Glazing."
- C. Removable Glazing Stops and Trim: Fasten components with security fasteners.

- D. Fasteners: Install security windows using fasteners recommended by manufacturer with head style appropriate for installation requirements, strength, and finish of adjacent materials. Provide stainless steel fasteners in stainless steel materials.
- E. Sealants: Comply with requirements in Section 079200 "Joint Sealants" for installing sealants, fillers, and gaskets.
 - 1. Set continuous sill members and flashing in a full sealant bed to provide weathertight construction unless otherwise indicated.
 - 2. Seal frame perimeter with sealant to provide weathertight construction unless otherwise indicated.
- F. Metal Protection: Where dissimilar metals will contact each other, protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended in writing by manufacturer for this purpose. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.

3.4 FIELD QUALITY CONTROL

- A. Inspect installed products to verify compliance with requirements. Prepare inspection reports and indicate compliance with and deviations from the Contract Documents.
- B. Perform additional inspections to determine compliance of replaced or additional work. Prepare inspection reports.
- C. Prepare field quality-control certification that states installed products and their installation comply with requirements in the Contract Documents.

3.5 ADJUSTING

- A. Adjust horizontal-sliding, transaction security windows to provide a tight fit at contact points for smooth operation and a secure enclosure.
- B. Adjust transaction drawers to provide a tight fit at contact points and weather stripping for smooth operation and weathertight and secure enclosure.
- C. Remove and replace defective work, including security windows that are warped, bowed, or otherwise unacceptable.

3.6 CLEANING AND PROTECTION

- A. Clean surfaces promptly after installation of security windows. Take care to avoid damaging the finish. Remove excess glazing and sealant compounds, dirt, and other substances.
 - 1. Lubricate sliding security window hardware.
- B. Clean glass of preglazed security windows promptly after installation. Comply with requirements in Section 08800 "Glazing" for cleaning and maintenance.

- C. Provide temporary protection to ensure that security windows are without damage at time of Substantial Completion.

END OF SECTION

SECTION 088000 – B - GLAZING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Glass products.
 - 2. Insulating glass.
 - 3. Miscellaneous glazing materials.

1.2 DEFINITIONS

- A. Glass Manufacturers: Firms that produce primary glass, fabricated glass, or both, as defined in referenced glazing publications.
- B. Glass Thicknesses: Indicated by thickness designations in millimeters in accordance with ASTM C1036.
- C. Interspace: Space between lites of an insulating-glass unit.

1.3 COORDINATION

- A. Coordinate glazing channel dimensions to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances to achieve proper safety margins for glazing retention under each design load case, load case combination, and service condition.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Glass Samples: For each type of glass product other than clear monolithic vision glass; 12 inches square.
- C. Glazing Accessory Samples: For sealants and colored spacers, in 12-inch lengths. Install sealant Samples between two strips of material representative in color of adjoining framing system.
- D. Glazing Schedule: List glass types and thicknesses for each size opening and location. Use same designations indicated on Drawings.
- E. Delegated Design Submittal: For glass indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by qualified professional engineer, licensed in state of Utah, responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Certificates: For glass.
- C. Material Certificates: Submit glass treatment certificates signed by manufacturer of the heat-soaked glass products certifying that products furnished comply with requirements.
- D. Sample Warranties: For special warranties.

1.6 QUALITY ASSURANCE

- A. Fabricated-Glass Manufacturer Qualifications: A qualified manufacturer of fabricated glass units who is approved by primary glass manufacturer.
- B. Installer Qualifications: A qualified glazing contractor for this Project who is certified under the North American Contractor Certification Program (NACC) for Architectural Glass & Metal (AG&M) contractors.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect glazing materials in accordance with manufacturer's written instructions. Prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.
- B. Comply with insulating-glass manufacturer's written instructions for venting and sealing units to avoid hermetic seal ruptures due to altitude change.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.
 - 1. Do not install glazing sealants when ambient and substrate temperature conditions are outside limits permitted by sealant manufacturer or are below 40 deg F.

1.9 WARRANTY

- A. Manufacturer's Special Warranty for Coated-Glass Products: Manufacturer agrees to replace coated-glass units that deteriorate within specified warranty period. Deterioration of coated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking, and other indications of deterioration in coating.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

- B. Manufacturer's Special Warranty for Insulating Glass: Manufacturer agrees to replace insulating-glass units that deteriorate within specified warranty period. Deterioration of insulating glass is defined as failure of hermetic seal under normal use that is not attributed to glass breakage or to maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is obstruction of vision by dust, moisture, or film on interior surfaces of glass.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations for Glass: Obtain coated glass from single source from single manufacturer.
- B. Source Limitations for Glazing Accessories: For each product and installation method, obtain from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. General: Installed glazing systems shall withstand normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.
- B. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design glazing.
- C. Structural Performance: Glazing shall withstand the following design loads within limits and under conditions indicated determined in accordance with the IBC and ASTM E1300:
 - 1. Design Wind Pressures: As indicated on Drawings.
 - 2. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than 1/50 times the short-side length or 1 inch, whichever is less.
 - 3. Thermal Loads: Design glazing to resist thermal stress breakage induced by differential temperature conditions and limited air circulation within individual glass lites and insulated glazing units.
- D. Safety Glazing: Where safety glazing is indicated, provide glazing that complies with 16 CFR 1201, Category II.
- E. Thermal Stress Analysis: Glass supplier to perform a whole building thermal stress analysis for breakage due to sun shading to determine extent of tempered and heat strengthened glass locations beyond that required by building codes.

F. Thermal and Optical Performance Properties: Provide glass with performance properties specified, as indicated in manufacturer's published test data, based on procedures indicated below:

1. For insulating-glass units, properties are based on units of thickness indicated for overall unit and for each lite.
2. U-Factors: Center-of-glazing values, in accordance with NFRC 100 and based on most current non-beta version of LBL's WINDOW computer program, expressed as Btu/sq. ft. x h x deg F.
3. SHGC and Visible Transmittance: Center-of-glazing values, in accordance with NFRC 200 and based on most current non-beta version of LBL's WINDOW computer program.
4. Visible Reflectance: Center-of-glazing values, in accordance with NFRC 300.

2.3 GLASS PRODUCTS, GENERAL

A. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below unless more stringent requirements are indicated. See these publications for glazing terms not otherwise defined in this Section or in referenced standards.

1. NGA Publications: "Glazing Manual."
2. IGMA Publication for Insulating Glass: SIGMA TM-3000, "North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use."

B. Safety Glazing Labeling: Where safety glazing is indicated, permanently mark glazing with certification label of the SGCC or another certification agency acceptable to authorities having jurisdiction. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.

C. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of the IGCC.

D. Thickness: Where glass thickness is indicated, it is a minimum. Provide glass that complies with performance requirements and is not less than thickness indicated.

1. Minimum Glass Thickness for Exterior Lites: 6 mm.
2. Thickness of Tinted Glass (if required): Provide same thickness for each tint color indicated throughout Project.

E. Strength: Where annealed float glass is indicated, provide annealed float glass, heat-strengthened float glass, or fully tempered float glass as needed to comply with "Performance Requirements" Article. Where heat-strengthened float glass is indicated, provide heat-strengthened float glass or fully tempered float glass as needed to comply with "Performance Requirements" Article. Where fully tempered float glass is indicated, provide fully tempered float glass.

2.4 GLASS PRODUCTS

A. Clear Annealed Float Glass: ASTM C1036, Type I, Class 1 (clear), Quality-Q3.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cardinal Glass Industries, Inc.
 - b. Guardian Glass LLC.
 - c. Saint-Gobain Glass Corp.
 - d. Vitro Architectural Glass.
- B. Fully Tempered Float Glass: ASTM C1048, Kind FT (fully tempered), Condition A (uncoated) unless otherwise indicated, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3.
 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.
- C. Heat-Strengthened Float Glass: ASTM C1048, Kind HS (heat strengthened), Type I, Condition A (uncoated) unless otherwise indicated, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3.
 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.

2.5 INSULATING GLASS

- A. Insulating-Glass Units: Factory-assembled units consisting of sealed lites of glass separated by a dehydrated interspace, qualified in accordance with ASTM E2190.
 1. Sealing System: Dual seal, with manufacturer's standard primary and secondary sealants.
 2. Perimeter Spacer: Aluminum with black, color anodic finish.
 3. Desiccant: Molecular sieve or silica gel, or a blend of both.
 4. Perform edge deletion of low-e coating prior to fabrication.

2.6 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, recommended in writing by manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- C. Setting Blocks:
 1. Silicone with Shore A durometer hardness of 85, plus or minus 5.
 2. Type recommended in writing by sealant or glass manufacturer.
- D. Spacers:
 1. Neoprene blocks or continuous extrusions of hardness required by glass manufacturer to maintain glass lites in place for installation indicated.

2. Type recommended in writing by sealant or glass manufacturer.

E. Edge Blocks:

1. Silicone with Shore A durometer hardness per manufacturer's written instructions.
2. Type recommended in writing by sealant or glass manufacturer.

2.7 FABRICATION OF GLAZING UNITS

- A. Fabricate glazing units in sizes required to fit openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.

1. Allow for thermal movements from ambient and surface temperature changes acting on glass framing members and glazing components.
 - a. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine framing, glazing channels, and stops, with Installer present, for compliance with the following:
1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
 2. Presence and functioning of weep systems.
 3. Minimum required face and edge clearances.
 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.
- B. Examine glazing units to locate exterior and interior surfaces. Label or mark units as needed so that exterior and interior surfaces are readily identifiable. Do not use materials that leave visible marks in the completed Work.

3.3 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
- B. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass includes glass with edge damage or other imperfections that, when installed, could weaken glass, impair performance, or impair appearance.
- C. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction testing.
- D. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Provide spacers for glass lites where length plus width is larger than 50 inches.
 - 1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
 - 2. Provide 1/8-inch-minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.
- G. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and in accordance with requirements in referenced glazing publications.
- H. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.
- I. Set glass lites with proper orientation so that coatings face exterior or interior as specified.
- J. Where wedge-shaped gaskets are driven into one side of channel to pressurize sealant or gasket on opposite side, provide adequate anchorage so gasket cannot walk out when installation is subjected to movement.
- K. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended in writing by gasket manufacturer.

3.4 GASKET GLAZING (DRY)

- A. Cut compression gaskets to lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.

- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Installation with Drive-in Wedge Gaskets: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended in writing by gasket manufacturer.
- D. Installation with Pressure-Glazing Stops: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket. Install dense compression gaskets and pressure-glazing stops, applying pressure uniformly to compression gaskets. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended in writing by gasket manufacturer.
- E. Install gaskets so they protrude past face of glazing stops.

3.5 CLEANING AND PROTECTION

- A. Immediately after installation, remove nonpermanent labels and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains.
 - 1. If, despite such protection, contaminating substances do contact with glass, remove substances immediately as recommended in writing by glass manufacturer. Remove and replace glass that cannot be cleaned without damage to coatings.
- C. Remove and replace glass that is damaged during construction period.
- D. Wash glass on both exposed surfaces not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended in writing by glass manufacturer.

3.6 INSULATING GLASS SCHEDULE

- A. Clear Glass Type: Fully tempered float glass.
 - 1. Minimum Thickness: 6 mm.
 - 2. Safety glazing required.
- B. Low-E-Coated, Clear Insulating Glass:
 - 1. Basis-of-Design Product: As indicated on Drawings.
 - 2. Overall Unit Thickness: 1 inch.
 - 3. Minimum Thickness of Each Glass Lite: 6 mm.

4. Unit Makeup:
 - a. Outdoor Lite: Clear float glass; either heat-strengthened or fully tempered.
 - b. Interspace Content: Air.
 - c. Indoor Lite: Clear float glass; either heat-strengthened or fully tempered.
5. Low-E Coating: Pyrolytic or sputtered on second surface.
6. Winter Nighttime U-Factor: 0.38 maximum.
7. SGHC: 0.40 maximum.
8. Provide safety glazing where indicated or required by authorities having jurisdiction.

END OF SECTION

SECTION 088300 – B - MIRRORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Silvered flat glass mirrors.

B. Related Requirements:

1. Section 088000 "Glazing" for glass with reflective coatings used for vision and spandrel lites.
2. Section 102800 "Toilet Accessories" for metal-framed mirrors.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Mirrors: Include description of materials and process used to produce each type of silvered flat glass mirror specified that indicates sources of glass, glass coating components, edge sealer, and quality-control provisions.

B. Shop Drawings: Include mirror elevations, edge details, mirror hardware, and attachment details.

C. Samples: For each type of the following:

1. Mirrors: 12 inches square, including edge treatment on two adjoining edges.
2. Mirror Clips: Full size.
3. Mirror Trim: 12 inches long.

1.3 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of mirror and mirror mastic.

B. Preconstruction Test Reports: From mirror manufacturer indicating that mirror mastic was tested for compatibility and adhesion with mirror backing and substrates on which mirrors are installed.

C. Qualification Statements: For Installer.

D. Sample Warranty: For special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For mirrors to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified Installer, who employs glass installers for this Project who are certified under the National Glass Association's Certified Glass Installer Program.

1.6 PRECONSTRUCTION TESTING

- A. Preconstruction Mirror Mastic Compatibility Test: Submit mirror mastic products to mirror manufacturer for testing to determine compatibility of mastic with mirror backing.
 - 1. Testing is not required if data are submitted based on previous testing of mirror mastic products and mirror backing matching those submitted.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect mirrors in accordance with mirror manufacturer's written instructions and as needed to prevent damage to mirrors from moisture, condensation, temperature changes, direct exposure to sun, or other causes.
- B. Comply with mirror manufacturer's written instructions for shipping, storing, and handling mirrors as needed to prevent deterioration of silvering, damage to edges, and abrasion of glass surfaces and applied coatings. Store indoors.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not install mirrors until ambient temperature and humidity conditions are maintained at levels indicated for final occupancy.

1.9 WARRANTY

- A. Special Warranty: Manufacturer agrees to replace mirrors that deteriorate within specified warranty period. Deterioration of mirrors is defined as defects developed from normal use that are not attributed to mirror breakage or to maintaining and cleaning mirrors contrary to manufacturer's written instructions. Defects include discoloration, black spots, and clouding of the silver film.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Source Limitations for Mirrors: Obtain mirrors from single source from single manufacturer.
- B. Source Limitations for Mirror Accessories: Obtain mirror-glazing accessories from single source.

2.2 SILVERED FLAT GLASS MIRRORS

- A. Mirrors, General: ASTM C1503.
- B. Annealed Monolithic Glass Mirrors: Mirror Select Quality Q1 clear.
 - 1. Nominal Thickness: 6.0 mm.
- C. Safety Glazing Products: For film-backed mirrors, provide products that comply with 16 CFR 1201, Category II.

2.3 MISCELLANEOUS MATERIALS

- A. Setting Blocks: Elastomeric material with a Shore, Type A durometer hardness of 85, plus or minus 5.
- B. Edge Sealer: Coating compatible with glass coating and approved by mirror manufacturer for use in protecting against silver deterioration at mirrored glass edges.
- C. Mirror Mastic: An adhesive setting compound, asbestos-free, produced specifically for setting mirrors and certified by both mirror and mastic manufacturer as compatible with glass coating and substrates on which mirrors will be installed.
- D. Film Backing for Safety Mirrors: Film backing and pressure-sensitive adhesive; both compatible with mirror backing paint as certified by mirror manufacturer.

2.4 MIRROR HARDWARE

- A. Aluminum J-Channels and Cleat: Aluminum extrusions with a return deep enough to produce a glazing channel to accommodate mirrors of thickness indicated and in lengths required to cover edges of mirrors in a single piece.
 - 1. Aluminum J-Channel and Cleat, Top Trim: Formed with front leg with a height matching bottom trim and back leg designed to fit into the pocket created by wall-mounted aluminum cleat.
 - 2. Finish: Clear bright anodized.

- B. Fasteners: Fabricated of same basic metal and alloy as fastened metal and matching it in finished color and texture where fasteners are exposed.
- C. Anchors and Inserts: Provide devices as required for mirror hardware installation. Provide toothed or lead-shield, expansion-bolt devices for drilled-in-place anchors. Provide galvanized anchors and inserts for applications on inside face of exterior walls and where indicated.

2.5 FABRICATION

- A. Shop fabricate mirrors to greatest extent possible.
- B. Fabricate cutouts for notches and holes in mirrors without marring visible surfaces. Locate and size cutouts, so they fit closely around penetrations in mirrors.
- C. Mirror Edge Treatment: Flat polished.
 - 1. Seal edges of mirrors with edge sealer after edge treatment to prevent chemical or atmospheric penetration of glass coating.
 - 2. Require mirror manufacturer to perform edge treatment and sealing in factory immediately after cutting to final sizes.
- D. Film-Backed Safety Mirrors: Apply film backing with adhesive coating over mirror backing paint, as recommended in writing by film-backing manufacturer, to produce a surface free of bubbles, blisters, and other imperfections.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, over which mirrors are to be mounted, with Installer present, for compliance with installation tolerances, substrate preparation, and other conditions affecting performance of the Work.
- B. Verify compatibility with and suitability of substrates, including compatibility of existing finishes or primers with mirror mastic.
- C. Proceed with installation only after unsatisfactory conditions have been corrected and surfaces are dry.

3.2 PREPARATION

- A. Comply with mastic manufacturer's written installation instructions for preparation of substrates, including coating substrates with mastic manufacturer's special bond coating where applicable.

3.3 INSTALLATION

- A. General: Install mirrors to comply with mirror manufacturer's written instructions and with referenced National Glass Association (NGA) publications. Mount mirrors accurately in place in a manner that avoids distorting reflected images.
 - 1. NGA Publications: "Glazing Manual" and "Installation Techniques Designed to Prolong the Life of Flat Glass Mirrors."
- B. Provide a minimum airspace of 1/8 inch between back of mirrors and mounting surface for air circulation between back of mirrors and face of mounting surface.
- C. Install mirrors with mastic and mirror hardware. Attach mirror hardware securely to mounting surfaces with mechanical fasteners installed with anchors or inserts as applicable. Install fasteners so heads do not impose point loads on backs of mirrors.
 - 1. Aluminum J-Channels and Cleat: Fasten J-channel directly to wall and attach top trim to continuous cleat fastened directly to wall.
 - 2. Install mastic as follows:
 - a. Apply barrier coat to mirror backing where approved in writing by manufacturers of mirrors and backing material.
 - b. Apply mastic to comply with mastic manufacturer's written instructions for coverage and to allow air circulation between back of mirrors and face of mounting surface.
 - c. After mastic is applied, align mirrors and press into place while maintaining a minimum airspace of 1/8 inch between back of mirrors and mounting surface.

3.4 CLEANING AND PROTECTION

- A. Protect mirrors from breakage and contaminating substances resulting from construction operations.
- B. Do not permit edges of mirrors to be exposed to standing water.
- C. Maintain environmental conditions that prevent mirrors from being exposed to moisture from condensation or other sources for continuous periods of time.
- D. Clean exposed surface of mirrors not more than four days before date scheduled for inspections that establish date of Substantial Completion. Clean mirrors as recommended in writing by mirror manufacturer and NGA's publication "Proper Procedures for Cleaning Flat Glass Mirrors."

END OF SECTION

SECTION 092216 – B - NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Non-load-bearing steel framing systems for interior gypsum board assemblies.
2. Suspension systems for interior gypsum ceilings, soffits, and grid systems.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Delegated-Design Submittal: For cold-formed steel framing.

1.3 INFORMATIONAL SUBMITTALS

- A. Evaluation Reports: For dimpled steel studs and runners firestop tracks, from ICC-ES.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified structural engineer, as defined in Section 014000 "Quality Requirements," to design non-structural metal framing.
- B. Fire-Test-Response Characteristics: For fire-resistance-rated assemblies that incorporate non-load-bearing steel framing, provide materials and construction identical to those tested in assembly indicated, according to ASTM E 119 by an independent testing agency.
- C. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated, according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.
- D. Gypsum Board Assembly Deflections:
 1. Typical Walls: Wall assemblies shall be constructed for deflection not to exceed 1/240 of the wall height when subjected to a positive and negative pressure of 5 lbf/sq. ft.
 2. Walls with Tile Finish: Wall assemblies to receive tile finishes shall be constructed for deflection not to exceed 1/360 of the wall height when subjected to a positive and negative pressure of 5 lbf/sq. ft.
 3. Ceilings, bulkheads, soffits, ceiling transitions, and coves shall be constructed for a deflection not to exceed 1/360 of the distance between supports.

2.2 FRAMING SYSTEMS

- A. Framing Members, General: Comply with ASTM C 754 for conditions indicated.
1. Steel Sheet Components: Comply with ASTM C 645 requirements for metal unless otherwise indicated.
 2. Protective Coating: ASTM A 653/A 653M, G40, hot-dip galvanized unless otherwise indicated.
- B. Studs and Runners: ASTM C 645. Use either steel studs and runners or dimpled steel studs and runners.
1. Steel Studs and Runners:
 - a. Minimum Base-Metal Thickness: 0.0179 inch (25 gage).
 - 1) Partitions Supporting Wall-Mounted Casework: 0.053-inch minimum thickness.
 - b. Depth: As indicated on Drawings.
- C. Slip-Type Head Joints: Where indicated, provide one of the following:
1. Single Long-Leg Runner System: ASTM C 645 top runner with 2-inch-deep flanges in thickness not less than indicated for studs, installed with studs friction fit into top runner and with continuous bridging located within 12 inches of the top of studs to provide lateral bracing.
 2. Deflection Track: Steel sheet top runner manufactured to prevent cracking of finishes applied to interior partition framing resulting from deflection of structure above; in thickness not less than indicated for studs and in width to accommodate depth of studs.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) ClarkDietrich Building Systems; SLP-TRK Slotted Deflection Track.
 - 2) Metal-Lite; The System.
 - 3) Steel Network, Inc. (The); VertiTrack VTD.
- D. Flat Strap and Backing Plate: Steel sheet for blocking and bracing in length and width indicated.
1. Minimum Base-Metal Thickness: 0.0312 inch.
 2. At grab bar installations including, but not limited to, water closets, tubs, and showers, provide 0.0747-inch-thick steel sheet blocking.
- E. Cold-Rolled Channel Bridging: Steel, 0.053-inch minimum base-metal thickness, with minimum 1/2-inch-wide flanges.
1. Depth: 1-1/2 inches.
 2. Clip Angle: Not less than 1-1/2 by 1-1/2 inches, 0.068-inch-thick, galvanized steel.

- F. Hat-Shaped, Rigid Furring Channels: ASTM C 645.
 - 1. Minimum Base-Metal Thickness: 0.0179 inch.
 - 2. Depth: As indicated on Drawings.
- G. Resilient Furring Channels: 1/2-inch-deep, steel sheet members designed to reduce sound transmission.
 - 1. Configuration: Asymmetrical or hat shaped.
- H. Cold-Rolled Furring Channels: 0.053-inch uncoated-steel thickness, with minimum 1/2-inch-wide flanges.
 - 1. Depth: As indicated on Drawings.
 - 2. Furring Brackets: Adjustable, corrugated-edge type of steel sheet with minimum uncoated-steel thickness of 0.033 inch.
 - 3. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.062-inch-diameter wire, or double strand of 0.048-inch-diameter wire.
- I. Z-Shaped Furring: With slotted or nonslotted web, face flange of 1-1/4 inches, wall attachment flange of 7/8 inch, minimum uncoated-metal thickness of 0.018 inch, and depth required to fit insulation thickness indicated.

2.3 SUSPENSION SYSTEMS

- A. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.062-inch-diameter wire, or double strand of 0.048-inch-diameter wire.
- B. Hanger Attachments to Concrete:
 - 1. Anchors: Fabricated from corrosion-resistant materials with holes or loops for attaching wire hangers and capable of sustaining, without failure, a load equal to 5 times that imposed by construction as determined by testing according to ASTM E 488 by an independent testing agency.
 - a. Type: Postinstalled, chemical anchor or Postinstalled, expansion anchor.
 - 2. Powder-Actuated Fasteners: Suitable for application indicated, fabricated from corrosion-resistant materials with clips or other devices for attaching hangers of type indicated, and capable of sustaining, without failure, a load equal to 10 times that imposed by construction as determined by testing according to ASTM E 1190 by an independent testing agency.
- C. Wire Hangers: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.16 inch in diameter.
- D. Carrying Channels: Cold-rolled, commercial-steel sheet with a base-metal thickness of 0.053 inch and minimum 1/2-inch-wide flanges.
 - 1. Depth: As indicated on Drawings.

- E. Furring Channels (Furring Members):
 - 1. Cold-Rolled Channels: 0.053-inch uncoated-steel thickness, with minimum 1/2-inch-wide flanges, 3/4 inch deep.
 - 2. Steel Studs and Runners: ASTM C 645.
 - a. Minimum Base-Metal Thickness: 0.018 inch.
 - b. Depth: As indicated on Drawings.
 - 3. Hat-Shaped, Rigid Furring Channels: ASTM C 645, 7/8 inch deep.
 - a. Minimum Base-Metal Thickness: 0.018 inch.
 - 4. Resilient Furring Channels: 1/2-inch-deep members designed to reduce sound transmission.
 - a. Configuration: Asymmetrical or hat shaped.
- F. Grid Suspension System for Gypsum Board Ceilings: ASTM C 645, direct-hung system composed of main beams and cross-furring members that interlock.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Armstrong World Industries, Inc.; Drywall Grid Systems.
 - b. Chicago Metallic Corporation; Drywall Grid System.
 - c. USG Corporation; Drywall Suspension System.

2.4 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that comply with referenced installation standards.
 - 1. Fasteners for Metal Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.
- B. Isolation Strip at Exterior Walls: Provide one of the following:
 - 1. Asphalt-Saturated Organic Felt: ASTM D 226, Type I (No. 15 asphalt felt), nonperforated.
 - 2. Foam Gasket: Adhesive-backed, closed-cell vinyl foam strips that allow fastener penetration without foam displacement, 1/8 inch thick, in width to suit steel stud size.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames, cast-in anchors, and structural framing, for compliance with requirements and other conditions affecting performance of the Work.

- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Suspended Assemblies: Coordinate installation of suspension systems with installation of overhead structure to ensure that inserts and other provisions for anchorages to building structure have been installed to receive hangers at spacing required to support the Work and that hangers will develop their full strength.

- 1. Furnish concrete inserts and other devices indicated to other trades for installation in advance of time needed for coordination and construction.

3.3 INSTALLATION, GENERAL

- A. Installation Standard: ASTM C 754.

- 1. Gypsum Board Assemblies: Also comply with requirements in ASTM C 840 that apply to framing installation.

- B. Install supplementary framing, and blocking to support fixtures, equipment services, heavy trim, grab bars, toilet accessories, furnishings, or similar construction.

- C. Install bracing at terminations in assemblies.

- D. Do not bridge building control and expansion joints with non-load-bearing steel framing members. Frame both sides of joints independently.

3.4 INSTALLING FRAMED ASSEMBLIES

- A. Install framing system components according to spacings indicated, but not greater than spacings required by referenced installation standards for assembly types.

- 1. Single-Layer Application: 16 inches o.c. unless otherwise indicated.
 - 2. Multilayer Application: 16 inches o.c. unless otherwise indicated.
 - 3. Tile Backing Panels: 16 inches o.c. unless otherwise indicated.

- B. Where studs are installed directly against exterior masonry walls or dissimilar metals at exterior walls, install isolation strip between studs and exterior wall.

- C. Install studs so flanges within framing system point in same direction.

- D. Install tracks (runners) at floors and overhead supports. Extend framing full height to structural supports or substrates above suspended ceilings except where partitions are indicated to terminate at suspended ceilings. Continue framing around ducts penetrating partitions above ceiling.

- 1. Slip-Type Head Joints: Where framing extends to overhead structural supports, install to produce joints at tops of framing systems that prevent axial loading of finished assemblies.

2. Door Openings: Screw vertical studs at jambs to jamb anchor clips on door frames; install runner track section (for cripple studs) at head and secure to jamb studs.
 - a. Install two studs at each jamb unless otherwise indicated.
 - b. Install cripple studs at head adjacent to each jamb stud, with a minimum 1/2-inch clearance from jamb stud to allow for installation of control joint in finished assembly.
 - c. Extend jamb studs through suspended ceilings and attach to underside of overhead structure.
3. Other Framed Openings: Frame openings other than door openings the same as required for door openings unless otherwise indicated. Install framing below sills of openings to match framing required above door heads.
4. Fire-Resistance-Rated Partitions: Install framing to comply with fire-resistance-rated assembly indicated and support closures and to make partitions continuous from floor to underside of solid structure.
 - a. Firestop Track: Where indicated, install to maintain continuity of fire-resistance-rated assembly indicated.
5. Sound-Rated Partitions: Install framing to comply with sound-rated assembly indicated.

E. Direct Furring:

1. Attach to concrete or masonry with stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches o.c.

F. Z-Furring Members:

1. Erect insulation, specified in Section 072100 "Thermal Insulation," vertically or horizontally and hold in place with Z-furring members spaced as required by span of finish board material.
2. Except at exterior corners, securely attach narrow flanges of furring members to wall with concrete stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches o.c.
3. At exterior corners, attach wide flange of furring members to wall with short flange extending beyond corner; on adjacent wall surface, screw-attach short flange of furring channel to web of attached channel. At interior corners, space second member no more than 12 inches from corner and cut insulation to fit.

- G. Installation Tolerance: Install each framing member so fastening surfaces vary not more than 1/8 inch from the plane formed by faces of adjacent framing.

3.5 INSTALLING SUSPENSION SYSTEMS

- A. Install suspension system components according to spacings indicated, but not greater than spacings required by referenced installation standards for assembly types.

1. Hangers: 48 inches o.c.
2. Carrying Channels (Main Runners): 48 inches o.c.

3. Furring Channels (Furring Members): 16 inches o.c.
- B. Isolate suspension systems from building structure where they abut or are penetrated by building structure to prevent transfer of loading imposed by structural movement.
- C. Suspend hangers from building structure as follows:
 1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or suspension system.
 - a. Splay hangers only where required to miss obstructions and offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
 2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with locations of hangers required to support standard suspension system members, install supplemental suspension members and hangers in the form of trapezes or equivalent devices.
 - a. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced installation standards.
 3. Wire Hangers: Secure by looping and wire tying, either directly to structures or to inserts, eye screws, or other devices and fasteners that are secure and appropriate for substrate, and in a manner that will not cause hangers to deteriorate or otherwise fail.
 4. Flat Hangers: Secure to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices and fasteners that are secure and appropriate for structure and hanger, and in a manner that will not cause hangers to deteriorate or otherwise fail.
 5. Do not attach hangers to steel roof deck.
 6. Do not attach hangers to permanent metal forms. Furnish cast-in-place hanger inserts that extend through forms.
 7. Do not attach hangers to rolled-in hanger tabs of composite steel floor deck.
 8. Do not connect or suspend steel framing from ducts, pipes, or conduit.
- D. Fire-Resistance-Rated Assemblies: Wire tie furring channels to supports.
- E. Grid Suspension Systems: Attach perimeter wall track or angle where grid suspension systems meet vertical surfaces. Mechanically join main beam and cross-furring members to each other and butt-cut to fit into wall track.
- F. Installation Tolerances: Install suspension systems that are level to within 1/8 inch in 12 feet measured lengthwise on each member that will receive finishes and transversely between parallel members that will receive finishes.

END OF SECTION

SECTION 092900 – B - GYPSUM BOARD

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Interior gypsum board.
2. Tile backing panels.

B. Related Requirements:

1. Section 092216 "Non-Structural Metal Framing" for non-structural steel framing and suspension systems that support gypsum board panels.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Samples: For the following products:

1. Trim Accessories: Full-size Sample in 12-inch-long length for each trim accessory indicated.

1.3 DELIVERY, STORAGE AND HANDLING

A. Store materials inside under cover and keep them dry and protected against weather, condensation, direct sunlight, construction traffic, and other potential causes of damage. Stack panels flat and supported on risers on a flat platform to prevent sagging.

1.4 FIELD CONDITIONS

A. Environmental Limitations: Comply with ASTM C 840 requirements or gypsum board manufacturer's written instructions, whichever are more stringent.

B. Do not install paper-faced gypsum panels until installation areas are enclosed and conditioned.

C. Do not install panels that are wet, moisture damaged, and mold damaged.

1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
2. Indications that panels are mold damaged include, but are not limited to, fuzzy or blotchy surface contamination and discoloration.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Resistance-Rated Assemblies: For fire-resistance-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 119 by an independent testing agency.
- B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.

2.2 GYPSUM BOARD, GENERAL

- A. Size: Provide maximum lengths and widths available that will minimize joints in each area and that correspond with support system indicated.

2.3 INTERIOR GYPSUM BOARD

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. CertainTeed Corporation.
 - 2. Continental Building Products, LLC.
 - 3. Georgia-Pacific Building Products.
 - 4. National Gypsum Company.
 - 5. United States Gypsum Company.
- B. Gypsum Board, Type X: ASTM C 1396/C 1396M.
 - 1. Thickness: 5/8 inch.
 - 2. Long Edges: Tapered.
- C. Gypsum Ceiling Board: ASTM C 1396/C 1396M.
 - 1. Thickness: 1/2 inch.
 - 2. Long Edges: Tapered.
- D. Mold-Resistant Gypsum Board: ASTM C 1396/C 1396M. With moisture- and mold-resistant core and paper surfaces.
 - 1. Core: 5/8 inch, Type X.
 - 2. Long Edges: Tapered.
 - 3. Mold Resistance: ASTM D 3273, score of 10 as rated according to ASTM D 3274.
 - 4. Applications: Use at all showers and tiled areas, toilet wet walls in bathrooms, janitor closets, and kitchen backsplash areas.

2.4 TILE BACKING PANELS

- A. Glass-Mat, Water-Resistant Backing Board: ASTM C 1178/C 1178M, with manufacturer's standard edges.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed Corporation.
 - b. Georgia-Pacific Building Products.
 - c. National Gypsum Company.
 2. Core: 5/8 inch, Type X.
 3. Mold Resistance: ASTM D 3273, score of 10 as rated according to ASTM D 3274.

2.5 TRIM ACCESSORIES

- A. Interior Trim: ASTM C 1047.
1. Material: Galvanized or aluminum-coated steel sheet, rolled zinc, plastic, or paper-faced galvanized-steel sheet.
 2. Typical Shapes:
 - a. Cornerbead.
 - b. LC-Bead: J-shaped; exposed long flange receives joint compound.
 - c. L-Bead: L-shaped; exposed long flange receives joint compound.
 - d. U-Bead: J-shaped; exposed short flange does not receive joint compound.
 - e. Expansion (control) joint.
 3. Specialty Trim:
 - a. Basis-of-Design Manufacturer: Subject to compliance with requirements, provide products by the following:
 - 1) Trim-Tex, Inc.
 - b. Products:
 - 1) L-Bead: Tear Away L Bead.
 - 2) Head of Wall Bead: Deflection Bead.
 - 3) Shower Bead: Shower Bead.

2.6 JOINT TREATMENT MATERIALS

- A. General: Comply with ASTM C 475/C 475M.
- B. Joint Tape:

1. Interior Gypsum Board: Paper.
 2. Tile Backing Panels: As recommended by panel manufacturer.
- C. Joint Compound for Interior Gypsum Board: For each coat, use formulation that is compatible with other compounds applied on previous or for successive coats.
1. Prefilling: At open joints and damaged surface areas, use setting-type taping compound.
 2. Embedding and First Coat: For embedding tape and first coat on joints, fasteners, and trim flanges, use setting-type taping compound.
 - a. Use setting-type compound for installing paper-faced metal trim accessories.
 3. Fill Coat: For second coat, use drying-type, all-purpose compound.
 4. Finish Coat: For third coat, use drying-type, all-purpose compound.
- D. Joint Compound for Tile Backing Panels:
1. Glass-Mat, Water-Resistant Backing Panel: As recommended by backing panel manufacturer.
 2. Cementitious Backer Units: As recommended by backer unit manufacturer.

2.7 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that comply with referenced installation standards and manufacturer's written instructions.
- B. Steel Drill Screws: ASTM C 1002 unless otherwise indicated.
1. Use screws complying with ASTM C 954 for fastening panels to steel members from 0.033 to 0.112 inch thick.
 2. For fastening cementitious backer units, use screws of type and size recommended by panel manufacturer.
- C. Sound-Attenuation Blankets: ASTM C 665, Type I (blankets without membrane facing) produced by combining thermosetting resins with mineral fibers manufactured from glass, slag wool, or rock wool.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Industrial Insulation Group, LLC (IIG-LLC).
 - b. Owens Corning (Thermafiber).
 - c. ROCKWOOL.
 2. Fire-Resistance-Rated Assemblies: Comply with mineral-fiber requirements of assembly.
- D. Thermal Insulation: As specified in Section 072100 "Thermal Insulation."

- E. Acoustical Outlet Backer Pad: Moldable putty engineered to maintain acoustical performance of wall assemblies and limit transfer of sound through or around wall-mounted outlet boxes, cables, and other penetrating items.
 - 1. Products and Manufacturers: Subject to compliance with requirements, provide one of the following:
 - a. ATS Acoustics; ATSD Acoustics Putty Pads.
 - b. Kinetics Noise Control; Isobacker.
 - c. Quiet Rock; Quiet Putty 380.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and substrates including welded hollow-metal frames and support framing, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
- B. Examine panels before installation. Reject panels that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION AND FINISHING OF PANELS, GENERAL

- A. Comply with ASTM C 840.
- B. Install ceiling panels across framing to minimize the number of abutting end joints and to avoid abutting end joints in central area of each ceiling. Stagger abutting end joints of adjacent panels not less than one framing member.
- C. Install panels with face side out. Butt panels together for a light contact at edges and ends with not more than 1/16 inch of open space between panels. Do not force into place.
- D. Locate edge and end joints over supports, except in ceiling applications where intermediate supports or gypsum board back-blocking is provided behind end joints. Do not place tapered edges against cut edges or ends. Stagger vertical joints on opposite sides of partitions. Do not make joints other than control joints at corners of framed openings.
- E. Form control and expansion joints with space between edges of adjoining gypsum panels.
- F. Cover both faces of support framing with gypsum panels in concealed spaces (above ceilings, etc.), except in chases braced internally.
 - 1. Unless concealed application is indicated or required for sound, fire, air, or smoke ratings, coverage may be accomplished with scraps of not less than 8 sq. ft. in area.
 - 2. Fit gypsum panels around ducts, pipes, and conduits.

3. Where partitions intersect structural members projecting below underside of floor/roof slabs and decks, cut gypsum panels to fit profile formed by structural members; allow 1/4- to 3/8-inch-wide joints to install sealant.
- G. Isolate perimeter of gypsum board applied to non-load-bearing partitions at structural abutments. Provide 1/4- to 1/2-inch-wide spaces at these locations and trim edges with edge trim where edges of panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.
- H. Attachment to Steel Framing: Attach panels so leading edge or end of each panel is attached to open (unsupported) edges of stud flanges first.
- I. STC-Rated Assemblies: Seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written instructions for locating edge trim and closing off sound-flanking paths around or through assemblies, including sealing partitions above acoustical ceilings.
 1. Where indicated, and as directed by Architect, install acoustical isolation accessories in accordance with manufacturer's written instructions.
- J. Install sound attenuation blankets before installing gypsum panels unless blankets are readily installed after panels have been installed on one side.

3.3 INSTALLATION OF INTERIOR GYPSUM BOARD

- A. Install interior gypsum board in the following locations:
 1. Wallboard Type: Vertical surfaces unless otherwise indicated.
 2. Type X: Where required for fire-resistance-rated assembly.
 3. Ceiling Type: Ceiling surfaces.
 4. Type C: Where required for specific fire-resistance-rated assembly indicated.
 5. Moisture- and Mold-Resistant Type: As indicated on Drawings.
 6. Cementitious Backer Units: As indicated on Drawings.
- B. Single-Layer Application:
 1. On ceilings, apply gypsum panels before wall/partition board application to greatest extent possible and at right angles to framing unless otherwise indicated.
 2. On partitions/walls, apply gypsum panels vertically (parallel to framing) unless otherwise indicated or required by fire-resistance-rated assembly, and minimize end joints.
 - a. Stagger abutting end joints not less than one framing member in alternate courses of panels.
 - b. At stairwells and other high walls, install panels horizontally unless otherwise indicated or required by fire-resistance-rated assembly.
 3. On Z-shaped furring members, apply gypsum panels vertically (parallel to framing) with no end joints. Locate edge joints over furring members.
 4. Fastening Methods: Apply gypsum panels to supports with steel drill screws.

C. Multilayer Application:

1. On partitions/walls, apply gypsum board indicated for base layers and face layers vertically (parallel to framing) with joints of base layers located over stud or furring member and face-layer joints offset at least one stud or furring member with base-layer joints unless otherwise indicated or required by fire-resistance-rated assembly. Stagger joints on opposite sides of partitions.
2. Fastening Methods: Fasten base layers and face layers separately to supports with screws.

3.4 APPLYING TILE BACKING PANELS

- A. Glass-Mat, Water-Resistant Backing Panels: Comply with manufacturer's written installation instructions and install at locations indicated to receive tile. Install with 1/4-inch gap where panels abut other construction or penetrations.
- B. Cementitious Backer Units: ANSI A108.11, at showers, tubs, and where indicated.
- C. Where tile backing panels abut other types of panels in same plane, shim surfaces to produce a uniform plane across panel surfaces.

3.5 INSTALLING TRIM ACCESSORIES

- A. General: For trim with back flanges intended for fasteners, attach to framing with same fasteners used for panels. Otherwise, attach trim according to manufacturer's written instructions.
- B. Control Joints: Install control joints according to ASTM C 840 and in specific locations approved by Architect for visual effect.
- C. Interior Trim: Install in the following locations:
 1. Cornerbead: Use at outside corners unless otherwise indicated.
 2. LC-Bead: Use at exposed panel edges.
 3. U-Bead: Use where indicated.

3.6 INSTALLING BACKER PADS

- A. Installation – Acoustical Outlet Backer Pads:
 1. Install outlet backer pads in accordance with manufacturer's written instructions on the back (cavity) side of outlet boxes, cables, and other items penetrating through gypsum board to room side.
 2. Clean surfaces of dust and dirt immediately before installation of backer pads.
 - a. Clean surfaces with oil or other contaminants in accordance with manufacturer's written instructions.
 3. Carefully mold pads around metallic or flexible conduit, cables, and wiring entering the outlet box.

4. After gypsum boards are in place, install acoustical sealant on all sides of outlet boxes and joints between gypsum board and outlet boxes.

3.7 FINISHING GYPSUM BOARD

- A. General: Treat gypsum board joints, interior angles, edge trim, control joints, penetrations, fastener heads, surface defects, and elsewhere as required to prepare gypsum board surfaces for decoration. Promptly remove residual joint compound from adjacent surfaces.
- B. Prefill open joints and damaged surface areas.
- C. Apply joint tape over gypsum board joints, except for trim products specifically indicated as not intended to receive tape.
- D. Gypsum Board Finish Levels: Finish panels to levels indicated below and according to ASTM C 840:
 1. Level 1: Ceiling plenum areas, concealed areas, and where indicated.
 2. Level 2: Panels that are substrate for tile.
 3. Level 3: Where indicated on Drawings.
 4. Level 4: At panel surfaces that will be exposed to view unless otherwise indicated.
 - a. Primer and its application to surfaces are specified in Section 099123 "Interior Painting."
 5. Level 5: Where indicated on Drawings.
 - a. Primer and its application to surfaces are specified in Section 099123 "Interior Painting."
- E. Glass-Mat Faced Panels: Finish according to manufacturer's written instructions.
- F. Cementitious Backer Units: Finish according to manufacturer's written instructions.

3.8 PROTECTION

- A. Protect adjacent surfaces from drywall compound and promptly remove from floors and other non-drywall surfaces. Repair surfaces stained, marred, or otherwise damaged during drywall application.
- B. Protect installed products from damage from weather, condensation, direct sunlight, construction, and other causes during remainder of the construction period.
- C. Remove and replace panels that are wet, moisture damaged, and mold damaged.
 1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

City of Elgin
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- Phase 1

14106.002
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Not For Construction

END OF SECTION

SECTION 093013 – B - CERAMIC TILING

PART 1 – GENERAL

1.1 SUMMARY

A. Section Includes:

1. Porcelain tile.

B. Related Requirements:

1. Section 079200 "Joint Sealants" for sealing of expansion, contraction, control, and isolation joints in tile surfaces.
2. Section 092900 "Gypsum Board" for cementitious backer units and glass-mat, water-resistant backer board.

1.2 DEFINITIONS

- A. General: Definitions in the ANSI A108 series of tile installation standards and in ANSI A137.1 apply to Work of this Section unless otherwise specified.

- B. ANSI A108 Series: ANSI A108.01, ANSI A108.02, ANSI A108.1A, ANSI A108.1B, ANSI A108.1C, ANSI A108.4, ANSI A108.5, ANSI A108.6, ANSI A108.8, ANSI A108.9, ANSI A108.10, ANSI A108.11, ANSI A108.12, ANSI A108.13, ANSI A108.14, ANSI A108.15, ANSI A108.16, and ANSI A108.17, which are contained in its "Specifications for Installation of Ceramic Tile."

- C. Module Size: Actual tile size plus joint width indicated.

- D. Face Size: Actual tile size, excluding spacer lugs.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1. Review requirements in ANSI A108.01 for substrates and for preparation by other trades.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Shop Drawings: Show locations of each type of tile and tile pattern. Show widths, details, and locations of expansion, contraction, control, and isolation joints in tile substrates and finished tile surfaces. Show thresholds.

- C. Samples for Verification:

1. Full-size units of each type and composition of tile and for each color and finish required.
2. Full-size units of each type of trim and accessory for each color and finish required.
3. Metal edge strips in 6-inch lengths.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Master Grade Certificates: For each shipment, type, and composition of tile, signed by tile manufacturer and Installer.
- C. Product Certificates: For each type of product.
- D. Product Test Reports: For tile-setting and -grouting products and certified porcelain tile.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications:
 1. Installer is a five-star member of the National Tile Contractors Association or a Trowel of Excellence member of the Tile Contractors' Association of America.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with seals unbroken and labels intact until time of use. Comply with requirements in ANSI A137.1 for labeling tile packages.
- B. Store tile and cementitious materials on elevated platforms, under cover, and in a dry location.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination can be avoided.
- D. Store liquid materials in unopened containers and protected from freezing.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not install tile until construction in spaces is complete and ambient temperature and humidity conditions are maintained at the levels indicated in referenced standards and manufacturer's written instructions.

PART 2 – PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Source Limitations for Tile: Obtain tile of each type and color or finish from single source or producer.

1. Obtain tile of each type and color or finish from same production run and of consistent quality in appearance and physical properties for each contiguous area.
- B. Source Limitations for Setting and Grouting Materials: Obtain ingredients of a uniform quality for each mortar, adhesive, and grout component from single manufacturer and each aggregate from single source or producer.
 1. Obtain setting and grouting materials, except for unmodified Portland cement and aggregate, from single manufacturer.
- C. Source Limitations for Other Products: Obtain each of the following products specified in this Section from a single manufacturer:
 1. Metal edge strips.

2.2 PRODUCTS, GENERAL

- A. ANSI Ceramic Tile Standard: Provide tile that complies with ANSI A137.1 for types, compositions, and other characteristics indicated.
- B. ANSI Standards for Tile Installation Materials: Provide materials complying with ANSI A108.02, ANSI standards referenced in other Part 2 articles, ANSI standards referenced by TCNA installation methods specified in tile installation schedules, and other requirements specified.
- C. Factory Blending: For tile exhibiting color variations within ranges, blend tile in factory and package so tile units taken from one package show same range in colors as those taken from other packages and match approved Samples.
- D. Mounting: For factory-mounted tile, provide back- or edge-mounted tile assemblies as standard with manufacturer unless otherwise indicated.
 1. Where tile is indicated for installation in wet areas, do not use back- or edge-mounted tile assemblies unless tile manufacturer specifies in writing that this type of mounting is suitable for installation indicated and has a record of successful in-service performance.

2.3 TILE PRODUCTS

- A. Products and Manufacturers: Provide tile products matching Architect's samples, which have been selected from the product lines and manufacturers indicated in the Finish Schedule on the Drawings, or comparable products as approved by Architect.
 1. Face Size: As indicated.
 2. Face: Plain with square edges.
 3. Grout Color: Match Architect's sample.
 4. Trim Units: Coordinated with sizes and coursing of adjoining flat tile where applicable and matching characteristics of adjoining flat tile.

2.4 SETTING MATERIALS

- A. Improved Modified Dry-Set Mortar (Thinset): ANSI A118.15.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following.
 - a. Custom Building Products.
 - b. Laticrete International, Inc.
 - c. MAPEI Corporation.
 2. Provide white mortar at glass tile installations.
 3. Provide prepackaged, dry-mortar mix containing dry, redispersible, vinyl acetate or acrylic additive to which only water must be added at Project site.
 4. For wall applications, provide mortar that complies with requirements for nonsagging mortar in addition to the other requirements in ANSI A118.4.

2.5 GROUT MATERIALS

- A. Water-Cleanable Epoxy Grout: ANSI A118.3.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Custom Building Products; CEG-Lite™ 100% Solids Commercial Epoxy Grout.
 - b. Laticrete International, Inc.; LATICRETE SPECTRALOCK PRO Grout*.
 - c. MAPEI Corporation; Kerapoxy CQ.
 2. Applications: Common/public/shared toilet rooms and locker rooms.

2.6 MISCELLANEOUS MATERIALS

- A. Trowelable Underlayments and Patching Compounds: Latex-modified, portland cement-based formulation provided or approved by manufacturer of tile-setting materials for installations indicated.
- B. Metal Edge Strips: Exposed-edge trim units; metallic material; height to match tile and setting-bed thickness, designed specifically for tiling applications.
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Schluter Systems L.P.
 2. Material and Finish: As selected by Architect from manufacturer's full range.
- C. Tile Cleaner: A neutral cleaner capable of removing soil and residue without harming tile and grout surfaces, specifically approved for materials and installations indicated by tile and grout manufacturers.

2.7 MIXING MORTARS AND GROUT

- A. Mix mortars and grouts to comply with referenced standards and mortar and grout manufacturers' written instructions.
- B. Add materials, water, and additives in accurate proportions.
- C. Obtain and use type of mixing equipment, mixer speeds, mixing containers, mixing time, and other procedures to produce mortars and grouts of uniform quality with optimum performance characteristics for installations indicated.

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions where tile will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
 - 1. Verify that substrates for setting tile are firm; dry; clean; free of coatings that are incompatible with tile-setting materials, including curing compounds and other substances that contain soap, wax, oil, or silicone; and comply with flatness tolerances required by ANSI A108.01 for installations indicated.
 - 2. Verify that installation of grounds, anchors, recessed frames, electrical and mechanical units of work, and similar items located in or behind tile has been completed.
 - 3. Verify that installation of walls and tile backing boards is complete, in compliance with tolerances required by applicable tiling standards, and ready to receive tile and accessory materials.
 - 4. Verify that joints and cracks in tile substrates are coordinated with tile joint locations; if not coordinated, adjust joint locations in consultation with Architect.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Fill cracks, holes, and depressions in concrete substrates for tile floors installed with thinset mortar with trowelable leveling and patching compound specifically recommended by tile-setting material manufacturer.
- B. Blending: For tile exhibiting color variations, verify that tile has been factory blended and packaged so tile units taken from one package show same range of colors as those taken from other packages and match approved Samples. If not factory blended, either return to manufacturer or blend tiles at Project site before installing.

3.3 CERAMIC TILE INSTALLATION

- A. Comply with TCNA's "Handbook for Ceramic, Glass, and Stone Tile Installation" for TCNA installation methods specified in tile installation schedules. Comply with parts of the ANSI A108 series "Specifications for Installation of Ceramic Tile" that are referenced in TCNA installation methods, specified in tile installation schedules, and apply to types of setting and grouting materials used.
- B. Extend tile work into recesses and under or behind equipment and fixtures to form complete covering without interruptions unless otherwise indicated. Terminate work neatly at obstructions, edges, and corners without disrupting pattern or joint alignments.
- C. Accurately form intersections and returns. Perform cutting and drilling of tile without marring visible surfaces. Carefully grind cut edges of tile abutting trim, finish, or built-in items for straight aligned joints. Fit tile closely to electrical outlets, piping, fixtures, and other penetrations so plates, collars, or covers overlap tile.
- D. Provide metal edge trim where indicated and where necessary to cap or cover all cut or exposed edges and ends of tile.
- E. Where accent tile differs in thickness from field tile, vary setting-bed thickness so that tiles are flush.
- F. Jointing Pattern: Lay tile in grid pattern unless otherwise indicated. Lay out tile work and center tile fields in both directions in each space or on each wall area. Lay out tile work to minimize the use of pieces that are less than half of a tile. Provide uniform joint widths unless otherwise indicated.
 - 1. For tile mounted in sheets, make joints between tile sheets same width as joints within tile sheets so joints between sheets are not apparent in finished work.
 - 2. Where adjoining tiles on floor, base, walls, or trim are specified or indicated to be same size, align joints.
 - 3. Where tiles are specified or indicated to be whole integer multiples of adjoining tiles on floor, base, walls, or trim, align joints unless otherwise indicated.
- G. Joint Widths: Unless otherwise indicated, install tile with the following joint widths:
 - 1. Porcelain Tile: 1/4 inch.
- H. Lay out tile wainscots to dimensions indicated or to next full tile beyond dimensions indicated.
- I. Expansion Joints: Provide expansion joints and other sealant-filled joints, including control, contraction, and isolation joints, where indicated. Form joints during installation of setting materials, mortar beds, and tile. Do not saw-cut joints after installing tiles.
 - 1. Joints at corners (inside and outside) to be movement joints and are not to be grouted solid. Refer to Drawings for details at corners.

3.4 ADJUSTING AND CLEANING

- A. Remove and replace tile that is damaged or that does not match adjoining tile. Provide new matching units, installed as specified and in a manner to eliminate evidence of replacement.
- B. Cleaning: On completion of placement and grouting, clean all ceramic tile surfaces so they are free of foreign matter.
 - 1. Remove grout residue from tile as soon as possible.
 - 2. Clean grout smears and haze from tile according to tile and grout manufacturer's written instructions but no sooner than 10 days after installation. Use only cleaners recommended by tile and grout manufacturers and only after determining that cleaners are safe to use by testing on samples of tile and other surfaces to be cleaned. Protect metal surfaces and plumbing fixtures from effects of cleaning. Flush surfaces with clean water before and after cleaning.

3.5 PROTECTION

- A. Protect installed tile work with kraft paper or other heavy covering during construction period to prevent staining, damage, and wear. If recommended by tile manufacturer, apply coat of neutral protective cleaner to completed tile walls and floors.
- B. Prohibit foot and wheel traffic from tiled floors for at least seven days after grouting is completed.
- C. Before final inspection, remove protective coverings and rinse neutral protective cleaner from tile surfaces.

3.6 INTERIOR CERAMIC TILE INSTALLATION SCHEDULE

- B. Interior Wall Installations, Wood or Metal Studs or Furring:
 - 1. Ceramic Tile Installation: TCNA W245 or TCNA W248; thinset mortar on glass-mat, water-resistant gypsum backer board.
 - a. Thinset Mortar: Improved modified dry-set mortar.
 - a. Grout: Water-cleanable (industrial) epoxy grout.

END OF SECTION

SECTION 095113 – B - ACOUSTICAL PANEL CEILINGS

PART 1 – GENERAL

1.1 SUMMARY

- A. Section includes acoustical panels and exposed suspension systems for interior and exterior ceilings.

1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples for Verification: For each component indicated and for each exposed finish required, prepared on Samples of sizes indicated below:
 - 1. Acoustical Panels: Set of 6-inch-square Samples of each type, color, pattern, and texture.
 - 2. Exposed Suspension-System Members, Moldings, and Trim: Set of 6-inch- long Samples of each type, finish, and color.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Ceiling suspension-system members.
 - 2. Structural members to which suspension systems will be attached.
 - 3. Method of attaching hangers to building structure.
 - 4. Carrying channels or other supplemental support for hanger-wire attachment where conditions do not permit installation of hanger wires at required spacing.
 - 5. Size and location of initial access modules for acoustical panels.
 - 6. Items penetrating finished ceiling and ceiling-mounted items including the following:
 - a. Lighting fixtures.
 - b. Diffusers.
 - c. Grilles.
 - d. Speakers.
 - e. Sprinklers.
 - f. Access panels.
 - g. Perimeter moldings.

7. Show operation of hinged and sliding components covered by or adjacent to acoustical panels.
8. Minimum Drawing Scale: 1/4 inch = 1 foot.

- B. Product Test Reports: For each acoustical panel ceiling, for tests performed by a qualified testing agency.
- C. Evaluation Reports: For each acoustical panel ceiling suspension system and anchor and fastener type, from ICC-ES.
- D. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For finishes to include in maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Acoustical Ceiling Units: Full-size panels equal to 2 percent of quantity installed.
 2. Suspension-System Components: Quantity of each exposed component equal to 2 percent of quantity installed.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver acoustical panels, suspension-system components, and accessories to Project site and store them in a fully enclosed, conditioned space where they will be protected against damage from moisture, humidity, temperature extremes, direct sunlight, surface contamination, and other causes.
- B. Before installing acoustical panels, permit them to reach room temperature and a stabilized moisture content.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not install acoustical panel ceilings until spaces are enclosed and weathertight, wet-work in spaces is complete and dry, work above ceilings is complete, and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.

PART 2 – PRODUCTS

2.1 SUSTAINABLE DESIGN MATERIAL REQUIREMENTS

- A. Materials to comply with the requirements of Section 018113 "Sustainable Design Requirements."

2.2 MANUFACTURERS

- A. Source Limitations: Obtain each type of acoustical ceiling panel and its supporting suspension system from single source from single manufacturer.

2.3 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: Class A according to ASTM E 1264.
 - 2. Smoke-Developed Index: 50 or less.

2.4 ACOUSTICAL PANELS

- A. Products and Manufacturers: Subject to compliance with requirements, provide acoustical ceiling panels matching Architect's samples, which have been selected from the product lines and manufacturers indicated in the Finish Schedule on the Drawings, or comparable products as approved by Architect.
- B. Acoustical Panel Standard: Provide manufacturer's standard panels according to ASTM E 1264 and designated by type, form, pattern, acoustical rating, and light reflectance unless otherwise indicated.

2.5 METAL SUSPENSION SYSTEM

- A. Products and Manufacturers: Subject to compliance with requirements, provide metal suspension systems matching Architect's samples, which have been selected from the product lines and manufacturers indicated in the Finish Schedule on the Drawings, or comparable products as approved by Architect.
 - 1. Structural Classification: Intermediate-duty system.
- B. Metal Suspension-System Standard: Provide manufacturer's standard, direct-hung, metal suspension system and accessories according to ASTM C 635/C 635M and designated by type, structural classification, and finish indicated.
 - 1. High-Humidity Finish (Exterior Systems): Where indicated, provide coating tested and classified for "severe environment performance" according to ASTM C635/C635M.

2.6 ACCESSORIES

- A. Attachment Devices: Size for five times the design load indicated in ASTM C 635/C 635M, Table 1, "Direct Hung," unless otherwise indicated.
 - 1. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hangers of type indicated and with capability to sustain, without failure, a load equal to 10 times that imposed by ceiling construction, as determined by testing according to ASTM E 1190, conducted by a qualified testing and inspecting agency.
- B. Wire Hangers, Braces, and Ties: Provide wires as follows:
 - 1. Zinc-Coated, Carbon-Steel Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper.
 - 2. Size: Wire diameter sufficient for its stress at three times hanger design load (ASTM C 635/C 635M, Table 1, "Direct Hung") will be less than yield stress of wire, but not less than 0.106-inch- diameter wire.
- C. Hold-Down Clips (Exterior Systems): Manufacturer's standard hold-down.

2.7 METAL EDGE MOLDINGS AND TRIM

- A. Roll-Formed, Sheet-Metal Edge Moldings and Trim: Type and profile indicated or, if not indicated, manufacturer's standard moldings for edges and penetrations; formed from sheet metal of same material, finish, and color as that used for exposed flanges of suspension-system runners.
 - 1. Edge moldings shall fit acoustical panel edge details and suspension systems indicated and match width and configuration of exposed runners unless otherwise indicated.
 - 2. For lay-in panels with reveal edge details, provide stepped edge molding that forms reveal of same depth and width as that formed between edge of panel and flange at exposed suspension member.
 - 3. For circular penetrations of ceiling, provide edge moldings fabricated to diameter required to fit penetration exactly.

2.8 ACOUSTICAL SEALANT

- A. Acoustical Sealant: As specified in Section 079219 "Acoustical Joint Sealants."

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, including structural framing to which acoustical panel ceilings attach or abut, with Installer present, for compliance with requirements specified in this and other Sections that affect ceiling installation and anchorage and with requirements

for installation tolerances and other conditions affecting performance of acoustical panel ceilings.

- B. Examine acoustical panels before installation. Reject acoustical panels that are wet, moisture damaged, or mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Measure each ceiling area and establish layout of acoustical panels to balance border widths at opposite edges of each ceiling. Avoid using less-than-half-width panels at borders unless otherwise indicated, and comply with layout shown on reflected ceiling plans.
- B. Layout openings for penetrations centered on the penetrating items.

3.3 INSTALLATION

- A. Install acoustical panel ceilings according to ASTM C636/C636M and manufacturer's written instructions.
- B. Suspend ceiling hangers from building's structural members and as follows:
 - 1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structure or of ceiling suspension system.
 - 2. Splay hangers only where required to miss obstructions; offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
 - 3. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with location of hangers at spacings required to support standard suspension-system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices.
 - 4. Secure wire hangers to ceiling-suspension members and to supports above with a minimum of three tight turns. Connect hangers directly to structure or to inserts, eye screws, or other devices that are secure and appropriate for substrate and that will not deteriorate or otherwise fail due to age, corrosion, or elevated temperatures.
 - 5. Do not support ceilings directly from permanent metal forms or floor deck. Fasten hangers to cast-in-place hanger inserts, postinstalled mechanical or adhesive anchors, or power-actuated fasteners that extend through forms into concrete.
 - 6. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels or other supplemental support for attachment of hanger wires.
 - 7. Do not attach hangers to steel deck tabs.
 - 8. Do not attach hangers to steel roof deck. Attach hangers to structural members.
 - 9. Space hangers not more than 48 inches o.c. along each member supported directly from hangers unless otherwise indicated; provide hangers not more than 8 inches from ends of each member.
 - 10. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards.

- C. Secure bracing wires to ceiling suspension members and to supports with a minimum of four tight turns. Suspend bracing from building's structural members as required for hangers, without attaching to permanent metal forms, steel deck, or steel deck tabs. Fasten bracing wires into concrete with cast-in-place or postinstalled anchors.
- D. Install edge moldings and trim of type indicated at perimeter of acoustical ceiling area and where necessary to conceal edges of acoustical panels.
 - 1. Apply acoustical sealant in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.
 - 2. Screw attach moldings to substrate at intervals not more than 16 inches o.c. and not more than 3 inches from ends. Miter corners accurately and connect securely.
 - 3. Do not use exposed fasteners, including pop rivets, on moldings and trim.
- E. Install suspension-system runners so they are square and securely interlocked with one another. Remove and replace dented, bent, or kinked members.
- F. Install acoustical panels with undamaged edges and fit accurately into suspension-system runners and edge moldings. Scribe and cut panels at borders and penetrations to provide precise fit.
 - 1. For square-edged panels, install panels with edges fully hidden from view by flanges of suspension-system runners and moldings.
 - 2. For reveal-edged panels on suspension-system runners, install panels with bottom of reveal in firm contact with top surface of runner flanges.
 - 3. Paint cut edges of panel remaining exposed after installation; match color of exposed panel surfaces using coating recommended in writing for this purpose by acoustical panel manufacturer.
- G. Install panels in patterns indicated on Drawings.

3.4 ERECTION TOLERANCES

- A. Suspended Ceilings: Install main and cross runners level to a tolerance of 1/8 inch in 12 feet, non-cumulative.
- B. Moldings and Trim: Install moldings and trim to substrate and level with ceiling suspension system to a tolerance of 1/8 inch in 12 feet, non-cumulative.

3.5 CLEANING

- A. Clean exposed surfaces of acoustical panel ceilings, including trim, edge moldings, and suspension-system members. Comply with manufacturer's written instructions for cleaning and touchup of minor finish damage.
- B. Remove and replace ceiling components that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

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END OF SECTION

SECTION 096513 – B - RESILIENT BASE AND ACCESSORIES

PART 1 – GENERAL

1.1 SUMMARY

A. Section Includes:

1. Resilient base.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Samples: For each exposed product and for each color and texture specified, not less than 12 inches long.

1.3 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Furnish not less than 10 linear feet for every 500 linear feet or fraction thereof, of each type, color, pattern, and size of resilient product installed.

1.4 QUALITY ASSURANCE

A. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Coordinate mockups in this Section with mockups specified in other Sections.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Store resilient products and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F or more than 90 deg F.

1.6 FIELD CONDITIONS

A. Maintain ambient temperatures within range recommended by manufacturer, but not less than 70 deg F or more than 95 deg F, in spaces to receive resilient products during the following time periods:

1. 48 hours before installation.
2. During installation.

3. 48 hours after installation.
- B. After installation and until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 55 deg F or more than 95 deg F.
 - C. Install resilient products after other finishing operations, including painting, have been completed.

PART 2 – PRODUCTS

2.1 RUBBER BASE

- A. Product Standard: ASTM F 1861, Type TP (rubber, thermoplastic) or TS (rubber, vulcanized thermoset).
 1. Products and Manufacturers: Subject to compliance with requirements, provide resilient base materials matching Architect's samples, which have been selected from the product lines and manufacturers indicated in the Finish Schedule on the Drawings, or comparable product as approved by Architect.
- B. Style and Location:
 1. Style A, Straight: Provide in areas with carpet.
 2. Style B, Cove: Provide in areas with resilient flooring.
- C. Lengths: Coils in manufacturer's standard length.
- D. Outside Corners: Job formed.
- E. Inside Corners: Job formed.

2.2 INSTALLATION MATERIALS

- A. Trowelable Leveling and Patching Compounds: Latex-modified, portland cement based or blended hydraulic-cement-based formulation provided or approved by resilient-product manufacturer for applications indicated.
- B. Adhesives: Water-resistant type recommended by resilient-product manufacturer for resilient products and substrate conditions indicated.

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.

1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of resilient products.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

1. Installation of resilient products indicates acceptance of surfaces and conditions.

3.2 PREPARATION

A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of resilient products.

B. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound; remove bumps and ridges to produce a uniform and smooth substrate.

C. Do not install resilient products until they are the same temperature as the space where they are to be installed.

1. At least 48 hours in advance of installation, move resilient products and installation materials into spaces where they will be installed.

D. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient products.

3.3 RESILIENT BASE INSTALLATION

A. Comply with manufacturer's written instructions for installing resilient base.

B. Apply resilient base to walls, columns, pilasters, casework and cabinets in toe spaces, and other permanent fixtures in rooms and areas where base is required.

C. Install resilient base in lengths as long as practical without gaps at seams and with tops of adjacent pieces aligned.

D. Tightly adhere resilient base to substrate throughout length of each piece, with base in continuous contact with horizontal and vertical substrates.

E. Do not stretch resilient base during installation.

F. On masonry surfaces or other similar irregular substrates, fill voids along top edge of resilient base with manufacturer's recommended adhesive filler material.

G. Job-Formed Corners:

1. Outside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches in length.

- a. Form without producing discoloration (whitening) at bends.

2. Inside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches in length.
 - a. Miter or cope corners to minimize open joints.

3.4 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protecting resilient products.
- B. Perform the following operations immediately after completing resilient-product installation:
 1. Remove adhesive and other blemishes from exposed surfaces.
- C. Protect resilient products from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.
- D. Cover resilient products subject to wear and foot traffic until Substantial Completion.

END OF SECTION

SECTION 096723 – B - RESINOUS FLOORING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Resinous flooring.
2. Integral cove base accessories.

1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Review manufacturer's written instructions for substrate preparation and environmental conditions affecting resinous flooring installation.
2. Review details of integral cove bases.
3. Review manufacturer's written instructions for installing resinous flooring systems.
4. Review protection measures for adjacent construction and installed flooring, floor drainage requirements, curbs, base details, and so forth.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include manufacturer's technical data, installation instructions, and recommendations for each resinous flooring component required.

B. Samples: For each resinous floor system required and for each color and texture specified, 6 inches square in size, applied to a rigid backing by Installer for this Project.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Material Certificates: For each resinous flooring component.

C. Material Test Reports: For each resinous flooring system, by a qualified testing agency.

D. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Maintenance Data: For resinous flooring to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.
 - 1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
 - 1. Apply full-thickness mockups on 96-inch-square floor area selected by Architect.
 - a. Include 96-inch length of integral cove base with inside and outside corner.
 - 2. Simulate finished lighting conditions for Architect's review of mockups.
 - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in original packages and containers, with seals unbroken, bearing manufacturer's labels indicating brand name and directions for storage and mixing with other components.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring installation.
- B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring installation.
- C. Close spaces to traffic during resinous flooring installation and for 24 hours after installation unless manufacturer recommends a longer period.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Flammability: Self-extinguishing in accordance with ASTM D635.

2.2 RESINOUS FLOORING

- A. Resinous Flooring System: Abrasion-, impact-, and chemical-resistant, aggregate-filled, resin-based monolithic floor surfacing designed to produce a seamless floor and integral cove base.
1. Products and Manufacturers: Subject to compliance with requirements, provide products matching Architect's samples, which have been selected from the product lines and manufacturers indicated in Finish Schedule on Drawings, or comparable products as approved by Architect.
- B. Source Limitations: Obtain primary resinous flooring materials, including primers, resins, hardening agents, grouting coats, and topcoats, from single source from single manufacturer. Obtain secondary materials, including patching and fill material, joint sealant, and repair materials, of type and from manufacturer recommended in writing by manufacturer of primary materials.
- C. System Characteristics:
1. Color and Pattern: As selected by Architect from manufacturer's full range.
 2. Wearing Surface: As selected by Architect from manufacturer's full range.
 3. Overall System Thickness: 1/8 inch to 3/16 inch.
- D. System Physical Properties: Provide resinous flooring system with the following minimum physical property requirements when tested in accordance with test methods indicated:
1. Compressive Strength: 17,000 psi minimum in accordance with ASTM C579.
 2. Tensile Strength: 7,100 psi minimum in accordance with ASTM C307.
 3. Flexural Modulus of Elasticity: 8,500 psi minimum in accordance with ASTM C580.
 4. Water Absorption: >0.2 percent maximum in accordance with ASTM C413.
 5. Indentation: 0.8 percent maximum in accordance with MIL-D-3134J.
 6. Impact Resistance: No chipping, cracking, or delamination and not more than 1/16-inch permanent indentation in accordance with MIL-D-3134J.
 7. Resistance to Elevated Temperature: No slip or flow of more than 1/16 inch in accordance with MIL-D-3134J.
 8. Abrasion Resistance: 0.018 g maximum weight loss in accordance with ASTM D4060.
 9. Critical Radiant Flux: 0.45 W/sq. cm or greater in accordance with NFPA 253.
- E. Primer: Type recommended in writing by resinous flooring manufacturer for substrate and resinous flooring system indicated.
- F. Patching and Fill Material: Resinous product of or approved by resinous flooring manufacturer and recommended in writing by manufacturer for installation indicated.
- G. Body Coats:
1. Resin: Epoxy.
 2. Formulation Description: High solids.
 3. Installation Method: Troweled with broadcast aggregates.
 4. Aggregates: Manufacturer's standard.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
 - 1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of resinous flooring systems.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Prepare and clean substrates in accordance with resinous flooring manufacturer's written instructions for substrate indicated to ensure adhesion.
- B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.
 - 1. Roughen concrete substrates as follows:
 - a. Shot-blast surfaces with an apparatus that abrades the concrete surface, contains the dispensed shot within the apparatus, and recirculates the shot by vacuum pickup.
 - b. Comply with requirements in SSPC-SP 13/NACE No. 6, with a Concrete Surface Profile of 3 or greater in accordance with ICRI Technical Guideline No. 310.2R, unless manufacturer's written instructions are more stringent.
 - 2. Repair damaged and deteriorated concrete in accordance with resinous flooring manufacturer's written instructions.
 - 3. Moisture Testing: Perform tests so that each test area does not exceed 200 sq. ft., and perform no fewer than three tests in each installation area and with test areas evenly spaced in installation areas.
 - a. Anhydrous Calcium Chloride Test: ASTM F1869. Proceed with installation only after substrates have maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. in 24 hours.
 - b. Relative Humidity Test: Using in-situ probes, ASTM F2170. Proceed with installation only after substrates have a maximum 75 percent relative humidity level measurement.
 - 4. Alkalinity and Adhesion Testing: Perform tests recommended in writing by resinous flooring manufacturer. Proceed with installation only after substrate alkalinity is not less

than 6 or more than 8 pH unless otherwise recommended in writing by flooring manufacturer,

- C. Patching and Filling: Use patching and fill material to fill holes and depressions in substrates in accordance with manufacturer's written instructions.
 - 1. Control Joint Treatment: Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring in accordance with manufacturer's written instructions.
- D. Resinous Materials: Mix components and prepare materials in accordance with resinous flooring manufacturer's written instructions.

3.3 INSTALLATION

- A. Apply components of resinous flooring system in accordance with manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness specified.
 - 1. Coordinate installation of components to provide optimum adhesion of resinous flooring system to substrate, and optimum intercoat adhesion.
 - 2. Cure resinous flooring components in accordance with manufacturer's written instructions. Prevent contamination during installation and curing processes.
 - 3. Expansion and Isolation Joint Treatment: At substrate expansion and isolation joints, comply with resinous flooring manufacturer's written instructions.
- B. Primer: Apply primer over prepared substrate at spreading rate recommended in writing by manufacturer.
- C. Field-Formed Integral Cove Base: Apply cove base mix to wall surfaces before applying flooring coats. Apply in accordance with manufacturer's written instructions and details, including those for taping, mixing, priming, troweling, sanding, and topcoating of cove base. Round internal and external corners.
 - 1. Integral Cove Base: 4 inches high.
- D. Troweled or Screeded Body Coats: Apply troweled or screeded body coats in thickness specified for flooring system. Hand or power trowel and grout to fill voids. When body coats are cured, remove trowel marks and roughness using method recommended in writing by manufacturer.

3.4 FIELD QUALITY CONTROL

- A. Material Sampling: Owner may, at any time and any number of times during resinous flooring installation, require material samples for testing for compliance with requirements.
 - 1. Owner will engage an independent testing agency to take samples of materials being used. Material samples will be taken, identified, sealed, and certified in presence of Contractor.

2. Testing agency will test samples for compliance with requirements, using applicable referenced testing procedures or, if not referenced, using testing procedures listed in manufacturer's product data.
3. If test results show applied materials do not comply with specified requirements, pay for testing, remove noncomplying materials, prepare surfaces coated with unacceptable materials, and reinstall flooring materials to comply with requirements.

B. Core Sampling: At Owner's direction and at locations designated by Owner, take one core sample per 1000 sq. ft. of resinous flooring, or portion of, to verify thickness. For each sample that fails to comply with requirements, take two additional samples. Repair damage caused by coring. Correct deficiencies in installed flooring as indicated by testing.

3.5 PROTECTION

- A. Protect resinous flooring from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by resinous flooring manufacturer.

END OF SECTION

SECTION 099113 – B - EXTERIOR PAINTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes surface preparation and the application of paint systems on the following exterior substrates:
 - 1. Galvanized metal
 - 2. Steel

- B. Related Requirements:
 - 1. Division 05 Sections for shop priming of metal substrates with primers specified in this Section.
 - 2. Division 08 Sections for factory priming doors.
 - 3. Section 099123 "Interior Painting" for surface preparation and the application of paint systems on interior substrates.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. Samples for Initial Selection: For each type of topcoat product indicated.

- C. Samples for Verification: For each type of paint system and each color and gloss of topcoat indicated.
 - 1. Submit Samples on rigid backing, 8 inches square.
 - 2. Step coats on Samples to show each coat required for system.
 - 3. Label each coat of each Sample.
 - 4. Label each Sample for location and application area.

- D. Product List: For each product indicated, include the following:
 - 1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.
 - 2. Printout of current "MPI Approved Products List" for each product category specified in Part 2, with the proposed product highlighted.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Paint: 5 percent, but not less than 1 gallon of each material and color applied.

1.4 QUALITY ASSURANCE

- A. Mockups: Apply mockups of each paint system indicated and each color and finish selected to verify preliminary selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 1. Architect will select one surface to represent surfaces and conditions for application of each paint system.
 - a. Vertical and Horizontal Surfaces: Provide samples of at least 100 sq. ft.
 - b. Other Items: Architect will designate items or areas required.
 2. Final approval of color selections will be based on mockups.
 - a. If preliminary color selections are not approved, apply additional mockups of additional colors selected by Architect at no added cost to Owner.
 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.
 1. Maintain containers in clean condition, free of foreign materials and residue.
 2. Remove rags and waste from storage areas daily.

1.6 FIELD CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.
- B. Do not apply paints in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Behr Process Corporation (Behr).
2. Benjamin Moore & Co. (BM).
3. PPG Industries, Inc. (PPG).
4. Sherwin-Williams Co. (The) (S-W).
5. Tnemec.

- B. Products: Subject to compliance with requirements, provide one of the products listed in the Exterior Painting Schedule for the paint category indicated.

2.2 PAINT, GENERAL

A. Material Compatibility:

1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.

- B. Colors: Match Architect's samples.

2.3 EXTERIOR PAINTING SCHEDULE

A. Concrete Substrates, Nontraffic Surfaces:

1. Latex System:

- a. Prime Coat: Primer, alkali resistant, water based.

- 1) Behr: Behr Premium Plus Int/Ext Multi-Surface Primer & Sealer 436.
- 2) BM: Super Spec 066 Int/Ext 100% Acrylic Masonry Seale (81g/L).
- 3) PPG: 4-603 PERMA-CRETE Interior/Exterior Alkali Resistant Primer.
- 4) S-W: Loxon Concrete and Masonry Primer, A24W8300.
- 5) Tnemec: Series 180 Tneme-Crete

- b. Topcoat: Latex, exterior, semi-gloss (MPI Gloss Level 5).

- 1) Behr: Behr Premium Plus Exterior Semi-Gloss Enamel 5050.
- 2) BM: Ultra Spec HP DTM Acrylic, Semi-Gloss HP29.
- 3) PPG Paints 6-900XI Speedhide Exterior Semi-Gloss.
- 4) S-W: Pro Industrial Acrylic, Semi-Gloss, B66-651 Series.
- 5) Tnemec: Series 180 Tneme-Crete.

2. High-Build Latex System: Dry film thickness of not less than 10 mils.

- a. Prime Coat: As recommended in writing by topcoat manufacturer.

- b. Topcoat: Latex, exterior, high build.

- 1) Behr: Behr Exterior High Build Coating 4700.

- 2) BM: Super Spec Masonry 100% Acrylic Elastomeric Coating Low Lustre 0055.
- 3) PPG: 4-22 Perma-Crete High Build 100% Acrylic Topcoat.
- 4) S-W: Loxon XP High Build Acrylic, A24-1400 Series.

B. CMU Substrates:

1. Latex System:

a. Prime Coat: Block filler, latex, interior/exterior.

- 1) Behr: Behr Pro Block Filler Primer 50.
- 2) BM: Coronado Super Kote 5000 Block FILLER 958-11.
- 3) PPG: 6-15 Speedhide Int/Ext Masonry Hi Fill Latex Block Filler.
- 4) S-W: Preprite Block Filler, B25W25.
- 5) Tnemec Series 130 Envirofill.

b. Topcoat: Latex, exterior, semi-gloss (MPI Gloss Level 5).

- 1) Behr: Behr Premium Plus Exterior Semi-Gloss Enamel 5050.
- 2) BM: Ultra Spec HP DTM Acrylic, Semi-Gloss HP29.
- 3) PPG: 6-900XI Speedhide Exterior Semi-Gloss.
- 4) S-W: Pro Industrial Acrylic Semi-Gloss, B66-651 Series.
- 5) Tnemec: Series 180 Tneme-Crete.

2. Latex over Alkali-Resistant Primer System:

a. Prime Coat: Primer, alkali resistant, water based.

- 1) Behr: Behr Premium Plus Int/Ext Multi-Surface Primer & Sealer 436.
- 2) BM: Super Spec 066 Int/Ext 100% Acrylic Masonry Sealer (81g/L).
- 3) PPG: 4-603 Perma-Crete Int/Ext Alkali Resistant Primer.
- 4) S-W: Loxon Concrete and Masonry Primer, A24W8300.

b. Topcoat: Latex, exterior, semi-gloss (MPI Gloss Level 5).

- 1) Behr: Behr Premium Plus Int/Ext Semi-Gloss Enamel 5050.
- 2) BM: Ultra Spec HP DTM Acrylic, Semi-Gloss HP29.
- 3) PPG: 6-900XI Speedhide Exterior Semi-Gloss.
- 4) S-W: Pro Industrial Acrylic Semi-Gloss, B66-651 Series.

3. High-Build Latex System: Dry film thickness of not less than 10 mils.

a. Prime Coat: As recommended in writing by topcoat manufacturer.

b. Topcoat: Latex, exterior, high build.

- 1) Behr: Behr Exterior High Build Coat 4700.
- 2) BM: Super Spec Masonry 100% Acrylic Elastomeric Coating Low Lustre 0055.
- 3) PPG: 4-22 Perma-Crete High Build 100% Acrylic Topcoat.

- 4) S-W: Loxon XP High Build Acrylic, A24-1400 Series.

C. Steel and Iron Substrates:

1. Alkyd System:

- a. Prime Coat: Primer, alkyd, anticorrosive, for metal.

- 1) BEHR: Kilz Complete Oil-Based Primer
- 2) BM: Super Spec Alkyd Metal Primer P06.
- 3) PPG: Devguard 4360 Rust Inhibitive Primer.
- 4) S-W: Kem Bond HS, B50 Series.
- 5) Tnemec: Series 10 Tnemec Primers.

- b. Topcoat: Alkyd, exterior, semi-gloss (MPI Gloss Level 5).

- 1) BEHR: Int/Ext Oil-Based Semi-Gloss Enamel 3800
- 2) BM: Super Spec HP Alkyd Semi-Gloss Enamel P24.
- 3) PPG: Devguard 4306 Alkyd Semi-Gloss Enamel.
- 4) S-W: Metalastic DTM, B55 Series.
- 5) Tnemec: Series 82HS Versatone.

D. Galvanized-Metal Substrates:

1. Latex System:

- a. Prime Coat: Primer, galvanized, water based.

- 1) Behr: Behr Premium Plus Int/Ext Multi-Surface Primer & Sealer 436.
- 2) BM: Ultra Spec DTM Acrylic Semi-Gloss Enamel HP29.
- 3) PPG: 90-912 Pitt Tech Plus 100% Acrylic DTM Primer.
- 4) S-W: Pro Industrial ProCryl WB Metal Primer, B66-310 Series.
- 5) Tnemec: Series 115 Uni-bond DF

- b. Topcoat: Latex, exterior, semi-gloss (MPI Gloss Level 5).

- 1) Behr: Behr Direct To Metal Semi-Gloss Enamel 3200.
- 2) BM: Ultra Spec DTM Acrylic Semi-Gloss Enamel HP29.
- 3) PPG: 6-900XI Speedhide Exterior Semi-Gloss.
- 4) S-W: Pro Industrial Acrylic Semi-Gloss, B66-651 Series.
- 5) Tnemec: Series 115 Uni-bond DF.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.

- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - 1. Concrete: 12 percent.
 - 2. Masonry (CMU): 12 percent.
- C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- D. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
 - 1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates and paint systems indicated.
- B. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
 - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
 - 2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- C. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.
 - 1. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.
- D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- E. Concrete Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- F. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.

3.3 APPLICATION

- A. Apply paints according to manufacturer's written instructions.
 - 1. Use applicators and techniques suited for paint and substrate indicated.
 - 2. Paint surfaces behind movable items same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed items with prime coat only.
- B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

3.4 FIELD QUALITY CONTROL

- A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when paints are being applied:
 - 1. Owner will engage the services of a qualified testing agency to sample paint materials being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
 - 2. Testing agency will perform tests for compliance of paint materials with product requirements.
 - 3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

3.5 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.

- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

END OF SECTION

SECTION 099123 – B - INTERIOR PAINTING

PART 1 – GENERAL

1.1 SUMMARY

- A. This Section includes surface preparation and the application of paint systems on the following interior substrates:
 - 1. Concrete.
 - 2. Concrete masonry units (CMU).
 - 3. Gypsum board.
 - 4. Steel.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples for Verification: For each type of paint system and in each color and gloss of topcoat indicated.
 - 1. Submit Samples on rigid backing, 8 inches square.
 - 2. Step coats on Samples to show each coat required for system.
 - 3. Label each coat of each Sample.
 - 4. Label each Sample for location and application area.
- C. Product List: For each product indicated, include the following:
 - 1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Paint: 5 percent, but not less than 1 gallon of each material and color applied.

1.4 QUALITY ASSURANCE

- A. Mockups: Apply benchmark samples of each paint system indicated and each color and finish selected to verify preliminary selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 - 1. Architect will select one surface to represent surfaces and conditions for application of each paint system specified in Part 3.

- a. Wall and Ceiling Surfaces: Provide samples of at least 100 sq. ft.
 - b. Other Items: Architect will designate items or areas required.
2. Apply benchmark samples after permanent lighting and other environmental services have been activated.
 3. Final approval of color selections will be based on benchmark samples.
 - a. If preliminary color selections are not approved, apply additional benchmark samples of additional colors selected by Architect at no added cost to Owner.
 4. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 5. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.
 1. Maintain containers in clean condition, free of foreign materials and residue.
 2. Remove rags and waste from storage areas daily.

1.6 PROJECT CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.
- B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

PART 2 – PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Behr Process Corporation (Behr).
 2. Benjamin Moore & Co.
 3. PPG Architectural Finishes, Inc.
 4. Sherwin-Williams Company (The).

2.2 PAINT, GENERAL

- A. Material Compatibility:

1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.

B. Colors: Match Architect's samples.

2.3 INTERIOR PAINTING SCHEDULE

A. Schedule, General: The paint schedule below contains substrates and sheens for typical interior applications. Where the Drawings indicate substrates and/or sheens not included herein, submit interior paint systems recommended by paint manufacturer for applications indicated. Include primer, intermediate coat, and topcoat product(s) recommended by paint manufacturer.

B. Concrete Substrates:

1. Wall and Ceilings (Dry Environments):

a. One (1) coat, latex primer:

- 1) Behr: Behr Premium Plus All-In-One Primer & Sealer 75 (5 g/L)
- 2) BM: N066 Super Spec Masonry Interior/Exterior 100% Acrylic Masonry Sealer (81g/L VOC)
- 3) PPG: 17-921 Seal Grip Universal Latex Acrylic Primer (84 g/L VOC).
- 4) S-W: Loxon Int/Ext Concrete & Masonry Primer, A24W8300 (< 100 g/L VOC).
- 5) Tnemec: Series 180 Tneme-crete (98 g/L)

b. Two (2) coats, acrylic-latex enamel (eggshell):

- 1) Behr: Behr Pro i300 Interior Eggshell Paint 330 (5 g/L)
- 2) BM: N538 Ultra Spec 500 Acrylic Zero VOC Eggshell Enamel (0g/L)
- 3) PPG: Speedhide Zero VOC Eggshell 6-4310XI (< 50 g/L VOC).
- 4) S-W: ProMar 200 Zero VOC Interior Latex EgShel, B20W2600 (<50 g/L VOC).
- 5) Tnemec: Series 180 Tneme-crete (98 g/L)

C. CMU Substrates:

1. Dry Environments:

a. One (1) coat, latex block filler:

- 1) Behr: Behr Pro Block Filler Primer 50 (50 g/L)
- 2) BM: 206 Super Spec Acrylic Latex Block Filler (45 g/L)
- 3) PPG: 6-7 SpeedHide Interior/Exterior Masonry Latex Block Filler (28 g/L VOC).
- 4) S-W: Preprite Latex Block Filler, B25W25 (<50 g/L VOC).
- 5) Tnemec: Series 130 Envirofill (71 g/L)

- b. Two (2) coats, acrylic-latex enamel (eggshell):
 - 1) Behr: Behr Pro i300 Interior Eggshell Paint 330 (5 g/L)
 - 2) BM: N538 Ultra Spec 500 Acrylic Zero VOC Eggshell Enamel (0g/L)
 - 3) PPG: Speedhide Zero VOC 6-4310XI (< 50 g/L VOC).
 - 4) S-W: ProMar 200 Zero VOC Interior Latex EgShel, B20W2600 (<50 g/L VOC).
 - 5) Tnemec: Series 1026 Enduratone (48 g/L)

D. Gypsum Board Substrates:

1. Ceilings:

- a. One (1) coat, latex primer:
 - 1) Behr: Behr Premium Plus Interior Drywall Primer & Sealer 73 (50 g/L)
 - 2) BM: Coronado 40 Super Kote 5000 Acrylic Latex Primer (<50g/L) or Super Hide Zero VOC Interior Latex Primer 354 (0g/L)
 - 3) PPG: 6-4900XI Speedhide Zero VOC Primer(< 50 g/L VOC).
 - 4) S-W: ProMar 400 Zero VOC Interior Primer, B28W4600 (< 50 g/L VOC).
 - 5) Tnemec: Series 1026 Enduratone (48 g/L).
- b. Two (2) coats, Acrylic-Latex (flat):
 - 1) Behr: Behr Pro i300 Interior Flat Paint 310 (5 g/L)
 - 2) BM: Coronado 88 Super Kote 1000 Latex Flat (<50g/L) or Super Hide Zero VOC Interior Flat 355 (0g/L)
 - 3) PPG: 6-4110XI Speedhide Zero VOC Flat (0g/L).
 - 4) S-W: ProMar 400 Zero VOC Interior Latex Flat, B30-4600 (< 50 g/L).
 - 5) Tnemec: Series 1026 Enduratone (48 g/L).

E. Steel Substrates:

1. Hollow Metal Doors and Frames:

- a. One (1) coat, water based primer:
 - 1) Behr: Behr Premium Plus Int/Ext Multi-Surface Primer & Sealer 436 (50 g/L)
 - 2) BM: 0790 Advance Waterborne Interior Primer (44g/L VOC)
 - 3) PPG: 90-712 Pitt-Tech Interior/Exterior DTM Industrial Primer/Finish (123 g/L VOC).
 - 4) S-W: Pro Industrial Pro-Cryl Universal Primer, B66-310 (< 100 g/L).
 - 5) Tnemec: Series 27WB Typoxy, waterbased (6.6 g/L)
- b. Two (2) coats, alkyd/oil eggshell enamel:
 - 1) Behr: Behr Int/Ext Alkyd Semi-Gloss Enamel 3900 (50 g/L)
 - 2) BM: 0792 Advance Waterborne Interior Satin (48g/L)
 - 3) PPG: 6-1410 SpeedHide Interior/Exterior WB Alkyd Satin (36 g/L VOC).

- 4) S-W: ProMar 200 Interior WB Acrylic-Alkyd EgShel, B33-8200 (< 100 g/L VOC).
 - 5) Tnemec: Series 1026 Enduratone (48 g/L).
2. Galvanized-Metal Substrates & Ductwork:
- a. One (1) coat, water based primer:
 - 1) Behr: Behr Premium Plus Int/Ext Multi-Surface Primer & Sealer 436 (50 g/L)
 - 2) BM: P04 Super Spec HP Acrylic Metal Primer (54 g/L)
 - 3) PPG: 90-712 Pitt-Tech Interior/Exterior DTM Industrial Primer/Finish (123 g/L VOC).
 - 4) S-W: Pro Industrial Pro-Cryl Universal Primer, B66-310 (< 100 g/L VOC).
 - 5) Tnemec: Series 115 Uni-bond DF
 - b. Two (2) coats, Water based enamel (satin):
 - 1) Behr: Behr Premium Plus Interior Satin Enamel 7050 (5 g/L)
 - 2) BM: N538 Ultra Spec 500 Acrylic Zero VOC Eggshell Enamel (0 g/L)
 - 3) PPG: 90-474 Pitt-Tech Interior/Exterior Satin DTM Industrial Enamel (227 g/L VOC).
 - 4) S-W: Pro Industrial High Performance Acrylic EgShel, B66-660 (< 50 g/L VOC).
 - 5) Tnemec: Series 1026 Enduratone (48 g/L).
3. Overhead Metal Roof Decking – (PrePrimed Steel):
- a. Two (2) coats, Water Based Interior Dry Fog:
 - 1) Behr: Behr Pro Dryfall Paint Flat White 890 (50 g/L) Black 891 (50 g/L)
 - 2) BM: Coronado N110 Super Kote 5000 Dry Fall Latex Flat (<150g/L)
 - 3) PPG: 6-725XI SpeedHide SuperTech WB Flat Dry Fog (< 30 g/L VOC) or 6-724XI SpeedHide SuperTech WB Semi Dry Fog (< 29 g/L VOC)-self priming.
 - 4) S-W: Pro Industrial Acrylic Dryfall, B42-80 Series, Flat, EgShel, or Semi-Gloss (< 50 g/L VOC) .
 - 5) Tnemec: Series 115 Uni-bond DF
4. Overhead Metal Roof Decking – (Galvanized):
- a. Two (2) coats, Water Based Interior Dry Fog:
 - 1) Behr: Behr Pro Dryfall Paint Flat White 890 (50 g/L) Black 891 (50 g/L)
 - 2) BM: Coronado N110 Super Kote 5000 Dry Fall Latex Flat (<150g/L)
 - 3) PPG: 6-725XI SpeedHide SuperTech WB Flat Dry Fog (< 30 g/L VOC) or 6-724XI SpeedHide SuperTech WB Semi Dry Fog (< 29 g/L VOC)-self priming.
 - 4) S-W: Pro Industrial Waterborne Acrylic Dryfall, B42-80 Series (<50 g/L VOC) Flat, EgShel, or SemiGloss.

5) Tnemec: Series 115 Uni-bond DF

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.
- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - 1. Concrete: 12 percent.
 - 2. Masonry (CMU): 12 percent.
 - 3. Gypsum Board: 12 percent.
- C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- D. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
 - 1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates indicated.
- B. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
 - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
 - 2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- C. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.
 - 1. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.
- D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.

- E. Concrete Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- F. Steel Substrates: Remove rust and loose mill scale. Clean using methods recommended in writing by paint manufacturer.
- G. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.
- H. Gypsum Board Substrates: Do not begin paint application until finishing compound is dry and sanded smooth.

3.3 APPLICATION

- A. Apply paints according to manufacturer's written instructions.
 - 1. Use applicators and techniques suited for paint and substrate indicated.
 - 2. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
 - 3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
- B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.
- E. Painting Mechanical and Electrical Work: Paint items exposed in equipment rooms and occupied spaces including, but not limited to, the following:
 - 1. Mechanical Work:
 - a. Tanks that do not have factory-applied final finishes.
 - b. Mechanical equipment that is indicated to have a factory-primed finish for field painting.
 - 2. Electrical Work:
 - a. Electrical equipment that is indicated to have a factory-primed finish for field painting.

- F. Painting Plumbing and Fire Protection Piping: All piping exposed to view in public areas to have factory-primed finish for field painting.

3.4 FIELD QUALITY CONTROL

- A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when paints are being applied:
 - 1. Owner may engage the services of a qualified testing agency to sample paint materials being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
 - 2. Testing agency will perform tests for compliance with product requirements.
 - 3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

3.5 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

END OF SECTION

SECTION 099623 – B GRAFFITI-RESISTANT COATINGS

PART 1 – GENERAL

1.1 SUMMARY

- A. Section Includes: Provide the following graffiti-resistant coating on the following substrates:
 - 1. Brick Masonry.

1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Meeting: Convene preinstallation meeting one week prior to beginning of application of graffiti-resistant coatings.
 - 1. Verify project requirements.
 - 2. Review installation and substrate conditions.
 - 3. Coordinate with other trades.
 - 4. Review manufacturer's installation instructions and warranty requirements.

1.3 ACTION SUBMITTALS

- A. Product Data: Submit manufacturer's printed product literature, specifications, and data sheet.

1.4 INFORMATIONAL SUBMITTALS

- A. Certificates: Product certificates signed by manufacturer certifying materials comply with specified requirements.
- B. Test Reports: Certified test reports showing compliance with specified requirements.

1.5 QUALITY ASSURANCE

- A. Installer's Qualifications: Firm experienced in installation or application of systems similar in complexity to those required for this Project, plus the following:
 - 1. Acceptable to or licensed by coating manufacturer.
 - 2. Minimum 3 years' experience with coating systems to be applied.
 - 3. Successfully completed not less than 5 comparable scale projects using coating system to be applied.
- B. Mockup or Test Panels: Before beginning coating application, test products to be used on mockup or test panel.
 - 1. Apply products using manufacturer-approved application methods, determining actual requirements for surface preparation, coverage rate, number of coats, and application procedures.
 - 2. After 48 hours, review with Architect and Owner effectiveness of protection, compatibility with substrates, and ability to achieve desired results and obtain approval by Architect and Owner of workmanship, color, and texture before proceeding with coating application.

3. Test Panels: Location and size as directed by Architect.

- C. Compatibility: Verify compatibility of coatings and associated components and materials with curing compounds, patching materials, repair mortar, paints, sealants, to be used on substrates to ensure compatibility with coating.

1.6 FIELD CONDITIONS

A. Environmental Requirements:

1. Maintain ambient temperature above 40 degrees F during and 24 hours after installation.
2. Do not proceed with application on materials if ice or frost is covering substrate.
3. Do not proceed with application if ambient temperature of surface exceeds 100 degree F.
4. Do not proceed with application of materials in rainy conditions or if heavy rain is anticipated with 4 hours after application.

1.7 WARRANTIES

- A. Manufacturer Warranty: Provide Owner with written single source performance warranty that anti-graffiti coating system will be free of defects related to workmanship or material deficiency for not less than 10 years from date of Substantial Completion.

1. Re-apply coating on all defective areas as determined by Architect.
2. Provide labor and material to reseal areas where coating effectiveness does not meet specified limits.

PART 2 – PRODUCTS

2.1 WATER-BASED SILICONE EMULSION

A. Water-Based Silicone Emulsion:

1. Basis-of-Design Product:
 - a. Subject to compliance with requirements, the design is based on the following manufacturer's product.
 - 1) PROSOCO; Sure Klean Weather Seal Blok-Guard & Graffiti Control II.
2. Total Solids: 6 percent ASTM D 5095
3. VOC Content: Less than 20 g / L

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions: Before beginning application of coatings, arrange for applicator and manufacturer's representative to inspect substrates to receive coating and indicated in writing to Architect deficiencies or flaws in substrate construction which would affect performance or appearance of coating.

1. Verify sealants, patching materials, and expansion joints have been installed.
2. Start of coating application indicates acceptance of substrates.

3.2 PREPARATION

- A. Protection: Install coverings to protect adjacent surfaces.
- B. Clean surfaces to receive coating system of dirt, oil, graffiti, grease, laitance, and other contaminants in accordance with coating manufacturer's recommendations.
- C. Remove dirt, dust and materials that will interfere with proper and effective application of coating system and prepare substrates as recommended by coating manufacturer.
- D. Verify compatibility of all caulking and patching material to be used with coating system.

3.3 APPLICATION

- A. Comply with manufacturer's written data, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.
 1. Provide manufacturer's representative to ensure equipment acceptable to coating manufacturer is used, verify material quantities, and supervise material application techniques.
- B. Brush surface residue thoroughly until completely penetrated into surface.
- C. Recoat coating system application not conforming to specified requirements as directed by Architect at Contractor's expense without extension of time.

3.4 FIELD QUALITY CONTROL

- A. Field Testing: Before coating system will be accepted, provide field test evaluation recommended by coating system manufacturer in area indicated by Architect.
- B. Substrate Acceptance: Provide coating manufacturer's representative to accept in writing prepared substrate in accordance with warrantee prior to installation of coating system.

3.5 CLEANING

- A. Clean spillage from adjacent surfaces using materials and methods recommended by coating manufacturer.
- B. Remove protective coverings from adjacent surfaces when no longer needed.
- C. Upon completion of installation, remove surplus materials, rubbish, tools and equipment barriers.

END OF SECTION

SECTION 101423.16 – B - ROOM-IDENTIFICATION PANEL SIGNAGE

PART 1 – GENERAL

1.1 SUMMARY

- A. Section includes room-identification signs that are directly attached to the building.

1.2 DEFINITIONS

- A. Accessible: In accordance with the accessibility standard.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For room-identification signs.
 - 1. Show sign mounting heights, locations of supplementary supports to be provided by other installers, and accessories.
 - 2. Show message list, typestyles, graphic elements, including raised characters and Braille, and layout for each sign at least half size.
- C. Samples for Initial Selection: For each type of sign assembly, exposed component, and exposed finish.
 - 1. Include representative Samples of available typestyles and graphic symbols.
- D. Samples for Verification: For each type of sign assembly showing all components and with the required finish(es), in manufacturer's standard size unless otherwise indicated and as follows:
 - 1. Room-Identification Signs: Full-size Sample.
 - 2. Full-size Samples, if approved, will be returned to Contractor for use in Project.
- E. Product Schedule: For room-identification signs. Use same designations indicated on Drawings or specified.

1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For special warranty.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer of products.

1.6 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of signs that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Separation or delamination of sheet materials and components.
 - 2. Warranty Period: Five years from date of Substantial Completion.

PART 2 – PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Accessibility Standard: Comply with applicable provisions in the USDOJ's "2010 ADA Standards for Accessible Design" and ICC A117.1.

2.2 ROOM-IDENTIFICATION SIGNS

- A. Room-Identification Sign: Sign with smooth, uniform surfaces; with message and characters having uniform faces, sharp corners, and precisely formed lines and profiles; and as follows:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ACE Sign Systems, Inc.
 - b. Advance Corporation.
 - c. ASI Sign Systems, Inc.
 - d. Diskey Architectural Signage Inc.
 - e. InPro Corporation (IPC).
 - f. Nelson-Harkins Industries.
 - g. Poblocki Sign Company, LLC.
 - h. Seton Identification Products.
 - 2. Laminated-Sheet Sign: Photopolymer face sheet with raised graphics laminated to acrylic backing sheet to produce composite sheet.
 - a. Composite-Sheet Thickness: Manufacturer's standard for size of sign.
 - b. Surface-Applied Graphics: Applied vinyl film.
 - c. Color(s): As selected by Architect from manufacturer's full range.
 - 3. Sign-Panel Perimeter: Finish edges smooth.
 - a. Edge Condition: Square cut.
 - b. Corner Condition in Elevation: Square.

4. Mounting: Surface mounted to wall with adhesive or two-face tape.
5. Text and Typeface: Accessible raised characters and Braille typeface as selected by Architect from manufacturer's full range. Finish raised characters to contrast with background color, and finish Braille to match background color.

2.3 SIGN MATERIALS

- A. Acrylic Sheet: ASTM D 4802, category as standard with manufacturer for each sign, Type UVF (UV filtering).
- B. Vinyl Film: UV-resistant vinyl film with pressure-sensitive, permanent adhesive; die cut to form characters or images as indicated on Drawings.

2.4 ACCESSORIES

- A. Adhesive: As recommended by sign manufacturer.
- B. Two-Face Tape: Manufacturer's standard high-bond, foam-core tape, 0.045 inch thick, with adhesive on both sides.

2.5 GENERAL FINISH REQUIREMENTS

- A. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 – EXECUTION

3.1 INSTALLATION

- A. General: Install signs using mounting methods indicated and according to manufacturer's written instructions.
 1. Install signs level, plumb, true to line, and at locations and heights indicated, with sign surfaces free of distortion and other defects in appearance.
 2. Install signs so they do not protrude or obstruct according to the accessibility standard.
 3. Before installation, verify that sign surfaces are clean and free of materials or debris that would impair installation.
- B. Accessibility: Install signs in locations on walls as indicated on Drawings and according to the accessibility standard.
- C. Mounting Methods:
 1. Adhesive: Clean bond-breaking materials from substrate surface and remove loose debris. Apply linear beads or spots of adhesive symmetrically to back of sign and of

suitable quantity to support weight of sign after cure without slippage. Keep adhesive away from edges to prevent adhesive extrusion as sign is applied and to prevent visibility of cured adhesive at sign edges. Place sign in position, and push to engage adhesive. Temporarily support sign in position until adhesive fully sets.

2. Two-Face Tape: Clean bond-breaking materials from substrate surface and remove loose debris. Apply tape strips symmetrically to back of sign and of suitable quantity to support weight of sign without slippage. Keep strips away from edges to prevent visibility at sign edges. Place sign in position, and push to engage tape adhesive.

3.2 ADJUSTING AND CLEANING

- A. Remove and replace damaged or deformed signs and signs that do not comply with specified requirements. Replace signs with damaged or deteriorated finishes or components that cannot be successfully repaired by finish touchup or similar minor repair procedures.
- B. Remove temporary protective coverings and strippable films as signs are installed.
- C. On completion of installation, clean exposed surfaces of signs according to manufacturer's written instructions, and touch up minor nicks and abrasions in finish. Maintain signs in a clean condition during construction and protect from damage until acceptance by Owner.

END OF SECTION

SECTION 102113.17 – B - PHENOLIC-CORE TOILET COMPARTMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Phenolic-core toilet compartments.

B. Related Requirements:

1. Section 102800 "Toilet Accessories" for accessories mounted on toilet compartments.

1.2 COORDINATION

- A. Coordinate requirements for blocking, reinforcing, and other supports concealed within wall to ensure that toilet compartments can be supported and installed as indicated.

1.3 ACTION SUBMITTALS

A. Product Data.

1. Phenolic-core toilet compartments.
 - a. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for toilet compartments.

B. Shop Drawings:

1. Include plans, elevations, sections, details, and attachment details.
2. Show locations of cutouts for compartment-mounted toilet accessories.
3. Show locations of centerlines of toilet fixtures.
4. Show locations of floor drains.
5. Show overhead support or bracing locations.

- C. Samples for Initial Selection: Manufacturer's standard color sheets, showing full range of available colors for each type of toilet compartment.

1. Include Samples of hardware and accessories involving material and color selection.

- D. Samples for Verification: Actual sample of finished products for each type of toilet compartment, hardware, and accessory.

1. Size: Manufacturers' standard size.

- E. Product Schedule: For toilet compartments, prepared by or under the supervision of supplier, detailing location and selected colors for toilet compartment material.
- F. Delegated Design Submittals: For grab bars mounted on toilet compartment panels, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Include structural design calculations indicating compliance with specified structural-performance requirements.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For toilet compartments.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Extra Stock Materials: Furnish extra materials to Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Door Hinges: One hinge(s) with associated fasteners.
 - 2. Latch and Keeper: One latch(es) and keeper(s) with associated fasteners.
 - 3. Door Bumper: One door bumper(s) with associated fasteners.
 - 4. Door Pull: One door pull(s) with associated fasteners.
 - 5. Fasteners: 10 fasteners of each size and type.

1.6 FIELD CONDITIONS

- A. Field Measurements: Verify actual locations of toilet fixtures, walls, columns, ceilings, and other construction contiguous with toilet compartments by field measurements, and coordinate before fabrication.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain phenolic-core toilet compartments from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: 75 or less.
 - 2. Smoke-Developed Index: 450 or less.

- B. Structural Performance: Where grab bars are mounted on toilet compartments, design panels to comply with the following requirements:
 - 1. Panels are able to withstand a concentrated load on grab bar of at least 250 lbf applied at any direction and at any point, without deformation of panel.
- C. Regulatory Requirements: Comply with applicable provisions in the USDOJ's "2010 ADA Standards for Accessible Design" and ICC A117.1 for toilet compartments designated as accessible.

2.3 PHENOLIC-CORE TOILET COMPARTMENTS

- A. Basis-of-Design:
 - 1. Subject to compliance, provide the following:
 - a. Bradley Corporation; Euro Style Partitions – Float Series.
 - 2. Comparable Product: Products by one of the following will be considered comparable:
 - a. ASI Global Partitions.
 - b. Bobrick Washroom Equipment, Inc.
 - c. General Partitions Mfg. Corp.
 - d. Scranton Products.
- B. Toilet-Enclosure Style: Floor supported.
- C. Urinal-Screen Style: Wall hung.
- D. Door, Panel, and Pilaster Construction: Solid phenolic-core material with melamine facing on both sides fused to substrate during manufacture (not separately laminated), and with eased and polished edges. Provide minimum 3/4-inch-thick doors and pilasters and minimum 1/2-inch-thick panels. Provide with no-sightline system consisting of door and pilaster lapped edges on strike side of door and door and pilaster lapped edges on hinge side of door (unless continuous hinge is used).
- E. Urinal-Screen Construction: Matching panel construction.
- F. Brackets (Fittings):
 - 1. Stirrup Type at Panel-to-Panel Connections: Ear or U-brackets, stainless steel.
 - 2. Full-Height (Continuous) Type at Wall: Manufacturer's standard design, stainless steel.
- G. Phenolic Compartment Finish: One color in each room.
 - 1. Facing Sheet Color: As selected by Architect from manufacturer's full range.

2.4 HARDWARE AND ACCESSORIES

- A. Door Hardware and Accessories, Heavy Duty: Manufacturer's heavy-duty institutional operating hardware and accessories.
1. Hinges: Manufacturer's minimum 0.062-inch-thick, stainless steel surface-mounted, paired, self-closing type that can be adjusted to hold doors open at any angle up to 90 degrees, allowing emergency access by lifting door. Mount with through bolts.
 2. Latch and Keeper: Manufacturer's heavy-duty, surface-mounted, cast stainless steel latch unit designed to resist damage due to slamming, with combination rubber-faced door strike and keeper, and with provision for emergency access. Provide units that comply with regulatory requirements for accessibility at toilet enclosures designated as accessible. Mount with through bolts.
 3. Coat Hook: Manufacturer's heavy-duty, combination cast stainless steel hook and rubber-tipped bumper, sized to prevent inswinging door from hitting compartment-mounted accessories. Mount with through bolts.
 4. Door Bumper: Manufacturer's heavy-duty, rubber-tipped, cast stainless steel bumper at outswinging doors. Mount with through bolts.
 5. Door Pull: Manufacturer's heavy-duty, cast stainless steel pull at outswinging doors that complies with regulatory requirements for accessibility. Provide units on both sides of doors at toilet enclosures designated as accessible. Mount with through bolts.
- B. LED Occupancy Indicator:
1. Provide manufacturer's standard LED indicates installed in pilasters, illuminating green when the stall is not in use and illuminating red when the stall is in use. The LED is activated by the latch in the locking mechanism of the door. Coordinate transformer requirements with Division 26.
- C. Anchorages and Fasteners: Manufacturer's standard exposed fasteners of stainless steel, finished to match items they are securing, with theft-resistant-type heads. Provide sex-type bolts for through-bolt applications. For concealed anchors, use stainless steel, hot-dip galvanized-steel, or other rust-resistant, protective-coated steel compatible with related materials.

2.5 MATERIALS

- A. Stainless Steel Sheet: ASTM A240/A240M or ASTM A666, Type 304, stretcher-leveled standard of flatness.
- B. Stainless Steel Castings: ASTM A743/A743M.

2.6 FABRICATION

- A. Fabricate toilet compartment components to sizes indicated. Coordinate requirements and provide cutouts for through-partition toilet accessories where required for attachment of toilet accessories.

- B. Floor-Supported Units: Manufacturer's standard corrosion-resistant support assemblies at pilasters and walls, with leveling adjustment nuts at pilasters.
- C. Door Size and Swings: Unless otherwise indicated, provide 24-inch-wide, inswinging doors for standard toilet enclosures and 36-inch-wide, outswinging doors with a minimum 32-inch-wide, clear opening for toilet enclosures designated as accessible.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for fastening, support, alignment, operating clearances, and other conditions affecting performance of the Work.
 - 1. Confirm location and adequacy of blocking and supports required for installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Comply with manufacturer's written installation instructions. Install units rigid, straight, level, and plumb. Secure units in position with manufacturer's recommended anchoring devices.
 - 1. Maximum Clearances:
 - a. Pilasters and Panels or Screens: 1/2 inch.
 - b. Panels or Screens and Walls: 1 inch.
 - 2. Stirrup Brackets: Secure panels or screens to walls and to pilasters with no fewer than three brackets attached at midpoint and near top and bottom of panel.
 - 3. Full-Height (Continuous) Brackets: Secure panels or screens to walls and to pilasters with full-height brackets.
 - a. Locate bracket fasteners so holes for wall anchors occur in masonry or tile joints.
 - b. Align brackets at pilasters with brackets at walls.
- B. Floor-Supported Level, plumb, and tighten pilasters. Hang doors and adjust so tops of doors are level with tops of pilasters when doors are in closed position.
- C. Urinal Screens: Attach with anchoring devices to suit supporting structure. Set units level and plumb, rigid, and secured to resist lateral impact.

3.3 ADJUSTING

- A. Hardware Adjustment: Adjust and lubricate hardware in accordance with hardware manufacturer's written instructions for proper operation. Set hinges on in-swinging doors to hold doors open approximately 30 degrees from closed position when unlatched. Set hinges on out-swinging doors to return doors to fully closed position.

END OF SECTION

SECTION 102800 – B - TOILET ACCESSORIES

PART 1 – GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Washroom accessories.
- B. Related Requirements:
 - 1. Section 088300 "Mirrors" for frameless mirrors.

1.2 COORDINATION

- A. Coordinate accessory locations with other work to prevent interference with clearances required for access by people with disabilities, and for proper installation, adjustment, operation, cleaning, and servicing of accessories.
- B. Deliver inserts and anchoring devices set into concrete or masonry as required to prevent delaying the Work.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - 2. Include anchoring and mounting requirements, including requirements for cutouts in other work and substrate preparation.
- B. Samples: Full size, for each exposed product and for each finish specified.
 - 1. Approved full-size Samples will be returned and may be used in the Work.
- C. Product Schedule: Indicating types, quantities, sizes, and installation locations by room of each accessory required.
 - 1. Identify locations using room designations indicated.
 - 2. Identify accessories using designations indicated.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For accessories to include in maintenance manuals.

PART 2 – PRODUCTS

2.1 WASHROOM ACCESSORIES

- A. Source Limitations: Obtain Public area washroom accessories from single source from single manufacturer.
- B. Products and Manufacturers: Provide washroom accessories matching Architect's samples, which have been selected from the product lines and manufacturers indicated in the Equipment Schedule on the Drawings, or comparable products as approved by the Architect.

2.2 MATERIALS

- A. Stainless Steel: ASTM A 666, Type 304, 0.031-inch minimum nominal thickness unless otherwise indicated.
- B. Brass: ASTM B 19, flat products; ASTM B 16/B 16M, rods, shapes, forgings, and flat products with finished edges; or ASTM B 30, castings.
- C. Steel Sheet: ASTM A 1008/A 1008M, Designation CS (cold rolled, commercial steel), 0.036-inch minimum nominal thickness.
- D. Galvanized-Steel Sheet: ASTM A 653/A 653M, with G60 hot-dip zinc coating.
- E. Galvanized-Steel Mounting Devices: ASTM A 153/A 153M, hot-dip galvanized after fabrication.
- F. Fasteners: Screws, bolts, and other devices of same material as accessory unit and tamper-and-theft resistant where exposed, and of galvanized steel where concealed.
- G. Chrome Plating: ASTM B 456, Service Condition Number SC 2 (moderate service).

PART 3 – EXECUTION

3.1 INSTALLATION

- A. Install accessories according to manufacturers' written instructions, using fasteners appropriate to substrate indicated and recommended by unit manufacturer. Install units level, plumb, and firmly anchored in locations and at heights indicated.
- B. Grab Bars: Install to withstand a downward load of at least 250 lbf, when tested according to ASTM F 446.

3.2 ADJUSTING AND CLEANING

- A. Adjust accessories for unencumbered, smooth operation. Replace damaged or defective items.

- B. Remove temporary labels and protective coatings.
- C. Clean and polish exposed surfaces according to manufacturer's written instructions.

END OF SECTION

SECTION 104413 – B - FIRE PROTECTION CABINETS

PART 1 – GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fire-protection cabinets for the following:
 - a. Portable fire extinguisher.

B. Related Requirements:

1. Section 104416 "Fire Extinguishers" for portable, hand-carried fire extinguishers accommodated by fire-protection cabinets.

1.2 PREINSTALLATION CONFERENCE

A. Preinstallation Conference: Conduct conference at Project site.

1. Review methods and procedures related to fire-protection cabinets, including, but not limited to, the following:
 - a. Schedules and coordination requirements.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Show door hardware, cabinet type, trim style, and panel style. Include roughing-in dimensions and details showing mounting methods and relationships of box and trim to surrounding construction.

B. Shop Drawings: For fire-protection cabinets.

1. Include plans, elevations, sections, details, and attachments to other work.

C. Samples for Initial Selection: For each type of exposed finish required.

D. Samples for Verification: For each type of exposed finish required, prepared on samples 6 by 6 inches square.

E. Product Schedule: For fire-protection cabinets. Indicate whether recessed, semirecessed, or surface mounted. Coordinate final fire-protection cabinet schedule with fire-extinguisher schedule to ensure proper fit and function. Use same designations indicated on Drawings.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For fire-protection cabinets to include in maintenance manuals.

1.5 COORDINATION

- A. Coordinate size of fire-protection cabinets to ensure that type and capacity of fire extinguishers indicated are accommodated.
- B. Coordinate sizes and locations of fire-protection cabinets with wall depths.

PART 2 – PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain fire-protection cabinets, accessories, and fire extinguishers from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Fire-Protection Cabinets: Listed and labeled to comply with requirements in ASTM E814 for fire-resistance rating of walls where they are installed.

2.3 FIRE-PROTECTION CABINET

- A. Cabinet Type: Suitable for fire extinguisher.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. JL Industries, Inc.; a division of the Activar Construction Products Group.
 - b. Larsens Manufacturing Company.
 - c. Nystrom.
- B. Cabinet Construction: Nonrated and rated, as required by wall construction.
 - 1. Fire-Rated Cabinets: Construct fire-rated cabinets with double walls fabricated from 0.043-inch-thick cold-rolled steel sheet lined with minimum 5/8-inch-thick fire-barrier material. Provide factory-drilled mounting holes.
- C. Cabinet Material: Cold-rolled steel sheet.
- D. Recessed Cabinet:
 - 1. Exposed Flat Trim: One-piece combination trim and perimeter door frame overlapping surrounding wall surface, with exposed trim face and wall return at outer edge (backbend).

- E. Surface-Mounted Cabinet: Cabinet box fully exposed and mounted directly on wall with no trim.
- F. Cabinet Trim Material: Same material and finish as door.
- G. Door Material: Steel sheet.
- H. Door Style: Vertical duo panel with frame.
- I. Door Glazing: Tempered float glass (clear).
- J. Door Hardware: Manufacturer's standard door-operating hardware of proper type for cabinet type, trim style, and door material and style indicated.
 - 1. Provide projecting lever handle with cam-action latch.
 - 2. Provide continuous hinge, of same material and finish as trim, permitting door to open 180 degrees.
- K. Accessories:
 - 1. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as directed by Architect.
 - a. Identify fire extinguisher in fire-protection cabinet with the words "FIRE EXTINGUISHER."
 - 1) Location: Applied to cabinet door.
 - 2) Application Process: Pressure-sensitive vinyl letters.
 - 3) Lettering Color: Black.
 - 4) Orientation: Vertical.
- L. Materials:
 - 1. Cold-Rolled Steel: ASTM A1008/A1008M, Commercial Steel (CS), Type B.
 - a. Finish: Baked enamel, TGIC polyester powder coat, HAA polyester powder coat, epoxy powder coat, or polyester/epoxy hybrid powder coat, complying with AAMA 2603.
 - b. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - c. Color: As selected by Architect from manufacturer's full range.
 - 2. Tempered Float Glass: ASTM C1048, Kind FT, Condition A, Type I, Quality q3, 3 mm thick, Class 1 (clear).

2.4 FABRICATION

- A. Fire-Protection Cabinets: Provide manufacturer's standard box (tub) with trim, frame, door, and hardware to suit cabinet type, trim style, and door style indicated.

1. Weld joints and grind smooth.
2. Miter corners and grind smooth.
3. Provide factory-drilled mounting holes.
4. Prepare doors and frames to receive locks.
5. Install door locks at factory.

B. Cabinet Doors: Fabricate doors according to manufacturer's standards, from materials indicated and coordinated with cabinet types and trim styles.

1. Fabricate door frames with tubular stiles and rails and hollow-metal design, minimum 1/2 inch thick.
2. Miter and weld perimeter door frames and grind smooth.

C. Cabinet Trim: Fabricate cabinet trim in one piece with corners mitered, welded, and ground smooth.

2.5 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's AMP 500, "Metal Finishes Manual for Architectural and Metal Products," for recommendations for applying and designating finishes.
- B. Finish fire-protection cabinets after assembly.
- C. Appearance of Finished Work: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Install fire-protection cabinets in locations and at mounting heights indicated or, if not indicated, at heights acceptable to authorities having jurisdiction.
- B. Fire-Protection Cabinets: Fasten cabinets to structure, square and plumb.
 1. Provide inside latch and lock for break-glass panels.
 2. Fasten mounting brackets to inside surface of fire-protection cabinets, square and plumb.
- C. Identification:
 1. Apply vinyl lettering at locations indicated.

3.3 ADJUSTING AND CLEANING

- A. Remove temporary protective coverings and strippable films, if any, as fire-protection cabinets are installed unless otherwise indicated in manufacturer's written installation instructions.
- B. Adjust fire-protection cabinet doors to operate easily without binding. Verify that integral locking devices operate properly.
- C. On completion of fire-protection cabinet installation, clean interior and exterior surfaces as recommended by manufacturer.
- D. Touch up marred finishes or replace fire-protection cabinets that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by fire-protection cabinet and mounting bracket manufacturers.
- E. Replace fire-protection cabinets that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION

SECTION 104416 – B - FIRE EXTINGUISHERS

PART 1 – GENERAL

1.1 SUMMARY

- A. Section includes portable, hand-carried fire extinguishers and mounting brackets for fire extinguishers.
- B. Related Requirements:
 - 1. Section 104413 "Fire Protection Cabinets."

1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review methods and procedures related to fire extinguishers including, but not limited to, the following:
 - a. Schedules and coordination requirements.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include rating and classification, material descriptions, dimensions of individual components and profiles, and finishes for fire extinguisher and mounting brackets.
- B. Product Schedule: For fire extinguishers. Coordinate final fire-extinguisher schedule with fire-protection cabinet schedule to ensure proper fit and function. Use same designations indicated on Drawings.

1.4 INFORMATIONAL SUBMITTALS

- A. Warranty: Sample of special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fire extinguishers to include in maintenance manuals.

1.6 COORDINATION

- A. Coordinate type and capacity of fire extinguishers with fire-protection cabinets to ensure fit and function.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace fire extinguishers that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Failure of hydrostatic test according to NFPA 10.
 - b. Faulty operation of valves or release levers.
 - 2. Warranty Period: Six years from date of Substantial Completion.

PART 2 – PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. NFPA Compliance: Fabricate and label fire extinguishers to comply with NFPA 10, "Portable Fire Extinguishers."
- B. Fire Extinguishers: Listed and labeled for type, rating, and classification by an independent testing agency acceptable to authorities having jurisdiction.

2.2 PORTABLE, HAND-CARRIED FIRE EXTINGUISHERS

- A. Fire Extinguishers: Type, size, and capacity for each fire-protection cabinet and mounting bracket indicated.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amerex Corporation.
 - b. JL Industries, Inc.; a division of the Activar Construction Products Group.
 - c. Larsens Manufacturing Company.
 - d. Nystrom, Inc.
 - e. Potter Roemer LLC.
 - 2. Valves: Manufacturer's standard.
 - 3. Handles and Levers: Manufacturer's standard.
 - 4. Instruction Labels: Include pictorial marking system complying with NFPA 10, Appendix B.
- B. Multipurpose Dry-Chemical Type in Steel Container: UL-rated 4-A:60-B:C, 10-lb nominal capacity, with monoammonium phosphate-based dry chemical in enameled-steel container.

2.3 MOUNTING BRACKETS

- A. Mounting Brackets: Manufacturer's standard steel, designed to secure fire extinguisher to wall or structure, of sizes required for types and capacities of fire extinguishers indicated, with plated or black baked-enamel finish.
- B. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as indicated by Architect.
 - 1. Identify bracket-mounted fire extinguishers with the words "FIRE EXTINGUISHER" in red letter decals applied to mounting surface.
 - a. Orientation: As directed by Architect.

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine fire extinguishers for proper charging and tagging.
 - 1. Remove and replace damaged, defective, or undercharged fire extinguishers.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Install fire extinguishers and mounting brackets in locations indicated and in compliance with requirements of authorities having jurisdiction.
 - 1. Mounting Brackets: 54 inches above finished floor to top of fire extinguisher.
- B. Mounting Brackets: Fasten mounting brackets to surfaces, square and plumb, at locations indicated.

END OF SECTION

SECTION 123616 – B - METAL COUNTERTOPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Stainless-steel countertops.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For metal fabrications.

1. Include plans, sections, details, and attachments to other work. Detail fabrication and installation, including field joints.
2. For countertops, show locations and sizes of cutouts and holes for items installed in metal countertops.

1.3 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products only after casework and supports on which they will be installed has been completed in installation areas.
- B. Keep finished surfaces of products covered with polyethylene film or other protective covering during handling and installation.

1.4 FIELD CONDITIONS

- A. Field Measurements: Where products are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
- B. Established Dimensions: Where products are indicated to fit to other construction, establish dimensions for areas where products are to fit. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

PART 2 - PRODUCTS

2.1 STAINLESS-STEEL FABRICATIONS

- A. Countertops: Fabricate from 0.062-inch-thick, stainless-steel sheet. Provide smooth, clean exposed tops and edges in uniform plane, free of defects. Provide front and end overhang of 1 inch over the base cabinets.
 - 1. Joints: Fabricate countertops without field-made joints.
 - 2. Weld shop-made joints.
 - 3. Sound deaden the undersurface with heavy-build mastic coating.
 - 4. Extend the top down to provide a 1-inch-thick edge with a 1/2-inch return flange.
 - 5. Form the backsplash coved to and integral with top surface, with a 1/2-inch-thick top edge and 1/2-inch return flange.

2.2 MATERIALS

- A. Stainless-Steel Sheet: ASTM A240/A240M, Type 304.
- B. Sealant for Countertops: Manufacturer's standard sealant that complies with applicable requirements in Section 079200 "Joint Sealants" and the following:
 - 1. Mildew-Resistant Joint Sealant: Mildew resistant, single component, nonsag, neutral curing, silicone.

2.3 STAINLESS-STEEL FINISH

- A. Grind and polish surfaces to produce uniform, directional satin finish matching No. 4 finish, with no evidence of welds and free of cross scratches. Run grain with long dimension of each piece. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces clean.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of products.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install metal countertops level, plumb, and true; shim as required, using concealed shims.

- B. Secure countertops to brackets Z- or L-type fasteners or equivalent; use two or more fasteners at each front, end, and back.
- C. Abut top and edge surfaces in one true plane, with internal supports placed to prevent deflection.
- D. Seal junctures of countertops, splashes, and walls with sealant for countertops.

3.3 CLEANING AND PROTECTION

- A. Repair or remove and replace defective work as directed on completion of installation.
- B. Clean finished surfaces. Remove and replace damaged products or touch up and refinish damaged areas to match original factory finish, as approved by Architect.
- C. Protection: Provide 6-mil plastic or other suitable water-resistant covering over countertop surfaces. Tape to underside of countertop at a minimum of 48 inches o.c. Remove protection at Substantial Completion.

END OF SECTION

SECTION 123661.16 – B - SOLID SURFACING COUNTERTOPS

PART 1 – GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Solid surface material countertops.
 - 2. Solid surface material backsplashes and endsplashes.

1.2 ACTION SUBMITTALS

- A. Product Data: For countertop materials.
- B. Shop Drawings: For countertops. Show materials, finishes, edge and backsplash profiles, methods of joining, and cutouts for plumbing fixtures.
 - 1. Show locations and details of joints.
 - 2. Show direction of directional pattern, if any.
- C. Samples for Initial Selection: For each type of material exposed to view.
- D. Samples for Verification: For the following products:
 - 1. Countertop material, 6 inches square.
 - 2. One full-size solid surface material countertop, with front edge and backsplash, 8 by 10 inches, of construction and in configuration specified.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For fabricator.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For solid surface material countertops to include in maintenance manuals. Include Product Data for care products used or recommended by Installer and names, addresses, and telephone numbers of local sources for products.

1.5 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom-fabricate countertops similar to that required for this Project, and whose products have a record of successful in-service performance.
- B. Installer Qualifications: Fabricator of countertops.

1.6 FIELD CONDITIONS

- A. Field Measurements: Verify dimensions of countertops by field measurements after base cabinets are installed but before countertop fabrication is complete.

1.7 COORDINATION

- A. Coordinate locations of utilities that will penetrate countertops or backsplashes.

PART 2 – PRODUCTS

2.1 SOLID SURFACE COUNTERTOP MATERIALS

- A. Solid Surface Material: Homogeneous-filled plastic resin complying with ICPA SS-1.
 - 1. Products and Manufacturers: Subject to compliance with requirements, provide carpet tile matching Architect's samples, which have been selected from the product lines and manufacturers indicated in Materials and Finishes Schedule on Drawings, or comparable products as approved by Architect.
- B. Plywood: Exterior softwood plywood complying with DOC PS 1, Grade C-C Plugged, touch sanded.

2.2 COUNTERTOP FABRICATION

- A. Fabricate countertops according to solid surface material manufacturer's written instructions and to the AWI/AWMAC/WT's "Architectural Woodwork Standards."
 - 1. Grade: Custom.
- B. Configuration:
 - 1. Front: Straight, slightly eased at top.
 - 2. Backsplash: Straight, slightly eased at corner.
 - 3. End Splash: Matching backsplash.
- C. Countertops: 1/2-inch- thick, solid surface material.
- D. Backsplashes: 1/2-inch- thick, solid surface material.
- E. Endsplashes: 1/2-inch- thick, solid surface material.
- F. Fabricate tops with shop-applied edges and backsplashes unless otherwise indicated. Comply with solid surface material manufacturer's written instructions for adhesives, sealers, fabrication, and finishing.
- G. Joints: Fabricate countertops in sections for joining in field.

1. Joint Locations: Not within 18 inches of a sink or cooktop and not where a countertop section less than 36 inches long would result, unless unavoidable.

H. Cutouts and Holes:

1. Undercounter Plumbing Fixtures: Make cutouts for fixtures in shop using template or pattern furnished by fixture manufacturer. Form cutouts to smooth, even curves.
 - a. Provide vertical edges, slightly eased at juncture of cutout edges with top and bottom surfaces of countertop and projecting 3/16 inch into fixture opening.
2. Counter-Mounted Plumbing Fixtures: Prepare countertops in shop for field cutting openings for counter-mounted fixtures. Mark tops for cutouts and drill holes at corners of cutout locations. Make corner holes of largest radius practical.

2.3 INSTALLATION MATERIALS

- A. Adhesive: Product recommended by solid surface material manufacturer.
- B. Sealant for Countertops: Comply with applicable requirements in Section 079200 "Joint Sealants."

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine substrates to receive solid surface material countertops and conditions under which countertops will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of countertops.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install countertops level to a tolerance of 1/8 inch in 8 feet, 1/4 inch maximum. Do not exceed 1/64-inch difference between planes of adjacent units.
- B. Fasten countertops by screwing through corner blocks of base units into underside of countertop. Predrill holes for screws as recommended by manufacturer. Align adjacent surfaces and, using adhesive in color to match countertop, form seams to comply with manufacturer's written instructions. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
- C. Fasten subtops to cabinets by screwing through subtops into cornerblocks of base cabinets. Shim as needed to align subtops in a level plane.
- D. Secure countertops to subtops with adhesive according to solid surface material manufacturer's written instructions. Align adjacent surfaces and, using adhesive in color to match countertop,

form seams to comply with manufacturer's written instructions. Carefully dress joints smooth, remove surface scratches, and clean entire surface.

- E. Bond joints with adhesive and draw tight as countertops are set. Mask areas of countertops adjacent to joints to prevent adhesive smears.
 - 1. Clamp units to temporary bracing, supports, or each other to ensure that countertops are properly aligned and joints are of specified width.
- F. Install backsplashes by adhering to wall and countertops with adhesive. Mask areas of countertops and splashes adjacent to joints to prevent adhesive smears.
- G. Complete cutouts not finished in shop. Mask areas of countertops adjacent to cutouts to prevent damage while cutting. Make cutouts to accurately fit items to be installed, and at right angles to finished surfaces unless beveling is required for clearance. Ease edges slightly to prevent snipping.
 - 1. Seal edges of cutouts in particleboard subtops by saturating with varnish.
- H. Apply sealant to gaps at walls; comply with Section 079200 "Joint Sealants."

END OF SECTION

SECTION 133419 – B - METAL BUILDING SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Structural-steel framing.
2. Metal roof panels.
3. Foamed-insulation-core metal wall panels.
4. Thermal insulation.
5. Personnel doors and frames.
6. Windows.
7. Accessories.

B. Related Requirements:

1. Section 077253 "Snow Guards" for prefabricated devices designed to hold snow on the roof surface.
2. Section 083613 "Sectional Doors" for sectional vehicular doors in metal building systems.

1.2 DEFINITIONS

- ##### A. Terminology Standard: See MBMA's "Metal Building Systems Manual" for definitions of terms for metal building system construction not otherwise defined in this Section or in standards referenced by this Section.

1.3 COORDINATION

- ##### A. Coordinate sizes and locations of concrete foundations and casting of anchor-rod inserts into foundation walls and footings. Anchor rod installation, concrete, reinforcement, and formwork requirements are specified in Section 033000 "Cast-in-Place Concrete."
- ##### B. Coordinate metal panel assemblies with rain drainage work, flashing, trim, and construction of supports and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.4 PREINSTALLATION MEETINGS

- ##### A. Preinstallation Conference: Conduct conference at Project site.

1. Review methods and procedures related to metal building systems including, but not limited to, the following:
 - a. Condition of foundations and other preparatory work performed by other trades.

- b. Structural load limitations.
 - c. Construction schedule. Verify availability of materials and erector's personnel, equipment, and facilities needed to make progress and avoid delays.
 - d. Required tests, inspections, and certifications.
 - e. Unfavorable weather and forecasted weather conditions and impact on construction schedule.
2. Review methods and procedures related to metal roof panel assemblies including, but not limited to, the following:
 - a. Compliance with requirements for purlin and rafter conditions, including flatness and attachment to structural members.
 - b. Structural limitations of purlins and rafters during and after roofing.
 - c. Flashings, special roof details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect metal roof panels.
 - d. Temporary protection requirements for metal roof panel assembly during and after installation.
 - e. Roof observation and repair after metal roof panel installation.
3. Review methods and procedures related to metal wall panel assemblies including, but not limited to, the following:
 - a. Compliance with requirements for support conditions, including alignment between and attachment to structural members.
 - b. Structural limitations of girts and columns during and after wall panel installation.
 - c. Flashings, special siding details, wall penetrations, openings, and condition of other construction that will affect metal wall panels.
 - d. Temporary protection requirements for metal wall panel assembly during and after installation.
 - e. Wall observation and repair after metal wall panel installation.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of metal building system component.
 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:
 - a. Foamed-insulation-core metal panels.
 - b. Thermal insulation and vapor-retarder facings.
 - c. Personnel doors and frames.
 - d. Windows.
- B. Shop Drawings: Indicate components by others. Include full building plan, elevations, sections, details and the following:
 1. Anchor-Rod Plans: Submit anchor-rod plans and templates before foundation work begins. Include location, diameter, and minimum required projection of anchor rods required to attach metal building to foundation. Indicate column reactions at each location.

2. Structural-Framing Drawings: Show complete fabrication of primary and secondary framing; include provisions for openings. Indicate welds and bolted connections, distinguishing between shop and field applications. Include transverse cross-sections.
 3. Metal Roof and Wall Panel Layout Drawings: Show layouts of panels including methods of support. Include details of edge conditions, joints, panel profiles, corners, anchorages, clip spacing, trim, flashings, closures, and special details. Distinguish between factory- and field-assembled work; show locations of exposed fasteners.
 - a. Show wall-mounted items including personnel doors, vehicular doors, windows, louvers, and lighting fixtures.
 4. Accessory Drawings: Include details of the following items, at a scale of not less than 1-1/2 inches per 12 inches:
 - a. Flashing and trim.
- C. Samples for Initial Selection: For units with factory-applied finishes.
- D. Samples for Verification: For the following products:
1. Panels: Nominal 12 inches long by actual panel width. Include fasteners, closures, and other exposed panel accessories.
 2. Flashing and Trim: Nominal 12 inches long. Include fasteners and other exposed accessories.
 3. Vapor-Retarder Facings: Nominal 6-inch-square Samples.
 4. Windows: Full-size, nominal 12-inch-long frame Samples showing typical profile.
 5. Accessories: Nominal 12-inch-long Samples for each type of accessory.
- E. Door Schedule: For doors and frames. Use same designations indicated on Drawings. Include details of reinforcement.
1. Door Hardware Schedule: Include details of fabrication and assembly of door hardware. Organize schedule into door hardware sets indicating complete designations of every item required for each door or opening.
 2. Keying Schedule: Detail Owner's final keying instructions for locks. Include schematic keying diagram and index each key set to unique door designations.
- F. Delegated Design Submittals: For metal building systems.
1. Include analysis data indicating compliance with performance requirements and design data signed and sealed by the qualified professional engineer responsible for their preparation.
- 1.6 INFORMATIONAL SUBMITTALS
- A. Qualification Data: For erector, manufacturer, and land surveyor.
 - B. Welding certificates.

- C. Letter of Design Certification: Signed and sealed by a qualified professional engineer. Include the following:
 - 1. Name and location of Project.
 - 2. Order number.
 - 3. Name of manufacturer.
 - 4. Name of Contractor.
 - 5. Building dimensions including width, length, height, and roof slope.
 - 6. Indicate compliance with AISC standards for hot-rolled steel and AISI standards for cold-rolled steel, including edition dates of each standard.
 - 7. Governing building code and year of edition.
 - 8. Design Loads: Include dead load, roof live load, collateral loads, roof snow load, deflection, wind loads/speeds and exposure, seismic design category or effective peak velocity-related acceleration/peak acceleration, and auxiliary loads (cranes).
 - 9. Load Combinations: Indicate that loads were applied acting simultaneously with concentrated loads, according to governing building code.
 - 10. Building-Use Category: Indicate category of building use and its effect on load importance factors.
- D. Erector Certificates: For qualified erector, from manufacturer.
- E. Material Test Reports: For each of the following products:
 - 1. Structural steel including chemical and physical properties.
 - 2. Bolts, nuts, and washers including mechanical properties and chemical analysis.
 - 3. Tension-control, high-strength, bolt-nut-washer assemblies.
 - 4. Shop primers.
 - 5. Nonshrink grout.
- F. Source quality-control reports.
- G. Field quality-control reports.
- H. Surveys: Show final elevations and locations of major members. Indicate discrepancies between actual installation and the Contract Documents. Have surveyor who performed surveys certify their accuracy.
- I. Sample Warranties: For special warranties.

1.7 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For metal panel finishes[**and door hardware**] to include in maintenance manuals.

1.8 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer.

1. Accreditation: Manufacturer's facility accredited according to IAS AC472, "Accreditation Criteria for Inspection Programs for Manufacturers of Metal Building Systems."
 2. Engineering Responsibility: Preparation of comprehensive engineering analysis and Shop Drawings by a professional engineer who is legally qualified to practice in jurisdiction where Project is located.
- B. Erector Qualifications: An experienced erector who specializes in erecting and installing work similar in material, design, and extent to that indicated for this Project and who is acceptable to manufacturer.
- C. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 2. AWS D1.3, "Structural Welding Code - Sheet Steel."
- D. Land Surveyor Qualifications: A professional land surveyor who practices in jurisdiction where Project is located and who is experienced in providing surveying services of the kind indicated.
- E. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
1. Build mockups for typical wall metal panel including accessories.
 - a. Size: 48 inches long by 48 inches.
 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Deliver components, sheets, panels, and other manufactured items so as not to be damaged or deformed. Package metal panels for protection during transportation and handling.
- B. Unload, store, and erect metal panels in a manner to prevent bending, warping, twisting, and surface damage.
- C. Stack metal panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal panels to ensure dryness, with positive slope for drainage of water. Do not store metal panels in contact with other materials that might cause staining, denting, or other surface damage.
- D. Protect foam-plastic insulation as follows:
 1. Do not expose to sunlight, except to extent necessary for period of installation and concealment.
 2. Protect against ignition at all times. Do not deliver foam-plastic insulation materials to Project site before installation time.

3. Complete installation and concealment of foam-plastic materials as rapidly as possible in each area of construction.

1.10 FIELD CONDITIONS

- A. Weather Limitations: Proceed with panel installation only when weather conditions permit metal panels to be installed according to manufacturers' written instructions and warranty requirements.

1.11 WARRANTY

- A. Special Warranty on Metal Panel Finishes: Manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 2. Finish Warranty Period: 20 years from date of Substantial Completion.
- B. Special Weathertightness Warranty for Standing-Seam Metal Roof Panels: Manufacturer agrees to repair or replace standing-seam metal roof panel assemblies that leak or otherwise fail to remain weathertight within specified warranty period.
 1. Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Alliance Steel, Inc.
 2. American Buildings Company; a Nucor company.
 3. Butler Manufacturing Company; a division of BlueScope Buildings North America, Inc.
 4. Dean Steel Buildings, Inc.
 5. Inland Building Systems; a Schulte Building Systems Company.
 6. Mid-West Steel Building Company; an NCI company.
 7. Vulcan Steel Structures, Inc.
- B. Source Limitations: Obtain metal building system components, including primary and secondary framing and metal panel assemblies, from single source from single manufacturer.

2.2 SYSTEM DESCRIPTION

- A. Provide a complete, integrated set of mutually dependent components and assemblies that form a metal building system capable of withstanding structural and other loads, thermally induced movement, and exposure to weather without failure or infiltration of water into building interior.
- B. Primary-Frame Type:
 - 1. Rigid Clear Span: Solid-member, structural-framing system without interior columns.
- C. Eave Height: As indicated on Drawings.
- D. Bay Spacing: As indicated on Drawings.
- E. Roof Slope: As indicated on Drawings.
- F. Roof System: Manufacturer's standard standing-seam, vertical-rib, metal roof panels.
- G. Exterior Wall System: Manufacturer's standard concealed-fastener, flush-profile, metal wall panels.

2.3 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design metal building system.
- B. Structural Performance: Metal building systems to withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated according to procedures in MBMA's "Metal Building Systems Manual."
 - 1. Design Loads: As indicated on Drawings.
 - 2. Deflection and Drift Limits:
 - a. Design metal building system assemblies to withstand serviceability design loads without exceeding deflections and drift limits recommended in AISC Steel Design Guide No. 3 "Serviceability Design Considerations for Steel Buildings."
 - b. No greater than the following:
 - 1) Purlins and Rafters: Vertical deflection of 1/240 of the span.
 - 2) Girts: Horizontal deflection of 1/180 of the span.
 - 3) Metal Roof Panels: Vertical deflection of 1/240 of the span.
 - 4) Metal Wall Panels: Horizontal deflection of 1/180 of the span.
 - 5) Design secondary-framing system to accommodate deflection of primary framing and construction tolerances, and to maintain clearances at openings.
 - 6) Lateral Drift: Maximum of 1/100 of the building height.

- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.
- D. Fire Propagation Characteristics: Exterior wall assemblies containing foam plastics pass NFPA 285 fire test.
- E. Structural Performance for Metal Roof and Wall Panels: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing according to ASTM E1592:
 - 1. Wind Loads: As indicated on Drawings.
- F. Air Infiltration for Metal Roof Panels: Air leakage of not more than 0.06 cfm/sq. ft. when tested according to ASTM E1680 or ASTM E283 at the following test-pressure difference:
 - 1. Test-Pressure Difference: 6.24 lbf/sq. ft..
- G. Air Infiltration for Metal Wall Panels: Air leakage of not more than 0.06 cfm/sq. ft. when tested according to ASTM E283 at the following test-pressure difference:
 - 1. Test-Pressure Difference: 6.24 lbf/sq. ft..
- H. Water Penetration for Metal Roof Panels: No water penetration when tested according to ASTM E1646 or ASTM E331 at the following test-pressure difference:
 - 1. Test-Pressure Difference: 6.24 lbf/sq. ft..
- I. Water Penetration for Metal Wall Panels: No water penetration when tested according to ASTM E331 at the following test-pressure difference:
 - 1. Test-Pressure Difference: 6.24 lbf/sq. ft..
- J. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.
 - 1. Uplift Rating: UL 60.
- K. Energy Performance: Provide roof panels according to one of the following when tested according to CRRC-1:
 - 1. Three-year, aged, solar reflectance of not less than 0.55 and emissivity of not less than 0.75.
 - 2. Three-year, aged, Solar Reflectance Index of not less than 64 when calculated according to ASTM E1980.
- L. Thermal Performance for Opaque Elements: Provide the following maximum U-factors and minimum R-values when tested according to ASTM C1363 or ASTM C518:

1. Roof:
 - a. U-Factor: As indicated on Drawings, or if not indicated, as directed by Architect.
 - b. R-Value: As indicated on Drawings, or if not indicated, as directed by Architect.
2. Walls:
 - a. U-Factor: As indicated on Drawings, or if not indicated, as directed by Architect.
 - b. R-Value: As indicated on Drawings, or if not indicated, as directed by Architect.

2.4 STRUCTURAL-STEEL FRAMING

- A. Structural Steel: Comply with AISC 360, "Specification for Structural Steel Buildings."
- B. Bolted Connections: Comply with RCSC's "Specification for Structural Joints Using High-Strength Bolts."
- C. Cold-Formed Steel: Comply with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" for design requirements and allowable stresses.
- D. Primary Framing: Manufacturer's standard primary-framing system, designed to withstand required loads and specified requirements. Primary framing includes transverse and lean-to frames; rafters, rake, and canopy beams; sidewall, intermediate, end-wall, and corner columns; and wind bracing.
 1. General: Provide frames with attachment plates, bearing plates, and splice members. Factory drill for field-bolted assembly. Provide frame span and spacing indicated.
 - a. Slight variations in span and spacing may be acceptable if necessary to comply with manufacturer's standard, as approved by Architect.
 2. Rigid Clear-Span Frames: I-shaped frame sections fabricated from shop-welded, built-up steel plates or structural-steel shapes. Interior columns are not permitted.
 3. Frame Configuration: As indicated on Drawings.
- E. End-Wall Framing: Manufacturer's standard primary end-wall framing fabricated for field-bolted assembly to comply with the following:
- F. Secondary Framing: Manufacturer's standard secondary framing, including purlins, girts, eave struts, flange bracing, base members, gable angles, clips, headers, jambs, and other miscellaneous structural members. Unless otherwise indicated, fabricate framing from either cold-formed, structural-steel sheet or roll-formed, metallic-coated steel sheet, prepainted with coil coating.
- G. Canopy Framing: Manufacturer's standard structural-framing system, designed to withstand required loads; fabricated from shop-welded, built-up steel plates or structural-steel shapes. Provide frames with attachment plates and splice members, factory drilled for field-bolted assembly.

- H. Bracing: Provide adjustable wind bracing using any method as follows:
1. Rods: ASTM A36/A36M; ASTM A572/A572M, Grade 50; or ASTM A529/A529M, Grade 50; minimum 1/2-inch-diameter steel; threaded full length or threaded a minimum of 6 inches at each end.
 2. Cable: ASTM A475, minimum 1/4-inch-diameter, extra-high-strength grade, Class B, zinc-coated, seven-strand steel; with threaded end anchors.
 3. Angles: Fabricated from structural-steel shapes to match primary framing, of size required to withstand design loads.
 4. Rigid Portal Frames: Fabricated from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.
 5. Fixed-Base Columns: Fabricated from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.
 6. Diaphragm Action of Metal Panels: Design metal building to resist wind forces through diaphragm action of metal panels.
- I. Anchor Rods: Headed anchor rods as indicated in Anchor Rod Plan for attachment of metal building to foundation.
- J. Materials:
1. W-Shapes: ASTM A992/A992M; ASTM A572/A572M, Grade 50 or 55; or ASTM A529/A529M, Grade 50 or 55.
 2. Channels, Angles, M-Shapes, and S-Shapes: ASTM A36/A36M; ASTM A572/A572M, Grade 50 or 55; or ASTM A529/A529M, Grade 50 or 55.
 3. Plate and Bar: ASTM A36/A36M; ASTM A572/A572M, Grade 50 or 55; or ASTM A529/A529M, Grade 50 or 55.
 4. Structural-Steel Sheet: Hot-rolled, ASTM A1011/A1011M, Structural Steel (SS), Grades 30 through 55, or High-Strength Low-Alloy Steel (HSLAS) or High-Strength Low-Alloy Steel with Improved Formability (HSLAS-F), Grades 45 through 70; or cold-rolled, ASTM A1008/A1008M, Structural Steel (SS), Grades 25 through 80, or HSLAS, Grades 45 through 70.
 5. Metallic-Coated Steel Sheet: ASTM A653/A653M, SS, Grades 33 through 80, or HSLAS or HSLAS-F, Grades 50 through 80; with G60 coating designation; mill phosphatized.
 6. Metallic-Coated Steel Sheet Prepainted with Coil Coating: Steel sheet, metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A755/A755M.
 - a. Zinc-Coated (Galvanized) Steel Sheet: ASTM A653/A653M, SS, Grades 33 through 80, or HSLAS or HSLAS-F, Grades 50 through 80; with G90 coating designation.
 7. Joist Girders: Manufactured according to "Standard Specifications for Joist Girders," in SJI's "Standard Specifications and Load Tables for Steel Joists and Joist Girders"; with steel-angle, top- and bottom-chord members, and end- and top-chord arrangements as indicated on Drawings and required for primary framing.
 8. Steel Joists: Manufactured according to "Standard Specifications for Open Web Steel Joists, K-Series," in SJI's "Standard Specifications and Load Tables for Steel Joists and Joist Girders"; with steel-angle, top- and bottom-chord members, and end- and top-chord arrangements as indicated on Drawings and required for secondary framing.

9. Non-High-Strength Bolts, Nuts, and Washers: ASTM A307, Grade A, carbon-steel, hex-head bolts; ASTM A563 carbon-steel hex nuts; and ASTM F844 plain (flat) steel washers.

- a. Finish: Hot-dip zinc coating, ASTM F2329, Class C.

K. Finish: Factory primed. Apply specified primer immediately after cleaning and pretreating.

1. Clean and prepare in accordance with SSPC-SP2.
 2. Coat with manufacturer's standard primer. Apply primer to primary and secondary framing to a minimum dry film thickness of 1 mil.
 - a. Prime secondary framing formed from uncoated steel sheet to a minimum dry film thickness of 0.5 mil on each side.

2.5 METAL ROOF PANELS

A. Standing-Seam, Vertical-Rib, Metal Roof Panels: Formed with vertical ribs at panel edges and flat pan between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels and engaging opposite edge of adjacent panels.

1. Material: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.030-inch nominal uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
 - a. Exterior Finish: Two-coat fluoropolymer.
 - b. Color: As indicated by manufacturer's designations.
2. Clips: One-piece fixed to accommodate thermal movement.
3. Joint Type: Mechanically seamed.
4. Panel Coverage: 16 inches.
5. Panel Height: 2 inches.

B. Finishes:

1. Exposed Coil-Coated Finish:
 - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

2.6 FOAMED-INSULATION-CORE METAL WALL PANELS

- A. Concealed-Fastener, Foamed-Insulation-Core Metal Wall Panels: Formed with tongue-and-groove panel edges; designed for sequential installation by interlocking panel edges and mechanically attaching panels to supports using concealed clips or fasteners.
1. Panel Thermal-Resistance Value (R-Value): As indicated on Drawings, or if not indicated, as directed by Architect.
 2. Facing Material: Fabricate panel with exterior and interior facings of same material and thickness. Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.030-inch nominal uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
 - a. Exterior Surface: Striated.
 - b. Exterior Finish: Two-coat fluoropolymer.
 - c. Color: As selected by Architect from manufacturer's full range.
 3. Panel Coverage: As selected by Architect from manufacturer's full range.
 4. Panel Thickness: As selected by Architect from manufacturer's full range.
 5. Insulation Core: Modified polyisocyanurate or polyurethane foam using a non-CFC blowing agent, foamed-in-place or board type, with maximum flame-spread and smoke-developed indexes of 25 and 450, respectively.
 - a. Closed-Cell Content: 90 percent when tested according to ASTM D6226.
 - b. Density: 2.0 to 2.6 lb/cu. ft. when tested according to ASTM D1622.
 - c. Compressive Strength: Minimum 20 psi when tested according to ASTM D1621.
 - d. Shear Strength: 26 psi when tested according to ASTM C273/C273M.
 6. Fire-Test-Response Characteristics: Class A according to ASTM E108.
 7. Surface-Burning Characteristics: Flame-spread index of 25 or less and a smoke-developed index of 450 or less, per ASTM E84.
- B. Finishes:
1. Exposed Coil-Coated Finish:
 - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

2.7 THERMAL INSULATION

- A. Faced Metal Building Insulation: ASTM C991, Type II, glass-fiber-blanket insulation; 0.5-lb/cu. ft. density; 2-inch-wide, continuous, vapor-tight edge tabs; with a flame-spread index of 25 or less.
- B. Unfaced Metal Building Insulation: ASTM C991, Type I, or NAIMA 202, glass-fiber-blanket insulation; 0.5-lb/cu. ft. density; 2-inch-wide, continuous, vapor-tight edge tabs; with a flame-spread index of 25 or less.
- C. Mineral-Fiber-Blanket Insulation: ASTM C665, type indicated below; consisting of fibers manufactured from glass, slag wool, or rock wool.
 - 1. Nonreflective Faced: Type II (blankets with nonreflective membrane covering), Category 1 (membrane is a vapor retarder), Class A (membrane-faced surface with a flame-spread index of 25 or less).
 - 2. Reflective Faced: Type III (blankets with reflective membrane covering), Category 1 (membrane is a vapor retarder), Class A (membrane-faced surface with a flame-spread index of 25 or less).
 - 3. Unfaced: Type I (blankets without membrane covering), passing ASTM E136 for combustion characteristics.
- D. Faced, Polyisocyanurate Board Insulation: ASTM C1289, Type I (foil facing), Class 2, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, based on tests performed on unfaced core. Provide units tested for interior exposure without an approved thermal barrier.
- E. Retainer Strips: For securing insulation between supports, 0.025-inch nominal-thickness, formed, metallic-coated steel or PVC retainer clips colored to match insulation facing.
- F. Vapor-Retarder Facing: ASTM C1136, with permeance not greater than 0.02 perm when tested according to ASTM E96/E96M, Desiccant Method.
 - 1. Composition:
 - a. White vinyl film facing, fiberglass scrim reinforcement, and metallized-polyester film backing.
 - b. White polypropylene film facing and fiberglass-polyester-blend fabric backing.
- G. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.

2.8 PERSONNEL DOORS AND FRAMES

- A. Swinging Personnel Doors and Frames:
 - 1. As specified in Section 081113 "Hollow Metal Doors and Frames."

2.9 WINDOWS

A. Aluminum Windows:

1. As specified in Section 085113 "Aluminum Windows."

B. Glazing: Comply with requirements specified in Section 088000 "Glazing."

1. Insulating-Glass Units: Factory-assembled units consisting of sealed lites of 2.5-mm-thick clear float glass separated by a dehydrated interspace, qualified according to ASTM E2190.
2. Safety Glass: Category II materials complying with testing requirements in 16 CFR 1201.
 - a. Provide safety glazing labeling.
3. Glazing Stops: Screw-applied or snap-on glazing stops coordinated with Section 088000 "Glazing" and with glazing system indicated. Match material and finish of window frames.

2.10 ACCESSORIES

A. General: Provide accessories as standard with metal building system manufacturer and as specified. Fabricate and finish accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes. Comply with indicated profiles and with dimensional and structural requirements.

1. Form exposed sheet metal accessories that are without excessive oil-canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.

B. Roof Panel Accessories: Provide components required for a complete metal roof panel assembly including copings, fasciae, corner units, ridge closures, clips, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal roof panels unless otherwise indicated.

1. Closures: Provide closures at eaves and ridges, fabricated of same material as metal roof panels.
2. Clips: Manufacturer's standard, formed from steel sheet, designed to withstand negative-load requirements.
3. Cleats: Manufacturer's standard, mechanically seamed cleats formed from steel sheet.
4. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
5. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch-thick, flexible closure strips; cut or premolded to match metal roof panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.

6. Thermal Spacer Blocks: Where metal panels attach directly to purlins, provide thermal spacer blocks of thickness required to provide 1-inch standoff; fabricated from extruded polystyrene.
- C. Wall Panel Accessories: Provide components required for a complete metal wall panel assembly including copings, fasciae, mullions, sills, corner units, clips, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal wall panels unless otherwise indicated.
1. Closures: Provide closures at eaves and rakes, fabricated of same material as metal wall panels.
 2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
 3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch-thick, flexible closure strips; cut or premolded to match metal wall panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- D. Flashing and Trim: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.018-inch nominal uncoated steel thickness, prepainted with coil coating; finished to match adjacent metal panels.
1. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers.
 2. Opening Trim: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.018-inch nominal uncoated steel thickness, prepainted with coil coating. Trim head and jamb of door openings, and head, jamb, and sill of other openings.
- E. Louvers: Size and design indicated; self-framing and self-flashing. Fabricate welded frames from zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.048-inch nominal uncoated steel thickness; finished to match metal wall panels. Form blades from zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.036-inch nominal uncoated steel thickness; folded or beaded at edges, set at an angle that excludes driving rains, and secured to frames by riveting or welding. Fabricate louvers with equal blade spacing to produce uniform appearance.
1. Blades:
 - a. Fixed.
 2. Free Area: Not less than 7.0 sq. ft. for 48-inch-wide by 48-inch-high louver.
 3. Bird Screening: Galvanized steel, 1/2-inch-square mesh, 0.041-inch wire; with rewirable frames, removable and secured with clips; fabricated of same kind and form of metal and with same finish as louvers.
 - a. Mounting: Interior face of louvers.
- F. Pipe Flashing: Premolded, EPDM pipe collar with flexible aluminum ring bonded to base.
- G. Materials:

1. Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide fasteners with heads matching color of materials being fastened by means of plastic caps or factory-applied coating.
2. Fasteners for Metal Roof Panels:
 - a. Self-drilling or self-tapping, zinc-plated, hex-head carbon-steel screws, with a stainless steel cap or zinc-aluminum-alloy head and EPDM sealing washer.
 - b. Self-drilling, Type 410 stainless steel or self-tapping, Type 304 stainless steel or zinc-alloy-steel hex washer head, with EPDM washer under heads of fasteners bearing on weather side of metal panels.
3. Fasteners for Metal Wall Panels:
 - a. Self-drilling or self-tapping, zinc-plated, hex-head carbon-steel screws, with EPDM sealing washers bearing on weather side of metal panels.
 - b. Self-drilling, Type 410 stainless steel or self-tapping, Type 304 stainless steel or zinc-alloy-steel hex washer head, with EPDM sealing washers bearing on weather side of metal panels.
4. Fasteners for Flashing and Trim: Blind fasteners or self-drilling screws with hex washer head.
5. Blind Fasteners: High-strength aluminum or stainless steel rivets.
6. Corrosion-Resistant Coating: Cold-applied asphalt mastic, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.
7. Nonmetallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.
8. Metal Panel Sealants:
 - a. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene-compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape of manufacturer's standard size.
 - b. Joint Sealant: ASTM C920; one part elastomeric polyurethane or polysulfide; of type, grade, class, and use classifications required to seal joints in metal panels and remain weathertight; and as recommended by metal building system manufacturer.

2.11 FABRICATION

- A. General: Design components and field connections required for erection to permit easy assembly.
 1. Mark each piece and part of the assembly to correspond with previously prepared erection drawings, diagrams, and instruction manuals.
 2. Fabricate structural framing to produce clean, smooth cuts and bends. Punch holes of proper size, shape, and location. Members to be free of cracks, tears, and ruptures.

- B. Tolerances: Comply with MBMA's "Metal Building Systems Manual" for fabrication and erection tolerances.
- C. Primary Framing: Shop fabricate framing components to indicated size and section, with baseplates, bearing plates, stiffeners, and other items required for erection welded into place. Cut, form, punch, drill, and weld framing for bolted field assembly.
 - 1. Make shop connections by welding or by using high-strength bolts.
 - 2. Join flanges to webs of built-up members by a continuous, submerged arc-welding process.
 - 3. Brace compression flange of primary framing with steel angles or cold-formed structural tubing between frame web and purlin web or girt web, so flange compressive strength is within allowable limits for any combination of loadings.
 - 4. Weld clips to frames for attaching secondary framing if applicable, or punch for bolts.
 - 5. Shop Priming: Prepare surfaces for shop priming according to SSPC-SP 2. Shop prime primary framing with specified primer after fabrication.
- D. Secondary Framing: Shop fabricate framing components to indicated size and section by roll forming or break forming, with baseplates, bearing plates, stiffeners, and other plates required for erection welded into place. Cut, form, punch, drill, and weld secondary framing for bolted field connections to primary framing.
 - 1. Make shop connections by welding or by using non-high-strength bolts.
 - 2. Shop Priming: Prepare uncoated surfaces for shop priming according to SSPC-SP 2. Shop prime uncoated secondary framing with specified primer after fabrication.
- E. Metal Panels: Fabricate and finish metal panels at the factory to greatest extent possible, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.
 - 1. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of metal panel.

2.12 SOURCE QUALITY CONTROL

- A. Special Inspection: Owner will engage a qualified special inspector to perform source quality control inspections and to submit reports.
 - 1. Accredited Manufacturers: Special inspections will not be required if fabrication is performed by an IAS AC472-accredited manufacturer approved by authorities having jurisdiction to perform such Work without special inspection.
 - a. After fabrication, submit copy of certificate of compliance to authorities having jurisdiction, certifying that Work was performed according to Contract requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with erector present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Before erection proceeds, survey elevations and locations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments to receive structural framing, with erector present, for compliance with requirements and metal building system manufacturer's tolerances.
 - 1. Engage land surveyor to perform surveying.
- C. Proceed with erection only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean and prepare surfaces to be painted according to manufacturer's written instructions for each particular substrate condition.
- B. Provide temporary shores, guys, braces, and other supports during erection to keep structural framing secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural framing, connections, and bracing are in place unless otherwise indicated.

3.3 ERECTION OF STRUCTURAL FRAMING

- A. Erect metal building system according to manufacturer's written instructions and drawings.
- B. Do not field cut, drill, or alter structural members without written approval from metal building system manufacturer's professional engineer.
- C. Set structural framing accurately in locations and to elevations indicated, according to AISC specifications referenced in this Section. Maintain structural stability of frame during erection.
- D. Base and Bearing Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
 - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
 - 2. Tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
 - 3. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.

- E. Align and adjust structural framing before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that will be in permanent contact with framing. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
 - 1. Level and plumb individual members of structure.
 - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure will be completed and in service.

- F. Primary Framing and End Walls: Erect framing level, plumb, rigid, secure, and true to line. Level baseplates to a true even plane with full bearing to supporting structures, set with double-nutted anchor bolts. Use grout to obtain uniform bearing and to maintain a level base-line elevation. Moist-cure grout for not less than seven days after placement.
 - 1. Make field connections using high-strength bolts installed according to RCSC's "Specification for Structural Joints Using High-Strength Bolts" for bolt type and joint type specified.
 - a. Joint Type: Snug tightened or pretensioned as required by manufacturer.

- G. Secondary Framing: Erect framing level, plumb, rigid, secure, and true to line. Field bolt secondary framing to clips attached to primary framing.
 - 1. Provide rake or gable purlins with tight-fitting closure channels and fasciae.
 - 2. Locate and space wall girts to suit openings such as doors and windows.
 - 3. Provide supplemental framing at entire perimeter of openings, including doors, windows, louvers, ventilators, and other penetrations of roof and walls.

- H. Steel Joists and Joist Girders: Install joists, girders, and accessories plumb, square, and true to line; securely fasten to supporting construction according to SJI's "Standard Specifications and Load Tables for Steel Joists and Joist Girders," joist manufacturer's written instructions, and requirements in this Section.
 - 1. Before installation, splice joists delivered to Project site in more than one piece.
 - 2. Space, adjust, and align joists accurately in location before permanently fastening.
 - 3. Install temporary bracing and erection bridging, connections, and anchors to ensure that joists are stabilized during construction.
 - 4. Joint Installation:
 - a. Weld joist seats to supporting steel framework.
 - 5. Install and connect bridging concurrently with joist erection, before construction loads are applied. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams.

- I. Bracing: Install bracing in roof and sidewalls where indicated on erection drawings.
 - 1. Tighten rod and cable bracing to avoid sag.
 - 2. Locate interior end-bay bracing only where indicated.

- J. Framing for Openings: Provide shapes of proper design and size to reinforce openings and to carry loads and vibrations imposed, including equipment furnished under mechanical and electrical work. Securely attach to structural framing.
- K. Erection Tolerances: Maintain erection tolerances of structural framing within AISC 303.

3.4 METAL PANEL INSTALLATION, GENERAL

- A. Fabricate and finish metal panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
- B. On-Site Fabrication: Subject to compliance with requirements of this Section, metal panels may be fabricated on-site using UL-certified, portable roll-forming equipment if panels are of same profile and warranted by manufacturer to be equal to factory-formed panels. Fabricate according to equipment manufacturer's written instructions and to comply with details shown.
- C. Examination: Examine primary and secondary framing to verify that structural-panel support members and anchorages have been installed within alignment tolerances required by manufacturer.
 - 1. Examine roughing-in for components and systems penetrating metal panels, to verify actual locations of penetrations relative to seams before metal panel installation.
- D. General: Anchor metal panels and other components of the Work securely in place, with provisions for thermal and structural movement.
 - 1. Field cut metal panels as required for doors, windows, and other openings. Cut openings as small as possible, neatly to size required, and without damage to adjacent metal panel finishes.
 - a. Field cutting of metal panels by torch is not permitted unless approved in writing by manufacturer.
 - 2. Install metal panels perpendicular to structural supports unless otherwise indicated.
 - 3. Flash and seal metal panels with weather closures at perimeter of openings and similar elements. Fasten with self-tapping screws.
 - 4. Locate and space fastenings in uniform vertical and horizontal alignment.
 - 5. Locate metal panel splices over structural supports with end laps in alignment.
 - 6. Lap metal flashing over metal panels to allow moisture to run over and off the material.
- E. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by metal roof panel manufacturer.
- F. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weatherproof performance of metal panel assemblies. Provide types of gaskets, fillers, and

sealants indicated; or, if not indicated, provide types recommended by metal panel manufacturer.

1. Seal metal panel end laps with double beads of tape or sealant the full width of panel. Seal side joints where recommended by metal panel manufacturer.
2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."

3.5 METAL ROOF PANEL INSTALLATION

- A. General: Provide metal roof panels of full length from eave to ridge unless otherwise indicated or restricted by shipping limitations.
1. Install ridge caps as metal roof panel work proceeds.
 2. Flash and seal metal roof panels with weather closures at eaves and rakes. Fasten with self-tapping screws.
- B. Standing-Seam Metal Roof Panels: Fasten metal roof panels to supports with concealed clips at each standing-seam joint, at location and spacing and with fasteners recommended by manufacturer.
1. Install clips to supports with self-drilling or self-tapping fasteners.
 2. Install pressure plates at locations indicated in manufacturer's written installation instructions.
 3. Seamed Joint: Crimp standing seams with manufacturer-approved motorized seamer tool so that clip, metal roof panel, and factory-applied sealant are completely engaged.
 4. Rigidly fasten eave end of metal roof panels and allow ridge end free movement for thermal expansion and contraction. Pre-drill panels for fasteners.
 5. Provide metal closures at each side of ridge caps.
- C. Metal Roof Panel Installation Tolerances: Shim and align metal roof panels within installed tolerance of 1/4 inch in 20 feet on slope and location lines and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

3.6 METAL WALL PANEL INSTALLATION

- A. General: Install metal wall panels in orientation, sizes, and locations indicated on Drawings. Install panels perpendicular to girts, extending full height of building, unless otherwise indicated. Anchor metal wall panels and other components of the Work securely in place, with provisions for thermal and structural movement.
1. Unless otherwise indicated, begin metal panel installation at corners with center of rib lined up with line of framing.
 2. Shim or otherwise plumb substrates receiving metal wall panels.
 3. When two rows of metal panels are required, lap panels 4 inches minimum.
 4. When building height requires two rows of metal panels at gable ends, align lap of gable panels over metal wall panels at eave height.
 5. Rigidly fasten base end of metal wall panels and allow eave end free movement for thermal expansion and contraction. Pre-drill panels.

6. Flash and seal metal wall panels with weather closures at eaves and rakes, and at perimeter of all openings. Fasten with self-tapping screws.
7. Install screw fasteners in predrilled holes.
8. Install flashing and trim as metal wall panel work proceeds.
9. Apply elastomeric sealant continuously between metal base channel (sill angle) and concrete, and elsewhere as indicated on Drawings; if not indicated, as necessary for waterproofing.
10. Align bottom of metal wall panels and fasten with blind rivets, bolts, or self-drilling or self-tapping screws.
11. Provide weatherproof escutcheons for pipe and conduit penetrating exterior walls.

- B. Metal Wall Panels: Install metal wall panels on exterior side of girts. Attach metal wall panels to supports with fasteners as recommended by manufacturer.
- C. Insulated Metal Wall Panels: Install insulated metal wall panels on exterior side of girts. Attach panels to supports at each panel joint using concealed clip and fasteners at maximum 42 inches o.c., spaced not more than manufacturer's recommendation. Fully engage tongue and groove of adjacent insulated metal wall panels.
1. Install clips to supports with self-tapping fasteners.
 2. Apply continuous ribbon of sealant to panel joint on concealed side of insulated metal wall panels as vapor seal; apply sealant to panel joint on exposed side of panels as weather seal.
- D. Installation Tolerances: Shim and align metal wall panels within installed tolerance of 1/4 inch in 20 feet, noncumulative; level, plumb, and on location lines; and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

3.7 THERMAL INSULATION INSTALLATION

- A. General: Install insulation concurrently with metal panel installation, in thickness indicated to cover entire surface, according to manufacturer's written instructions.
- B. Blanket Roof Insulation: Comply with the following installation method:
1. Between-Purlin Installation: Extend insulation and vapor retarder between purlins. Carry vapor-retarder-facing tabs up and over purlin, overlapping adjoining facing of next insulation course and maintaining continuity of retarder. Hold in place with bands and crossbands below insulation.
 2. Retainer Strips: Install retainer strips at each longitudinal insulation joint, straight and taut, nesting with secondary framing to hold insulation in place.
- C. Board Wall Insulation: Extend board insulation in thickness indicated to cover entire wall. Hold in place by metal wall panels fastened to secondary framing. Comply with manufacturers' written instructions.
1. Retainer Strips: Install retainer strips at each longitudinal insulation joint, straight and taut, nesting with secondary framing to hold insulation in place.

3.8 DOOR AND FRAME INSTALLATION

- A. General: Install doors and frames plumb, rigid, properly aligned, and securely fastened in place according to manufacturers' written instructions. Coordinate installation with wall flashings and other components. Seal perimeter of each door frame with elastomeric sealant used for metal wall panels.
- B. Personnel Doors and Frames: Install doors and frames according to NAAMM-HMMA 840. Fit non-fire-rated doors accurately in their respective frames, with the following clearances:
 - 1. Between Doors and Frames at Jambs and Head: 1/8 inch.
 - 2. Between Edges of Pairs of Doors: 1/8 inch.
 - 3. At Door Sills with Threshold: 3/8 inch.
 - 4. At Door Sills without Threshold: 3/4 inch.
- C. Door Hardware:
 - 1. Install surface-mounted items after finishes have been completed at heights indicated in DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."
 - 2. Set units level, plumb, and true to line and location. Adjust and reinforce attachment substrates as necessary for proper installation and operation.
 - 3. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors according to industry standards.
 - 4. Set thresholds for exterior doors in full bed of sealant complying with requirements for concealed mastics specified in Section 079200 "Joint Sealants."

3.9 WINDOW INSTALLATION

- A. General: Install windows plumb, rigid, properly aligned, without warp or rack of frames or sash, and securely fasten in place according to manufacturer's written instructions. Coordinate installation with wall flashings and other components. Seal perimeter of each window frame with elastomeric sealant used for metal wall panels.
 - 1. Separate dissimilar materials from sources of corrosion or electrolytic action at points of contact with other materials by complying with requirements specified in AAMA/WDMA/CSA 101/I.S.2/A440.
- B. Set sill members in bed of sealant or with gaskets, for weathertight construction.
- C. Install windows and components to drain condensation, water penetrating joints, and moisture migrating within windows to the exterior.

3.10 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.

1. Install components required for a complete metal roof panel assembly, including trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
 2. Install components for a complete metal wall panel assembly, including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
 3. Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by manufacturer.
- B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
1. Install exposed flashing and trim that is without excessive oil-canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance.
 2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped or bayonet-type expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).
- C. Louvers: Locate and place louver units level, plumb, and at indicated alignment with adjacent work.
1. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
 2. Provide perimeter reveals and openings of uniform width for sealants and joint fillers.
 3. Protect galvanized- and nonferrous-metal surfaces from corrosion or galvanic action by applying a heavy coating of corrosion-resistant paint on surfaces that will be in contact with concrete, masonry, or dissimilar metals.
 4. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Section 079200 "Joint Sealants" for sealants applied during louver installation.
- D. Roof Curbs: Install curbs at locations indicated on Drawings. Install flashing around bases where they meet metal roof panels.
- E. Pipe Flashing: Form flashing around pipe penetration and metal roof panels. Fasten and seal to panel as recommended by manufacturer.
- 3.11 FIELD QUALITY CONTROL
- A. Special Inspections: Owner will engage a qualified special inspector to perform field quality control special inspections and to submit reports.

- B. Product will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.12 ADJUSTING

- A. Doors: After completing installation, test and adjust doors to operate easily, free of warp, twist, or distortion.
- B. Door Hardware: Adjust and check each operating item of door hardware and each door to ensure proper operation and function of every unit. Replace units that cannot be adjusted to operate as intended.
- C. Windows: Adjust operating sashes and ventilators, screens, hardware, and accessories for a tight fit at contact points and at weather stripping to ensure smooth operation and weathertight closure. Lubricate hardware and moving parts.

3.13 CLEANING AND PROTECTION

- A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A780/A780M and manufacturer's written instructions.
- B. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- C. Touchup Painting:
 - 1. After erection, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted structural framing, bearing plates, and accessories.
 - a. Clean and prepare surfaces by SSPC-SP 2, "Hand Tool Cleaning," or by SSPC-SP 3, "Power Tool Cleaning."
 - b. Apply a compatible primer of same type as shop primer used on adjacent surfaces.
- D. Metal Panels: Remove temporary protective coverings and strippable films, if any, as metal panels are installed. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.
 - 1. Replace metal panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.
- E. Doors and Frames: Immediately after installation, sand rusted or damaged areas of prime coat until smooth and apply touchup of compatible air-drying primer.
 - 1. Immediately before final inspection, remove protective wrappings from doors and frames.

- F. Windows: Clean metal surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances. Clean factory-glazed glass immediately after installing windows.
- G. Louvers: Clean exposed surfaces that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate until final cleaning.
 - 1. Restore louvers damaged during installation and construction period so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.
 - a. Touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Packless expansion joints.
2. Alignment guides and anchors.
3. Sleeves without waterstop.
4. Sleeves with waterstop.
5. Sleeve-seal systems.
6. Grout.
7. Silicone sealants.
8. Escutcheons.
9. Thermometers, liquid in glass, lead free.
10. Thermowells, lead free.
11. Pressure gauges, dial type, lead free.
12. Gauge attachments, lead free.

B. Related Requirements:

1. Section 331415 "Site Water Distribution Piping" for domestic water meters and combined domestic and fire-protection water-service meters outside the building.

1.2 ACTION SUBMITTALS

A. Product data.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.4 COORDINATION

A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:

1. Motor controllers.
2. Torque, speed, and horsepower requirements of the load.
3. Ratings and characteristics of supply circuit and required control sequence.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Domestic water expansion fittings and loops for plumbing piping intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act, with requirements of

authorities having jurisdiction, and with NSF 61 and NSF 372, or be certified in compliance with NSF 61 and NSF 372 by an ANSI-accredited third-party certification body, in that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

- B. Compatibility: Provide products suitable for piping service fluids, materials, working pressures, and temperatures.
- C. Capability: Provide products and installations to accommodate maximum axial movement as scheduled or indicated on Drawings.

2.2 EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

A. Performance Requirements:

- 1. Compatibility: Provide products suitable for piping service fluids, materials, working pressures, and temperatures.
- 2. Capability: Provide products and installations that will accommodate maximum axial movement as scheduled or indicated on Drawings.

B. Packless Expansion Joints:

1. Rubber Union Connector Expansion Joints, Lead Free:

- a. Source Limitations: Obtain rubber union connector expansion joints from single manufacturer.
- b. Material: Twin reinforced EPDM rubber spheres with external restraining cables.
- c. Minimum Pressure Rating: 150 psig at 170 deg F unless otherwise indicated.
- d. End Connections for NPS 2 (DN 50) and Smaller: Threaded.
- e. End Connections for Greater than NPS 2 (DN 50): Flanged.
- f. End Fittings: Stainless steel.

2. Flexible-Hose Packless Expansion Joints, Lead Free:

- a. Source Limitations: Obtain flexible-hose packless expansion joints from single manufacturer.
- b. Description: Manufactured assembly with inlet and outlet elbow fittings and two flexible-metal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose.
- c. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.
- d. Expansion Joints for Copper Tubing NPS 2 (DN 50) and Smaller: Copper-alloy fittings with solder-joint end connections.
 - 1) Bronze hoses and single-braid bronze sheaths with 450 psig at 70 deg F and 340 psig at 450 deg F ratings.
- e. Expansion Joints for Copper Tubing NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Copper-alloy fittings with threaded end connections.

3. Externally Pressurized Metal-Bellows Packless Expansion Joints, Lead Free:

- a. Source Limitations: Obtain externally pressurized metal-bellows packless expansion joints from single manufacturer.
- b. Minimum Pressure Rating: 150 psig unless otherwise indicated.
- c. Description:

- 1) Totally enclosed, externally pressurized, multi-ply, stainless steel bellows isolated from fluid flow by an internal pipe sleeve.
- 2) Carbon-steel housing.
- 3) Drain plugs and lifting lug for NPS 3 and larger.
- 4) Joint Axial Movement: 4 inches of compression and 3/4 inch of extension.

C. Alignment Guides and Anchors:

1. Alignment Guides:

- a. Source Limitations: Obtain alignment guides from single manufacturer.
- b. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding slider for bolting to pipe. Provide dielectric spacer for use with copper tubing/piping.

2. Anchor Materials:

- a. Steel Shapes and Plates: ASTM A36/A36M.
- b. Bolts and Nuts: ASME B18.10 or ASTM A183, steel hex head.
- c. Washers: ASTM F844, steel, plain, flat washers.
- d. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - 1) Stud: Threaded, zinc-coated carbon steel.
 - 2) Expansion Plug: zinc-coated carbon steel.
 - 3) Washer and Nut: zinc-coated carbon steel.
- e. Chemical Fasteners: Insert-type stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - 1) Bonding Material: ASTM C881/C881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
 - 2) Stud: ASTM A307, zinc-coated carbon steel with continuous thread on stud unless otherwise indicated.
 - 3) Washer and Nut: zinc-coated carbon steel.

2.3 SLEEVES AND SLEEVE SEALS

A. Sleeves without Waterstop:

1. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron, with plain ends.
2. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, hot-dip galvanized, with plain ends.
3. Steel Sheet Sleeves: ASTM A653/A653M, 24 gauge minimum thickness; hot-dip galvanized, round tube closed with welded longitudinal joint.

B. Sleeves with Waterstop:

1. Description: Manufactured PVC/HDPE, steel, stainless steel or galvanized-steel, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall.

C. Sleeve-Seal Systems:

1. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - a. Hydrostatic Seal: 20 psig minimum.
 - b. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - c. Pressure Plates: Carbon steel, Composite plastic, Stainless steel or Stainless steel, Type 316.
 - d. Connecting Bolts and Nuts: Carbon steel, with zinc coating, ASTM B633 Stainless steel or Stainless steel, Type 316 of length required to secure pressure plates to sealing elements.

D. Grout:

1. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.
2. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
3. Design Mix: 5000 psi, 28-day compressive strength.
4. Packaging: Premixed and factory packaged.

E. Silicone Sealants:

1. Silicone Sealant, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant.
 - a. Standard: ASTM C920, Type S, Grade NS, Class 25, Use NT.
2. Silicone Sealant, S, P, T, NT: Single-component, 25, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant.
 - a. Standard: ASTM C920, Type S, Grade P, Class 25, Uses T and NT.

2.4 ESCUTCHEONS

A. Escutcheon Types:

1. One-Piece, Steel Type: With polished, chrome-plated finish and setscrew fastener.
2. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped steel or brass with polished, chrome-plated finish and spring-clip fasteners.
3. One-Piece, Stamped-Steel Type: With polished, chrome-plated finish and spring-clip fasteners.
4. Split-Plate, Stamped-Steel Type: With polished, chrome-plated finish; concealed or exposed-rivet hinge; and spring-clip fasteners.

B. Floor Plates:

1. Split Floor Plates: Cast brass with concealed hinge.

2.5 METERS AND GAUGES FOR PLUMBING PIPING

A. Thermometers, Liquid in Glass, Lead Free - Metal Case, Industrial Style:

1. Source Limitations: Provide liquid-in-glass, lead-free, metal-case, industrial-style thermometers from single manufacturer.
2. Standard: ASME B40.200.
3. Case: Cast aluminum; 7-inch nominal size unless otherwise indicated.
4. Case Form: Adjustable angle unless otherwise indicated.
5. Tube: Glass with magnifying lens and blue or red organic liquid, mercury free.
6. Tube Background: Nonreflective aluminum with permanent scale markings graduated in deg F and deg C.
7. Window: Glass, Safety glass or acrylic plastic.
8. Stem: Aluminum and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
9. Connector: 1-1/4 inches, with ASME B1.1 or ASME B1.20.1 screw threads to fit thermowell.
10. Accuracy: Plus or minus 1 percent of span or one scale division, to a maximum of 1.5 percent of span.

B. Thermometers, Light Activated, Lead Free - Direct Mounted:

1. <Double click here to find, evaluate, and insert list of manufacturers and products.>
2. Source Limitations: Provide light-activated, lead-free, direct-mounted thermometers from single manufacturer.
3. Case: [Plastic] [Metal] <Insert material>; [7-inch] [9-inch] nominal size unless otherwise indicated.
4. Scale Divisions: [Deg F] [Deg F and deg C].
5. Case Form: [Adjustable angle] <Insert form>.
6. Connector: [1-1/4 inches] <Insert dimension>, with ASME B1.1 or ASME B1.20.1 screw threads to fit thermowell.
7. Stem: [Aluminum] <Insert material> and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
8. Display: Digital.
9. Accuracy: Plus or minus 1 deg F.

C. Thermowells, Lead Free:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: Lead-free copper.
4. Material for Use with Steel Piping: Type 304 stainless steel or Type 316 stainless steel.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, or as required to match threaded opening in pipe.
7. Internal Threads: Size and thread type as required to match thermometer mounting threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length to extend to center of pipe.
10. Lagging Extension: Include on thermowells for insulated piping and tubing. Extension is to be of sufficient length to extend beyond finished insulation surface.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.
12. Heat-Transfer Medium: Mixture of graphite and glycerin.

D. Pressure Gauges, Dial Type, Lead Free - Direct Mounted, Metal Case:

1. Source Limitations: Provide dial-type, lead-free, direct-mounted, metal-case pressure gauges from single manufacturer.
2. Standard: ASME B40.100.
3. Case: Liquid-filled type(s); cast aluminum or drawn steel; 4-1/2-inch nominal diameter.
4. Pressure-Element Assembly: Lead-free Bourdon tube.
5. Dial: Nonreflective aluminum with permanent scale markings graduated in psi and kPa.
6. Pointer: Dark-colored metal.
7. Window: Glass, Safety glass or plastic.
8. Ring: Metal.
9. Accuracy: Grade A, plus or minus 1 percent of middle half of span.

E. Gauge Attachments, Lead Free:

1. Snubbers: ASME B40.100, lead-free brass; with NPS 1/4, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.
2. Valves: Lead-free brass ball, with NPS 1/4, ASME B1.20.1 pipe threads.

PART 3 - EXECUTION

3.1 INSTALLATION OF EXPANSION JOINTS, GENERAL

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.

3.2 INSTALLATION OF ALIGNMENT GUIDES AND ANCHORS

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install one guide on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe, and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
1. Anchor Attachment to Steel Pipe: Attach by welding. Comply with ASME B31.9.
 2. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-58, Type 24; U bolts bolted to anchor.
- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
1. Anchor Attachment to Steel Structural Members: Attach by welding.
 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
 3. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

3.3 INSTALLATION OF PIPE LOOP AND SWING CONNECTIONS

- A. Install pipe loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Connect risers and branch connections to mains with at least five pipe fittings, including tee in main.
- C. Connect risers and branch connections to terminal units with at least four pipe fittings, including tee in riser.
- D. Connect mains and branch connections to terminal units with at least four pipe fittings, including tee in main.

3.4 INSTALLATION OF SLEEVES - GENERAL

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 2. Using grout or silicone sealant, seal the space outside of sleeves in floors/slabs/walls without sleeve-seal system. Select to maintain fire resistance of floor/slab/wall.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants that joint sealant manufacturer's literature indicates is appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF SLEEVES WITH WATERSTOP

- A. Install sleeve with waterstop as new walls and slabs are constructed.

- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange centered across width of concrete slab or wall.
- C. Secure nailing flanges to wooden concrete forms.
- D. Using grout or silicone sealant, seal space around outside of sleeves. Select to maintain fire resistance of floor/slab/wall.

3.6 INSTALLATION OF SLEEVE-SEAL SYSTEMS

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building, and passing through exterior walls.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.7 INSTALLATION OF ESCUTCHEONS

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.

3.8 INSTALLATION OF GAUGES

- A. Install thermometer with thermowell at each required thermometer location.
- B. Install thermowells in vertical position in piping tees.
- C. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- D. Install thermowells with extension on insulated piping.
- E. Fill thermowells with heat-transfer medium.
- F. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- G. Install direct-mounted pressure gauges in piping tees with pressure gauge located on pipe at most readable position.
- H. Install remote-mounted pressure gauges on panel
- I. Install valve and snubber in piping for each pressure gauge for fluids.
- J. Install thermometers in the following locations:
 - 1. Inlet and outlet of each water heater.
 - 2. Outlet side of hot-water-balancing valve.

3. Each main hot-water-recirculating line return pipe.

K. Install pressure gauges in the following locations:

1. Building water service entrance into building.
2. Inlet and outlet of each pressure-reducing valve.
3. Suction and discharge of each domestic water pump.

3.9 CONNECTIONS

- A. Install gauges adjacent to machines and equipment to allow space for service and maintenance of meters, gauges, machines, and equipment.

3.10 ADJUSTING

- A. After installation, calibrate meters according to manufacturer's written instructions.
- B. Adjust faces of meters and gauges to proper angle for best visibility.

3.11 FIELD QUALITY CONTROL

A. Sleeves and Sleeve Seals:

1. Perform the following tests and inspections:
 - a. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
 - b. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
2. Prepare test and inspection reports.

B. Escutcheons:

1. Using new materials, replace broken and damaged escutcheons and floor plates.

3.12 SLEEVES APPLICATION

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above and below Grade:
 - a. Sleeves with waterstops.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
2. Concrete Slabs-on-Grade:
 - a. Sleeves with waterstops.

- 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
3. Concrete Slabs above Grade:
 - a. Sleeves with waterstops or stack-sleeve fittings.
4. Interior Wall and Partitions:
 - a. Sleeves without waterstops.

3.13 ESCUTCHEONS APPLICATION

- A. Escutcheons for New Piping and Relocated Existing Piping:
 1. Piping with Fitting or Sleeve Protruding from Wall: One piece, deep pattern.
 2. Chrome-Plated Piping: One piece, steel with polished, chrome-plated finish.
 3. Insulated Piping:
 - a. One piece, steel with polished, chrome-plated finish.
 - b. One piece, stamped steel or split plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 4. Bare Piping at Wall and Floor Penetrations in Finished Spaces:
 - a. One piece, steel with polished, chrome-plated finish.
 5. Bare Piping at Ceiling Penetrations in Finished Spaces:
 - a. One piece, stamped steel or split plate, stamped steel with concealed hinge with polished, chrome-plated finish.
- B. Install floor plates for piping penetrations of equipment-room floors.
- C. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 1. New Piping: One piece, floor plate.

3.14 THERMOMETER, LEAD FREE, SCALE-RANGE APPLICATION

- A. Scale Range for Domestic Cold-Water Piping:
 1. 0 to 150 deg F and minus 20 to plus 70 deg C.
- B. Scale Range for Domestic Hot-Water Piping:
 1. 0 to 250 deg F.

3.15 PRESSURE-GAUGE SCALE-RANGE APPLICATION

A. Scale Range for Water Service Piping:

1. 0 to 100 psi.

B. Scale Range for Domestic Water Piping:

1. 0 to 100 psi.

END OF SECTION

SECTION 220516 - B - EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metal-bellows packless expansion joints.
 - 2. Pipe loops and swing connections.
 - 3. Alignment guides and anchors.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Delegated-Design Submittal: For each anchor and alignment guide indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and swing connections.
 - 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
 - 3. Alignment Guide Details: Detail field assembly and attachment to building structure.
 - 4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.

1.3 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Product certificates.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 - 2. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 PACKLESS EXPANSION JOINTS

A. Metal-Bellows Packless Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Badger Industries, Inc.
 - b. Expansion Joint Systems, Inc.
 - c. Flex Pression Ltd.
 - d. Flex-Hose Co., Inc.
 - e. Flex-Weld, Inc.
 - f. Mason Industries, Inc.
 - g. Metraflex Company (The).
2. Standards: ASTM F 1120 and EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."
3. Type: Circular, corrugated bellows with external tie rods.
4. Minimum Pressure Rating: 150 psig unless otherwise indicated.
5. Configuration: Single joint class(es) unless otherwise indicated.
6. Expansion Joints for Copper Tubing: Single-ply phosphor-bronze bellows, copper pipe ends, and brass shrouds.
 - a. End Connections for Copper Tubing NPS 2 and Smaller: Solder joint.
 - b. End Connections for Copper Tubing NPS 2-1/2 to NPS 4: Solder joint.
 - c. End Connections for Copper Tubing NPS 5 and Larger: Flanged.

2.2 ALIGNMENT GUIDES AND ANCHORS

A. Alignment Guides:

1. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding spider for bolting to pipe.

B. Anchor Materials:

1. Steel Shapes and Plates: ASTM A 36/A 36M.
2. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel hex head.
3. Washers: ASTM F 844, steel, plain, flat washers.
4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Stud: Threaded, zinc-coated carbon steel.
 - b. Expansion Plug: Zinc-coated steel.
 - c. Washer and Nut: Zinc-coated steel.
5. Chemical Fasteners: Insert-type-stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.

- a. Bonding Material: ASTM C 881/C 881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
- b. Stud: ASTM A 307, zinc-coated carbon steel with continuous thread on stud unless otherwise indicated.
- c. Washer and Nut: Zinc-coated steel.

PART 3 - EXECUTION

3.1 EXPANSION-JOINT INSTALLATION

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.
- B. Install metal-bellows expansion joints according to EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."

3.2 PIPE LOOP AND SWING CONNECTION INSTALLATION

- A. Install pipe loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Connect risers and branch connections to mains with at least five pipe fittings including tee in main.
- C. Connect risers and branch connections to terminal units with at least four pipe fittings including tee in riser.
- D. Connect mains and branch connections to terminal units with at least four pipe fittings including tee in main.

3.3 ALIGNMENT-GUIDE AND ANCHOR INSTALLATION

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install two guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 1. Anchor Attachment to Black-Steel Pipe: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 2. Anchor Attachment to Galvanized-Steel Pipe: Attach with pipe hangers. Use MSS SP-69, Type 42, riser clamp welded to anchor.
 3. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24, U-bolts bolted to anchor.

- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
 - 1. Anchor Attachment to Steel Structural Members: Attach by welding.
 - 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.

- G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

END OF SECTION

SECTION 220517 - B - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Sleeves.
 2. Sleeve-seal systems.
 3. Grout.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Advance Products & Systems, Inc.
 2. CALPICO, Inc.
 3. Metraflex Company (The).
 4. Pipeline Seal and Insulator, Inc.
 5. Proco Products, Inc.
- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.

1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
2. Pressure Plates: Stainless steel.
3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves.
 - 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping [NPS 6] and Larger: Galvanized-steel-pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 Insert pipe size and Larger: Galvanized-steel-pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 4. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves.
 - 5. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.

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- b. Piping NPS 6 and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION

SECTION 220518 - B - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated and rough-brass finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

2.2 FLOOR PLATES

- A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type.

- d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
- e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
- f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
- g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type.
- h. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with rough-brass finish.
- i. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type.
- j. Bare Piping in Equipment Rooms: One-piece, cast-brass type with rough-brass finish.
- k. Bare Piping in Equipment Rooms: One-piece, stamped-steel type.

C. Install floor plates for piping penetrations of equipment-room floors.

D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

- 1. New Piping: One-piece, floor-plate type.

3.2 FIELD QUALITY CONTROL

A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION

SECTION 220519 - B - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Bimetallic-actuated thermometers.
 - 2. Liquid-in-glass thermometers.
 - 3. Thermowells.
 - 4. Dial-type pressure gages.
 - 5. Gage attachments.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.3 INFORMATIONAL SUBMITTALS

- A. Product certificates.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 BIMETALLIC-ACTUATED THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ashcroft Inc.
 - 2. Miljoco Corporation.
 - 3. Trerice, H. O. Co.
 - 4. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 - 5. Weiss Instruments, Inc.
- B. Standard: ASME B40.200.
- C. Case: Liquid-filled and sealed type(s); stainless steel with 5-inch nominal diameter.
- D. Dial: Nonreflective aluminum with permanently etched scale markings and scales in deg F and deg C.
- E. Connector Type(s): Union joint, adjustable angle and rigid, bottom, with unified-inch screw threads.
- F. Connector Size: 1/2 inch, with ASME B1.1 screw threads.

- G. Stem: 0.25 or 0.375 inch in diameter; stainless steel.
- H. Window: Plain glass.
- I. Ring: Stainless steel.
- J. Element: Bimetal coil.
- K. Pointer: Dark-colored metal.
- L. Accuracy: Plus or minus 1.5 percent of scale range.

2.2 LIQUID-IN-GLASS THERMOMETERS

A. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Flo Fab Inc.
 - b. Miljoco Corporation.
 - c. Trerice, H. O. Co.
 - d. Weiss Instruments, Inc.
 - e. Winters Instruments - U.S.
2. Standard: ASME B40.200.
3. Case: Cast aluminum; 7-inch nominal size unless otherwise indicated.
4. Case Form: Adjustable angle unless otherwise indicated.
5. Tube: Glass with magnifying lens and blue or red organic liquid.
6. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
7. Window: Glass.
8. Stem: Aluminum and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
9. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
10. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.3 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CUNI.
4. Material for Use with Steel Piping: CRES.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.

9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.4 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Terice, H. O. Co.
 - b. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 - c. Weiss Instruments, Inc.
 - d. WIKA Instrument Corporation - USA.
2. Standard: ASME B40.100.
3. Case: Liquid-filled Sealed type(s); cast aluminum or drawn steel; 6-inch nominal diameter.
4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
5. Pressure Connection: Brass, with NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
6. Movement: Mechanical, with link to pressure element and connection to pointer.
7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
8. Pointer: Dark-colored metal.
9. Window: Glass.
10. Ring: Stainless steel.
11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

B. Remote-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Terice, H. O. Co.
 - b. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 - c. Weiss Instruments, Inc.
 - d. WIKA Instrument Corporation - USA.
2. Standard: ASME B40.100.
3. Case: Liquid-filled Sealed type; cast aluminum or drawn steel; 6-inch nominal diameter with back flange and holes for panel mounting.
4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
5. Pressure Connection: Brass, with NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
6. Movement: Mechanical, with link to pressure element and connection to pointer.
7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
8. Pointer: Dark-colored metal.
9. Window: Glass.
10. Ring: Stainless steel.

11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.5 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass or stainless-steel needle, with NPS 1/2, ASME B1.20.1 pipe threads.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending to center of pipe and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- F. Install valve and snubber in piping for each pressure gage for fluids.
- G. Install thermometers in the following locations:
 1. Inlet and outlet of each water heater.
 2. Inlets and outlets of each domestic water heat exchanger.
 3. Inlet and outlet of each domestic hot-water storage tank.
 4. Inlet and outlet of each remote domestic water chiller.
- H. Install pressure gages in the following locations:
 1. Building water service entrance into building.
 2. Inlet and outlet of each pressure-reducing valve.
 3. Suction and discharge of each domestic water pump.
- I. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.
- J. Adjust faces of meters and gages to proper angle for best visibility.

3.2 THERMOMETER SCHEDULE

- A. Thermometers at inlet and outlet of each domestic water heater shall be one of the following:
 1. Liquid-filled, bimetallic-actuated type.
 2. Industrial-style, liquid-in-glass type.

- B. Thermometer stems shall be of length to match thermowell insertion length.

3.3 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Cold-Water Piping: 0 to 100 deg F.
- B. Scale Range for Domestic Hot-Water Piping: 0 to 250 deg F.
- C. Scale Range for Domestic Cooled-Water Piping: 0 to 100 deg F.

3.4 PRESSURE-GAGE SCHEDULE

- A. Pressure gages at discharge of each water service into building shall be one of the following:
 - 1. Liquid-filled, direct-mounted, metal case.
- B. Pressure gages at suction and discharge of each domestic water pump shall be one of the following:
 - 1. Liquid-filled, direct-mounted, metal case.

3.5 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Water Service Piping: 0 to 200 psi and 0 to 1400 kPa.
- B. Scale Range for Domestic Water Piping: 0 to 200 psi and 0 to 1400 kPa.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Brass ball valves.
 2. Bronze ball valves.
 3. CPVC ball valves.
 4. PVC ball valves.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Standards:
1. Domestic water valves intended to convey or dispense water for human consumption must comply with the SDWA, requirements of authorities having jurisdiction, and NSF 61 and NSF 372, or must be certified to be in compliance with NSF 61 and NSF 372 (by an ANSI-accredited third-party certification body) that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
- B. ASME Compliance:
1. ASME B1.20.1 for threads for threaded end valves.
 2. ASME B16.1 for flanges on iron valves.
 3. ASME B16.5 for flanges on steel valves.
 4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 5. ASME B16.18 for cast copper solder-joint connections.
 6. ASME B16.22 for wrought copper and copper alloy solder-joint connections.
 7. ASME B16.34 for flanged and threaded end connections
 8. ASME B31.9 for building services piping valves.
- C. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- E. Valve Sizes: Same as upstream piping unless otherwise indicated.
- F. Valve Actuator Type:

1. Gear Actuator: For quarter-turn valves NPS 4 and larger.
2. Hand Lever: For quarter-turn valves smaller than NPS 4.

G. Valves in Insulated Piping:

1. Provide 2-inch extended neck stems.
2. Extended operating handles with nonthermal-conductive covering material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
3. Memory stops that are fully adjustable after insulation is applied.

2.2 BRASS BALL VALVES

A. Brass Ball Valves, Two Piece with Full Port and Brass Trim, Threaded or Soldered Ends:

1. Standard: MSS SP-110; MSS SP-145.
2. CWP Rating: 600 psig.
3. Body Design: Two piece.
4. Body Material: Forged brass.
5. Ends: Threaded or soldered.
6. Seats: PTFE.
7. Stem: Brass.
8. Ball: Chrome-plated brass.
9. Port: Full.

B. Brass Ball Valves, Two Piece with Full Port and Brass Trim, Press Ends:

1. Standard: MSS SP-110; MSS SP-145; IAPMO/ANSI Z1157.
2. CWP Rating: Minimum 200 psig.
3. Body Design: Two piece.
4. Body Material: Forged brass.
5. Ends: Press.
6. Press-End Connections Rating: Minimum 200 psig.
7. Seats: PTFE or RPTFE.
8. Stem: Brass.
9. Ball: Chrome-plated brass.
10. Port: Full.
11. O-Ring Seal: Buna-N or EPDM.

2.3 BRONZE BALL VALVES

A. Bronze Ball Valves, Two Piece with Full Port, and Bronze or Brass Trim, Threaded or Soldered Ends:

1. Standard: MSS SP-110; MSS SP-145.
2. CWP Rating: 600 psig.
3. Body Design: Two piece.
4. Body Material: Bronze.
5. Ends: Threaded or soldered.
6. Seats: PTFE.
7. Stem: Bronze or brass.
8. Ball: Chrome-plated brass.
9. Port: Full.

B. Bronze Ball Valves, Two Piece with Full Port, and Bronze or Brass Trim, Press Ends:

1. Standard: MSS SP-110; MSS SP-145; IAPMO/ANSI Z1157.
2. CWP Rating: Minimum 200 psig.
3. Body Design: Two piece.
4. Body Material: Bronze.
5. Ends: Press.
6. Press-End Connections Rating: Minimum 200 psig.
7. Seats: PTFE or RTPFE.
8. Stem: Bronze or brass.
9. Ball: Chrome-plated brass.
10. Port: Full.
11. O-Ring Seal: EPDM or Buna-N.

2.4 CPVC BALL VALVES

A. CPVC Union Ball Valves:

1. Standard: MSS SP-122.
2. Pressure Rating and Temperature: 125 psig at 73 deg F.
3. Body Material: CPVC.
4. Body Design: Union type.
5. End Connections for Valves NPS 2 and Smaller: Detachable, socket.
6. End Connections for Valves NPS 2-1/2 to NPS 4: Detachable, socket or threaded or flanged.
7. Ball: CPVC; full port.
8. Seals: PTFE or EPDM-rubber O-rings.
9. Handle: Tee shaped.

B. CPVC Non-Union Ball Valves:

1. Standard: MSS SP-122.
2. Pressure Rating and Temperature: 125 psig at 73 deg F.
3. Body Material: CPVC.
4. Body Design: Non-union type.
5. End Connections: Socket or threaded.
6. Ball: CPVC; full port.
7. Seals: PTFE or EPDM-rubber O-rings.
8. Handle: Tee shaped.

2.5 PVC BALL VALVES

A. PVC Union Ball Valves:

1. Standard: MSS SP-122.
2. Pressure Rating and Temperature: 125 psig at 73 deg F.
3. Body Material: PVC.
4. Body Design: Union type.
5. End Connections for Valves NPS 2 and Smaller: Detachable, socket or threaded.
6. End Connections for Valves NPS 2-1/2 to NPS 4: Detachable union with socket or threaded or flanged.
7. Ball: PVC; full port.
8. Seals: PTFE or EPDM-rubber O-rings.

9. Handle: Tee shaped.

B. PVC Non-Union Ball Valves:

1. Standard: MSS SP-122.
2. Pressure Rating and Temperature: 125 psig at 73 deg F.
3. Body Material: PVC.
4. Body Design: Non-union type.
5. End Connections: Socket or threaded.
6. Ball: PVC; full port.
7. Seals: PTFE or EPDM-rubber O-rings.
8. Handle: Tee shaped.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

- A. Install valves with unions or flanges at each piece of equipment arranged to allow space for service, maintenance, and equipment removal without system shutdown.
- B. Provide support to piping adjacent to valves such that no force is imposed upon valves.
- C. Locate valves for easy access.
- D. For valves in horizontal piping, install valves with stem at or above center of pipe.
- E. Install valves in position to allow full valve actuation movement.
- F. Valve Tags: Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
- G. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve manufacturer's recommended maximum.

- H. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves exhibiting leakage.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, provide the same types of valves with higher CWP ratings.
- B. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option or press-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Brass ball valves, two piece with full port, and brass or stainless steel trim. Provide with solder or press-connection-joint ends.
 - 2. Bronze ball valves, two piece with full port, and bronze or brass or stainless-steel trim. Provide with solder or press-connection-joint ends.
 - 3. Brass ball valves, three piece with full port, and brass or stainless steel trim.
 - 4. Bronze ball valves, three piece with full port, and bronze or brass or stainless steel trim.
- B. Pipe NPS 2-1/2 and Larger:
 - 1. Steel and Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
 - 2. Steel ball valves, Class 150 with full port.
 - 3. Iron ball valves, Class 150.
 - 4. Stainless steel ball valves with flanged ends.
- C. CPVC Pipe NPS 2 and Smaller: Union or Non-union ball valve.
- D. PVC Pipe NPS 2 and Smaller: Union or Non-union ball valve.

END OF SECTION

SECTION 220523.13 - B - BUTTERFLY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Iron, single-flange butterfly valves.
 2. Chainwheels.

1.2 ACTION SUBMITTALS

- B. Product Data: For each type of valve.
1. Certification that products comply with NSF 61 and NSF 372.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
1. ASME B16.1 for flanges on iron valves.
 2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 3. ASME B31.9 for building service piping valves.
- C. NSF Compliance: NSF 61 and NSF 372 for valve materials for potable-water service.
- D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- E. Valve Sizes: Same as upstream piping unless otherwise indicated.
- F. Valve Actuator Types:
1. Gear Actuator: For valves NPS 8 and larger.
 2. Handlever: For valves NPS 6 and smaller.
 3. Chainwheel: Device for attachment to gear, handlever, or stem; of size and with chain for mounting height, according to "Valve Installation" Article.
- G. Valves in Insulated Piping: With 2-inch stem extensions.

2.2 IRON, SINGLE-FLANGE BUTTERFLY VALVES

- H. Iron, Single-Flange Butterfly Valves with Aluminum-Bronze Disc:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 2. Description:
 - a. Standard: MSS SP-67, Type I.

- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Aluminum bronze.

I. Iron, Single-Flange Butterfly Valves with Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

- a. Conbraco Industries, Inc.; Apollo Valves.
- b. Crane Co.; Crane Valve Group; Stockham Valves.
- c. Hammond Valve.
- d. Milwaukee Valve Company.
- e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated ductile iron.

2.3 CHAINWHEELS

J. Manufacturers: Subject to compliance with requirements, provide products by the following:

- 1. Babbitt Steam Specialty Co.
- 2. Roto Hammer Industries.
- 3. Trumbull Industries.

K. Description: Valve actuation assembly with sprocket rim, chain guides, chain, and attachment brackets for mounting chainwheels directly to handwheels.

- 1. Sprocket Rim with Chain Guides: Ductile iron, of type and size required for valve. Include zinc or epoxy coating.
- 2. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

- B. Locate valves for easy access and provide separate support where necessary.
 - C. Install valves in horizontal piping with stem at or above center of pipe.
 - D. Install valves in position to allow full stem movement.
 - E. Install chainwheels on operators for butterfly valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
- 3.2 ADJUSTING
- F. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.
- 3.3 LOW-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 PSIG OR LESS)
- G. Iron, Single-Flange Butterfly Valves: 200 CWP, NBR seat, aluminum-bronze disc.
- 3.4 HIGH-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 TO 200 PSIG)
- H. Iron, Single-Flange Butterfly Valves: 200 CWP, NBR seat, aluminum-bronze disc.
- 3.5 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE
- I. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM seat, aluminum-bronze disc.
- 3.6 STORMWATER VALVE SCHEDULE
- A. Schedule 80 PVC, Single-Flange Butterfly Valves: 200 CWP, Polypropylene (Glass-Fiber Content 40%) seat, EPDM seal, 316 Stainless Steel Stem; PVC-U disc.

END 220523.13

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Bronze swing check valves.
 2. Iron swing check valves.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of valve.
1. Certification that products comply with NSF 61 and NSF 372.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
1. ASME B1.20.1 for threads for threaded end valves.
 2. ASME B16.1 for flanges on iron valves.
 3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 4. ASME B16.18 for solder joint.
 5. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.
- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE SWING CHECK VALVES

- A. Class 125, Bronze Swing Check Valves with Bronze Disc:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Valves.
 - c. Hammond Valve.

- d. Milwaukee Valve Company.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded or soldered. See valve schedule articles.
 - f. Disc: Bronze.
 - B. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 2. Description:
 - a. Standard: MSS SP-80, Type 4.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded or soldered. See valve schedule articles.
 - f. Disc: PTFE.
- 2.3 IRON SWING CHECK VALVES
 - A. Class 125, Iron Swing Check Valves with Metal Seats:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.

- d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged or threaded. See valve schedule articles.
 - f. Trim: Bronze.
 - g. Gasket: Asbestos free.
- B. Class 125, Iron Swing Check Valves with Nonmetallic-to-Metal Seats:
- 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Valves.
 - 2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged or threaded. See valve schedule articles.
 - f. Trim: Composition.
 - g. Seat Ring: Bronze.
 - h. Disc Holder: Bronze.
 - i. Disc: PTFE.
 - j. Gasket: Asbestos free.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install swing check valves for proper direction of flow in horizontal position with hinge pin level.

3.2 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.

- b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or spring; resilient-seat check valves.
 - c. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.
- B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- C. End Connections:
- 1. For Copper Tubing, NPS 2 and Smaller: Threaded or soldered.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged or threaded.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged or threaded.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller: Bronze swing check valves, Class 125, bronze disc with soldered or threaded end connections.
- B. Pipe NPS 2-1/2 and Larger:
 - 1. Iron swing check valves, Class 125, nonmetallic-to-metal seats with threaded or flanged end connections.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Bronze gate valves.
 2. Iron gate valves.
 3. Chainwheels.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of valve.
1. Certification that products comply with NSF 61 and NSF 372.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
1. ASME B1.20.1 for threads for threaded end valves.
 2. ASME B16.1 for flanges on iron valves.
 3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 4. ASME B16.18 for solder joint.
 5. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 and NSF 372 for valve materials for potable-water service.
- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. RS Valves in Insulated Piping: With 2-inch stem extensions.
- H. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE GATE VALVES

- A. Class 125, NRS, Bronze Gate Valves:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.

- b. Crane Co.; Crane Valve Group; Stockham Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
- a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Material: Bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded or solder joint.
 - e. Stem: Bronze.
 - f. Disc: Solid wedge; bronze.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.
- B. Class 125, RS, Bronze Gate Valves:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
- a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
- a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 200 psig.
 - c. Body Material: Bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded or solder joint.
 - e. Stem: Bronze.
 - f. Disc: Solid wedge; bronze.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.
- 2.3 IRON GATE VALVES
- A. Class 125, NRS, Iron Gate Valves:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
- a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Valves.
 - c. Hammond Valve.

- d. Milwaukee Valve Company.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: Gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Disc: Solid wedge.
 - g. Packing and Gasket: Asbestos free.
 - B. Class 125, OS&Y, Iron Gate Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: Gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Disc: Solid wedge.
 - g. Packing and Gasket: Asbestos free.
- 2.4 CHAINWHEELS
 - A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Babbitt Steam Specialty Co.
 - 2. Roto Hammer Industries.
 - 3. Trumbull Industries.
 - B. Description: Valve actuation assembly with sprocket rim, chain guides, chain, and attachment brackets for mounting chainwheels directly to hand wheels.
 - 1. Sprocket Rim with Chain Guides: Ductile iron, of type and size required for valve. Include zinc or epoxy coating.
 - 2. Chain: Hot-dip galvanized steel of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for gate valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.

3.2 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. Use gate valves for shutoff service only.
- B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller: Bronze gate valves, Class 125, RS with soldered ends.
- B. Pipe NPS 2-1/2 and Larger: Iron gate valves, Class 125, OS&Y with flanged ends.

END OF SECTION

SECTION 220529 - B - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal hanger-shield inserts.
4. Fastener systems.
5. Pipe-positioning systems.
6. Equipment supports.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 220500 "Common Work Results for Plumbing."
3. Refer to schedule on drawings for hanger spacing requirements.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.

1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

2.2 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Copper Pipe and Tube Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 THERMAL HANGER-SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100-psig or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C533, Type I calcium silicate with 100-psig, ASTM C552, Type II cellular glass with 100-psig or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
1. Indoor Applications: Zinc-coated or stainless steel.
 2. Outdoor Applications: Stainless steel.

2.6 PIPE-POSITIONING SYSTEMS

- A. Description: IAPMO PS 42 positioning system composed of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.7 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-carbon-steel shapes.

2.8 MATERIALS

- A. Aluminum: ASTM B221.
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Structural Steel: ASTM A36/A36M carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A240/A240M.
- E. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 INSTALLATION OF HANGERS AND SUPPORTS

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A36/A36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

- E. Pipe-Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating Below Ambient Air Temperature: Use thermal hanger-shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2 (DN 8 to DN 90): 12 inches long and 0.048 inch thick.
 - b. NPS 4 (DN 100): 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6 (DN 125 and DN 150): 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14 (DN 200 to DN 350): 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24 (DN 400 to DN 600): 24 inches long and 0.105 inch thick.

5. Pipes NPS 8 (DN 200) and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
6. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

3.3 INSTALLATION OF EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded, shop-painted areas on miscellaneous metal are specified in Section 099113 "Exterior Painting," Section 099123 "Interior Painting" and Section 099600 "High-Performance Coatings."
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper or stainless steel attachments for copper piping and tubing.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal hanger-shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 - 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 - 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 - 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 - 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 - 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 - 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.

17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction occurs.
 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction occurs.
 19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction occurs but vertical adjustment is unnecessary.
 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction occurs and vertical adjustment is unnecessary.
 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation, in addition to expansion and contraction, is required.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment of up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11 split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.

- b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
- 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
- 1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 - 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 - 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
 - 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 - 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 - 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 - 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 - 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- O. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- Q. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes heat tracing of plumbing piping for freeze prevention with self-regulating, parallel-resistance electric heating cables:

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Sample warranties.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace electric heating cable that fails in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SELF-REGULATING, PARALLEL-RESISTANCE HEATING CABLES

- A. Standard: IEEE 515.1.
- B. Heating Element: Pair of parallel No. 16 or No. 18 AWG, tinned, stranded copper bus wires embedded in crosslinked conductive polymer core, which varies heat output in response to temperature along its length.
- C. Electrical Insulating Jacket: Flame-retardant polyolefin.
- D. Grounding Cover: Copper braid.
- E. Cable Cover: Polyolefin outer jacket with ultraviolet inhibitor.
- F. Terminate cable with waterproof, factory-assembled, nonheating leads with connectors at one end, and seal the opposite end watertight. Cable is to be capable of crossing over itself once without overheating.
- G. Maximum Operating Temperature (Power On): 150 deg F.
- H. Maximum Exposure Temperature (Power Off): 185 deg F.

- I. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70 by a qualified testing agency and marked for intended location and application.
- J. Capacities and Characteristics:
 - 1. Maximum Heat Output: 8 W/ft.
 - 2. Piping Diameter: 6" NPS.
 - 3. Electrical Characteristics for Single-Circuit Connection:
 - a. Volts: 120 V.
 - b. Phase: Single.
 - c. Hertz: 60 Hz.

2.2 CONTROLS

- A. Pipe-Mounted Thermostats for Freeze Protection:
 - 1. Remote bulb temperature control unit with adjustable range from 30 to 50 deg F.
 - 2. Snap action; open-on-rise, single-pole switch with minimum current rating adequate for connected cable.
 - 3. Remote temperature-sensing bulb on capillary, resistance temperature device, or thermistor for directly sensing outside air or pipe-wall temperature.
 - 4. Corrosion-resistant, waterproof control enclosure.
- B. Control Panel:
 - 1. Automatic control with manual on, automatic, and standby/reset switch.
 - 2. Remote temperature sensor senses outside air temperature; programmable to energize the freeze-protection cable when temperature falls below 34 to 44 deg F.
 - 3. Corrosion-proof and waterproof enclosure suitable for outdoor mounting, for controls and temperature sensors.
 - 4. Minimum 30 A contactor to energize cable or close other contactors.
 - 5. Ground-fault protection.
 - 6. Single-point control of heat tracing for freeze protection.
 - 7. Provide communication ports with contacts, RS485, or Ethernet interface for remote monitoring and alarm by central HVAC-control system. Coordinate type of connection ports with Section 230923 "Direct Digital Control (DDC) System for HVAC."
- C. Programmable Timer for Domestic Hot-Water-Temperature Maintenance:
 - 1. Microprocessor based.
 - 2. Minimum of four separate schedules.
 - 3. Minimum 24-hour battery carryover.
 - 4. On-off-auto switch.
 - 5. 365-day calendar with 20 programmable holidays.
 - 6. Relays with contacts to indicate operational status, on or off, and for interface with central HVAC-control system.

2.3 ACCESSORIES

- A. Cable Installation Accessories: Fiberglass tape, heat-conductive putty, cable ties, silicone end seals and splice kits, and installation clips all furnished by manufacturer, or as recommended in writing by manufacturer.
- B. Warning Labels: See Section 220553 "Identification for Plumbing Piping and Equipment."
- C. Warning Tape: Continuously printed "Electrical Tracing"; vinyl, at least 3 mils thick, and with pressure-sensitive, permanent, waterproof, self-adhesive back.
 - 1. Width for Markers on Pipes with OD, Including Insulation, Less Than 6 Inches: 3/4 inch minimum.
 - 2. Width for Markers on Pipes with OD, Including Insulation, 6 Inches or Larger: 1-1/2 inches minimum.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install electric heating cable at locations indicated and in accordance with NFPA 70.
- B. Install electric heating cable across expansion, construction, and control joints in accordance with manufacturer's written instructions; use cable-protection conduit and slack cable to allow movement without damage to cable.
- C. Install electric heating cables after piping has been tested and before insulation is installed.
- D. Install electric heating cables in accordance with IEEE 515.1.
- E. Install insulation over piping with electric cables in accordance with Section 220719 "Plumbing Piping Insulation."
- F. Install warning tape on piping insulation where piping is equipped with electric heating cables.
- G. Set field-adjustable switches and circuit-breaker trip ranges.
- H. Install temperature-control units in an accessible location and in accordance with manufacturer's written instructions. Locate sensing bulbs to sense outside air temperature in a location where it will not be affected by direct sunlight or other heat sources.
- I. Install and connect outside air and pipe temperature sensors.

3.2 ELECTRICAL CONNECTIONS

- A. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Connect temperature-control unit for freeze protection to interrupt power supply to electric heating cable when outside air is above set point.
- D. Connect remote electronic temperature sensors.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Perform tests after cable installation but before application of coverings, such as insulation, wall or ceiling construction, or concrete.
 - 2. Test cables for electrical continuity and insulation integrity before energizing.
 - 3. Test cables to verify rating and power input. Energize and measure voltage and current simultaneously.
- C. Repeat tests for continuity, insulation resistance, and input power after applying thermal insulation on pipe-mounted cables.
- D. Cables will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

3.4 PROTECTION

- A. Protect installed heating cables, including nonheating leads, from damage.
- B. Remove and replace damaged heat-tracing cables.

END OF SECTION

SECTION 220553 - B - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Equipment labels.
 2. Warning signs and labels.
 3. Pipe labels.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment-Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
1. Material and Thickness: Brass, 0.032-inch minimum thickness, with predrilled or stamped holes for attachment hardware.
 2. Letter and Background Color: As indicated for specific application under Part 3.
 3. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 4. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 5. Fasteners: Stainless steel rivets or self-tapping screws.
 6. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, with predrilled holes for attachment hardware.
 2. Letter and Background Color: As indicated for specific application under Part 3.
 3. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.
 4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater

viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

6. Fasteners: Stainless steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules).

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, with predrilled holes for attachment hardware.
- B. Letter and Background Color: As indicated for specific application under Part 3.
- C. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.
- D. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- E. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- F. Fasteners: Stainless steel rivets or self-tapping screws.
- G. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- H. Arc-Flash Warning Signs: Provide arc-flash warning signs in locations and with content in accordance with requirements of OSHA and NFPA 70E, and other applicable codes and standards.
- I. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color coded, with lettering indicating service and showing flow direction in accordance with ASME A13.1.
- B. Letter and Background Color: As indicated for specific application under Part 3.
- C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- D. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- E. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings. Also include:
 1. Pipe size.
 2. Flow-Direction Arrows: Include flow-direction arrows on main distribution piping. Arrows may be either integral with label or applied separately.

3. Lettering Size: Size letters in accordance with ASME A13.1 for piping. At least 1/2 inch for viewing distances of up to 72 inches and proportionately larger lettering for greater viewing distances.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 INSTALLATION, GENERAL REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.
- D. Locate identifying devices so that they are readily visible from the point of normal approach.

3.3 INSTALLATION OF EQUIPMENT LABELS, WARNING SIGNS, AND LABELS

- A. Permanently fasten labels on each item of plumbing equipment.
- B. Sign and Label Colors.
 1. White letters on an ANSI Z535.1 safety-green background.
- C. Locate equipment labels where accessible and visible.
- D. Arc-Flash Warning Signs: Provide arc-flash warning signs on electrical disconnects and other equipment where arc-flash hazard exists, as indicated on Drawings, and in accordance with requirements of OSHA and NFPA 70E, and other applicable codes and standards.

3.4 INSTALLATION OF PIPE LABELS

- A. Piping Color Coding: Painting of piping is specified in Section 099123 "Interior Painting" and Section 099600 "High-Performance Coatings."
- B. Install pipe labels showing service and flow direction with permanent adhesive on pipes.
- C. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 1. Within 3 ft. of each valve and control device.
 2. At access doors, manholes, and similar access points that permit view of concealed piping.
 3. Within 3 ft. of equipment items and other points of origination and termination.

4. Spaced at maximum intervals of 25 ft. along each run. Reduce intervals to 10 ft. in areas of congested piping and equipment.
- D. Do not apply plastic pipe labels or plastic tapes directly to bare pipes conveying fluids at temperatures of 125 deg F or higher. Where these pipes are to remain uninsulated, use a short section of insulation or use stenciled labels.
- E. Flow-Direction Flow Arrows: Use arrows, in compliance with ASME A13.1, to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.
- F. Pipe-Label Color Schedule:
1. Domestic Cold-Water Piping: White letters on an ANSI Z535.1 safety-green background.
 2. Domestic Hot-Water Piping: White letters on an ANSI Z535.1 safety-green background.
 3. Domestic Hot-Water Return Piping: White letters on an ANSI Z535.1 safety-green background.
 4. Sanitary Waste and Storm Drainage Piping: White letters on a black background.

END OF SECTION

SECTION 220593 - B - TESTING, ADJUSTING, AND BALANCING FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. TAB of domestic water system.
 - 2. TAB of plumbing equipment:
 - a. Domestic hot-water in-line circulation pumps.
 - 3. Pipe-leakage test verification.

1.2 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- F. TDH: Total dynamic head.

1.3 INFORMATIONAL SUBMITTALS

- A. Certified TAB reports.

1.4 QUALITY ASSURANCE

- A. TAB Specialists Qualifications, Certified by AABC:
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
 - 2. TAB Technician: Employee of the TAB specialist and certified by AABC.

1.5 FIELD CONDITIONS

- A. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gauge cocks, thermometer wells, flow-control devices, and balancing valves and fittings. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine approved submittals for plumbing systems and equipment.
- D. Examine equipment performance data, including pump curves.
 - 1. Relate performance data to Project conditions and requirements, including pump system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate pump system-effect factors to reduce performance ratings of plumbing equipment when installed under conditions different from the conditions used to rate equipment performance. Compare results with the design data and installed conditions.
- E. Examine system and equipment installations, and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- F. Examine test reports specified in individual system and equipment Sections.
- G. Examine plumbing equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.
- H. Examine temporary and permanent strainers. Verify that temporary strainer screens used during system cleaning and flushing have been removed and permanent strainers are installed and clean.
- I. Examine control valves for proper installation for their intended function of isolating, throttling, diverting, or mixing fluid flows.
- J. Examine system pumps to ensure absence of entrained air in the suction piping.
- K. Examine operating safety interlocks and controls on plumbing equipment.
- L. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Perform system-readiness checks of plumbing systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:

1. Domestic Water System:
 - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed in accordance with applicable code and authority having jurisdiction.
 - b. Water heaters are installed and functioning.
 - c. Piping is complete and all points of outlet are installed.
 - d. Water treatment is complete.
 - e. Systems are flushed, filled, and air purged.
 - f. Strainers are clean.
 - g. Control valves are functioning in accordance with the sequence of operation.
 - h. Shutoff and balance valves are 100 percent open.
 - i. Hot-water circulating pumps are operational and proper rotation is verified.
 - j. Pump gauge connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
 - k. Variable-frequency controllers' startup is complete and safeties are verified.
 - l. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system in accordance with the procedures contained in AABC's "National Standards for Total System Balance" and in this Section.
- B. Cut insulation, pipes, and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.
 1. Where holes for probes are required in piping or equipment, install pressure and temperature test plugs to seal systems.
 2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish in accordance with Section 220716 "Plumbing Equipment Insulation" and Section 220719 "Plumbing Piping Insulation."
- C. Mark equipment and balancing devices, including valve position indicators and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR PLUMBING EQUIPMENT

- A. Test, adjust, and balance plumbing equipment indicated on Drawings, including, but not limited to, the following:
 1. Domestic water in-line pumps.
 2. Domestic water heaters.
 3. Sanitary sewage pumps.

3.5 PROCEDURES FOR DOMESTIC WATER SYSTEMS

- A. Prepare test reports for pumps and other equipment. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required equipment flow rates with system design flow rates.

- B. Prepare schematic diagrams of systems' Record drawings piping layouts.
- C. In addition to requirements in "Preparation" Article, prepare domestic water systems for testing and balancing as follows:
 - 1. Check expansion tank for proper setting.
 - 2. Check water heater for proper discharge temperature setting.
 - 3. Check remotest point of outlet for adequate pressure.
 - 4. Check flow-control valves for proper position.
 - 5. Locate start-stop and disconnect switches, electrical interlocks, and motor controllers.
 - 6. Verify that motor controllers are equipped with properly sized thermal protection.
 - 7. Check that air has been purged from the system.
- D. Measure and record upstream and downstream pressure of each piece of equipment.
- E. Measure and record upstream and downstream pressure of pressure-reducing valves.
- F. Check settings and operation of automatic temperature-control valves, self-contained control valves, and pressure-reducing valves. Record final settings.
- G. Check settings and operation of each safety valve. Record settings.

3.6 PROCEDURES FOR DOMESTIC HOT-WATER CIRCULATING INLINE PUMP

- A. Balance system with manual or automatic balancing valves by setting at design flow.
 - 1. Measure flow in main and branch pipes.
 - 2. Adjust main and branch balance valves for design flow.
 - 3. Re-measure each main and branch after all have been adjusted.
- B. Adjust pump to deliver total design flow.
 - 1. Measure pump TDH as follows:
 - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - c. Convert pressure to head and correct for differences in gauge heights.
 - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
 - 2. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.
 - 3. Mark final settings and verify that all memory stops have been set.
 - 4. Verify final system conditions as follows:
 - a. Re-measure and confirm that total flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, speed, and static profile.
 - c. Mark final settings.

3.7 PROCEDURES FOR WATER HEATERS

A. Electric Water Heaters:

1. Measure and record entering- and leaving-water temperatures.
2. Measure and record water flow.
3. Measure and record pressure drop.
4. Measure and Record relief valve(s) pressure setting.
5. Capacity: Calculate in Btu/h of heating output.
6. Efficiency: Calculate operating efficiency for comparison to submitted equipment.

3.8 TOLERANCES

A. Set plumbing system's flow rates within the following tolerances:

1. Domestic Water Flow Rate: Plus or minus 5 percent. If design value is less than 10 gpm, within 10 percent.

3.9 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
2. Include a list of instruments used for procedures, along with proof of calibration.
3. Certify validity and accuracy of field data.

B. Final Report Contents: In addition to certified field-report data, include the following:

1. Pump curves.
2. Manufacturers' test data.
3. Field test reports prepared by system and equipment installers.
4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB specialist.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents, including the following:

- a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
 13. Notes to explain why certain final data in the body of reports vary from indicated values.
 14. Test conditions for pump performance forms, including the following:
 - a. Variable-frequency controller settings for variable-flow hydronic systems.
 - b. Settings for pressure controller(s).
 - c. Other system operating conditions that affect performance.
- D. Electric Water Heater Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:
1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Model number and unit size.
 - d. Manufacturer's serial number.
 - e. Output capacity in Btu/h.
 - f. Number of stages.
 - g. Connected volts, phase, and hertz.
 - h. Rated amperage.

3.10 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.

END OF SECTION

SECTION 220716 - B - PLUMBING EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulating the following plumbing equipment:

1. Domestic water heat exchangers.
2. Domestic water converters.

B. Related Sections:

1. Section 220719 "Plumbing Piping Insulation."

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail attachment and covering of heat tracing inside insulation.
3. Detail removable insulation at equipment connections and access panels.
4. Detail application of field-applied jackets.
5. Detail application at linkages of control devices.
6. Detail field application for each equipment type.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- B. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- C. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- D. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Manson Insulation Inc.; AK Flex.
 - e. Owens Corning; Fiberglas Pipe and Tank Insulation.
- E. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. Armacell LLC; Tubolit.
 - b. Nomaco Insulation; IMCOLOCK, IMCOSHEET, NOMALOCK, and NOMAPLY.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, provide the following:

- a. Aeroflex USA, Inc.; Aero seal.
 - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
 - c. K-Flex USA; R-373 Contact Adhesive.
2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, provide the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, provide the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- E. PVC Jacket Adhesive: Compatible with PVC jacket.
1. Products: Subject to compliance with requirements, provide the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 2. For indoor applications, use adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.
 1. Products: Subject to compliance with requirements, provide the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
 1. Products: Subject to compliance with requirements, provide the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
 - b. Eagle Bridges - Marathon Industries; 550.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: 60 percent by volume and 66 percent by weight.
 5. Color: White.

2.5 SEALANTS

- A. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 1. Products: Subject to compliance with requirements, provide the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F.

5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. PVDC Jacket for Indoor Applications: 4-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.02 perm when tested according to ASTM E 96/E 96M and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.

- a. Products: Subject to compliance with requirements, provide the following:

- 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.

5. PVDC Jacket for Outdoor Applications: 6-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perm when tested according to ASTM E 96/E 96M and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.

- a. Products: Subject to compliance with requirements, provide the following:

- 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.

6. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.

- a. Products: Subject to compliance with requirements, provide the following:

- 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for equipment.

1. Products: Subject to compliance with requirements, provide the following:

- a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Mast-A-Fab.

- b. Vimasco Corporation; Elastafab 894.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
1. Products: Subject to compliance with requirements, provide the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: Color-code jackets based on system. Color as selected by Architect.
 4. Factory-fabricated tank heads and tank side panels.

2.9 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 2. Width: 3 inches.
 3. Thickness: 11.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide the following:
 - a. ABI, Ideal Tape Division; 491 AWF FSK.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. Compac Corporation; 110 and 111.
 2. Width: 3 inches.
 3. Thickness: 6.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.

7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

1. Products: Subject to compliance with requirements, provide the following:

- a. ABI, Ideal Tape Division; 370 White PVC tape.
- b. Compac Corporation; 130.
- c. Venture Tape; 1506 CW NS.

2. Width: 2 inches.

3. Thickness: 6 mils.

4. Adhesion: 64 ounces force/inch in width.

5. Elongation: 500 percent.

6. Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Products: Subject to compliance with requirements, provide the following:

- a. ABI, Ideal Tape Division; 488 AWF.
- b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
- c. Compac Corporation; 120.

2. Width: 2 inches.

3. Thickness: 3.7 mils.

4. Adhesion: 100 ounces force/inch in width.

5. Elongation: 5 percent.

6. Tensile Strength: 34 lbf/inch in width.

E. PVDC Tape: White vapor-retarder PVDC tape with acrylic adhesive.

1. Products: Subject to compliance with requirements, provide the following:

- a. Dow Chemical Company (The); Saran 540 Vapor Retarder Tape and Saran 560 Vapor Retarder Tape.

2. Width: 3 inches.

3. Film Thickness: 6 mils.

4. Adhesive Thickness: 1.5 mils.

5. Elongation at Break: 145 percent.

6. Tensile Strength: 55 lbf/inch in width.

2.10 SECUREMENTS

A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with closed seal.

1. Products: Subject to compliance with requirements, provide the following:

- a. ITW Insulation Systems; Gerrard Strapping and Seals.
- b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.

B. Insulation Pins and Hangers:

1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.
 - a. Products: Subject to compliance with requirements, provide the following:
 - 1) AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Stainless steel, fully annealed, 0.106-inch- diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
2. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.
 - a. Products: Subject to compliance with requirements, provide the following:
 - 1) GEMCO; Nylon Hangers.
 - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
 - b. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
 - c. Spindle: Nylon, 0.106-inch- diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
3. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.
 - a. Products: Subject to compliance with requirements, provide the following:
 - 1) AGM Industries, Inc.; Tactoo Self-Adhering Insul-Hangers.
 - 2) GEMCO; Peel & Press.
 - 3) Midwest Fasteners, Inc.; Self Stick.
 - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Stainless steel, fully annealed, 0.106-inch- diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive-backed base with a peel-off protective cover.
4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick, stainless-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.

- a. Products: Subject to compliance with requirements, provide the following:
 - 1) AGM Industries, Inc.; RC 150.
 - 2) GEMCO; R-150.
 - 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.
 - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
5. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) GEMCO.
 - 2) Midwest Fasteners, Inc.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- D. Wire: 0.062-inch soft-annealed, stainless steel.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. C & F Wire.
- 2.11 CORNER ANGLES
- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
 - B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- O. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.3 FIELD-APPLIED JACKET INSTALLATION

- A. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 - 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- C. Where PVDC jackets are indicated, install as follows:
 - 1. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. 33-1/2-inch- circumference limit allows for 2-inch- overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
 - 2. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

3.4 FINISHES

- A. Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.

- B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.6 EQUIPMENT INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.
- B. Domestic water, domestic chilled-water (potable), and domestic hot-water hydropneumatic tank insulation shall be one of the following:
 - 1. Mineral-Fiber Pipe and Tank: 1 inch thick.
 - 2. Polyolefin: 1 inch thick.

3.7 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. Equipment, Concealed:
 - 1. PVC, Color-Coded by System: 30 mils thick.
- C. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
 - 1. PVC, Color-Coded by System: 30 mils thick.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Domestic recirculating hot-water piping.
 - 4. Sanitary waste piping exposed to freezing conditions.
 - 5. Storm-water piping exposed to freezing conditions.
 - 6. Supplies and drains for handicap-accessible lavatories and sinks.

- B. Related Sections:
 - 1. Refer to Insulation schedule on drawings.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application.

1.4 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors and Outdoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come into contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable in accordance with ASTM C795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Comply with ASTM C552.
 - 1. Preformed Pipe Insulation: Type II, Class 2, with factory-applied jacket.
 - 2. Fabricated shapes in accordance with ASTM C450, ASTM C585, and ASTM C1639.
 - 3. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- G. Flexible Elastomeric: Closed-cell or expanded-rubber materials; suitable for maximum use temperature between minus 70 deg F and 220 deg F. Comply with ASTM C534/C534M, Type I for tubular materials.
- H. Glass-Fiber, Preformed Pipe: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature up to 850 deg F in accordance with ASTM C411. Comply with ASTM C547.
 - 1. Preformed Pipe Insulation: Type I, Grade A, with factory-applied ASJ-SSL.
 - 2. Fabricated shapes in accordance with ASTM C450 and ASTM C585.
 - 3. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- I. Mineral Wool, Preformed Pipe: Mandrel-wound mineral wool fibers bonded with a thermosetting resin, unfaced; suitable for maximum use temperature up to 1200 deg F in accordance with ASTM C447. Comply with ASTM C547.
 - 1. Preformed Pipe Insulation: Type II, Grade A, with factory-applied ASJ-SSL.
 - 2. Fabricated shapes in accordance with ASTM C450 and ASTM C585.
- J. Polyolefin: Polyethylene thermal plastic insulation. Comply with ASTM C534/C534M or ASTM C1427, Type I, Grade 1, for tubular materials, self-seal.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
- C. Flexible Elastomeric and Polyolefin Adhesive: Solvent-based adhesive.

1. Flame-spread index shall be 25 or less and smoke-developed index shall be 50 or less as tested in accordance with ASTM E84.
2. Wet Flash Point: Below 0 deg F.
3. Service Temperature Range: 40 to 200 deg F.

D. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

E. ASJ Adhesive and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.

F. PVC Jacket Adhesive: Compatible with PVC jacket.

2.4 MASTICS AND COATINGS

A. Materials shall be compatible with insulation materials, jackets, and substrates.

B. Vapor-Retarder Mastic, Water Based: Suitable for indoor use on below-ambient services.

1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
2. Service Temperature Range: 0 to plus 180 deg F.
3. Comply with MIL-PRF-19565C, Type II, for permeance requirements, with supplier listing on DOD QPD - Qualified Products Database.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.

1. Water-Vapor Permeance: ASTM E96/E96M, greater than 1.0 perm at manufacturer's recommended dry film thickness.
2. Service Temperature Range: 0 to plus 180 deg F.

2.5 SEALANTS

A. Materials shall be as recommended by the insulation manufacturer and shall be compatible with insulation materials, jackets, and substrates.

B. Joint Sealants:

1. Permanently flexible, elastomeric sealant.
2. Service Temperature Range: Minus 58 to plus 176 deg F.
3. Color: White or gray.

C. ASJ Flashing Sealants and PVC Jacket Flashing Sealants:

1. Fire- and water-resistant, flexible, elastomeric sealant.
2. Service Temperature Range: Minus 40 to plus 250 deg F.
3. Color: White.

2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
4. ASJ+: Aluminum foil reinforced with glass scrim bonded to a kraft paper interleaving with an outer film leaving no paper exposed; complying with ASTM C1136, Types I, II, III, IV, and VII.
5. PSK Jacket: Aluminum foil fiberglass reinforced scrim with polyethylene backing, complying with ASTM C1136, Type II.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Glass-Fiber Mesh: Approximately 2 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in. for covering pipe and pipe fittings.
- B. Woven Polyester Mesh: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for pipe.

2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
 1. Width: 3 inches.
 2. Thickness: 11.5 mils.
 3. Adhesion: 90 ounces force/inch in width.
 4. Elongation: 2 percent.
 5. Tensile Strength: 40 lbf/inch in width.
 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
 1. Width: 3 inches.
 2. Thickness: 6.5 mils.
 3. Adhesion: 90 ounces force/inch in width.
 4. Elongation: 2 percent.
 5. Tensile Strength: 40 lbf/inch in width.
 6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
 1. Width: 2 inches.
 2. Thickness: 6 mils.
 3. Adhesion: 64 ounces force/inch] <Insert value in width.
 4. Elongation: 500 percent.
 5. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Width: 2 inches.
2. Thickness: 3.7 mils.
3. Adhesion: 100 ounces force/inch in width.
4. Elongation: 5 percent.
5. Tensile Strength: 34 lbf/inch in width.

2.9 SECUREMENTS

A. Bands:

1. Stainless Steel: ASTM A240/A240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal.
2. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

C. Wire: 0.080-inch nickel-copper alloy.

2.10 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers:

1. Description: Manufactured plastic wraps for covering plumbing fixture hot and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.

- D. Install insulation with longitudinal seams at top and bottom (12 o'clock and 6 o'clock positions) of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with the contract documents.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
 - 3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
 - 6. Jacketing shall be installed in a manner to shed water and in accordance with the Midwest Insulation Contractor Association's (M.I.C.A.) National Commercial and Industrial Standards which has been endorsed by the National Insulation Association (N.I.A.)
- M. Cut insulation in a manner to avoid compressing insulation.

- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Cleanouts.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistant joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.4 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles below.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:
1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation made from same material and density as that of adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers, so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges, mechanical couplings, and unions, using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket, except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing, using PVC tape.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
1. Secure each layer of insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.

2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with jackets on above-ambient services, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as that of pipe insulation. Where voids are difficult to fill with block insulation, fill the voids with a fibrous insulation material suitable for the specific operating temperature.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered or routed sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install sections of pipe insulation and miter if required in accordance with manufacturer's written instructions.

2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated valve covers manufactured of same material as that of pipe insulation when available.
2. When prefabricated valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF GLASS-FIBER AND MINERAL WOOL INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with glass-fiber or mineral-wool blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
2. When prefabricated insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
2. When prefabricated sections are not available, install fabricated sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.

4. Install insulation to flanges as specified for flange insulation application.

3.8 INSTALLATION OF POLYOLEFIN INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive, or via self-seal mechanism to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.9 FINISHES

A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

- a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

- D. Do not field paint aluminum or stainless steel jackets.

3.10 FIELD QUALITY CONTROL

- A. Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections with the assistance of a factory-authorized service representative.
- C. Tests and Inspections: Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

3.11 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.12 PIPING INSULATION SCHEDULE

- A. Refer to schedule on drawings.

3.13 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Domestic Water Piping:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 2 inches thick.
 - b. Flexible Elastomeric: 2 inches thick.
 - c. Glass-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
 - d. Mineral Wool, Preformed Pipe Insulation, Type II: 2 inches thick.
 - e. Polyolefin: 2 inches thick.
- B. Domestic Hot and Recirculated Hot Water:
 - 1. All Pipe Sizes: Insulation shall be one of the following:

- a. Cellular Glass: 2 inches thick.
- b. Flexible Elastomeric: 2 inches thick.
- c. Glass-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
- d. Mineral Wool, Preformed Pipe Insulation, Type II: 2 inches thick.
- e. Polyolefin: 2 inches thick.

C. Sanitary Waste Piping Where Heat Tracing Is Installed:

1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 2 inches thick.
 - b. Glass-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
 - c. Mineral Wool, Preformed Pipe Insulation, Type II: 2 inches thick.

D. Storm Piping Where Heat Tracing Is Installed:

1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 2 inches thick.
 - b. Glass-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
 - c. Mineral Wool, Preformed Pipe Insulation, Type II: 2 inches thick.

E. Hot Service Drains:

1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches thick.
 - b. Glass-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - c. Mineral Wool, Preformed Pipe Insulation, Type II: 1 inch thick.

F. Hot Service Vents:

1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: [1-1/2 inches] <Insert dimension> thick.
 - b. Glass-Fiber, Preformed Pipe Insulation, Type I: [1 inch] <Insert dimension> thick.
 - c. Mineral Wool, Preformed Pipe Insulation, Type II: [1 inch] <Insert dimension> thick.

3.14 OUTDOOR, UNDERGROUND PIPING INSULATION SCHEDULE

- A. Sanitary Waste Piping, All Sizes, Where Heat Tracing Is Installed: Cellular glass, [2 inches] <Insert dimension> thick.
- B. Chilled Water, All Sizes: Cellular glass, [2 inches] <Insert dimension> thick.

3.15 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.

- C. Piping, Exposed:
 - 1. Aluminum, Smooth or Stucco Embossed: 0.020 inch thick.

3.16 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
 - 2. [PVC] [PVC, Color-Coded by System]: [20 mils] [30 mils] thick.
 - 3. Aluminum, [Smooth] [Corrugated] [Stucco Embossed]: [0.016 inch] [0.020 inch] [0.024 inch] [0.032 inch] [0.040 inch] thick.
 - 4. Painted Aluminum, [Smooth] [Corrugated] [Stucco Embossed]: [0.016 inch] [0.020 inch] [0.024 inch] [0.032 inch] thick.
 - 5. <Insert jacket type>.
- D. Piping, Exposed:
 - 1. None.
 - 2. [PVC] [PVC, Color-Coded by System]: [20 mils] [30 mils] thick.
 - 3. Aluminum, [Smooth] [Corrugated] [Stucco Embossed]: [0.016 inch] [0.020 inch] [0.024 inch] [0.032 inch] [0.040 inch] thick.
 - 4. Painted Aluminum, [Smooth] [Corrugated] [Stucco Embossed]: [0.016 inch] [0.020 inch] [0.024 inch] [0.032 inch] thick.
 - 5. <Insert jacket type>.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes water-distribution piping and related components outside the building for water service mains.
- B. Utility-furnished products include water meters that will be furnished to the site, ready for installation.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control test reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Regulatory Requirements:
 - 1. Comply with requirements of utility company supplying water. Include tapping of water mains and backflow prevention.
 - 2. Comply with standards of authorities having jurisdiction for potable-water-service piping, including materials, installation, testing, and disinfection.
 - 3. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.
- B. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- C. Comply with ASTM F 645 for selection, design, and installation of thermoplastic water piping.
- D. Comply with FMG's "Approval Guide" or UL's "Fire Protection Equipment Directory" for fire-service-main products.
- E. NFPA Compliance: Comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision for fire-service-main piping for fire suppression.
- F. NSF Compliance:
 - 1. Comply with NSF 61 for materials for water-service piping and specialties for domestic water.

1.6 PROJECT CONDITIONS

- A. Interruption of Existing Water-Distribution Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water-distribution service according to requirements indicated:
1. Notify Construction Manager no fewer than two days in advance of proposed interruption of service.
 2. Do not proceed with interruption of water-distribution service without Construction Manager's written permission.

1.7 COORDINATION

- A. Coordinate connection to water main with utility company.

PART 2 - PRODUCTS

2.1 PIPE AND FITTINGS

- A. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, annealed temper.
1. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
- B. Hard Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, drawn temper.
1. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
- C. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- D. Grooved-Joint, Ductile-Iron Pipe: AWWA C151, with cut, rounded-grooved ends.
1. Grooved-End, Ductile-Iron Pipe Appurtenances:
 - a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - b. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Anvil International, Inc.
 - 2) Victaulic Company of America.

2.2 JOINING MATERIALS

- A. Refer to Section 330500 "Common Work Results for Utilities" for commonly used joining materials.
- B. Brazing Filler Metals: AWS A5.8, BCuP Series.
- C. Bonding Adhesive for Fiberglass Piping: As recommended by fiberglass piping manufacturer.

2.3 PIPING SPECIALTIES

- A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.
- B. Tubular-Sleeve Pipe Couplings:
 - 1. Description: Metal, bolted, sleeve-type, reducing or transition coupling, with center sleeve, gaskets, end rings, and bolt fasteners and with ends of same sizes as piping to be joined.
 - a. Standard: AWWA C219.

2.4 GATE VALVES

- A. AWWA, Cast-Iron Gate Valves:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American AVK Co.; Valves & Fittings Div.
 - b. American Cast Iron Pipe Co.; American Flow Control Div.
 - c. American Cast Iron Pipe Co.; Waterous Co. Subsidiary.
 - d. Crane Co.; Crane Valve Group; Stockham Div.
 - e. McWane, Inc.; Kennedy Valve Div.
 - f. McWane, Inc.; Tyler Pipe Div.; Utilities Div.
 - g. Mueller Co.; Water Products Div.
 - h. U.S. Pipe and Foundry Company.
 - 3. Nonrising-Stem, Metal-Seated Gate Valves:
 - a. Description: Gray- or ductile-iron body and bonnet; with cast-iron or bronze double-disc gate, bronze gate rings, bronze stem, and stem nut.
 - 1) Standard: AWWA C500.
 - 2) Minimum Pressure Rating: 200 psig.
 - 3) End Connections: Mechanical joint.
 - 4) Interior Coating: Complying with AWWA C550.
 - 4. Nonrising-Stem, Resilient-Seated Gate Valves:

- a. Description: Gray- or ductile-iron body and bonnet; with bronze or gray- or ductile-iron gate, resilient seats, bronze stem, and stem nut.
 - 1) Standard: AWWA C509.
 - 2) Minimum Pressure Rating: 200 psig.
 - 3) End Connections: Mechanical joint.
 - 4) Interior Coating: Complying with AWWA C550.
 5. OS&Y, Rising-Stem, Metal-Seated Gate Valves:
 - a. Description: Cast- or ductile-iron body and bonnet, with cast-iron double disc, bronze disc and seat rings, and bronze stem.
 - 1) Standard: AWWA C500.
 - 2) Minimum Pressure Rating: 200 psig.
 - 3) End Connections: Flanged.
 6. OS&Y, Rising-Stem, Resilient-Seated Gate Valves:
 - a. Description: Cast- or ductile-iron body and bonnet, with bronze or gray- or ductile-iron gate, resilient seats, and bronze stem.
 - 1) Standard: AWWA C509.
 - 2) Minimum Pressure Rating: 200 psig.
 - 3) End Connections: Flanged.
- B. UL/FMG, Cast-Iron Gate Valves:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Cast Iron Pipe Co.; American Flow Control Div.
 - b. American Cast Iron Pipe Co.; Waterous Co. Subsidiary.
 - c. Crane Co.; Crane Valve Group; Stockham Div.
 - d. McWane, Inc.; Kennedy Valve Div.
 - e. McWane, Inc.; M & H Valve Company Div.
 - f. Mueller Co.; Water Products Div.
 - g. U.S. Pipe and Foundry Company.
 3. UL/FMG, Nonrising-Stem Gate Valves:
 - a. Description: Iron body and bonnet with flange for indicator post, bronze seating material, and inside screw.
 - 1) Standards: UL 262 and FMG approved.
 - 2) Minimum Pressure Rating: 175 psig.
 - 3) End Connections: Flanged.
 4. OS&Y, Rising-Stem Gate Valves:
 - a. Description: Iron body and bonnet and bronze seating material.

- 1) Standards: UL 262 and FMG approved.
- 2) Minimum Pressure Rating: 175 psig.
- 3) End Connections: Flanged.

C. Bronze Gate Valves:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Div.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
3. OS&Y, Rising-Stem Gate Valves:
 - a. Description: Bronze body and bonnet and bronze stem.
 - 1) Standards: UL 262 and FMG approved.
 - 2) Minimum Pressure Rating: 175 psig.
 - 3) End Connections: Threaded.
4. Nonrising-Stem Gate Valves:
 - a. Description: Class 125, Type 1, bronze with solid wedge, threaded ends, and malleable-iron handwheel.
 - 1) Standard: MSS SP-80.

2.5 BACKFLOW PREVENTERS

A. Reduced-Pressure-Principle Backflow Preventers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Fire & Waterworks; a division of Watts Regulator Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Watts Water Technologies, Inc.
 - e. Wilkins; a Zurn company.
3. Standard: AWWA C511.
4. Operation: Continuous-pressure applications.
5. Pressure Loss: 12 psig maximum, through middle 1/3 of flow range.
6. Size: 6".
7. Design Flow Rate: 500 gpm.

8. Selected Unit Flow Range Limits: 350gpm.
9. End Connections: flanged for NPS 2-1/2 and larger.
10. Configuration: Designed for horizontal, straight through flow.
11. Accessories:
 - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 and smaller; OS&Y gate type with flanged ends on inlet and outlet of NPS 2-1/2 and larger.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow preventer connection.

B. Double-Check, Backflow-Prevention Assemblies:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Fire & Waterworks; a division of Watts Regulator Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Watts Water Technologies, Inc.
 - e. Wilkins; a Zurn company.
3. Standard: AWWA C510.
4. Operation: Continuous-pressure applications, unless otherwise indicated.
5. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
6. Size: 6" NPS.
7. Design Flow Rate: 500 gpm.
8. Selected Unit Flow Range Limits: 350 gpm.
9. Pressure Loss at Design Flow Rate: 6 psig for NPS 2-1/2 and larger.
10. Body: Bronze for NPS 2-1/2 and larger.
11. End Connections: flanged for NPS 2-1/2 and larger.
12. Configuration: Designed for horizontal, straight through flow.
13. Accessories: Ball valves with threaded ends on inlet and outlet of NPS 2 and smaller; OS&Y gate valves with flanged ends on inlet and outlet of NPS 2-1/2 and larger.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Refer to Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING APPLICATIONS

- A. General: Use pipe, fittings, and joining methods for piping systems according to the following applications.
- B. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
- C. Do not use flanges or unions for underground piping.

- D. Flanges, unions, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- E. Underground water-service piping NPS 4 and NPS 6 shall be:
 - 1. Ductile-iron, mechanical-joint pipe; ductile-iron, mechanical-joint fittings; and mechanical joints.

3.3 VALVE APPLICATIONS

- A. General Application: Use mechanical-joint-end valves for NPS 3 and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FMG, nonrising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 and smaller installation.
- B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Underground Valves, NPS 3 and Larger: AWWA, cast-iron, nonrising-stem, resilient-seated gate valves with valve box.
 - 2. Underground Valves, NPS 4 and Larger, for Indicator Posts: UL/FMG, cast-iron, nonrising-stem gate valves with indicator post.
 - 3. Use the following for valves in vaults and aboveground:
 - a. Gate Valves, NPS 2 and Smaller: Bronze, nonrising stem.
 - b. Gate Valves, NPS 3 and Larger: AWWA, cast iron, OS&Y rising stem, resilient seated.

3.4 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. See Section 330500 "Common Work Results for Utilities" for piping-system common requirements.

3.5 PIPING INSTALLATION

- A. Water-Main Connection: Arrange with utility company for tap of size and in location indicated in water main.
- B. Install ductile-iron, water-service piping according to AWWA C600 and AWWA M41.
- C. Bury piping with depth of cover over top at least 30 inches, with top at least 12 inches below level of maximum frost penetration.
- D. Extend water-service piping and connect to water-supply source and building-water-piping systems at outside face of building wall in locations and pipe sizes indicated.
 - 1. Terminate water-service piping at building wall until building-water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building-water-piping systems when those systems are installed.
- E. Sleeves are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- F. Mechanical sleeve seals are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

- G. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.

3.6 JOINT CONSTRUCTION

- A. See Section 330500 "Common Work Results for Utilities" for basic piping joint construction.
- B. Make pipe joints according to the following:
 - 1. Ductile-Iron Piping, Gasketed Joints for Water-Service Piping: AWWA C600 and AWWA M41.
 - 2. Ductile-Iron Piping, Gasketed Joints for Fire-Service-Main Piping: UL 194.
 - 3. Ductile-Iron Piping, Grooved Joints: Cut-groove pipe. Assemble joints with grooved-end, ductile-iron-piping couplings, gaskets, lubricant, and bolts according to coupling manufacturer's written instructions.

3.7 ANCHORAGE INSTALLATION

- A. Anchorage, General: Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include the following:
 - 1. Concrete thrust blocks.
 - 2. Locking mechanical joints.
 - 3. Set-screw mechanical retainer glands.
 - 4. Bolted flanged joints.
 - 5. Heat-fused joints.
 - 6. Pipe clamps and tie rods.
- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:
 - 1. Gasketed-Joint, Ductile-Iron, Water-Service Piping: According to AWWA C600.
 - 2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
 - 3. Fire-Service-Main Piping: According to NFPA 24.
- C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.8 VALVE INSTALLATION

- A. AWWA Gate Valves: Comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.
- B. UL/FMG, Gate Valves: Comply with NFPA 24. Install each underground valve and valves in vaults with stem pointing up and with vertical cast-iron indicator post.
- C. MSS Valves: Install as component of connected piping system.
- D. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.

3.9 WATER METER INSTALLATION

- A. Install water meters, piping, and specialties according to utility company's written instructions.

3.10 BACKFLOW PREVENTER INSTALLATION

- A. Install backflow preventers of type, size, and capacity indicated. Include valves and test cocks. Install according to requirements of plumbing and health department and authorities having jurisdiction.
- B. Do not install backflow preventers that have relief drain in vault or in other spaces subject to flooding.
- C. Do not install bypass piping around backflow preventers.
- D. Support NPS 2-1/2 and larger backflow preventers, valves, and piping near floor and on brick or concrete piers.

3.11 CONNECTIONS

- A. See Section 330500 "Common Work Results for Utilities" for piping connections to valves and equipment.
- B. Connect water-distribution piping to site water main.

3.12 FIELD QUALITY CONTROL

- A. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Hydrostatic Tests: Test at not less than one-and-one-half times working pressure for two hours.
 - 1. Increase pressure in 50-psig increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psig. Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- C. Prepare reports of testing activities.

3.13 IDENTIFICATION

- A. Install continuous underground detectable warning tape during backfilling of trench for underground water-distribution piping. Locate below finished grade, directly over piping. Underground warning tapes are specified in Section 312000 "Earth Moving."
- B. Permanently attach equipment nameplate or marker indicating plastic water-service piping, on main electrical meter panel. See Section 330500 "Common Work Results for Utilities" for identifying devices.

3.14 CLEANING

A. Clean and disinfect water-distribution piping as follows:

1. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in NFPA 24 for flushing of piping. Flush piping system with clean, potable water until dirty water does not appear at points of outlet.
3. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
 - a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
 - b. Drain system or part of system of previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow to stand for 3 hours.
 - c. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.

B. Prepare reports of purging and disinfecting activities.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper tube and fittings - domestic water.
2. Ductile-iron pipe and fittings - domestic water.
3. CPVC piping - domestic water.
4. Piping joining materials - domestic water.
5. Transition fittings - domestic water.
6. Dielectric fittings - domestic water.

B. Related Requirements:

1. Section 331415 "Site Water Distribution Piping" for water-service piping and water meters outside the building from source to the point where water-service piping enters the building.

1.2 ACTION SUBMITTALS

A. Product data.

1.3 QUALITY ASSURANCE

- #### A. Installer Qualifications:
- Installers of pressure-sealed joints are to be certified by pressure-seal joint manufacturer as having been trained and qualified to join piping with pressure-seal pipe couplings and fittings.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- #### A. Domestic water piping, tubing, fittings, joints, and appurtenances intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act, with requirements of authorities having jurisdiction, and with NSF 61 and NSF 372, or be certified in compliance with NSF 61 and NSF 372 by an ANSI-accredited third-party certification body, in that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

2.2 PIPING MATERIALS

- #### A. Potable-water piping and components are to comply with NSF 14, NSF 61, and NSF 372. Include marking "NSF-pw" on piping.

2.3 COPPER TUBE AND FITTINGS - DOMESTIC WATER

- A. Drawn-Temper Copper Tube: ASTM B88, Type K or ASTM B88, Type L.
- B. Annealed-Temper Copper Tube: ASTM B88, Type K or ASTM B88, Type L.
- C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings. Do not use solder joints on pipe sizes greater than NPS 4.
- D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, pressure fittings. Do not use solder joints on pipe sizes greater than NPS 4.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends. Do not use solder joints on pipe sizes greater than NPS 4.
- F. Cast Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces and solder-joint or threaded ends. Do not use solder joints on pipe sizes greater than NPS 4.
- G. Wrought Copper Unions: ASME B16.22. Do not use solder joints on pipe sizes greater than NPS 4.
- H. Pressure-Seal-Joint Fittings, Copper or Bronze - Domestic Water:
 - 1. Housing: Copper.
 - 2. O-Rings and Pipe Stops: EPDM.
 - 3. Tools: Manufacturer's special tools.
 - 4. Minimum 200 psig working-pressure rating at 250 deg F.

2.4 DUCTILE-IRON PIPE AND FITTINGS - DOMESTIC WATER

- A. Mechanical-Joint, Ductile-Iron Pipe:
 - 1. AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- B. Standard-Pattern, Mechanical-Joint Fittings:
 - 1. AWWA C110/A21.10, ductile or gray iron.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- C. Compact-Pattern, Mechanical-Joint Fittings:
 - 1. AWWA C153/A21.53, ductile iron.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- D. Plain-End, Ductile-Iron Pipe: AWWA C151/A21.51.

- 2.5 GALVANIZED-STEEL PIPE AND FITTINGS - DOMESTIC WATER
- 2.6 CPVC PIPING - DOMESTIC WATER
- A. CPVC Pipe: ASTM F441/F441M, with wall thickness as indicated in "Piping Applications" Article.
1. CPVC Socket Fittings: ASTM F438 for Schedule 40.
 2. CPVC Threaded Fittings: ASTM F437, Schedule 80.
- B. CPVC Piping System: ASTM D2846/D2846M, SDR 11, pipe and socket fittings.
- C. CPVC Tubing System: ASTM D2846/D2846M, SDR 11, tube and socket fittings.
- 2.7 PIPING JOINING MATERIALS - DOMESTIC WATER
- A. Pipe-Flange Gasket Materials:
1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B32, lead-free alloys.
- D. Flux: ASTM B813, water flushable.
- E. Brazing Filler Metals: AWS A5.8M/A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.
- F. Solvent Cements for Joining CPVC Piping and Tubing: ASTM F493.
- G. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.
- 2.8 TRANSITION FITTINGS - DOMESTIC WATER
- A. General Requirements:
1. Same size as pipes to be joined.
 2. Pressure rating at least equal to pipes to be joined.
 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Sleeve-Type Transition Couplings - Domestic Water: AWWA C219.
- D. Plastic-to-Metal Transition Fittings - Domestic Water:
1. Description:
 - a. CPVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions.

- b. One end with threaded brass insert and one solvent-cement-socket end.

E. Plastic-to-Metal Transition Unions - Domestic Water:

1. Description:

- a. CPVC four-part union.
- b. Brass or stainless steel threaded end.
- c. Solvent-cement-joint plastic end.
- d. Rubber O-ring.
- e. Union nut.

2.9 DIELECTRIC FITTINGS - DOMESTIC WATER

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions - Domestic Water:

1. Standard: ASSE 1079.
2. Pressure Rating: 125 psig minimum at 180 deg F.
3. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges - Domestic Water:

1. Standard: ASSE 1079.
2. Factory-fabricated, bolted, companion-flange assembly.
3. Pressure Rating: 125 psig minimum at 180 deg F.
4. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits - Domestic Water:

1. Nonconducting materials for field assembly of companion flanges.
2. Pressure Rating: 150 psig.
3. Gasket: Phenolic, Temperature Rating: 225 deg F.
4. Bolt Sleeves: Phenolic or polyethylene.
5. Washers: Phenolic with steel backing washers.

E. Dielectric Nipples - Domestic Water:

1. Standard: IAPMO PS 66.
2. Electroplated steel nipple complying with ASTM F1545.
3. Pressure Rating and Temperature: 300 psig at 225 deg F.
4. End Connections: Male threaded or grooved.
5. Lining: Inert and noncorrosive, propylene.

3.1 PIPING APPLICATIONS

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Under-building-slab, domestic water, building-service piping, NPS 3 (DN 80) and smaller is to be the following:
 - 1. Annealed-temper copper tube, ASTM B88, Type K; wrought-copper, solder-joint fittings; and brazed or copper pressure-seal fittings; and pressure-sealed joints.
 - 2. PVC, Schedule 40; socket fittings; and solvent-cemented joints.
- E. Under-building-slab, domestic water, building-service piping, NPS 4 to NPS 8 (DN 100 to DN 200) and larger is to be the following:
 - 1. Annealed-temper copper tube, ASTM B88, Type K; wrought-copper, solder-joint fittings; and brazed joints.
 - 2. Mechanical-joint, ductile-iron pipe; standard-pattern, mechanical-joint fittings; and mechanical joints.
 - 3. Plain-end, ductile-iron pipe; grooved-joint, ductile-iron-pipe appurtenances; and grooved joints.
 - 4. PVC, Schedule 40; socket fittings; and solvent-cemented joints.
- F. Under-building-slab, domestic water piping, NPS 2 (DN 50) and smaller is to be the following:
 - 1. Drawn-temper or annealed-temper copper tube, ASTM B88, Type L; wrought-copper, solder-joint fittings; and brazed or copper pressure-seal-joint fittings; and pressure-sealed joints.
 - 2. Socket fittings; and solvent-cemented joints.
- G. Aboveground domestic water piping, NPS 2 (DN 50) and smaller is to be the following:
 - 1. Drawn-temper copper tube, ASTM B88, Type L; cast or wrought-copper, solder-joint fittings; and brazed or soldered joints.
 - 2. Drawn-temper copper tube, ASTM B88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.
 - 3. CPVC, Schedule 40; socket fittings; and solvent-cemented joints.
 - 4. CPVC Tubing System: CPVC tube; CPVC socket fittings; and solvent-cemented joints. NPS 1-1/2 and NPS 2 CPVC pipe with CPVC socket fittings may be used instead of tubing.
- H. Aboveground domestic water piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100) is to be the following:
 - 1. Drawn-temper copper tube, ASTM B88, Type L; cast- or wrought-copper, solder-joint fittings; and brazed or soldered joints.
 - 2. Drawn-temper copper tube, ASTM B88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.
 - 3. Galvanized-steel pipe and nipples; galvanized, gray-iron threaded fittings; and threaded joints.
 - 4. CPVC, Schedule 40; socket fittings; and solvent-cemented joints.

3.2 EARTHWORK

- A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.3 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab in accordance with CDA's "Copper Tube Handbook."
- C. Install ductile-iron piping under building slab with restrained joints in accordance with AWWA C600 and AWWA M41.
- D. Install underground copper tube and ductile-iron pipe in PE encasement in accordance with ASTM A674 or AWWA C105/A21.5.
- E. Install valves in accordance with the following:
 - 1. Section 220523.12 "Ball Valves for Plumbing Piping."
 - 2. Section 220523.14 "Check Valves for Plumbing Piping."
- F. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."
- G. Install domestic water piping level without pitch and plumb.
- H. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- I. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- J. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- K. Install piping to permit valve servicing.
- L. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- M. Install piping free of sags and bends.
- N. Install fittings for changes in direction and branch connections.
- O. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- P. Install pressure gauges on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gauges in Section 220500 "Common Work Results for Plumbing."

- Q. Install thermostats in hot-water circulation piping. Comply with requirements for thermostats in Section 221123.21 "Inline, Domestic Water Pumps."
- R. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Section 220500 "Common Work Results for Plumbing."
- S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220500 "Common Work Results for Plumbing."
- T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220500 "Common Work Results for Plumbing."
- U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220500 "Common Work Results for Plumbing."

3.4 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads in accordance with ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Braze Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B813, water-flushable flux to end of tube. Join copper tube and fittings in accordance with ASTM B828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools and procedure recommended by pressure-seal-fitting manufacturer. Leave insertion marks on pipe after assembly.
- G. Extruded-Tee Connections: Form tee in copper tube in accordance with ASTM F2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- H. Joint Construction for Grooved-End, Ductile-Iron Piping: Make joints in accordance with AWWA C606. Cut round-bottom grooves in ends of pipe at gasket-seat dimension required for specified (flexible or rigid) joint. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.
- I. Joint Construction for Grooved-End Steel Piping: Make joints in accordance with AWWA C606. Square cut or Roll groove ends of pipe as specified. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.
- J. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts in accordance with ASME B31.9.

- K. Joint Construction for Solvent-Cemented Plastic Piping: Clean and dry joining surfaces. Join pipe and fittings in accordance with the following:
 - 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
 - 2. CPVC Piping: Join in accordance with ASTM D2846/D2846M.
- L. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.5 INSTALLATION OF TRANSITION FITTINGS

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 1-1/2 (DN 40) and Smaller: Fitting-type coupling.
 - 2. Fittings for NPS 2 (DN 50) and Larger: Sleeve-type coupling.
- C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 (DN 50) and Smaller: Plastic-to-metal transition fittings or unions.

3.6 INSTALLATION OF DIELECTRIC FITTINGS

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric couplings or nipples.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric flange kits or nipples.

3.7 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for hangers, supports, and anchor devices in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Install hangers for copper and ductile iron tube and pipe, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Install vinyl-coated hangers for CPVC pipe, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Support horizontal piping within 12 inches of each fitting.
- E. Support vertical runs of copper and ductile iron tube and pipe to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- F. Support vertical runs of CPVC pipe to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.8 PIPING CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 - 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 - 4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.9 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."

3.10 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system in accordance with either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.11 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.12 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Piping Inspections:

- a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
- b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after installation and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph and to ensure compliance with requirements.
- c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
- d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

2. Piping Tests:

- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
- b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
- c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.

- d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vacuum breakers.
2. Backflow preventers.
3. Water pressure-reducing valves.
4. Balancing valves.
5. Self-actuating thermostatic balance valves
6. Temperature-actuated, water mixing valves.
7. Strainers for domestic water piping.
8. Hose bibbs.
9. Wall hydrants.
10. Drain valves.
11. Water-hammer arresters.
12. Trap-seal primer device.

B. Related Requirements:

1. Section 220500 "Common Work Results for Plumbing."
2. Section 331415 "Site Water Distribution Piping" for fire water-service backflow prevention devices.

1.2 ACTION SUBMITTALS

- #### A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

- #### A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- #### A. Domestic water piping specialties intended to convey or dispense water for human consumption are to comply with the SDWA, requirements of authorities having jurisdiction, and NSF 61 and NSF 372, or to be certified in compliance with NSF 61 and NSF 372 by an American National Standards Institute (ANSI)-accredited third-party certification body that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

2.2 PERFORMANCE REQUIREMENTS

- #### A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:

1. Standard: ASSE 1001.
2. Size: NPS 1/4 to NPS 3, as required to match connected piping.
3. Body: Bronze.
4. Inlet and Outlet Connections: Threaded.
5. Finish: Rough bronze or Chrome plated.

B. Hose-Connection Vacuum Breakers:

1. Standard: ASSE 1011.
2. Body: Bronze, nonremovable, with manual drain.
3. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
4. Finish: Chrome or nickel plated.

2.4 BACKFLOW PREVENTERS

A. Reduced-Pressure-Principle Backflow Preventers:

1. Standard: ASSE 1013.
2. Operation: Continuous-pressure applications.
3. Pressure Loss: 12 psig maximum, through middle third of flow range.
4. Body: Bronze or cast silicon copper alloy for NPS 2 and smaller; ductile or cast iron with interior lining that complies with AWWA C550 or that is FDA approved or stainless steel for NPS 2-1/2 and larger.
5. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
6. Configuration: Designed for horizontal, straight-through flow.
7. Accessories:
 - a. Valves NPS 2 (DN 50) and Smaller: Ball type with threaded ends on inlet and outlet.
 - b. Valves NPS 2-1/2 (DN 65) and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.
 - c. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

B. Double-Check, Backflow-Prevention Assemblies:

1. Standard: ASSE 1015.
2. Operation: Continuous-pressure applications unless otherwise indicated.
3. Pressure Loss: 5 psig maximum, through middle third of flow range.
4. Body: Bronze or cast silicon copper alloy for NPS 2 and smaller; ductile or cast iron with interior lining that complies with AWWA C550 or that is FDA approved or stainless steel for NPS 2-1/2 and larger.
5. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
6. Configuration: Designed for horizontal, straight-through or vertical flow.
7. Accessories:
 - a. Valves NPS 2 (DN 50) and Smaller: Ball type with threaded ends on inlet and outlet.
 - b. Valves NPS 2-1/2 (DN 65) and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.

2.5 WATER PRESSURE-REDUCING VALVES

A. Water Regulators:

1. Standard: ASSE 1003.
2. Pressure Rating: Initial working pressure of 150 psig.
3. Body: Bronze for NPS 2 and smaller; bronze or cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3.
4. End Connections: Threaded or solder for NPS 2 and smaller; flanged or solder for NPS 2-1/2 and NPS 3.

2.6 BALANCING VALVES

A. Memory-Stop Balancing Valves:

1. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 2 or smaller.
4. Body: Copper alloy.
5. Port: Standard or full port.
6. Ball: Chrome-plated brass or stainless steel.
7. Seats and Seals: Replaceable.
8. End Connections: Solder joint or threaded.
9. Handle: Vinyl-covered steel with memory-setting device.

B. Self-Actuating Thermostatic Balancing Valves:

1. Manufactures: Subject to compliance with requirements, available manufactures offering products that may be incorporated into the Work include, bare not limited to the following:
 - a. ThermOmegaTech
2. Standard: NSF/ANSI61; Lead Free
3. Pressure Rating: 200 psig.
4. Temperature Rating: 250 degree F.
5. Size: 1/2" – 1" NPT.
6. Body: 303 Stainless steel.
7. Valve Plug: 303 Stainless steel.
8. Spring: 302 Stainless steel.
9. Carrier: 303 Stainless steel.
10. End Connections: FNPT

2.7 TEMPERATURE-ACTUATED, WATER MIXING VALVES

- A. Refer to schedule on drawings for basis of design requirements.

2.8 STRAINERS FOR DOMESTIC WATER PIPING

- A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig minimum unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 and larger.
3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
4. Screen: Stainless steel with round perforations unless otherwise indicated.
5. Perforation Size:
 - a. Strainers NPS 2 (DN 50) and Smaller: 0.020 inch.
 - b. Strainers NPS 2-1/2 to NPS 4 (DN 65 to DN 100): 0.045 inch.
6. Drain: Pipe plug or Factory-installed, hose-end drain valve.

2.9 HOSE BIBBS

- A. Refer to plumbing fixture schedule on drawings for basis of design requirements.

2.10 WALL HYDRANTS

- A. Refer to plumbing fixture schedule on drawings for basis of design requirements.

2.11 DRAIN VALVES

- A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.12 WATER-HAMMER ARRESTERS

- A. Refer to schedule on drawings for basis of design requirements.
- B. Water hammer suppression devices shall be installed on domestic piping in locations directed by State of Illinois Plumbing Code Section 890.1210 (f).

2.13 TRAP-SEAL PRIMER DEVICE

- A. Refer to schedule on drawings for basis of design requirements.

PART 3 - EXECUTION

3.1 INSTALLATION OF PIPING SPECIALTIES

- A. Backflow Preventers: Install in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment or system.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
 - 3. Do not install bypass piping around backflow preventers.
- B. Water Regulators: Install with inlet and outlet shutoff valves. Install pressure gauges on inlet and outlet.
- C. Balancing Valves: Install in locations where they can easily be adjusted. Set at indicated design flow rates.
- D. Temperature-Actuated, Water Mixing Valves: Install with check stops or shutoff valves on inlets and with shutoff valve on outlet.
 - 1. Install cabinet-type units recessed in or surface mounted on wall as specified.
- E. Y-Pattern Strainers: For water, install on supply side of each control valve, water pressure-reducing valve, solenoid valve and pump.
- F. Water-Hammer Arresters: Install in water piping in accordance with PDI-WH 201 and State of Illinois Plumbing Code Section 890.1210 (f).
- G. Supply-Type, Trap-Seal Primer Device: Install with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.

3.2 PIPING CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.

3.3 ELECTRICAL CONNECTIONS

- A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.

3.4 CONTROL CONNECTIONS

- A. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

3.5 IDENTIFICATION

- A. Plastic Labels for Equipment: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Vacuum breakers.
 - 2. Backflow preventers.
 - 3. Water pressure-reducing valves.
 - 4. Balancing valves.
 - 5. Temperature-actuated, water mixing valves.
 - 6. Wall hydrants.
 - 7. Trap-seal primer device.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.6 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.
- C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.
- D. Adjust each reduced-pressure-principle backflow preventer and double-check, backflow-prevention assembly in accordance with manufacturer's written instructions, authorities having jurisdiction and the device's reference standard.

3.7 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative.
 - 1. Test each pressure vacuum breaker, reduced-pressure-principle backflow preventer, double-check, backflow-prevention assembly according to authorities having jurisdiction and the device's reference standard.
 - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

- C. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Horizontally mounted, in-line, close-coupled centrifugal pumps.

1.2 ACTION SUBMITTALS

A. Product Data Submittals: For each product.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: UL 778 for motor-operated water pumps.
- C. Drinking Water System Components - Health Effects and Drinking Water System Components - Lead Content Compliance: NSF 61 and NSF 372.

2.2 HORIZONTALLY MOUNTED, IN-LINE, CLOSE-COUPLED CENTRIFUGAL PUMPS

- A. Refer to Pump Schedule on drawings for Basis of Design requirements.
- B. Description: Factory-assembled and -tested, in-line, single-stage, close-coupled, overhung-impeller centrifugal pumps designed for installation with pump and motor shaft mounted horizontal.
- C. Capacities and Characteristics:
 1. Capacity: 1 gpm.
 2. Total Dynamic Head: 12 feet.
 3. Inlet and Outlet Size: $\frac{3}{4}$: NPS.
 4. Pump Control: Thermostat and Timer.
 5. Motor Horsepower: Fractional.
 6. Electrical Characteristics:
 - a. Volts: 120 V.
 - b. Phases: Single phase.
 - c. Hertz: 60 Hz.
- D. Pump Construction:

1. Casing:
 - a. Radially split bronze with flange connections for pumps with NPS 3/8" pipe connections.
 - b. Built to permit servicing of pump internals without disturbing the casing or the suction and discharge piping.
 - c. Gauge port tappings at suction and discharge nozzles.
2. Impeller: Bronze, statically and dynamically balanced, closed, and keyed to shaft.
3. Shaft and Shaft Sleeve: Steel shaft with deflector, with copper-alloy shaft sleeve. Include water slinger on shaft between motor and seal.
4. Shaft Coupling: Flexible, capable of absorbing torsional vibration and shaft misalignment.
5. Seal: Mechanical, with carbon-steel rotating ring, stainless-steel spring, ceramic seat, and rubber bellows and gasket.
6. Bearings: Permanently lubricated ball type.
7. Minimum Working Pressure: 175 psig.

2.3 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 220500 "Common Work Results for Plumbing."
 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.4 CONTROLS

- A. Thermostats: Electric; adjustable for control of hot-water circulation pump.
 1. Type: Water-immersion temperature sensor, for installation in piping.
 2. Range: 65 to 200 deg F.
 3. Operation of Pump: On or off.
 4. Transformer: Provide if required.
 5. Power Requirement: 24 V ac.
 6. Settings: Start pump at 115 deg F and stop pump at 120 deg F.
- B. Timers: Electric, for control of hot-water circulation pump.
 1. Type: Programmable, seven-day clock with manual override on-off switch.
 2. Operation of Pump: On or off.
 3. Transformer: Provide if required.
 4. Power Requirement: 120 V ac.
 5. Programmable Sequence of Operation: Up to two on-off cycles each day for seven days.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with HI 1.4.
- B. Mount pumps in orientation complying with manufacturer's written instructions.
- C. Install continuous-thread hanger rods and vibration isolation of size required to support pump weight.
 - 1. Comply with requirements for hangers and supports specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- D. Install thermostats in hot-water return piping.
- E. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment" for identification of pumps.
- F. Perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Check piping connections for tightness.
 - 3. Clean strainers on suction piping.
 - 4. Set thermostats and timers for automatic starting and stopping operation of pumps.
 - 5. Perform the following startup checks for each pump before starting:
 - a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in the correct direction.
 - 6. Prime pump by opening suction valves and closing drains and prepare pump for operation.
 - 7. Start motor.
 - 8. Open discharge valve slowly.
 - 9. Adjust temperature settings on thermostats.
 - 10. Adjust timer settings.

3.2 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to inline, domestic-water pumps, allow space for service and maintenance.
- C. Connect domestic-water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.
 - 1. Install flexible connectors adjacent to pumps in suction and discharge piping of the following pumps:
 - a. Horizontally mounted, in-line, close-coupled centrifugal pumps.
 - b. Comply with requirements for flexible connectors specified in Section 221116 "Domestic Water Piping."

- D. Install shutoff valve and strainer on suction side of each pump, and check, shutoff, and throttling valves on discharge side of each pump. Install valves same size as connected piping. Comply with requirements for strainers specified in Section 221119 "Domestic Water Piping Specialties." Comply with requirements for valves specified in the following:
 - 1. Section 220523.12 "Ball Valves for Plumbing Piping."
 - 2. Section 220523.14 "Check Valves for Plumbing Piping."
 - 3. Install pressure gauge and snubber at suction of each pump and pressure gauge and snubber at discharge of each pump. Install at integral pressure-gauge tappings where provided or install pressure-gauge connectors in suction and discharge piping around pumps. Comply with requirements for pressure gauges and snubbers specified in Section 220500 "Common Work Results for Plumbing."

3.3 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring between temperature controllers and devices.
- C. Interlock pump between water heater and hot-water storage tank with water heater burner and time-delay relay.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency:
 - 1. Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections with the assistance of a factory-authorized service representative.
- C. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Inline, domestic-water pump will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust inline, domestic-water pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature set points.
- C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Pipe and fittings.
 - 2. Nonpressure and pressure couplings.
 - 3. Expansion joints.

1.2 ACTION SUBMITTALS

- A. Product Data: For expansion joints.
- B. Shop Drawings: For manholes. Include plans, elevations, sections, details, and frames and covers.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show pipe sizes, locations, and elevations. Show other piping in same trench and clearances from sewer system piping. Indicate interface and spatial relationship between manholes, piping, and proximate structures.
- B. Product Certificates: For each type of cast-iron soil pipe and fitting, from manufacturer.
- C. Field quality-control reports.

PART 2 - PRODUCTS

2.1 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service and Extra-Heavy classes.
- B. Gaskets: ASTM C 564, rubber.
- C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.2 HUBLESS CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. CISPI-Trademark, Shielded Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. ANACO-Husky.
 - b. Fernco Inc.
 - c. Mission Rubber Company; a division of MCP Industries, Inc.
 - d. Stant; a Tompkins company.
 - e. Tyler Pipe.
2. Description: ASTM C 1277 and CISPI 310, with stainless-steel corrugated shield; stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- C. Heavy-Duty, Shielded Couplings:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ANACO-Husky.
 - b. Clamp-All Corp.
 - c. Mission Rubber Company; a division of MCP Industries, Inc.
 - d. Stant; a Tompkins company.
 - e. Tyler Pipe.
 2. Description: ASTM C 1277 and ASTM C 1540, with stainless-steel shield; stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.3 EXPANSION JOINTS

- A. Ductile-Iron, Flexible Expansion Joints:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. EBAA Iron, Inc.
 - b. Romac Industries, Inc.
 - c. Star Pipe Products.
 2. Description: Compound fitting with combination of flanged and mechanical-joint ends complying with AWWA C110 or AWWA C153. Include two gasketed ball-joint sections and one or more gasketed sleeve sections, rated for 250-psig minimum working pressure and for offset and expansion indicated.

2.4 CLEANOUTS

- A. Cast-Iron Cleanouts: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
1. Top-Loading Classification(s): Heavy Duty and Extra-Heavy Duty.
 2. Sewer Pipe Fitting and Riser to Cleanout: ASTM A 74, Service class, cast-iron soil pipe and fittings.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavating, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground sanitary sewer piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
- F. Install gravity-flow, nonpressure, drainage piping according to the following:
 - 1. Install piping pitched down in direction of flow, at minimum slope of 2 percent unless otherwise indicated.
 - 2. Install piping NPS 6 and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fitting manufacturer's proprietary restraint system, or cast-in-place-concrete supports or anchors.
 - 3. Install piping with 36-inch minimum cover.
 - 4. Install hub-and-spigot, cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook."
 - 5. Install hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook."
 - 6. Install nonreinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."
 - 7. Install reinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."
- G. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

3.3 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, nonpressure, drainage piping according to the following:

1. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
2. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
3. Join hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.
4. Join nonreinforced-concrete sewer piping according to ASTM C 14 and ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.
5. Join reinforced-concrete sewer piping according to ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.
6. Join dissimilar pipe materials with nonpressure-type, flexible or rigid couplings.

B. Pipe couplings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

1. Use nonpressure flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
 - a. Unshielded flexible couplings for pipes of same or slightly different OD.
 - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
 - c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.

3.4 MANHOLE INSTALLATION

- A. General: Install manholes complete with appurtenances and accessories indicated.
- B. Install precast concrete manhole sections with sealants according to ASTM C 891.
- C. Form continuous concrete channels and benches between inlets and outlet.
- D. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches above finished surface elsewhere unless otherwise indicated.
- E. Install manhole-cover inserts in frame and immediately below cover.

3.5 CONCRETE PLACEMENT

- A. Place cast-in-place concrete according to ACI 318.

3.6 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts, and use cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.
 1. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
 2. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
- B. Set cleanout frames and covers in earth in cast-in-place-concrete block, 18 by 18 by 12 inches deep. Set with tops 1 inch above surrounding grade.

- C. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

3.7 CONNECTIONS

- A. Connect nonpressure, gravity-flow drainage piping to building's sanitary building drains specified in Section 221316 "Sanitary Waste and Vent Piping."
- B. Make connections to existing piping and underground manholes.
 - 1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye fitting plus 6-inch overlap with not less than 6 inches of concrete with 28-day compressive strength of 3000 psi.
 - 2. Make branch connections from side into existing piping, NPS 4 to NPS 20. Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye with not less than 6 inches of concrete with 28-day compressive strength of 3000 psi.
 - 3. Make branch connections from side into existing piping, NPS 21 or larger, or to underground manholes by cutting opening into existing unit large enough to allow 3 inches of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe or manhole wall, encase entering connection in 6 inches of concrete for minimum length of 12 inches to provide additional support of collar from connection to undisturbed ground.
 - a. Use concrete that will attain a minimum 28-day compressive strength of 3000 psi unless otherwise indicated.
 - b. Use epoxy-bonding compound as interface between new and existing concrete and piping materials.
 - 4. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

3.8 IDENTIFICATION

- A. Materials and their installation are specified in Section 312000 "Earth Moving." Arrange for installation of green warning tapes directly over piping and at outside edges of underground manholes.
 - 1. Use warning tape or detectable warning tape over ferrous piping.
 - 2. Use detectable warning tape over nonferrous piping and over edges of underground manholes.

3.9 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
 - 1. Submit separate report for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.

- e. Exfiltration: Water leakage from or around piping.
 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 4. Reinspect and repeat procedure until results are satisfactory.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
1. Do not enclose, cover, or put into service before inspection and approval.
 2. Test completed piping systems according to requirements of authorities having jurisdiction.
 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
 4. Submit separate report for each test.
 5. Hydrostatic Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:
 - a. Fill sewer piping with water. Test with pressure of at least 10-foot head of water, and maintain such pressure without leakage for at least 15 minutes.
 - b. Close openings in system and fill with water.
 - c. Purge air and refill with water.
 - d. Disconnect water supply.
 - e. Test and inspect joints for leaks.
 6. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction, UNI-B-6, and the following:
 - a. Option: Test plastic gravity sewer piping according to ASTM F 1417.
 - b. Option: Test concrete gravity sewer piping according to ASTM C 924.
 7. Manholes: Perform hydraulic test according to ASTM C 969.
- C. Leaks and loss in test pressure constitute defects that must be repaired.
- D. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.
- 3.10 CLEANING
- A. Clean dirt and superfluous material from interior of piping. Flush with potable water.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Hub-and-spigot, cast-iron soil pipe and fittings.
 - 2. Hubless, cast-iron soil pipe and fittings.
 - 3. PVC pipe and fittings.
 - 4. Specialty pipe fittings.

1.2 ACTION SUBMITTALS

- A. Product data.

1.3 WARRANTY

- A. Listed manufacturers to provide labeling and warranty of their respective products.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation are capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10 ft. head of water.

2.2 PIPING MATERIALS

- A. Piping materials to bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings:
 - 1. Marked with CISPI collective trademark.
 - 2. ASTM A74, service cast iron.
- B. Gaskets: ASTM C564, rubber.

- C. Caulking Materials: ASTM B29, pure lead and oakum or hemp fiber.

2.4 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings:

1. Marked with CISPI collective trademark.
2. ASTM A888 or CISPI 301.

B. CISPI, Hubless-Piping Couplings:

1. Standards: ASTM C1277 and CISPI 310.
2. Description: Stainless steel corrugated shield with stainless steel bands and tightening devices; and ASTM C564, rubber sleeve with integral, center pipe stop.

2.5 PVC PIPE AND FITTINGS

- A. Comply with NSF 14 for plastic piping components. Include "NSF-dwv" marking for plastic drain, waste, and vent piping and "NSF-sewer" marking for plastic sewer piping.
- B. Solid-Wall PVC Pipe: ASTM D2665 drain, waste, and vent.
- C. PVC Socket Fittings: ASTM D2665, made in accordance with ASTM D3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- D. Adhesive Primer: ASTM F656.
- E. Solvent Cement: ASTM D2564.

2.6 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in ODs or of different materials. Include end connections of same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
3. Unshielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C1173.
 - b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. End Connections: Same size as and compatible with pipes to be joined.
 - d. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C564, rubber.
 - 2) For Plastic Pipes: ASTM F477, elastomeric seal or ASTM D5926 PVC.
 - 3) For Dissimilar Pipes: ASTM D5926 PVC or other material compatible with pipe materials being joined.

4. Shielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C1460.
 - b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. End Connections: Same size as and compatible with pipes to be joined.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.
 1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
 2. Use long-turn, double Y-branch, and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe.
 - a. Straight tees, elbows, and crosses may be used on vent lines.
 3. Do not change direction of flow more than 90 degrees.
 4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.

- a. Reducing size of waste piping in direction of flow is prohibited.
- K. Lay buried building waste piping beginning at low point of each system.
1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 3. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
1. Building Sanitary Waste: Two percent downward in direction of flow for piping NPS 2 and smaller; 1 percent downward in direction of flow for piping NPS 3 and larger.
 2. Horizontal Sanitary Waste Piping: One percent downward in direction of flow.
 3. Vent Piping: Down toward vertical fixture vent.
- M. Install cast-iron soil piping in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- N. Install aboveground PVC piping in accordance with ASTM D2665.
- O. Install underground PVC piping in accordance with ASTM D2321.
- P. Plumbing Specialties:
1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.
 - a. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping.
 - b. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 2. Install drains in sanitary waste gravity-flow piping.
 - a. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- Q. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- R. Install sleeves for piping penetrations of walls, ceilings, and floors.
1. Comply with requirements for sleeves specified in Section 220500 "Common Work Results for Plumbing."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs.
1. Comply with requirements for sleeve seals specified in Section 220500 "Common Work Results for Plumbing."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors.

1. Comply with requirements for escutcheons specified in Section 220500 "Common Work Results for Plumbing."

3.3 JOINT CONSTRUCTION

- A. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub-and-Spigot, Cast-Iron Soil Piping Caulked Joints: Join in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum caulked joints.
- C. Hubless, Cast-Iron Soil Piping Coupled Joints:
 1. Join hubless, cast-iron soil piping in accordance with CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- D. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings in accordance with the following:
 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
 2. PVC Piping: Join in accordance with ASTM D2855 and ASTM D2665 appendixes.
- E. Joint Restraints and Sway Bracing:
 1. Provide joint restraints and sway bracing for storm drainage piping joints to comply with the following conditions:
 - a. Provide rigid sway bracing for pipe and fittings 4 inches and larger, upstream and downstream of all changes in direction 45 degrees and greater.

3.4 INSTALLATION OF SPECIALTY PIPE FITTING

- A. Transition Couplings:
 1. Install transition couplings at joints of piping with small differences in ODs.
 2. In Waste Drainage Piping: Unshielded or Shielded, nonpressure transition couplings.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment".

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:

1. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
2. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.

D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

E. Make connections in accordance with the following unless otherwise indicated:

1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.7 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping.
- B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary waste and vent piping in accordance with procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.

- a. Close openings in piping system and fill with water to point of overflow, but not less than 10 ft. head of water.
 - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
 - c. Inspect joints for leaks.
4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.
- a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1 inch wg.
 - b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.
 - c. Air pressure must remain constant without introducing additional air throughout period of inspection.
 - d. Inspect plumbing fixture connections for gas and water leaks.
5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.9 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.
- E. Repair damage to adjacent materials caused by waste and vent piping installation.

3.10 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller are to be any of the following:
 1. Service Class cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 4. Dissimilar Pipe-Material Couplings: Unshielded or Shielded, nonpressure transition couplings.
- C. Aboveground, vent piping NPS 4 and smaller is to be any of the following:
 1. Service cast iron, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 4. Dissimilar Pipe-Material Couplings: Unshielded or Shielded, nonpressure transition couplings.

- D. Underground, soil, waste, and vent piping NPS 4 and smaller are to be any of the following:
1. Service cast-iron soil piping; gaskets; and gasketed joints.
 2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 3. Dissimilar Pipe-Material Couplings: Unshielded or Shielded, nonpressure transition couplings.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cleanouts.
2. Miscellaneous sanitary drainage piping specialties.

B. Related Requirements:

1. Section 076200 "Sheet Metal Flashing and Trim" for metal roof flashing assemblies.
2. Section 077200 "Roof Accessories" for preformed flashings.
3. Section 078413 "Penetration Firestopping" for through-penetration firestop assemblies.

1.2 ACTION SUBMITTALS

- #### A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

- #### A. Operation and Maintenance Data: For sanitary waste piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTIONS

- #### A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.
- #### B. Comply with NSF 14 for plastic sanitary waste piping specialty components.

2.2 CLEANOUTS

A. Cast-Iron Exposed Cleanouts:

1. Standard: ASME A112.36.2M.
2. Size: Same as connected drainage piping.
3. Body Material: As required to match connected piping.
4. Closure: Countersunk, brass plug.
5. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

B. Cast-Iron Exposed Floor Cleanouts:

1. Standard: ASME A112.36.2M for adjustable housing cast-iron soil pipe with cast-iron ferrule cleanout.

2. Size: Same as connected branch.
3. Body or Ferrule: Cast iron.
4. Outlet Connection: Inside calk or Spigot.
5. Closure: Brass plug with straight threads and gasket.
6. Adjustable Housing Material: Cast iron with threads, setscrews or other device.
7. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
8. Frame and Cover Shape: Round.
9. Top-Loading Classification: Heavy Duty.
10. Riser: ASTM A74, Service Class, cast-iron drainage pipe fitting and riser to cleanout.

C. Cast-Iron Wall Cleanouts:

1. Standard: ASME A112.36.2M. Include wall access.
2. Size: Same as connected drainage piping.
3. Body: Hub-and-spigot, cast-iron soil pipe T-branch or Hubless, cast-iron soil pipe test tee as required to match connected piping.
4. Closure Plug:
 - a. Brass.
 - b. Countersunk or raised head.
 - c. Drilled and threaded for cover attachment screw.
 - d. Size: Same as or not more than one size smaller than cleanout size.
5. Wall Access, Cover Plate: Round, deep, chrome-plated bronze cover plate with screw.
6. Wall Access, Frame and Cover: Round, nickel-bronze, copper-alloy, or stainless steel wall-installation frame and cover.

2.3 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Deep-Seal Traps:

1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
2. Size: Same as connected waste piping.
 - a. NPS 2: 4-inch- minimum water seal.
 - b. NPS 2-1/2 and Larger: 5-inch- minimum water seal.

B. Floor-Drain, Trap-Seal Primer Fittings:

1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
2. Size: Same as floor drain outlet with NPS 1/2 side inlet.

C. Air-Gap Fittings:

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

D. Sleeve Flashing Device:

1. Description: Manufactured, cast-iron fitting, with clamping device that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 1 inch above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.

E. Stack Flashing Fittings:

1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
2. Size: Same as connected stack vent or vent stack.

F. Vent Caps:

1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
2. Size: Same as connected stack vent or vent stack.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 2. Locate at each change in direction of piping greater than 45 degrees.
 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 4. Locate at base of each vertical soil and waste stack.
- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- E. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 2. Size: Same as floor drain inlet.
- F. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- G. Install sleeve and sleeve seals with each riser and stack passing through floors with waterproof membrane.

- H. Install vent caps on each vent pipe passing through roof.
- I. Install wood-blocking reinforcement for wall-mounting-type specialties.
- J. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 PIPING CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment, to allow service and maintenance.

3.3 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.
 - 1. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Floor drains.
 - 2. Floor sinks.

1.2 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene styrene.
- B. FRP: Fiberglass-reinforced plastic.
- C. HDPE: High-density polyethylene.
- D. PE: Polyethylene.
- E. PP: Polypropylene.
- F. PVC: Polyvinyl chloride.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 DRAIN ASSEMBLIES

- A. Sanitary drains shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary piping specialty components.

2.2 FLOOR DRAINS

- A. Cast-Iron Floor Drains:
 - 1. Refer to Plumbing Fixture Schedule on drawings for basis of design requirements.
 - 2. Standard: ASME A112.6.3.
 - 3. Pattern: Floor drain.
 - 4. Body Material: Gray iron.
 - 5. Seepage Flange: Required.
 - 6. Outlet: Bottom.
 - 7. Coating on Interior and Exposed Exterior Surfaces: Not required.

8. Sediment Bucket: Not required.
9. Top or Strainer Material: Bronze or Gray iron.
10. Top of Body and Strainer Finish: Nickel bronze.
11. Top Shape: Round or Square.

2.3 FLOOR SINKS

A. Cast-Iron Floor Sinks:

1. Refer to Plumbing Fixture Schedule on drawings for basis of design requirements.
2. Standard: ASME A112.6.7.
3. Pattern: Floor drain.
4. Body Material: Cast iron.
5. Outlet: Bottom, no-hub, connection.
6. Coating on Interior Surfaces: Acid-resistant enamel.
7. Internal Strainer: Dome.
8. Internal Strainer Material: Aluminum.
9. Top Grate Material: Cast iron, loose.
10. Top of Body and Grate Finish: Acid-resistant enamel.
11. Top Shape: Square.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.

1. Position floor drains for easy access and maintenance.
2. Set floor drains below elevation of surrounding finished floor to allow floor drainage.
3. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
4. Install floor-drain flashing collar or flange, so no leakage occurs between drain and adjoining flooring.
 - a. Maintain integrity of waterproof membranes where penetrated.
5. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.

3.2 CONNECTIONS

A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Comply with requirements in Section 221319 "Sanitary Waste Piping Specialties" for backwater valves, air admittance devices and miscellaneous sanitary drainage piping specialties.
- C. Comply with requirements in Section 221323 "Sanitary Waste Interceptors" for grease interceptors, grease-removal devices, oil interceptors, sand interceptors, and solid interceptors.
- D. Install piping adjacent to equipment to allow service and maintenance.
- E. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- F. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION

1.1 SUMMARY

- A. Section Includes:
1. Grease interceptors.
 2. Oil interceptors.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of interceptor.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 GREASE INTERCEPTORS

- A. Cast-Iron or Steel Grease Interceptors:
1. Refer to schedules on drawings for basis of design requirements.
 2. Standard: PDI G101 and ASME A112.14.3, for intercepting and retaining FOG from food-preparation wastewater.
 3. Body Material: Cast iron or steel.
 4. Interior Lining: Corrosion-resistant enamel.
 5. Exterior Coating: Corrosion-resistant enamel.

2.2 OIL INTERCEPTORS

- A. Cast-Iron or Steel Oil Interceptors: Factory fabricated; with removable sediment bucket or strainer, baffles, vents, and flow-control fitting on inlet.
1. Refer to schedules on drawings for basis of design requirements.
 2. Inlet, Outlet, Vent, and Waste-Oil-Outlet Piping Connections: Hub, hubless, or threaded unless otherwise indicated.
 3. Extension: Cast-iron or steel shroud, full size of interceptor, extending from top of interceptor to grade.
 4. Cover: Cast iron or steel, with steel reinforcement to provide ASTM C890, A-03, walkway load.
 5. Capacities and Characteristics:
 - a. Trapped Outlet Required: Integral.
 - b. Cleanout: Field installed on outlet.
 - c. Vent Pipe Size: 2 NPS.
 - d. Mounting: Below grade.
 - e. Flow-Control Fitting: Not required.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavating, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.2 INSTALLATION

- A. Set tops of grating frames and grates flush with finished surface.
- B. Set metal interceptors level and plumb.
- C. Set tops of metal interceptor covers flush with finished surface in pavements.
 - 1. Set tops 3 inches above finish surface elsewhere unless otherwise indicated.
- D. Install grease interceptors, including trapping, venting, and flow-control fitting, according to authorities having jurisdiction and with clear space for servicing.
 - 1. Above-Floor Installation: Set unit with bottom resting on floor unless otherwise indicated.
 - 2. Install cleanout immediately downstream from interceptors not having integral cleanout on outlet.

3.3 PIPING CONNECTIONS

- A. Piping installation requirements are specified in Section 221316 "Sanitary Waste and Vent Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Make piping connections between interceptors and piping systems.

3.4 IDENTIFICATION

- A. Identification materials and installation are specified in Section 312000 "Earth Moving."
 - 1. Arrange for installation of green warning tapes directly over piping and at outside edges of underground interceptors.
 - 2. Use warning tapes or detectable warning tape over ferrous piping.
 - 3. Use detectable warning tape over nonferrous piping and over edges of underground structures.
- B. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Grease interceptors.
 - 2. Oil interceptors.

3.5 PROTECTION

- A. Protect sanitary waste interceptors from damage during construction period.

- B. Repair damage to adjacent materials caused by sanitary waste interceptor installation.

END OF SECTION 221323

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Steel, nonpressure, water storage tank.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for gray-water storage tanks.
 - 2. Include rated capacities, operating characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and mounting details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
- C. Delegated-Design Submittal: For facility gray-water storage tanks.
 - 1. Include design calculations for selecting wind restraints.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer.
- B. Welding certificates.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For gray-water storage tanks to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Fabricator Qualifications: Employ a qualified structural engineer to prepare calculations, Shop Drawings, and other structural data for fabrication and erection of surface water-storage tanks.
 - 1. Engineering Responsibility: Preparation of data for surface water-storage tanks, accessories, specified appurtenances, and concrete supports and foundations, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.
- B. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
2. AWS D1.3/D1.3M, "Structural Welding Code - Sheet Steel."
3. AWS D1.4/D1.4M, "Structural Welding Code - Reinforced Steel."

- C. Pipe and Pressure-Vessel Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Tank materials shall be shipped from factory on wood pallets designed to protect materials from normal shipping damage. Tank materials shall be stored to prevent the development of white rust onto galvanized steel.

1.7 WARRANTY

- A. The manufacturer shall warrant the tank structure against defects in workmanship and materials for a period of thirty (30) years from the date of shipment of the materials from the factory. The manufacturer shall warrant the main liner against defects in workmanship and materials for a minimum of (10) ten years from the date of shipment of the materials from the factory on a pro-rata basis.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Surface water-storage tank, including structural reinforcement and foundation, shall be capable of withstanding the effects of dead and live gravity loads and winds of 110 mph.
- B. Thermal Movements: Surface water-storage tank, including structural reinforcement and foundation, shall allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects. Base engineering calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
1. Temperature Change: 180 deg F material surfaces.
- C. Comply with AWWA D100, "Welded Steel Tanks for Water Storage," and with AWWA M42, "Steel Water-Storage Tanks."

2.2 STEEL, NONPRESSURE, WATER STORAGE TANKS

- A. Manufacturers:
1. Water Storage Tanks, Inc.
 2. Rainwater Management Solutions (RMS)
 3. Approved Equal
- B. Description: Steel, vertical, corrugated steel nonpressure-rated tank with cylindrical sidewalls.
- C. General: The water storage tanks shall be standard factory engineered galvanized steel tanks with liquid tight liners. The water storage tanks shall be assembled and erected on site. The tank structure shall

consist of corrugated, galvanized steel wall sheets, roof panels, one roof panel with access hatch, standard peak cap, roof ladder angles, anchor clips and necessary hardware for tank assembly.

- D. Bolted Tank Structure: Galvanized steel tank wall and roof panels shall be pre-punched at the factory for field assembly.
- E. Preliner: An 8 oz. black geotextile preliner shall be installed inside of the tank structure. The preliner shall cover the tank floor and the walls on all surfaces at which the main liner could contact the tank structure.
- F. Flexible Membrane Liner:
1. The flexible membrane liner shall have minimum a rated thickness of 24 mil (+/- 10%) and a minimum finished coated weight of 22.0 oz/yd² (+2/-1 oz/yd²). The liner shall be a PVC coated polyester fabric liner or polypropylene coated fabric reinforced liner. If the tank is intended for potable use, then the liner shall carry the NSF-61 certification. The liner shall be fabricated with a minimum of 1.5" factory welded seams and shall have a poly rope in the top hem for reinforcement. Metal or PVC grommets shall be evenly spaced along the top hem to facilitate the CorGal® method of liner hanging.
- G. Structural Materials: Water tanks shall be manufactured from high yield strength US steel (minimum of 57 ksi (393 MPa) yield strength for wall panels) originally sourced from a US steel mill and rolled/corrugated in a US plant.

Wall sheets shall be continuous 2-2/3" depth x 1/2" pitch (67.7 MM x 12.7 MM) annularly corrugated galvanized steel, 20 gauge steel or heavier with minimum yield strengths of 57,000 psi (3990 Kg/CM²) (Tensile strength 65,000+ psi [4550 Kg/CM²+]). All zinc coating shall conform to G-115 (275 grams/square meter) specifications or higher. Bottom wall sheets have an inward return flange for additional bearing on foundation. Wall sheets shall have a coverage length of 9' 4-1/2" (2,858 M) long, except for some 6' 3" (1,905 MM) long sheets used adjacent to the access door.

Holes in vertical seams shall be punched for single row or double row connections at 1-1/3" o.c (34 MM). Use of single row or double row of bolts at vertical seam is dependent upon diameter and depth of tank.

Horizontal seams shall have a single lap connection with a maximum bolt spacing to be 9-3/8" (238 MM).

One-piece, 12 gauge (2.67 MM) or heavier galvanized steel die-formed or welded anchor clips shall be supplied for a minimum of one anchor clip per base wall panel. Anchor clips shall be bolted to the tank wall with four bolts to contact a concrete base.

Water tank roofs shall have a 10° slope, and use single-stage self-supporting roof sheets. Roofs shall be designed for a 2 psf dead load, 20 psf live load, 20 psf snow load, and a peak equipment load rating of 2000 pounds (907 Kg). The tank shall be capable of being engineered for higher load ratings should the local conditions require it.

Roof sheets shall have triangular sections of galvanized steel, with brake-formed raised ribs along each side, flat area between ribs, and a 90° formed drip edge at the eave. Roof panels shall be manufactured from G-115 galvanized steel conforming to ASTM A 446, Grade C, or greater.

Roofs of tanks 12' (3.66 M) shall have 23 panels (22 straight panels, and 1 double wide with roof hatch). Panels shall have a formed box-type rib with a rib height of 3-1/4 inch (82 MM) rise above flat area.

All roof panels shall be connected to the eave of the tank with center clips and a varying number of rib clips depending on tank diameter. Holes in the top ring wall sheets shall be factory punched for clip

installation. Press-on bulb type neoprene eave seal and silicone caulking shall be used to seal between the top wall panel and the roof panel.

Roof ladder cleats shall extend from eave to center cap. Ladder cleats shall consist of galvanized steel cold-formed angles of varying lengths bolted to top of one roof panel.

- H. Fabricate supports and attachments to tank with reinforcement strong enough to resist tank movement during seismic event when tank supports are anchored to building structure..
- I. Manhole: Watertight. Provide 31"x18" rectangular access hole for tank at lower end of one roof sheet. A 20"x40" bolted side access panel shall be located 22" above grade on a side panel.

J. Tank Penetrations

- 1. Tank penetrations through the floor of the tank or the tank wall within the water storage level shall be completed utilizing modified schedule 80 PVC flange sets. Flanges shall be bolted together with stainless steel or brass hex head cap screws with bonded sealing washers at all liquid side holes. Liquid seam sealant may be used to ensure effective sealing. It is NOT acceptable to utilize flanges which use a single set of through-bolts which essentially "sandwich" the liner and flanges faces to the steel wall. This method may cause additional leak points and may compromise the structural integrity of the tank wall.

K. Specialties and Accessories: Include tappins in tank and the following:

- 1. Vacuum relief valve.
- 2. Free air vent with insect screen.
- 3. Calming Inlet with 6" Round Connection
- 4. Overflow Siphon

L. Anchor Clips:

- 1. The anchor clips and anchor bolts shall conform to the structural design calculation package, if provided, and shall always meet site-specific requirements to properly anchor the tank in accordance with seismic, wind load, and other environmental conditions. Anchor clips shall be placed no less than every 39" around the perimeter of the tank.

Where seismic anchors are not required, the base anchor shall be a pre-formed anchor clip made of 12 GA. hot dipped galvanized steel which conforms to the tank wall corrugations. The anchor clip shall have a 1" hole in the base to accommodate the specified anchor bolt. The anchor clip shall be secured to the wall of the tank with no fewer than four 3/8" bolts.

Where seismic anchors are not required, but wind loads or other environmental conditions exceed base tolerances, then a heavy duty anchor clip shall be used. The heavy duty anchor clip shall be made from 7 GA. hot dipped galvanized steel. The anchor clip shall have a 1" hole in the base to accommodate the specified anchor bolt. The anchor clip shall be secured to the wall of the tank with no fewer than four 3/8" bolts.

M. Vertical Tank Supports: Factory-fabricated steel legs or steel skirt.

N. Exterior Coating: Galvanized.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install water storage tanks on concrete bases, level and plumb, firmly anchored. Arrange so devices needing servicing are accessible.
- B. Vertical Water Storage Tanks:
 - 1. Install on cast-in-place concrete equipment base foundation that shall extend at least 9" outside of the tank wall in all directions. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
- C. Anchor tank supports and tanks to substrate.
- D. Install the following devices on tanks:
 - 1. Vacuum relief valves.
 - 2. Tank vents on nonpressure tanks.
 - 3. Connections to accessories.
- E. After installing tanks with factory finish, inspect finishes and repair damages to finishes.
- F. Tanks shall be and assembled by personnel trained and experienced in the erection of bolted steel tanks and the installation of flexible membrane liners so as to not void any manufacturer warranties. Installation personnel entering the tank must be trained on confined space OSHA protocols.

3.2 FIELD QUALITY CONTROL

- A. A representative of the tank materials supplier shall inspect the tank structure before installation of the preliner and main liner. Tank assembly contractor shall comply with tank supplier recommendations for the proper assembly techniques.
- B. Water storage tanks will be considered defective if they do not pass test and inspections.
- C. Prepare test and inspection reports.

3.3 CLEANING AND MAINTENANCE

- A. Water tanks are classified as confined spaces and qualified personnel should be employed for any tank entry. The preferred method for cleaning the tanks is to open the bottom drain valve and drain the tank. Then open the roof side cover and use a hand-held water hose to wash down the tank walls and floor toward the tank drain. After cleaning is complete, close and secure the roof access cover and close the bottom drain valve.

END OF SECTION

SECTION 221414 - B - STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. PVC pipe and fittings.
 - 2. Specialty pipe fittings.
- B. Related Requirements:
 - 1. Section 33 42 00 "Stormwater Conveyance" for storm drainage piping outside the building.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. PVC pipe and fittings.
 - 2. Specialty pipe fittings.

1.3 WARRANTY

- A. Listed manufacturers to provide labeling and warranty of their respective products

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation are to be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Storm Drainage Piping: 10-foot head of water.

2.2 PIPING MATERIALS

- A. Piping materials to bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 PVC PIPE AND FITTINGS

- A. PVC Pipe:

1. NSF Marking: Comply with NSF 14 for plastic piping components. Include marking with "NSF-dwv" for plastic storm drain and "NSF-sewer" for plastic storm sewer piping.
 2. Solid-Wall PVC Pipe: ASTM D2665 drain, waste, and vent.
- B. PVC Socket Fittings:
1. Standard: ASTM D2665, made in accordance with ASTM D3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
 2. NSF Marking: Comply with NSF 14 for plastic piping components. Include marking with "NSF-dwv" for plastic storm drain and "NSF-sewer" for plastic storm sewer piping.
- C. Adhesive Primer: ASTM F656.
- D. Solvent Cement: ASTM D2564.

2.4 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
1. General Requirements: Fitting or device for joining piping with small differences in ODs or of different materials. Include end connections of same size as and compatible with pipes to be joined.
 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified-piping-system fitting.
 3. Unshielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C1173.
 - b. Description: Elastomeric sleeve, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C564 rubber.
 - 2) For Plastic Pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
 - 3) For Dissimilar Pipes: ASTM D5926 PVC or other material compatible with pipe materials being joined.
 4. Shielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C1460.
 - b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. End Connections: Same size as and compatible with pipes to be joined.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 31 20 00 "Earth Moving."

3.2 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
- B. Install piping as indicated unless deviations from layout are approved on coordination drawings.
- C. Install piping in concealed locations.
 - 1. Piping installed in equipment rooms, service areas, and where indicated may be exposed.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for piping using appropriate branches, bends, and long-sweep bends.
 - 1. Do not change direction of flow more than 90 degrees.
 - 2. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
 - a. Reducing size of drainage piping in direction of flow is prohibited.
- K. Lay buried building piping beginning at low point of each system.
 - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 - 3. Maintain swab in piping and pull past each joint as completed.
- L. Install piping at the following minimum slopes unless otherwise indicated.
 - 1. Building Storm Drain: 1/4 inch per foot downward in direction of flow for piping NPS 2 and smaller; 1/8 inch per foot downward in direction of flow for piping NPS 3 and larger.
- M. Install aboveground PVC piping in accordance with ASTM D2665.
- N. Install underground PVC piping in accordance with ASTM D2321.
- O. Plumbing Specialties:
 - 1. Install cleanouts in storm drainage gravity-flow piping in accessible locations.
 - a. Comply with requirements for cleanouts specified in Section 22 14 23 "Storm Drainage Piping Specialties."
 - 2. Install drains in storm drainage gravity-flow piping.
 - a. Comply with requirements for drains specified in Section 22 14 23 "Storm Drainage Piping Specialties."
- P. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

- Q. Install sleeves for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for sleeves specified in Section 22 05 00 "Common Work Results for Plumbing."
- R. Install sleeve seals for piping penetrations of concrete walls and slabs.
 - 1. Comply with requirements for sleeve seals specified in Section 22 05 00 "Common Work Results for Plumbing."
- S. Install escutcheons for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for escutcheons specified in Section 22 05 00 "Common Work Results for Plumbing."

3.3 JOINT CONSTRUCTION

- A. Plastic, Nonpressure-Piping, Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings in accordance with the following:
 - 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. PVC Piping: Join in accordance with ASTM D2855 and ASTM D2665 appendices.
- B. Joint Restraints and Sway Bracing:
 - 1. Provide joint restraints and sway bracing for storm drainage piping joints to comply with the following conditions:
 - a. Provide axial restraint for pipe and fittings 5 inches and larger, upstream and downstream of all changes in direction, branches, and changes in diameter greater than two pipe sizes.
 - b. Provide rigid sway bracing for pipe and fittings 4 inches and larger, upstream and downstream of all changes in direction 45 degrees and greater.
 - c. Provide rigid sway bracing for pipe and fittings 5 inches and larger, upstream and downstream of all changes in direction and branch openings.

3.4 INSTALLATION OF SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 - 1. Install transition couplings at joints of piping with small differences in ODs.
 - 2. In Drainage Piping: Unshielded, nonpressure transition couplings.
- B. Dielectric Fittings:
 - 1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
 - 2. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric nipples or unions.
 - 3. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric nipples.
 - 4. Dielectric Fittings for NPS 5 (DN 125) and Larger: Use dielectric flange kits.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for hangers, supports, and anchor devices specified in Section 22 05 29 "Hangers and Supports for Plumbing Piping and Equipment."

1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 2. Install stainless steel pipe hangers for horizontal piping in corrosive environments.
 3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
 4. Install stainless steel pipe support clamps for vertical piping in corrosive environments.
 5. Vertical Piping: MSS Type 8 or Type 42, clamps.
 6. Install individual, straight, horizontal piping runs:
 - a. 100 Feet (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet (30 m): MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet (30 m) if Indicated: MSS Type 49, spring cushion rolls.
 7. Multiple, Straight, Horizontal Piping Runs 100 Feet (30 m) or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 8. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Install hangers for PVC piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Support horizontal piping and tubing within 12 inches of each fitting, and coupling.
- D. Support vertical PVC piping with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect storm drainage piping to roof drains and storm drainage specialties.
 1. Install test tees (wall cleanouts) in conductors near floor, and floor cleanouts with cover flush with floor.
 2. Comply with requirements for cleanouts and drains specified in Section 22 14 23 "Storm Drainage Piping Specialties."
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

3.7 IDENTIFICATION

- A. Identify exposed storm drainage piping.
- B. Comply with requirements for identification specified in Section 22 05 53 "Identification for Plumbing Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.

1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
 - B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
 - C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
 - D. Test storm drainage piping in accordance with procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 3. Test Procedure:
 - a. Test storm drainage piping, except outside leaders, on completion of roughing-in.
 - b. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water.
 - c. From 15 minutes before inspection starts until completion of inspection, water level must not drop.
 - d. Inspect joints for leaks.
 4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 5. Prepare reports for tests and required corrective action.
- 3.9 CLEANING
- A. Clean interior of piping. Remove dirt and debris as work progresses.
- 3.10 PROTECTION
- A. Protect piping and drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
 - B. Place plugs in ends of uncompleted piping at end of day and when work stops.
 - C. Repair damage to adjacent materials caused by storm drainage piping installation.
- 3.11 PIPING SCHEDULE
- A. Aboveground storm drainage piping NPS 6 and smaller is to be one of the following:
 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 2. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

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- B. Underground storm drainage piping NPS 6 and smaller is to be one of the following:
 - 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. General-purpose roof drains.
 - 2. Miscellaneous storm drainage piping specialties.
- B. Related Requirements:
 - 1. Section 07 84 13 "Penetration Firestopping" for firestopping roof penetrations.
 - 2. Section 22 13 19 "Sanitary Waste Piping Specialties" for cleanouts.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. Miscellaneous storm drainage piping specialties.

1.3 QUALITY ASSURANCE

- A. Provide drainage piping specialties are to bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 MISCELLANEOUS STORM DRAINAGE PIPING SPECIALTIES

- A. Metal Downspout Filters:
 - 1. Leaf Eater Commercial Screened Rain Head for filter of gutter storm piping.
 - 2. Description: Downspout filter with fastening and mounting holes to cover rough opening and serve as anchor.
 - 3. Size: Same as connected storm outlet piping.
 - 4. Material: Zinalume.
 - 5. Piping Connection Type: PVC.
 - 6. Finish: Architect to select based on 20 standard COLORBOND samples.
 - 7. Opening Protection: Single 0.955mm stainless steel aperture mesh screen.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install downspout filter 2" below downspout termination. Secure to roof structure via ceiling hangers at purlins or other structural roof component and secure via stainless steel metal strap clamp.
- B. Install cleanouts in aboveground piping and building drain piping in accordance with the following instructions unless otherwise indicated:
 - 1. Use cleanouts the same size as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
 - 3. Locate cleanouts at minimum intervals of 50 ft. for piping NPS 4 and smaller and 100 ft. for larger piping.
 - 4. Locate cleanouts at base of each vertical storm piping conductor.
- C. Install test tees in vertical conductors and near grade.
- D. Install cleanouts in vertical conductors.

3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Section 22 14 14 "Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

3.3 INSTALLATION OF FLASHING

- A. Fabricate flashing from single piece of metal unless large pans, sumps, or other drainage shapes are required.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.

3.4 CLEANING

- A. Clean piping specialties during installation and remove dirt and debris as work progresses.

3.5 PROTECTION

- A. Protect piping specialties during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic and construction work.
- B. Place plugs in ends of uncompleted piping at end of each day and when work stops.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Commercial, electric, storage, domestic-water heaters.
 - 2. Domestic-water heater accessories.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.4 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of electric, domestic-water heaters that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Periods: From date of Substantial Completion.
 - a. Commercial, Electric, Storage, Domestic-Water Heaters:
 - 1) Storage Tank: Three years.
 - 2) Controls and Other Components: Three years.
 - b. Expansion Tanks: Five years.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and use.
- B. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 and NSF 372.

2.2 COMMERCIAL, ELECTRIC, DOMESTIC-WATER HEATERS

- A. Commercial, Electric, Storage, Domestic-Water Heaters:

1. Refer to schedules on drawings for basis of design requirements.
2. Standard: UL 1453.
3. Storage-Tank Construction: Non-ASME-code, steel vertical arrangement.
 - a. Tappings: Factory fabricated of materials compatible with tank and piping connections. Attach tappings to tank before testing.
 - 1) NPS 2 and Smaller: Threaded ends in accordance with ASME B1.20.1.
 - b. Pressure Rating: 150 psig.
 - c. Interior Finish: Comply with NSF 61 and NSF 372 barrier materials for potable-water tank linings, including extending lining material into tappings.
4. Factory-Installed, Storage-Tank Appurtenances:
 - a. Anode Rod: Replaceable magnesium.
 - b. Drain Valve: Corrosion-resistant metal with hose-end connection.
 - c. Insulation: Comply with ASHRAE/IES 90.1.
 - d. Jacket: Steel with enameled finish or high-impact composite material.
 - e. Heating Elements: Electric, screw-in or bolt-on immersion type arranged in multiples of three.
 - f. Temperature Control: Adjustable thermostat.
 - g. Safety Controls: High-temperature-limit and low-water cutoff devices or systems.
 - h. Relief Valves: ASME rated and stamped for combination temperature-and-pressure relief valves. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than working-pressure rating of domestic-water heater. Select one relief valve with sensing element that extends into storage tank.
5. Special Requirements: NSF 5 construction.

2.3 DOMESTIC-WATER HEATER ACCESSORIES

A. Domestic-Water Expansion Tanks:

1. Refer to schedules on drawings for basis of design requirements.
2. Description: Steel pressure-rated tank constructed with welded joints and factory-installed, butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
3. Construction:
 - a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
 - b. Interior Finish: Comply with NSF 61 and NSF 372 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
 - c. Air-Charging Valve: Factory installed.
4. Capacity and Characteristics:
 - a. Working-Pressure Rating: 150 psig.
 - b. Capacity Acceptable: 2 gal. minimum.

B. Drain Pans: Corrosion-resistant metal with raised edge. Include dimensions not less than base of domestic-water heater, and include drain outlet not less than NPS 3/4 with ASME B1.20.1 pipe threads.

- C. Piping-Type Heat Traps: Field-fabricated piping arrangement in accordance with ASHRAE/IES 90.1.
- D. Heat-Trap Fittings: ASHRAE/IES 90.1.
- E. Pressure-Reducing Valves: ASSE 1003 for water. Set at 25-psig- maximum outlet pressure unless otherwise indicated.
- F. Combination Temperature-and-Pressure Relief Valves: ASME rated and stamped. Include relieving capacity at least as great as heat input, and include pressure setting less than working-pressure rating of domestic-water heater. Select relief valves with sensing element that extends into storage tank.
- G. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4.
- H. Shock Absorbers: ASSE 1010 or PDI-WH 201, Size A water hammer arrester.
- I. Domestic-Water Heater Stands: Manufacturer's factory-fabricated steel stand for floor mounting, capable of supporting domestic-water heater and water. Include dimension that will support bottom of domestic-water heater a minimum of 18 inches above the floor.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER HEATER INSTALLATION

- A. Commercial, Electric, Domestic-Water Heater Mounting: Install commercial, electric, domestic-water heaters on concrete base. Comply with requirements for concrete bases specified in Section 033000 "Cast-in-Place Concrete."
 - 1. Exception: Omit concrete bases for commercial, electric, domestic-water heaters if installation on stand, bracket, suspended platform, or directly on floor is indicated.
 - 2. Maintain manufacturer's recommended clearances.
 - 3. Arrange units so controls and devices that require servicing are accessible.
 - 4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
 - 5. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 6. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 7. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 8. Anchor domestic-water heaters to substrate.
- B. Install electric, domestic-water heaters level and plumb, in accordance with layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
 - 1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."
- C. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend domestic-water heater relief-valve outlet,

with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.

- D. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for electric, domestic-water heaters that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 221119 "Domestic Water Piping Specialties."
- E. Install thermometers on outlet piping of electric, domestic-water heaters. Comply with requirements for thermometers specified in Section 220500 "Common Work Results for Plumbing."
- F. Install piping-type heat traps on inlet and outlet piping of electric, domestic-water heater storage tanks without integral or fitting-type heat traps.
- G. Fill electric, domestic-water heaters with water.
- H. Charge domestic-water expansion tanks with air to required system pressure.
- I. Install dielectric fittings in all locations where piping of dissimilar metals is to be joined. The wetted surface of the dielectric fitting contacted by potable water to contain less than 0.25 percent of lead by weight.
- J. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.2 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to electric, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Electric, domestic-water heaters will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain commercial, electric, domestic-water heaters. Training to be a minimum of one hour.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wall-mounted water closets.
2. Flushometer valves.
3. Toilet seats.
4. Supports.

B. Related Requirements:

1. Schedules on drawings for basis of design requirements.

1.2 ACTION SUBMITTALS

- #### A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

- #### A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Standards:

1. Comply with ASME A112.19.2/CSA B45.1 for water closets.
2. Comply with ASME A112.19.5/CSA B45.15 for flush valves and spuds for water closets and tanks.
3. Comply with ASSE 1037/ASME A112.1037/CSA B125.37 for flush valves.
4. Comply with IAMPO/ANSI Z124.5 for water-closet (toilet) seats.
5. Comply with ASME A112.6.1M for water-closet supports.
6. Comply with ICC A117.1 for ADA-compliant water closets.
7. Comply with ASTM A1045 for flexible PVC gaskets used in connection of vitreous china water closets to sanitary drainage systems.
8. Comply with ASME A112.4.3 for plastic fittings used in connection of vitreous china water closets to sanitary drainage systems.

2.2 WALL-MOUNTED WATER CLOSETS

A. Water Closets - Wall Mounted, Top Spud:

1. Refer to plumbing fixture schedule on drawings for basis of design requirements.

2. Bowl:
 - a. Material: Vitreous china.
 - b. Type: Siphon jet.
 - c. Style: Flushometer valve.
 - d. Mounting Height: Standard and ADA compliant.
 - e. Rim Contour: Elongated.
 - f. Water Consumption: 1.6 gal. per flush.
 - g. Spud Size and Location: NPS 1-1/2; top.
3. Flushometer Valve: Refer to plumbing fixture schedule on drawings for basis of design requirements.
4. Toilet Seat: Refer to plumbing fixture schedule on drawings for basis of design requirements.
5. Support: Horizontal on floor carrier.

2.3 FLUSHOMETER VALVES

A. Flushometer Valves - Diaphragm, Lever Handle:

1. Refer to plumbing fixture schedule on drawings for basis of design requirements.
2. Minimum Pressure Rating: 125 psig.
3. Features: Include integral check stop and backflow-prevention device.
4. Material: Brass body with corrosion-resistant components.
5. Style: Exposed.
6. Flushometer-Valve Finish: Chrome-plated.
7. Handle Finish: Chrome-plated.
8. Consumption: 1.6 gal. per flush.
9. Minimum Inlet: NPS 1.
10. Minimum Outlet: NPS 1-1/4.

2.4 TOILET SEATS

A. Toilet Seats:

1. Refer to plumbing fixture schedule on drawings for basis of design requirements.
2. Material: Plastic.
3. Type: Commercial (Heavy duty).
4. Shape: Elongated rim, open front.
5. Hinge: Self-sustaining, check.
6. Hinge Material: Noncorroding metal.
7. Seat Cover: Not required.
8. Color: White.
9. Surface Treatment: Antimicrobial.

2.5 SUPPORTS

A. Water-Closet Carrier:

1. Description: Waste-fitting assembly, as required to match drainage piping material and arrangement with faceplates, couplings gaskets, and feet; bolts and hardware matching fixture.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply piping and sanitary drainage and vent piping systems to verify actual locations of piping connections before water-closet installation.
- B. Examine walls and floors for suitable conditions where water closets will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

A. Water-Closet Installation:

- 1. Install level and plumb.
- 2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
- 3. Install accessible, wall-mounted water closets at mounting height in accordance with ICC A117.1.

B. Support Installation:

- 1. Use carrier supports with waste-fitting assembly and seal.
- 2. Install wall-mounted, back-outlet water-closet supports with waste-fitting assembly and waste-fitting seals; and affix to building substrate.
- 3. Measure support height installation from finished floor, not structural floor.

C. Flushometer-Valve Installation:

- 1. Install flushometer-valve, water-supply fitting on each supply to each water closet.
- 2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
- 3. Install lever-handle flushometer valves for accessible water closets with handle mounted on open side of water closet.
- 4. Install actuators in locations easily reachable for people with disabilities.

D. Install toilet seats on water closets.

E. Wall Flange and Escutcheon Installation:

- 1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
- 2. Install deep-pattern escutcheons if required to conceal protruding fittings.
- 3. Comply with escutcheon requirements specified in Section 220500 "Common Work Results for Plumbing."

F. Joint Sealing:

- 1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
- 2. Match sealant color to water-closet color.
- 3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 PIPING CONNECTIONS

- A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.

3.5 CLEANING AND PROTECTION

- A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed water closets and fittings.
- C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wall-hung urinals.
2. Urinal flushometer valves.
3. Supports.

B. Related Requirements:

1. Plumbing fixture schedule on drawings for basis of design requirements.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 WALL-HUNG URINALS

A. Urinals - Wall Hung, Back Outlet, Siphon Jet:

1. Refer to plumbing fixture schedule for basis of design requirements.
2. Fixture:
 - a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5/CSA B45.15.
 - b. Material: Vitreous china.
 - c. Type: Siphon jet.
 - d. Strainer or Trapway: Manufacturer's standard strainer with integral trap.
 - e. Water Consumption: 0.125 gpf.
 - f. Spud Size and Location: NPS 3/4; top.
 - g. Outlet Size and Location: NPS 2; back.
 - h. Color: White.
3. Flushometer Valve: Refer to plumbing fixture schedule for basis of design requirements.
4. Waste Fitting:
 - a. Standard: ASME A112.18.2/CSA B125.2 for coupling.
 - b. Size: NPS 2.

5. Support: Type I urinal carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture. Include rectangular, steel uprights.
6. Urinal Mounting Height: Refer to architectural drawings for mounting height elevations.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Urinal Installation:

1. Install urinals level and plumb according to rough-in drawings.
2. Install wall-hung, back-outlet urinals onto waste fitting seals and attached to supports.
3. Install accessible, wall-mounted urinals at mounting height for the handicapped/elderly, according to ICC A117.1.

B. Support Installation:

1. Install supports, affixed to building substrate, for wall-hung urinals.
2. Use off-floor carriers with waste fitting and seal for back-outlet urinals.
3. Use chair-type carrier supports with rectangular steel uprights for accessible urinals.

C. Flushometer-Valve Installation:

1. Install flushometer-valve water-supply fitting on each supply to each urinal.
2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
3. Install lever-handle flushometer valves for accessible urinals with handle mounted on open side of compartment.
4. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

D. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 220500 "Common Work Results for Plumbing."

E. Joint Sealing:

1. Seal joints between urinals and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to urinal color.
3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.2 PIPING CONNECTIONS

- A. Connect urinals with water supplies and soil, waste, and vent piping. Use size fittings required to match urinals.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to urinals, allow space for service and maintenance.

3.3 ADJUSTING

- A. Operate and adjust urinals and controls. Replace damaged and malfunctioning urinals, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.
- C. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

3.4 CLEANING AND PROTECTION

- A. Clean urinals and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed urinals and fittings.
- C. Do not allow use of urinals for temporary facilities unless approved in writing by Owner.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vitreous-china, wall-mounted lavatories.
2. Automatically operated lavatory faucets.
3. Supply fittings.
4. Waste fittings.
5. Lavatory supports.

B. Related Requirements:

1. Plumbing fixture schedule on drawings for basis of design requirements.

1.2 ACTION SUBMITTALS

- #### A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

- #### A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 VITREOUS-CHINA, WALL-MOUNTED LAVATORIES

A. Lavatory - Rectangular, Vitreous China, Wall Mounted, with Back:

1. Refer to plumbing fixture schedule on drawings for basis of design requirements.
2. Fixture:
 - a. Standard: ASME A112.19.2/CSA B45.1.
 - b. Type: For wall hanging.
 - c. Nominal Size: Rectangular, 20 by 18 inches.
 - d. Faucet-Hole Punching: Three holes, 2-inch centers.
 - e. Faucet-Hole Location: Top.
 - f. Color: White.
 - g. Mounting Material: Chair carrier.
3. Faucet: Refer to plumbing fixture schedule on drawings for basis of design requirements.
4. Support: Type II, concealed-arm lavatory carrier. Include rectangular, steel uprights.
5. Lavatory Mounting Height: Standard and Handicapped/elderly in accordance with ICC A117.1.

2.2 AUTOMATICALLY OPERATED LAVATORY FAUCETS

- A. Lavatory faucets intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), with requirements of the Authority Having Jurisdiction (AHJ), and with NSF 61/NSF 372, or be certified in compliance with NSF 61/NSF 372 by an American National Standards Institute (ANSI) accredited third-party certification body, that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
- B. Lavatory Faucets - Automatic Type: Hardwired Electronic Sensor Operated, Nonmixing:
 - 1. Refer to plumbing fixture schedule on drawings for basis of design requirements.
 - 2. Standards: ASME A112.18.1/CSA B125.1 and UL 1951.
 - 3. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 4. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and fixture receptor.
 - 5. Body Type: Single hole with deck plate.
 - 6. Body Material: Commercial, solid-brass, or die-cast housing with brazed copper and brass waterway.
 - 7. Finish: Polished chrome plate.
 - 8. Maximum Flow Rate: 0.5 gpm.
 - 9. Mounting Type: Deck, concealed.
 - 10. Spout: Rigid type.
 - 11. Drain: Not part of faucet.

2.3 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF 61 and NSF 372 for supply-fitting materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.
- C. Supply Piping: Chrome-plated-brass pipe or chrome-plated copper tube or braided stainless steel matching water-supply piping size. Include chrome-plated-brass or stainless steel wall flange.
- D. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.
- E. Operation: Loose key.
- F. Risers:
 - 1. ASME A112.18.6/CSA B125.6, braided- or corrugated-stainless steel, flexible hose riser.

2.4 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/4 offset and straight tailpiece.
- C. Trap:

1. Size: NPS 1-1/2 by NPS 1-1/4.
2. Material:
 - a. Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch- thick brass tube to wall; and chrome-plated, brass or steel wall flange.

2.5 LAVATORY SUPPORTS

- A. Lavatory Carrier:
 1. Standard: ASME A112.6.1M.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install lavatories level and plumb in accordance with roughing-in drawings.
- B. Install supports, affixed to building substrate, for wall-mounted lavatories.
- C. Install accessible wall-mounted lavatories at handicapped/elderly mounting height for people with disabilities or the elderly, in accordance with ICC A117.1.
- D. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220500 "Common Work Results for Plumbing."
- E. Seal joints between lavatories, counters, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."
- F. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.2 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.3 ELECTRICAL CONNECTIONS

- A. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

- C. Install electrical devices furnished by manufacturer, but not factory mounted in accordance with NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate to be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.4 ADJUSTING

- A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.
- B. Install new batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

- A. After completing installation of lavatories, inspect and repair damaged finishes.
- B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed lavatories and fittings.
- D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Service sinks.
 - 2. Supply fittings.
 - 3. Waste fittings.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted lavatories.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance data.

PART 2 - PRODUCTS

2.1 SERVICE SINKS

- A. Service Sinks / Mop Basin; MB-1:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Mustee Mfg.
 - b. Fiat
 - 2. Fixture:
 - a. Standard: ASME A112.19.1/CSA B45.2.
 - b. Type: Floor mounted Service sink.
 - c. Nominal Size: 24" by 24" by 10" deep.
 - d. Color: White.
 - e. Mounting: NPS 3 P-trap standard with grid strainer inlet, cleanout, and floor flange.
 - f. Bumper Guards – 63.403
 - g. Hose and Hose holder - 65.700
 - h. Mop Hanger - 65.600
 - i. Wall guards - 67.2424
 - 3. Faucet: 63.600A
 - 4. Support: ASME A112.6.1M, Type II, sink carrier.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.
- B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install sinks level and plumb according to roughing-in drawings.
- B. Set floor-mounted sinks in leveling bed of cement grout.
- C. Install water-supply piping with stop on each supply to each sink faucet.
 - 1. Exception: Use ball or gate valves if supply stops are not specified with sink. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping" and Section 220523.15 "Gate Valves for Plumbing Piping."
 - 2. Install stops in locations where they can be easily reached for operation.
- D. Seal joints between sinks / floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 CONNECTIONS

- A. Connect sinks with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Operate and adjust sinks and controls. Replace damaged and malfunctioning sinks, fittings, and controls.
- B. Adjust water pressure at faucets to produce proper flow.

3.5 CLEANING AND PROTECTION

- A. After completing installation of sinks, inspect and repair damaged finishes.

- B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Drinking fountains.
 - 2. Supports.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of drinking fountain and bottle filling station.

1.3 CLOSEOUT SUBMITTALS

- A. Maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Standards:
 - 1. Drinking fountains and bottle filling stations intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), requirements of the Authority Having Jurisdiction (AHJ), and with NSF 61 or NSF 372, or be certified in compliance with NSF 61 or NSF 372 by an ANSI-accredited third-party certification body, that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
 - 2. Comply with ASME A112.19.3/CSA B45.4 for stainless steel drinking fountains and bottle filling stations.
 - 3. Comply with ICC A117.1 for accessible drinking fountains and bottle filling stations.

2.2 DRINKING FOUNTAINS

- A. Drinking Fountains - Surface Wall-Mounted, Stainless Steel:
 - 1. Refer to plumbing fixture schedule on drawings for basis of design requirements.
 - 2. Type: Vandal resistant and freeze resistant.
 - 3. Receptor(s):
 - a. Type: On horizontal support.
 - b. Back Panel: Stainless steel wall plate behind drinking fountain.
 - c. Bubblers: One for each receptor, with adjustable stream regulator, located on deck.
 - d. Drain: Grid type with NPS 1-1/4 tailpiece.
 - 4. Maximum Water Flow: 0.5 gpm.

5. Control: Push button.
6. Supply: NPS 3/8 with shutoff valve.
7. Waste Fitting: ASME A112.18.2/CSA B125.2, NPS 1-1/4 chrome-plated brass P-trap and waste.
8. Support: Provide manufacturer's mounting plate and drinking fountain carrier.
9. Drinking Fountain Mounting Height: High/low - standard/accessible in accordance with ICC A117.1.
10. Freeze-Resistant Supply Fittings: Through wall freeze-resistant shutoff and flow-control valve assembly.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fixtures level and plumb according to roughing-in drawings. For fixtures indicated for children, install at height required by authorities having jurisdiction.
- B. Install off-the-floor carrier supports, affixed to building substrate, for wall-mounted fixtures.
- C. Install water-supply piping with shutoff valve on supply to each fixture to be connected to domestic-water distribution piping. Use ball valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Section 220523.12 "Ball Valves for Plumbing Piping."
- D. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.
- E. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220500 "Common Work Results for Plumbing."
- F. Seal joints between fixtures and walls using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.2 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Install ball shutoff valve on water supply to each fixture. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping."
- D. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.3 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.

3.4 CLEANING

- A. After installing fixtures, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.
- C. Provide protective covering for installed fixtures.
- D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224713

SECTION 230010 - B - HVAC GENERAL REQUIREMENTS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. These basic Mechanical Requirements are specifically applicable to all Mechanical Division Sections, in addition to Division 00 – Supplementary Conditions and Division 1 – General Requirements which also apply to this division.
- B. This Section includes instructions on general project objectives, alternates, allowances, as-built drawings, submittals, regulatory requirements, demolition instructions, and installation instructions.
- C. HVAC systems includes all mechanical work.

1.2 SCOPE OF WORK

- A. Low and High Velocity Ductwork
- B. Refrigerant Piping
- C. Condensate Piping
- D. Refrigerant piping
- E. Motor starters and disconnects
- F. Variable frequency drives
- G. Control wiring
- H. Temperature controls, electronic
- I. Heat Recovery Variable Refrigerant Flow Systems
- J. Dedicated outdoor air units
- K. General Ventilation Exhaust Fans
- L. Demolition of existing equipment and systems
- M. General Ventilation Exhaust Fans
- N. HVAC System Testing: Test, adjust, and balance systems and equipment to provide the specified operation. Provide system tests, control sequence of operation test, and an independent certified airflow test/adjustment/balance (TAB), including the coil data sheets. The TAB agency shall be certified by either the Associated Air Balance Council (AABC) or National Environmental Balancing Bureau (NEBB). Submit three (3) copies of the design engineer approved TAB report to the Contracting Officer for final approval.

- O. Training: Provide instruction of building operations personnel for all HVAC systems and equipment. Duration of training shall be a minimum of four (4) hours for each system or discipline. Audible/visual electronic recordings of the training shall be provided to the users for operation and maintenance of all systems (3 copies).
- P. Motor starter/disconnects and VFD's to be furnished by the Mechanical Contractor and installed by the Electrical Contractor.

1.3 DEFINITIONS

- A. Any reference in this Division to "this Contractor", "Contractor" or reference to furnish or install or to supply any work with no reference to the Contractor responsible shall be furnished and installed under this division.
- B. "Provide" - Furnish and install.
- C. "Furnish" - Obtain and deliver to the job for installation by other trades.
- D. "Install" - Set and connect an equipment item furnished by others. Place item in full operating condition.
- E. Mechanical and HVAC words are used interchangeably and have the same meaning.

1.4 INTENT OF DRAWINGS

- A. Separate drawings have been prepared for the convenience of the General, Plumbing, Heating and Electrical Trades. Their work is generally shown under the proper heading however, all drawings listed are part of each contract insofar as they are applicable. Particularly as they apply to space limitations, obstructions, type of construction, and space requirements for the installation of other trades work. The Contractor shall coordinate the work as required by the Contract Documents.
- B. The drawings are diagrammatic and additional transitions, offsets, fittings, drains, vents and drips shall be provided as may be required to install the systems, even if not shown, at no additional cost.
- C. The drawings take precedence over the specifications where there is conflicting information or whichever is more stringent.
- D. The systems shall be complete, ready for operation with all components required, including items which may not be fully shown or specified. Items not shown, fully detailed or specified, but required for a complete system shall be provided at no extra cost and shall conform to accepted trade practices. Connect every terminal unit, air outlet/inlet and equipment item.

1.5 RECORD DRAWINGS

- A. During construction, the Contractor shall maintain a separate reproducible set of Mechanical drawings on which he shall record the exact location of all concealed piping and ductwork which is not installed as shown. These "record" drawings shall be delivered to the Architect at the end of the job.

1.6 SUBMITTALS AND SUBSTITUTIONS

- A. Submit under provisions of the General Requirements all products in this division. Submit shop drawings and product data only if manufacturers or products supplied deviate from the specification requirements, space indicated or capacities scheduled. Shop drawings submitted because of deviations shall be submitted as instructed in this section and in the further instructions given in the individual sections. Products fully complying with these specifications do not have to be submitted.
- B. Submit Substitutions under provisions of the General Requirements and Conditions and the instructions given in this section of the specifications.
- C. Full Drawings: Submit field checked and coordinated equipment room piping and ductwork layouts at 1/4" equals 1'0" and ductwork layouts of the floor plans at 1/4" equals 1'0" scale.
- D. Submit shop drawings and product data grouped to include complete submittals of related systems, products, and accessories in a single submittal. Highlight equipment data. General Catalog data will be returned unless custom highlighted.
- E. Mark dimensions and values in units to match those specified. List any differences between the product submitted and the product specified and shown on the drawings.
- F. All materials and equipment shall be new and shall of good quality and equal in all respects to the products of well recognized and reputable United States' manufacturers.
- G. Where the specifications give more than one manufacturer's name for an item of equipment, the drawings are based on the name given first. Additional names indicate only that these manufacturers make equipment of acceptable quality and before using same, it shall be the responsibility of the Contractor to determine if the dimensions, mechanical and electrical characteristics are suitable. If revisions in the work or of other trades is required due to use of any equipment other than shown on the drawings, the additional cost shall be included in the Bid Price.
- H. Manufacturer's installation diagrams shall be provided for all equipment requiring shop drawings. Shop drawings shall be submitted in a timely manner for examination and comment.
- I. Approval shall be considered as general only and as aid to the Contractor. Any items missed in review and/or is counter to the drawings or does not relieve the Contractor from the necessity of furnishing the materials and performing all work as required by the plans and specifications. Review of shop drawing does not constitute the engineer takes responsibly the shop drawings are correct or complete and is only a convenience to the contractor to correct any errors made by the contractor or vendor.

1.7 REGULATORY REQUIREMENTS

- A. Conform to the following codes:
 - 1. International Mechanical Code/2021 Edition.
 - 2. International Energy Conservation Code/2018 Edition with Amendments

3. International Building Code /2021 Edition.
 4. Illinois Plumbing Code/2014 Edition
- B. Nothing in the Contract Documents shall be construed to conflict with any laws, ordinances or regulations of authorities having jurisdiction over the contract work and all requirements shall be complied with throughout, without additional cost to the Client Agency.
 - C. Obtain permits, pay any fees and request inspections from authority having jurisdiction.
 - D. All mechanical equipment shall bear the label of an approved agency.

1.8 PROJECT/SITE CONDITIONS

- A. Install Work in locations shown on Drawings, unless prevented by Project conditions.
- B. Prepare drawings showing proposed rearrangement of Work to meet Project conditions, including changes to Work specified in other sections. Obtain permission of Architect/Engineer before proceeding.
- C. The Contractor is solely and completely responsible for conditions of the job site, including safety of all persons and property during performance of the work. This requirement shall apply continuously and shall not be limited to normal working hours. The duty of the Engineer to visit the site is not intended to include review of the adequacy of the Contractor's safety in, on, or near the construction site.

1.9 CHASES, CUTTING AND PATCHING

- A. This trade shall cooperate with the General trade, advising him of the sizes, number and locations of all openings, recesses, access doors and panels, and pipe sleeves required to properly install his pipe lines, ducts etc. Unless otherwise shown or noted all piping, ducts etc., in finished rooms shall be completely concealed in partitions or furred spaces. The Mechanical trade shall install all required sleeves which shall be built into place as the general construction proceeds.
- B. This trade will furnish to the general trade shop drawings showing all mechanical/plumbing penetrations. The general trade shall leave the required openings when they perform the masonry, general construction and concrete work.
- C. Cutting where necessary for Mechanical work shall be done by the Mechanical Trade in a neat and careful manner to prevent damage or weakening of walls, roof or floors and shall meet the approval of the Architect/Engineer. Patching caused by the Mechanical Trade shall be done by the Mechanical Trade for holes up to 12"x 12" (one square foot). Patching material shall match adjacent surfaces.

PART 2 - PRODUCTS

2.1 FIRE BARRIER MATERIALS

- A. Approved fill material for fire barriers shall be packed mineral wool, T & B Flame-Safe, 3M Fire Barrier caulk or Dow Corning RTV foam. Approved protective devices shall be UL listed fire

dampers for ductwork and UL listed "link-seals" for piping. Large shaft and wall openings around ducts and piping and shaft floors where fire ratings must be maintained shall be infilled with 3M Inc. fire barrier wall sheets.

2.2 ACCESS DOORS

- A. See architectural specifications for Access Door specifications.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install equipment in accordance with the instructions in these specifications and as shown on the drawings. In lieu of a where a specific item is not detailed, install in accordance with industry standards.
- B. All equipment shall be installed in accordance with the instructions which shall be available at the job site. If the installation instructions are contrary to the work shown or specified, the contractor shall consult the engineer before proceeding with the installation.

3.2 PROCEDURE AND COORDINATION

- A. Pipe lines, conduits, etc., other than Mechanical contract work shall be under installation throughout the building site and this Contractor shall consult with all other trades to coordinate the assembly and installation of all trades to avoid conflict and need for rearrangement, as no extras shall be granted due to lack of coordination. This applies particularly to locations of ducts, heating and plumbing pipes, electric conduits, recessed lights fixtures, etc., which occur in close quarters such as furred walls, columns & ceilings, pipe and duct shafts etc., and where minimum head clearances shall be maintained.
- B. Do not install piping or ductwork in transformer rooms, electric equipment rooms, electric closets or generator rooms unless they serve these spaces. Do not install piping adjacent to electric devices. Provide drip pan protection if piping must be installed above or adjacent to electric panels or devices.
- C. Mechanical equipment shall be installed in a manner to permit ease of service and the Contractor shall coordinate access requirement to prevent interference with same.
- D. All new piping, ductwork, equipment, etc. shall be installed so that it does not interfere with access to existing valves, access doors, equipment, etc.
- E. Protect all unfinished work from damage. Seal off all portions of the duct systems or piping not being worked on to permit continued service and to prevent the entry of dirt. Install temporary filters over all exhaust/return air openings in the work area. Repair or replace any damage caused by the installation of the Mechanical systems.

3.3 PROTECTION OF BUILDING FIRE/SMOKE BARRIERS

- A. Passages of pipes and air ducts through fire barriers and/or smoke barriers shall be protected as follows:

1. The space between the penetrating item and the fire barrier and/or smoke barrier shall be filled with a material capable of maintaining the fire/smoke resistance of the barrier or be protected by an approved device design for the specific purpose.
- B. Where the penetrating item uses a sleeve to penetrate the fire and/or smoke barrier the sleeve shall be solidly set in the fire/smoke barrier and the space between the item and the sleeve shall be filled as described below.
 1. All piping or duct insulation shall stop at each side of a fire barrier and the void space between the item and the rated barrier shall be protected. Void space between fire barriers and piping and ductwork subject to surface condensation shall be filled with caulk or foam material capable of preventing vapor transmission. Sufficient room shall be maintained for expansion.
- C. Fire barriers shall include 1-hour, 2-hour, 3-hour and 4-hour UL rated floors and walls. Refer to architectural plans for location of fire barriers and smoke barriers and provide protection required to maintain ratings in accordance with all codes the applicable codes.
- D. Use UL approved fire dampers for protection of ductwork penetrations, and 3M, Hilti, or equal products for piping penetrations and packing materials.

3.7 ELECTRICAL REQUIREMENTS

- A. Furnish and Install combination motor starters and variable frequency drives for all HVAC equipment. Refer to Section 230510 HVAC Electrical Devices and Requirements.
- B. The Contractor shall provide power wiring to HVAC equipment.
- C. The Contractor shall provide power wiring to HVAC control devices.
- D. The Contractor shall provide control wiring to HVAC systems.

3.8 CLEANUP

- A. All tools, benches and other workmen's materials and appliances shall be removed from the premises after formal and final approval of completion is given. The premises shall be cleaned of all remaining debris.

3.9 INSTRUCTIONS AND OPERATION AND MAINTENANCE MANUALS

- A. Upon final acceptance and turning over of the project to the Client Agency, make available qualified persons fully familiar with the installation and capable of instructing the Client Agency's staff in the operation, care and manipulation of the various systems.
- B. Provide to Client Agency IOM manuals, as-built/record drawings, and all other information requested in Execution section of the mechanical sections of these specifications.

3.10 MECHANICAL WARRANTY

- A. Refer to Division 01 for general warranty requirements. Review all Division 23 sections for additional installation and equipment warranties.
- B. The Contractor shall guarantee that all apparatus is of best grade and quality and that all work has been done in strict accord with the specifications and drawings. Correct defects in workmanship, materials and equipment that develop within one year from date of acceptance by repair or replacement.

END OF SECTION

SECTION 230513 - B - COMMON MOTOR & ELECTRICAL REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.
- B. Comply with IEEE 841 for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.

- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Multispeed Motors: Separate winding for each speed.
- F. Rotor: Random-wound, squirrel cage.
- G. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- H. Temperature Rise: Match insulation rating.
- I. Insulation: Class F.
- J. Code Letter Designation:
 - 1. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- K. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers:
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
 - 5. Provide shaft protection brushes to prevent eddy currents from VFD drive.
- C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.

- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

2.6 ACCEPTABLE MANUFACTURERS - MOTOR STARTERS, DISCONNECTS

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - A. Square D; www.squared.com.
 - B. Eaton Electrical/Cutler-Hammer; www.eatonelectrical.com.
 - C. GE Industrial; www.geindustrial.com.
 - D. Substitutions: See Section 01600 - Product Requirements.

2.7 MANUAL MOTOR STARTERS

- A. Manual Motor Starter: NEMA ICS 2; size M-0 2 pole, AC general-purpose Class A manually operated, non-reversing, full-voltage controller for induction motors rated in horsepower, with overload relay, low voltage protection, red, neon or LED pilot light to indicate motor is energized, and toggle operator. Provide the number of contacts required to satisfy the sequence of described control in Section 230993.
- B. Enclosure: ANSI/NEMA ICS 6; Type 1.

2.8 MANUAL START SWITCHES

- A. Manual Start Switches: Toggle type snap switch, thermal overload device operating on the solder-ratchet principal, manual reset, red, neon or LED pilot light to indicate motor is energized, rated for 1 HP maximum at 115/230 volts AC.
- B. Enclosure: NEMA 1, general purpose, suitable for flush mounting in standard 2-5/8" deep wall switch box, brushed stainless steel cover plate.

2.9 DISCONNECT SWITCHES

- A. Fusible Switch Assemblies: NEMA KS 1; quick-make, quick-break, load interrupter enclosed knife switch with externally operable handle with defeatable interlock to prevent opening front cover with switch in ON position. Handle lockable in OFF position. Fuse Clips: FS W-F-870. Designed to accommodate Class R fuses.
- B. Nonfusible Switch Assemblies: NEMA KS 1; Type HD; quick-make, quick-break, load interrupter enclosed knife switch with externally operable handle with defeatable interlock to prevent opening front cover with switch in ON position. Handle lockable in OFF position.
- C. Enclosures: NEMA KS 1; Type 1. or as indicated on Drawings.

PART 3 - EXECUTION

3.1 ELECTRICAL MOTOR STARTER, AND DISCONNECT SWITCH INSTALLATION AND SELECTION

- A. Furnish disconnect switches to electrical trade to be installed by them.
- B. Furnish disconnect means for all HVAC devices either integral to the equipment or via a separate disconnect switch. Furnish fused disconnect switches with fuses where required by the equipment manufacturer.
- C. Furnish fuses to electrical trade for installation in fusible disconnect switches.
- D. Furnish manual motor starters, combination motor starters and/or variable frequency drives for all HVAC equipment to the electrical trade for installation.
- E. All three phase starters shall be combination type and have control power transformers.
- F. Furnish all items of electrical apparatus shown and described on the drawings. Those items which are indicated to be installed by the Electrical Contractor shall be properly tagged and delivered to him at the job site. All shall be of same brand.
- G. Inform electrical trade to install motor control equipment and/or variable frequency drives in accordance with manufacturer's instructions.
- H. Select and install heater elements in motor starters to match installed motor characteristics and furnish to electrical trade for installation.
- I. Motor Data: Provide neatly typed label inside each motor starter enclosure door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, and voltage/phase rating.
- J. Motors indicated as being provided with the equipment shall be furnished installed in the equipment by the equipment manufacturer.
- K. All power wiring will be provided by the Electrical trade. All control wiring and power wiring to the controls will be provided by the Temperature Control Sub-Contractor.
- M. The EQUIPMENT SCHEDULES TAKE PRECEDENCE over any wiring diagrams and motor control center schedules. The horsepower s and loads listed in the equipment schedules shall be used to select the motor starters, disconnects switches and the motor control centers.

3.2 ELECTRICAL REQUIREMENTS DIVISION OF WORK

- A. Furnish and install all disconnect switches, combination motor starters, variable frequency drives and electrical devices for all HVAC equipment.
- B. Contractor will provide power wiring to HVAC equipment.
- C. Contractor shall provide power wiring to HVAC control devices.
- D. Contractor shall provide control wiring to HVAC system.
- E. Contractor shall provide power/control wiring to damper and valve actuators. (This is not shown on the drawings.)
- F. Contractor shall furnish and install disconnect means for all HVAC equipment.

END OF SECTION

SECTION 230517 - B - SLEEVES AND SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Stack-sleeve fittings.
 - 3. Sleeve-seal systems.
 - 4. Sleeve-seal fittings.
 - 5. Grout.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 STACK-SLEEVE FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Smith, Jay R. Mfg. Co.
2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.

B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.

1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Advance Products & Systems, Inc.
2. CALPICO, Inc.
3. Metraflex Company (The).
4. Pipeline Seal and Insulator, Inc.
5. Proco Products, Inc.

B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.

1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
2. Pressure Plates: Carbon steel.
3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.4 SLEEVE-SEAL FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Presealed Systems.

B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall. Unit has plastic or rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. In fire rated assembly infill opening between sleeve and pipe with fire proofing material.
- C. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 07 92 00 "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 07 84 13 "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.
 - 1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing.
 - 3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
 - 4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 5. Using grout, seal the space around outside of stack-sleeve fittings.
- B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 07 84 13 "Penetration Firestopping."

3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.

- b. Piping NPS 6 Insert pipe size and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION

SECTION 230529 - B - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Thermal-hanger shield inserts.
3. Fastener systems.

B. Related Sections:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 230516 "Expansion Fittings and Loops for HVAC Piping" for pipe guides and anchors.
3. Section 233113 "Metal Ducts" for duct hangers and supports.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 3. Design seismic-restraint hangers and supports for piping and equipment.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
 1. Metal pipe hangers and supports.

2. Thermal-hanger shield inserts.
3. Fastener systems.

1.6 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.7 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

- B. Copper Pipe Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Carpenter & Paterson, Inc.
2. Clement Support Services.
3. ERICO International Corporation.
4. National Pipe Hanger Corporation.
5. PHS Industries, Inc.
6. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
7. Piping Technology & Products, Inc.
8. Rilco Manufacturing Co., Inc.
9. Value Engineered Products, Inc.

- B. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- C. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.3 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.4 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- C. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are

- licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- D. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- E. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- F. Install lateral bracing with pipe hangers and supports to prevent swaying.
- G. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- H. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- I. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- J. Insulated Piping:
1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 5. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.3 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.4 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Section 230010
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.5 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

- E. Use carbon-steel pipe hangers and supports and metal framing systems and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal-hanger shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 - 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 - 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 - 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 - 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 - 15. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
 - 16. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
 - 17. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
 - 18. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- J. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.

3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.

K. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
2. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
3. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
4. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
5. C-Clamps (MSS Type 23): For structural shapes.
6. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
7. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
8. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
9. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
10. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
11. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
12. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.

L. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.

M. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.

7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
- N. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- O. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION

SECTION 230548 - B - VIBRATION AND SEISMIC CONTROLS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Elastomeric isolation pads.
2. Elastomeric isolation mounts.
3. Restrained elastomeric isolation mounts.
4. Open-spring isolators.
5. Housed-spring isolators.
6. Restrained-spring isolators.
7. Housed-restrained-spring isolators.
8. Pipe-riser resilient supports.
9. Resilient pipe guides.
10. Air-spring isolators.
11. Restrained-air-spring isolators.
12. Elastomeric hangers.
13. Spring hangers.
14. Snubbers.
15. Restraint channel bracings.
16. Restraint cables.
17. Seismic-restraint accessories.
18. Mechanical anchor bolts.
19. Adhesive anchor bolts.
20. Vibration isolation equipment bases.
21. Restrained isolation roof-curb rails.

B. Related Requirements:

1. Section 210548 "Vibration and Seismic Controls for Fire Suppression" for devices for fire-suppression equipment and systems.
2. Section 220548 "Vibration and Seismic Controls for Plumbing" for devices for plumbing equipment and systems.

1.3 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. OSHPD: Office of Statewide Health Planning & Development (for the State of California).

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device and seismic-restraint component required.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an agency acceptable to authorities having jurisdiction.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.

B. Shop Drawings:

1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
2. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

C. Delegated-Design Submittal: For each vibration isolation and seismic-restraint device.

1. Include design calculations and details for selecting vibration isolators, seismic restraints, and vibration isolation bases complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
2. Design Calculations: Calculate static and dynamic loading due to equipment weight, operation, and seismic and wind forces required to select vibration isolators and seismic and wind restraints and for designing vibration isolation bases.
 - a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.
3. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system was examined for excessive stress and that none exists.
4. Seismic and Wind-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic and wind restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Coordinate seismic-restraint and vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.

- d. Preapproval and Evaluation Documentation: By an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of vibration isolation device installation and seismic bracing for HVAC piping and equipment with other systems and equipment in the vicinity, including other supports and restraints, if any.
- B. Qualification Data: For professional engineer and testing agency.
- C. Welding certificates.
- D. Air-Mounting System Performance Certification: Include natural frequency, load, and damping test data.
- E. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air-spring mounts to include in operation and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7 and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are unavailable, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 ELASTOMERIC ISOLATION PADS

- A. Elastomeric Isolation Pads:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Ace Mountings Co., Inc.
 - b. California Dynamics Corporation.
 - c. Isolation Technology, Inc.
 - d. Kinetics Noise Control, Inc.
 - e. Mason Industries, Inc.
 - f. Vibration Eliminator Co., Inc.
 - g. Vibration Isolation.
 - h. Vibration Mountings & Controls, Inc.
3. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
4. Size: Factory or field cut to match requirements of supported equipment.
5. Pad Material: Oil and water resistant with elastomeric properties.
6. Surface Pattern: Waffle pattern.
7. Infused nonwoven cotton or synthetic fibers.
8. Load-bearing metal plates adhered to pads.
9. Sandwich-Core Material: Resilient and elastomeric.
 - a. Surface Pattern: Waffle pattern
 - b. Infused nonwoven cotton or synthetic fibers.

2.2 ELASTOMERIC ISOLATION MOUNTS

A. Double-Deflection, Elastomeric Isolation Mounts:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Ace Mountings Co., Inc.
 - b. California Dynamics Corporation.
 - c. Isolation Technology, Inc.
 - d. Kinetics Noise Control, Inc.
 - e. Mason Industries, Inc.
 - f. Vibration Eliminator Co., Inc.
 - g. Vibration Isolation.
 - h. Vibration Mountings & Controls, Inc.
3. Mounting Plates:
 - a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded with threaded studs or bolts.
 - b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.
4. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.3 RESTRAINED ELASTOMERIC ISOLATION MOUNTS

A. Restrained Elastomeric Isolation Mounts:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Ace Mountings Co., Inc.
 - b. California Dynamics Corporation.
 - c. Isolation Technology, Inc.
 - d. Kinetics Noise Control, Inc.
 - e. Mason Industries, Inc.
 - f. Vibration Eliminator Co., Inc.
 - g. Vibration Isolation.
 - h. Vibration Mountings & Controls, Inc.
3. Description: All-directional isolator with seismic restraints containing two separate and opposing elastomeric elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - a. Housing: Cast-ductile iron or welded steel.
 - b. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.4 OPEN-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Ace Mountings Co., Inc.
 - b. California Dynamics Corporation.
 - c. Isolation Technology, Inc.
 - d. Kinetics Noise Control, Inc.
 - e. Mason Industries, Inc.
 - f. Vibration Eliminator Co., Inc.
 - g. Vibration Isolation.
 - h. Vibration Mountings & Controls, Inc.
3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
7. Baseplates: Factory-drilled steel plate for bolting to structure with an elastomeric isolator pad attached to the underside. Baseplates shall limit floor load to 500 psig.

8. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

2.5 HOUSED-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators in Two-Part Telescoping Housing:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Ace Mountings Co., Inc.
 - b. California Dynamics Corporation.
 - c. Isolation Technology, Inc.
 - d. Kinetics Noise Control, Inc.
 - e. Mason Industries, Inc.
 - f. Vibration Eliminator Co., Inc.
 - g. Vibration Isolation.
 - h. Vibration Mountings & Controls, Inc.
3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
7. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Top housing with threaded mounting holes and internal leveling device.

2.6 PIPE-RISER RESILIENT SUPPORT

- ### A. Description: All-directional, acoustical pipe anchor consisting of two steel tubes separated by a minimum 1/2-inch- thick neoprene
1. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
 2. Maximum Load Per Support: 500 psig on isolation material providing equal isolation in all directions.

2.7 RESILIENT PIPE GUIDES

- ### A. Description: Telescopic arrangement of two steel tubes or post and sleeve arrangement separated by a minimum 1/2-inch- thick neoprene
1. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

2.8 AIR-SPRING ISOLATORS

A. Freestanding, Single or Multiple, Compressed-Air Bellows:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Firestone Industrial Products Company.
 - b. Mason Industries, Inc.
3. Bellows Assembly: Upper and lower powder-coated steel sections connected by a replaceable, flexible, nylon-reinforced neoprene bellows or similar elastomeric material.
4. Maximum Natural Frequency: 3 Hz.
5. Operating Pressure Range: 25 to 100 psig.
6. Burst Pressure: At least three times manufacturer's published maximum operating pressure.
7. Tank valves.

2.9 RESTRAINED-AIR-SPRING ISOLATORS

A. Freestanding, Single or Multiple, Compressed-Air Bellows with Vertical-Limit Stop Restraint:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Firestone Industrial Products Company.
 - b. Mason Industries, Inc.
3. Housing: Steel housing with vertical-limit stops to prevent spring extension due to weight being removed.
 - a. Base with holes for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Top plate with elastomeric pad.
 - c. Internal leveling bolt that acts as blocking during installation.
4. Restraint: Limit stop as required for equipment and authorities having jurisdiction.
5. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
6. Minimum Additional Travel: 50 percent of the required deflection at rated load.
7. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
8. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
9. Bellows Assembly: Upper and lower powder-coated steel sections connected by a replaceable, flexible, nylon-reinforced neoprene bellows or similar elastomeric material.
10. Maximum Natural Frequency: 3 Hz.
11. Operating Pressure Range: 25 to 100 psig.
12. Burst Pressure: At least three times manufacturer's published maximum operating pressure.
13. Tank valves.

2.10 ELASTOMERIC HANGERS

A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Ace Mountings Co., Inc.
 - b. California Dynamics Corporation.
 - c. Isolation Technology, Inc.
 - d. Kinetics Noise Control, Inc.
 - e. Mason Industries, Inc.
 - f. Vibration Eliminator Co., Inc.
 - g. Vibration Mountings & Controls, Inc.
3. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
4. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.11 SPRING HANGERS

A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Ace Mountings Co., Inc.
 - b. California Dynamics Corporation.
 - c. Kinetics Noise Control, Inc.
 - d. Mason Industries, Inc.
 - e. Vibration Eliminator Co., Inc.
 - f. Vibration Isolation.
 - g. Vibration Mountings & Controls, Inc.
3. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
4. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
5. Minimum Additional Travel: 50 percent of the required deflection at rated load.
6. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
7. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
8. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
9. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
10. Self-centering hanger-rod cap to ensure concentricity between hanger rod and support spring coil.

2.12 RESTRAINT CHANNEL BRACINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Cooper B-Line, Inc.
 - 2. Hilti, Inc.
 - 3. Mason Industries, Inc.
 - 4. Unistrut.
- C. Description: MFMA-4, shop- or field-fabricated bracing assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.13 RESTRAINT CABLES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Kinetics Noise Control, Inc.
 - 2. Loos & Co., Inc.
 - 3. Vibration Mountings & Controls, Inc.
- C. Restraint Cables: ASTM A 492 stainless-steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; with a minimum of two clamping bolts for cable engagement.

2.14 MECHANICAL ANCHOR BOLTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Cooper B-Line, Inc.
 - 2. Hilti, Inc.
 - 3. Kinetics Noise Control, Inc.
 - 4. Mason Industries, Inc.
- C. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.15 ADHESIVE ANCHOR BOLTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Hilti, Inc.
 - 2. Kinetics Noise Control, Inc.
 - 3. Mason Industries, Inc.
- C. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing PVC or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.16 VIBRATION ISOLATION EQUIPMENT BASES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. California Dynamics Corporation.
 - 2. Kinetics Noise Control.
 - 3. Mason Industries, Inc.
 - 4. Vibration Eliminator Co., Inc.
 - 5. Vibration Isolation.
 - 6. Vibration Mountings & Controls, Inc.
- C. Steel Rails: Factory-fabricated, welded, structural-steel rails.
 - 1. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide rails.
 - a. Include supports for suction and discharge elbows for pumps.
 - 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Rails shall have shape to accommodate supported equipment.
 - 3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
- D. Steel Bases: Factory-fabricated, welded, structural-steel bases and rails.
 - 1. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 - 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.

3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
- E. Concrete Inertia Base: Factory-fabricated or field-fabricated, welded, structural-steel bases and rails ready for placement of cast-in-place concrete.
1. Design Requirements: Lowest possible mounting height with not less than 1-inch above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
 3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
 4. Fabrication: Fabricate steel templates to hold equipment anchor-bolt sleeves and anchors in place during placement of concrete. Obtain anchor-bolt templates from supported equipment manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic and wind-control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength is adequate to carry present and future static and seismic loads within specified loading limits.

3.3 VIBRATION CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 Cast-in-Place Concrete.

- B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.
- C. Equipment Restraints:
 - 1. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
 - 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch (3.2 mm).
 - 3. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- D. Piping Restraints:
 - 1. Comply with requirements in MSS SP-127.
 - 2. Space lateral supports a maximum of [40 feet (12 m)] o.c., and longitudinal supports a maximum of [80 feet (24 m)] o.c.
 - 3. Brace a change of direction longer than 12 feet (3.7 m).
- E. Install cables so they do not bend across edges of adjacent equipment or building structure.
- F. Install seismic-restraint devices using methods approved by agency acceptable to authorities having jurisdiction that provides required submittals for component.
- G. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- H. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- I. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- J. Drilled-in Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 - 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
 - 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Section 232113 "Hydronic Piping" for piping flexible connections.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 - 2. Schedule test with Client Agency, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 - 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 - 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 - 5. Test to 90 percent of rated proof load of device.
 - 6. Measure isolator restraint clearance.
 - 7. Measure isolator deflection.
 - 8. Verify snubber minimum clearances.
 - 9. Test and adjust restrained-air-spring isolator controls and safeties.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Prepare test and inspection reports.

3.6 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

3.7 VIBRATION ISOLATION EQUIPMENT BASES INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete." and Section 033053, "Miscellaneous Cast-in-Place Concrete."

END OF SECTION

SECTION 230553 - B - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Equipment labels.
2. Pipe labels.
3. Duct labels.
4. Valve tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
 2. Letter Color: Black.
 3. Background Color: Yellow.
 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 7. Fasteners: Stainless-steel rivets or self-tapping screws.
 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.
- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 2. Lettering Size: At least 1-1/2 inches high.

2.3 DUCT LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White.
- C. Background Color: Blue.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings, duct size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions, or as separate unit on each duct label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 incheshigh.

2.4 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping per ANSI standards.

- B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
1. Near each valve and control device.
 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 5. Near major equipment items and other points of origination and termination.
 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- C. Pipe Label Color Schedule:
1. Heating Water Piping:
 - a. Background Color: Orange.
 - b. Letter Color: White.
 2. Refrigerant Piping:
 - a. Background Color: Light Blue.
 - b. Letter Color: White.

3.4 DUCT LABEL INSTALLATION

- A. Install self-adhesive duct labels with permanent adhesive on air ducts in the following color codes:
1. Blue: For air supply ducts.
 2. Green: For exhaust-, outside-, relief-, return-, and mixed-air ducts.
 3. ASME A13.1 Colors and Designs: For hazardous material exhaust.
- B. Locate labels near points where ducts enter into concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
1. Valve-Tag Size and Shape:
 - a. Refrigerant: 1-1/2 inches, square.
 - b. Hot Water: 1-1/2 inches, round.
 2. Valve-Tag Color:

- a. Refrigerant: Natural.
 - b. Hot Water: Natural.
3. Letter Color:
- a. Refrigerant: White.
 - b. Hot Water: White.

END OF SECTION

SECTION 230593 - B – TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Balancing Air Systems:
 - a. Single Zone Split System Air Handling Systems
 - b. Air to Air Heat Recovery Unit
 - c. Exhaust Fans

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An entity engaged to perform TAB Work.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB contractor and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report as specified in Part 3.
- C. Strategies and Procedures Plan: Within 30 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.
- D. Certified TAB reports.
- E. Sample report forms.
- F. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.

2. Serial number.
3. Application.
4. Dates of use.
5. Dates of calibration.

1.5 QUALITY ASSURANCE

- A. TAB Contractor Qualifications: Engage a TAB entity certified by NEBB or TABB.
 1. TAB Field Supervisor: Employee of the TAB contractor and certified by NEBB or TABB.
 2. TAB Technician: Employee of the TAB contractor and who is certified by NEBB or TABB as a TAB technician.
- B. TAB Conference: Meet with Commissioning Authority on approval of the TAB strategies and procedures plan to develop a mutual understanding of the details. Require the participation of the TAB field supervisor and technicians. Provide seven days' advance notice of scheduled meeting time and location.
 1. Agenda Items:
 - a. The Contract Documents examination report.
 - b. The TAB plan.
 - c. Coordination and cooperation of trades and subcontractors.
 - d. Coordination of documentation and communication flow.
- C. Certify TAB field data reports and perform the following:
 1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 2. Certify that the TAB team complied with the approved TAB plan and the procedures specified and referenced in this Specification.
- D. TAB Report Forms: Use standard TAB contractor's forms approved by Commissioning Authority.
- E. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111, Section 5, "Instrumentation."
- F. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 7.2.2 - "Air Balancing."
- G. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.7.2.3 - "System Balancing."

1.6 PROJECT CONDITIONS

- A. Partial Client Agency Occupancy: Client Agency may occupy completed areas of building before Substantial Completion. Cooperate with Client Agency during TAB operations to minimize conflicts with Client Agency's operations.

1.7 COORDINATION

- A. Notice: Provide seven days' advance notice for each test. Include scheduled test dates and times.

- B. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
- B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they meet the leakage class of connected ducts as specified in Section 233113 "Metal Ducts" and are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- K. Examine strainers. Verify that startup screens are replaced by permanent screens with indicated perforations.

- L. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- M. Examine operating safety interlocks and controls on HVAC equipment.
- N. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system-readiness checks and prepare reports. Verify the following:
 - 1. Permanent electrical-power wiring is complete.
 - 2. Hydronic systems are filled, clean, and free of air.
 - 3. Automatic temperature-control systems are operational.
 - 4. Equipment and duct access doors are securely closed.
 - 5. Balance, smoke, and fire dampers are open.
 - 6. Isolating and balancing valves are open and control valves are operational.
 - 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 - 8. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" SMACNA's "HVAC Systems - Testing, Adjusting, and Balancing" and in this Section.
 - 1. Comply with requirements in ASHRAE 62.1, Section 7.2.2 - "Air Balancing."
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
 - 3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.5 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer's name, model number, and serial number.
 - 2. Motor horsepower rating.
 - 3. Motor rpm.
 - 4. Efficiency rating.
 - 5. Nameplate and measured voltage, each phase.
 - 6. Nameplate and measured amperage, each phase.
 - 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.

3.6 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record compressor data.

3.7 PROCEDURES FOR HEAT-TRANSFER COILS

A. Measure, adjust, and record the following data for each water coil:

1. Entering- and leaving-water temperature.
2. Water flow rate.
3. Water pressure drop.
4. Dry-bulb temperature of entering and leaving air.
5. Wet-bulb temperature of entering and leaving air for cooling coils.
6. Airflow.
7. Air pressure drop.

B. Measure, adjust, and record the following data for each electric heating coil:

1. Nameplate data.
2. Airflow.
3. Entering- and leaving-air temperature at full load.
4. Voltage and amperage input of each phase at full load and at each incremental stage.
5. Calculated kilowatt at full load.
6. Fuse or circuit-breaker rating for overload protection.

C. Measure, adjust, and record the following data for each steam coil:

1. Dry-bulb temperature of entering and leaving air.
2. Airflow.
3. Air pressure drop.
4. Inlet steam pressure.

D. Measure, adjust, and record the following data for each refrigerant coil:

1. Dry-bulb temperature of entering and leaving air.
2. Wet-bulb temperature of entering and leaving air.
3. Airflow.
4. Air pressure drop.
5. Refrigerant suction pressure and temperature.

3.8 TOLERANCES

A. Set HVAC system's air flow rates and water flow rates within the following tolerances:

1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 5 percent.
2. Air Outlets and Inlets: Plus or minus 10 percent.
3. Heating-Water Flow Rate: Plus or minus 10 percent.
4. Cooling-Water Flow Rate: Plus or minus 10 percent.

3.9 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.

- B. Status Reports: Prepare weekly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.10 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 - 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 - 2. Include a list of instruments used for procedures, along with proof of calibration.
- B. Final Report Contents: In addition to certified field-report data, include the following:
 - 1. Pump curves.
 - 2. Fan curves.
 - 3. Manufacturers' test data.
 - 4. Field test reports prepared by system and equipment installers.
 - 5. Other information relative to equipment performance; do not include Shop Drawings and product data.
- C. General Report Data: In addition to form titles and entries, include the following data:
 - 1. Title page.
 - 2. Name and address of the TAB contractor.
 - 3. Project name.
 - 4. Project location.
 - 5. Architect's name and address.
 - 6. Engineer's name and address.
 - 7. Contractor's name and address.
 - 8. Report date.
 - 9. Signature of TAB supervisor who certifies the report.
 - 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 - 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 - 12. Nomenclature sheets for each item of equipment.
 - 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 - 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 - 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.

- g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
 - 1. Quantities of outdoor, supply, return, and exhaust airflows.
 - 2. Water and steam flow rates.
 - 3. Duct, outlet, and inlet sizes.
 - 4. Pipe and valve sizes and locations.
 - 5. Terminal units.
 - 6. Balancing stations.
 - 7. Position of balancing devices.
- E. Apparatus-Coil Test Reports:
 - 1. Coil Data:
 - a. System identification.
 - b. Location.
 - c. Coil type.
 - d. Number of rows.
 - e. Fin spacing in fins per inch o.c.
 - f. Make and model number.
 - g. Face area in sq. ft..
 - h. Tube size in NPS.
 - i. Tube and fin materials.
 - j. Circuiting arrangement.
 - 2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm.
 - b. Average face velocity in fpm.
 - c. Air pressure drop in inches wg.
 - d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
 - e. Return-air, wet- and dry-bulb temperatures in deg F.
 - f. Entering-air, wet- and dry-bulb temperatures in deg F.
 - g. Leaving-air, wet- and dry-bulb temperatures in deg F.
 - h. Water flow rate in gpm.
 - i. Water pressure differential in feet of head or psig.
 - j. Entering-water temperature in deg F.
 - k. Leaving-water temperature in deg F.
 - l. Refrigerant expansion valve and refrigerant types.
 - m. Refrigerant suction pressure in psig.
 - n. Refrigerant suction temperature in deg F.
 - o. Inlet steam pressure in psig.
- F. Fan Test Reports: For supply, return, and exhaust fans, include the following:
 - 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.

- d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - g. Number, make, and size of belts.
 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- G. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 1. Report Data:
 - a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..
 - g. Indicated air flow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual air flow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- H. Air-Terminal-Device Reports:
 1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.
 - e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft..

2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary air flow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.
 - e. Final air flow rate in cfm.
 - f. Final velocity in fpm.
 - g. Space temperature in deg F.

I. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:

1. Unit Data:
 - a. System and air-handling-unit identification.
 - b. Location and zone.
 - c. Room or riser served.
 - d. Coil make and size.
 - e. Flowmeter type.
2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm.
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. Water pressure drop in feet of head or psig.
 - e. Entering-air temperature in deg F.
 - f. Leaving-air temperature in deg F.

J. Instrument Calibration Reports:

1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.11 INSPECTIONS

A. Initial Inspection:

1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the final report.
2. Check the following for each system:
 - a. Measure airflow of at least 10 percent of air outlets.
 - b. Measure water flow of at least 5 percent of terminals.
 - c. Measure room temperature at each thermostat/temperature sensor. Compare the reading to the set point.
 - d. Verify that balancing devices are marked with final balance position.

e. Note deviations from the Contract Documents in the final report.

B. Final Inspection:

1. After initial inspection is complete and documentation by random checks verifies that testing and balancing are complete and accurately documented in the final report, request that a final inspection be made by Architect Commissioning Authority.
2. The TAB contractor's test and balance engineer shall conduct the inspection in the presence of Commissioning Authority.
3. Commissioning Authority shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
4. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
5. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.

C. TAB Work will be considered defective if it does not pass final inspections. If TAB Work fails, proceed as follows:

1. Recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
2. If the second final inspection also fails, Client Agency may contract the services of another TAB contractor to complete TAB Work according to the Contract Documents and deduct the cost of the services from the original TAB contractor's final payment.

D. Prepare test and inspection reports.

3.12 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION

SECTION 230713 - B - DUCT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following duct services:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, exposed supply and outdoor air.
 - 3. Indoor, concealed return located in unconditioned space.
 - 4. Indoor, exposed return located in unconditioned space.
- B. Related Sections:
 - 1. Section 233113 "Metal Ducts" for duct liners.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
 - 3. Detail application of field-applied jackets.
 - 4. Detail application at linkages of control devices.
- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 - 1. Sheet Form Insulation Materials: 12 inches square.
 - 2. Sheet Jacket Materials: 12 inches square.
 - 3. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers,

attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- D. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type II for sheet materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. K-Flex USA; Insul-Sheet, K-Flex Gray Duct Liner, and K-FLEX LS.
- E. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aero seal.
 - b. Armacell LLC; Armaflex 520 Adhesive.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.K-Flex USA; R-373 Contact Adhesive.
 - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.Eagle Bridges - Marathon Industries; 225.
 - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- E. PVC Jacket Adhesive: Compatible with PVC jacket.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.
- C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-30.
 - b. Eagle Bridges - Marathon Industries; 501.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-35.
 - d. Mon-Eco Industries, Inc.; 55-10.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.
 3. Service Temperature Range: 0 to 180 deg F.
 4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 5. Color: White.
- D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Encacel.
 - b. Eagle Bridges - Marathon Industries; 570.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 60-95/60-96.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
 3. Service Temperature Range: Minus 50 to plus 220 deg F.
 4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
 5. Color: White.
- E. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
 - b. Eagle Bridges - Marathon Industries; 550.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. Vimasco Corporation; WC-1/WC-5.
2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: 60 percent by volume and 66 percent by weight.
5. Color: White.

2.4 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
 1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
 - b. Vimasco Corporation; 713 and 714.
 3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
 4. Service Temperature Range: 0 to plus 180 deg F.
 5. Color: White.

2.5 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.Eagle Bridges - Marathon Industries; 405.
 - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - c. Mon-Eco Industries, Inc.; 44-05.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 5. Color: Aluminum.
 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 TAPES

A. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
2. Width: 2 inches.
3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

2.7 SECUREMENTS

A. Bands:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.
2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal.
3. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.

4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

B. Insulation Pins and Hangers:

1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; CD.
 - 3) Midwest Fasteners, Inc.; CD.
 - 4) Nelson Stud Welding; TPA, TPC, and TPS.
2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CHP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
4. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) GEMCO; Nylon Hangers.
 - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
 - b. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.

- c. Spindle: Nylon, 0.106-inch-diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
 5. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Self-Adhering Insul-Hangers.
 - 2) GEMCO; Peel & Press.
 - 3) Midwest Fasteners, Inc.; Self Stick.
 - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive-backed base with a peel-off protective cover.
 6. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, aluminum sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; RC-150.
 - 2) GEMCO; R-150.
 - 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.
 - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
 7. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) GEMCO.
 - 2) Midwest Fasteners, Inc.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.
- D. Wire: 0.080-inch nickel-copper alloy.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. C & F Wire.

2.8 CORNER ANGLES

- A. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.

2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
1. Draw jacket tight and smooth.
 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- B. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
1. Comply with requirements in Section 078413 "Penetration Firestopping"irestopping and fire-resistant joint sealers.
- C. Insulation Installation at Floor Penetrations:
1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.6 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
 - 5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
 - 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 - 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.

2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 2. Embed glass cloth between two 0.062-inch-thick coats of lagging adhesive.
 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch-wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.8 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors to achieve same fire rating as duct.
- C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Section 078413 "Penetration Firestopping."

3.9 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.10 FIELD QUALITY CONTROL

- A. Testing Agency: Client Agency will engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:

1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 DUCT INSULATION SCHEDULE, GENERAL

A. Plenums and Ducts Requiring Insulation:

1. Indoor, concealed supply and outdoor air.
2. Indoor, exposed supply and outdoor air.
3. Indoor, concealed return located in unconditioned space.
4. Indoor, exposed return located in unconditioned space.
5. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
6. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
7. Outdoor, concealed supply and return.
8. Outdoor, exposed supply and return.
9. Indoor, exposed outside air duct between DOAS unit and penetration of building exterior.

B. Items Not Insulated:

1. Fibrous-glass ducts.
2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

3.12 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. See schedule on the drawings.

3.13 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. See schedule on the drawings.

3.14 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. See schedule on the drawings.

END OF SECTION

SECTION 230716 - B - HVAC EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Equipment insulation.
- B. Covering.

1.2 REFERENCE STANDARDS

- A. ASTM B 209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.
- B. ASTM C 177 - Standard Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus.
- C. ASTM C 195 - Standard Specification for Mineral Fiber Thermal Insulating Cement.
- D. ASTM C 518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus.
- E. ASTM C 534/C 534M - Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form.
- F. ASTM C 553 - Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
- G. ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials.
- H. ASTM E 96/E 96M - Standard Test Methods for Water Vapor Transmission of Materials.

1.3 SUBMITTALS

- A. See Section 013000 – Submittals and Substitutions, for submittal procedures.
- B. Product Data: Provide product description, thermal characteristics, list of materials and thickness for equipment scheduled.
- C. Manufacturer's Instructions: Indicate installation procedures that ensure acceptable workmanship and installation standards will be achieved.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with not less than 2 years of documented experience.
- B. Applicator Qualifications: Company specializing in performing the type of work specified in this section with minimum 2 years of experience.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Accept materials on site in original factory packaging, labeled with manufacturer's identification, including product density and thickness.
- B. Protect insulation from weather and construction traffic, dirt, water, chemical, and mechanical damage, by storing in original wrapping.

1.6 FIELD CONDITIONS

- A. Maintain ambient temperatures and conditions required by manufacturers of adhesives, mastics, and insulation cements.
- B. Maintain temperature during and after installation for minimum period of 24 hours.

PART 2 - PRODUCTS

2.1 REQUIREMENTS FOR ALL PRODUCTS OF THIS SECTION

- A. Surface Burning Characteristics: Flame spread/Smoke developed index of 25/50, maximum, when tested in accordance with ASTM E 84, NFPA 255, or UL 723.

2.2 GLASS FIBER, FLEXIBLE (Type F)

- A. Manufacturers:
 - 1. Knauf Insulation: www.knaufusa.com.
 - 2. Johns Manville Corporation: www.jm.com.
 - 3. Owens Corning Corp: www.owenscorning.com.
 - 4. CertainTeed Corporation: www.certainteed.com.
- B. Insulation: ASTM C 553; flexible, noncombustible.
 - 1. 'K' Value: 0.36 at 75 degrees F, when tested in accordance with ASTM C 177 or ASTM C 518.
 - 2. Maximum Service Temperature: 450 degrees F.
 - 3. Maximum Water Vapor Sorption: 5.0 percent by weight.
- C. Vapor Barrier Jacket: Kraft paper reinforced with glass fiber yarn and bonded to aluminized film.
 - 1. Moisture Vapor Permeability: 0.029 ng/Pa s m (0.02 perm inch), when tested in accordance with ASTM E 96/E 96M.
 - 2. Secure with self-sealing longitudinal laps and butt strips.
 - 3. Secure with outward clinch expanding staples and vapor barrier mastic.
- D. Tie Wire: 0.048 inch stainless steel with twisted ends on maximum 12 inch centers.

E. Vapor Barrier Lap Adhesive:

1. Compatible with insulation.

F. Insulating Cement/Mastic:

1. ASTM C 195; hydraulic setting on mineral wool.

2.3 FLEXIBLE ELASTOMERIC CELLULAR INSULATION (Type A)

A. Manufacturer:

1. Armacell International: www.armacell.com.
2. Or approved equal.

B. Insulation: Preformed flexible elastomeric cellular rubber insulation complying with ASTM C 534 Grade 3, in sheet form.

1. Minimum Service Temperature: -40 degrees F.
2. Maximum Service Temperature: 220 degrees F.
3. Connection: Waterproof vapor barrier adhesive.

C. Elastomeric Foam Adhesive: Air dried, contact adhesive, compatible with insulation.

2.4 JACKETS

A. PVC Plastic:

1. Jacket: Sheet material, off-white color.
 - a. Minimum Service Temperature: -40 degrees F.
 - b. Maximum Service Temperature: 150 degrees F.
 - c. Moisture Vapor Permeability: 0.029 ng/Pa s m (0.02 perm inch), when tested in accordance with ASTM E 96/E 96M.
 - d. Thickness: 10 mil.
 - e. Connections: Brush on welding adhesive.
2. Covering Adhesive Mastic:
 - a. Compatible with insulation.

B. Aluminum Jacket: ASTM B 209 (ASTM B 209M) formed aluminum sheet.

1. Thickness: 0.016 inch sheet.

2. Finish: Smooth.
3. Joining: Longitudinal slip joints and 2 inch laps.
4. Metal Jacket Bands: 3/8 inch wide; 0.015 inch thick aluminum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that equipment has been tested before applying insulation materials.
- B. Verify that surfaces are clean and dry, with foreign material removed.

3.2 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Factory Insulated Equipment: Do not insulate.
- C. Exposed Equipment: Locate insulation and cover seams in least visible locations.
- D. Apply insulation close to equipment by grooving, scoring, and beveling insulation. Fasten insulation to equipment with studs, pins, clips, adhesive, wires, or bands.
- E. Fill joints, cracks, seams, and depressions with bedding compound to form smooth surface. On cold equipment, use vapor barrier cement.
- F. Insulated equipment containing fluids below ambient temperature: Insulate entire system.
- G. Fiber glass insulated equipment containing fluids below ambient temperature: Provide vapor barrier jackets, factory-applied or field-applied. Finish with glass cloth and vapor barrier adhesive.
- H. For hot equipment containing fluids 140 degrees F or less, do not insulate flanges and unions, but bevel and seal ends of insulation.
- I. For hot equipment containing fluids over 140 degrees F, insulate flanges and unions with removable sections and jackets.
- J. Fiber glass insulated equipment containing fluids above ambient temperature: Provide standard jackets, with or without vapor barrier, factory-applied or field-applied. Finish with glass cloth and adhesive.
- K. Inserts and Shields:
 1. Application: Equipment 1-1/2 inches diameter or larger.
 2. Shields: Galvanized steel between hangers and inserts.
 3. Insert location: Between support shield and equipment and under the finish jacket.

4. Insert configuration: Minimum 6 inches long, of same thickness and contour as adjoining insulation; may be factory fabricated.
 5. Insert material: Hydrous calcium silicate insulation or other heavy density insulating material suitable for the planned temperature range.
- L. Finish insulation at supports, protrusions, and interruptions.
- M. Equipment in Mechanical Equipment Rooms or Finished Spaces: Finish with PVC jacket and fitting covers.
- N. Exterior Applications: Provide vapor barrier jacket or finish with glass mesh reinforced vapor barrier cement. Cover with aluminum jacket with seams located on bottom side of horizontal equipment.
- O. Cover glass fiber insulation with aluminum jacket.
- P. Nameplates and ASME Stamps: Bevel and seal insulation around; do not insulate over.
- Q. Equipment Requiring Access for Maintenance, Repair, or Cleaning: Install insulation so it can be easily removed and replaced without damage.

END OF SECTION

SECTION 230719 - B - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Piping insulation.
- B. Jackets and accessories.

1.2 REFERENCE STANDARDS

- A. ASTM B 209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.
- B. ASTM C 177 - Standard Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus.
- C. ASTM C 195 - Standard Specification for Mineral Fiber Thermal Insulating Cement.
- D. ASTM C 449 - Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement.
- E. ASTM C 518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus.
- F. ASTM C 534/C 534M - Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form.
- G. ASTM C 547 - Standard Specification for Mineral Fiber Pipe Insulation.
- H. ASTM C 552 - Standard Specification for Cellular Glass Thermal Insulation.
- I. ASTM C 585 - Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System).
- J. ASTM C 591 - Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation.
- K. ASTM C 795 - Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
- L. ASTM D 2842 - Standard Test Method for Water Absorption of Rigid Cellular Plastics.
- M. ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials.
- N. ASTM E 96/E 96M - Standard Test Methods for Water Vapor Transmission of Materials.
- O. NFPA 255 - Standard Method of Test of Surface Burning Characteristics of Building Materials; National Fire Protection Association.
- P. UL 723 - Standard for Test for Surface Burning Characteristics of Building Materials; Underwriters Laboratories Inc.

1.3 SUBMITTALS

- A. See Section 013000 – Submittals and Substitutions, for submittal procedures.

- B. Product Data: Provide product description, thermal characteristics, list of materials and thickness for each service, and locations.
- C. Manufacturer's Instructions: Indicate installation procedures that ensure acceptable workmanship and installation standards will be achieved.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the Products specified in this section with not less than 2 years of documented experience.
- B. Applicator Qualifications: Company specializing in performing the type of work specified in this section with minimum 2 years of experience.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Accept materials on site, labeled with manufacturer's identification, product density, and thickness.

1.6 FIELD CONDITIONS

- A. Maintain ambient conditions required by manufacturers of each product.
- B. Maintain temperature before, during, and after installation for minimum of 24 hours.

PART 2 - PRODUCTS

2.1 REQUIREMENTS FOR ALL PRODUCTS OF THIS SECTION

- A. Surface Burning Characteristics: Flame spread/Smoke developed index of 25/50, maximum, when tested in accordance with ASTM E 84, NFPA 255, or UL 723.

2.2 GLASS FIBER (Type F)

- A. Manufacturers:
 - 1. einsulation.com, Inc.: www.einsulation.com
 - 2. Knauf Insulation: www.knaufusa.com.
 - 3. Johns Manville Corporation: www.jm.com.
 - 4. Owens Corning Corp: www.owenscorning.com.
 - 5. CertainTeed Corporation: www.certainteed.com.
- B. Insulation: ASTM C 547 and ASTM C 795; rigid molded, noncombustible.
 - 1. 'K' value: ASTM C 177, 0.24 at 75 degrees F.
 - 2. Maximum service temperature: 850 degrees F.
 - 3. Maximum moisture absorption: 0.2 percent by volume.
- C. Insulation: ASTM C 547 and ASTM C 795; semi-rigid, noncombustible, end grain adhered to jacket.
 - 1. 'K' value: ASTM C 177, 0.24 at 75 degrees F.
 - 2. Maximum service temperature: 650 degrees F.
 - 3. Maximum moisture absorption: 0.2 percent by volume.
- D. Vapor Barrier Jacket: White kraft paper with glass fiber yarn, bonded to aluminized film; moisture vapor transmission when tested in accordance with ASTM E 96/E 96M of 0.02 perm-inches.

- E. Tie Wire: 0.048 inch stainless steel with twisted ends on maximum 12 inch centers.
- F. Vapor Barrier Lap Adhesive:
 - 1. Compatible with insulation.
- G. Insulating Cement/Mastic:
 - 1. ASTM C 195; hydraulic setting on mineral wool.
- H. Fibrous Glass Fabric:
 - 1. Cloth: Untreated; 9 oz/sq yd weight.
 - 2. Blanket: 1.0 lb/cu ft density.
 - 3. Weave: 5x5.
- I. Indoor Vapor Barrier Finish:
 - 1. Cloth: Untreated; 9 oz/sq yd weight.
 - 2. Vinyl emulsion type acrylic, compatible with insulation, black color.
- J. Outdoor Vapor Barrier Mastic:
 - 1. Vinyl emulsion type acrylic or mastic, compatible with insulation, black color.
- K. Outdoor Breather Mastic:
 - 1. Vinyl emulsion type acrylic or mastic, compatible with insulation, black color.
- L. Insulating Cement:
 - 1. ASTM C 449/C 449M.

2.3 CELLULAR GLASS (Type G)

- A. Manufacturers:
 - 1. Pittsburgh Corning Corporation: www.pittsburghcorning.com.
 - 2. Or approved equal.
- B. Insulation: ASTM C 552, Grade 1.
 - 1. 'K' value: 0.37 at 100 degrees F.
 - 2. Service Temperature: Up to 900 degrees F.
 - 3. Water Vapor Permeability: 0.005 perm inch.
 - 4. Water Absorption: 0.2 percent by volume, maximum.

2.4 POLYISOCYANURATE CELLULAR PLASTIC (Type CP)

- A. Insulation Material: ASTM C 591, rigid molded modified polyisocyanurate cellular plastic.
 - 1. Dimension: Comply with requirements of ASTM C 585.
 - 2. 'K' value: 0.18 at 75 degrees F, when tested in accordance with ASTM C 518.
 - 3. Minimum Service Temperature: -70 degrees F.
 - 4. Maximum Service Temperature: 300 degrees F.
 - 5. Water Absorption: 0.5 percent by volume, maximum, when tested in accordance with ASTM D 2842..
 - 6. Moisture Vapor Transmission: 4.0 perm in.
 - 7. Connection: Waterproof vapor barrier adhesive.

2.5 FLEXIBLE ELASTOMERIC CELLULAR INSULATION (Type A)

- A. Manufacturer:
 - 1. Armacell International: www.armacell.com.
 - 2. Or approved equal.

- B. Insulation: Preformed flexible elastomeric cellular rubber insulation complying with ASTM C 534 Grade 3; use molded tubular material wherever possible.
 - 1. Minimum Service Temperature: -40 degrees F.
 - 2. Maximum Service Temperature: 220 degrees F.
 - 3. Connection: Waterproof vapor barrier adhesive.
- C. Elastomeric Foam Adhesive: Air dried, contact adhesive, compatible with insulation.

2.6 JACKETS

- A. PVC Plastic.
 - 1. Manufacturers:
 - a. Johns Manville Corporation: www.jm.com.
 - b. Or approved equal.
 - 2. Jacket: One piece molded type fitting covers and sheet material, off-white color.
 - a. Minimum Service Temperature: 0 degrees F.
 - b. Maximum Service Temperature: 150 degrees F.
 - c. Moisture Vapor Permeability: 0.002 perm inch, maximum, when tested in accordance with ASTM E 96/E 96M.
 - d. Thickness: 10 mil.
 - e. Connections: Brush on welding adhesive.
 - 3. Covering Adhesive Mastic:
 - a. Compatible with insulation.
- B. Aluminum Jacket: ASTM B 209 (ASTM B 209M) formed aluminum sheet.
 - 1. Thickness: 0.016 inch sheet.
 - 2. Finish: Smooth.
 - 3. Joining: Longitudinal slip joints and 2 inch laps.
 - 4. Fittings: 0.016 inch thick die shaped fitting covers with factory attached protective liner.
 - 5. Metal Jacket Bands: 3/8 inch wide; 0.015 inch thick aluminum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that piping has been tested before applying insulation materials.
- B. Verify that surfaces are clean and dry, with foreign material removed.

3.2 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install in accordance with NAIMA National Insulation Standards.
- C. Exposed Piping: Locate insulation and cover seams in least visible locations.
- D. Insulated pipes conveying fluids below ambient temperature: Insulate entire system including fittings, valves, unions, flanges, strainers, flexible connections, pump bodies, and expansion joints.
- E. Glass fiber insulated pipes conveying fluids below ambient temperature:
 - 1. Provide vapor barrier jackets, factory-applied or field-applied. Secure with self-sealing longitudinal laps and butt strips with pressure sensitive adhesive. Secure with outward clinch expanding staples

- and vapor barrier mastic.
- 2. Insulate fittings, joints, and valves with molded insulation of like material and thickness as adjacent pipe. Finish with glass cloth and vapor barrier adhesive or PVC fitting covers.
- F. For hot piping conveying fluids 140 degrees F or less, do not insulate flanges and unions at equipment, but bevel and seal ends of insulation.
- G. For hot piping conveying fluids over 140 degrees F, insulate flanges and unions at equipment.
- H. Glass fiber insulated pipes conveying fluids above ambient temperature:
 - 1. Provide standard jackets, with or without vapor barrier, factory-applied or field-applied. Secure with self-sealing longitudinal laps and butt strips with pressure sensitive adhesive. Secure with outward clinch expanding staples.
 - 2. Insulate fittings, joints, and valves with insulation of like material and thickness as adjoining pipe. Finish with glass cloth and adhesive or PVC fitting covers.
- I. Inserts and Shields:
 - 1. Application: Piping 1-1/2 inches diameter or larger.
 - 2. Shields: Galvanized steel between pipe hangers or pipe hanger rolls and inserts.
 - 3. Insert location: Between support shield and piping and under the finish jacket.
 - 4. Insert configuration: Minimum 6 inches long, of same thickness and contour as adjoining insulation; may be factory fabricated.
 - 5. Insert material: Hydrous calcium silicate insulation or other heavy density insulating material suitable for the planned temperature range.
- J. Continue insulation through walls, sleeves, pipe hangers, and other pipe penetrations. Finish at supports, protrusions, and interruptions. At fire separations, refer to Section 078400.
- K. Pipe Exposed in Mechanical Equipment Rooms or Finished Spaces (less than 10 feet above finished floor): Finish with PVC jacket and fitting covers.
- L. Exterior Applications: Provide vapor barrier jacket. Insulate fittings, joints, and valves with insulation of like material and thickness as adjoining pipe, and finish with glass mesh reinforced vapor barrier cement. Cover with aluminum jacket with seams located on bottom side of horizontal piping.
- M. Heat Traced Piping: Insulate fittings, joints, and valves with insulation of like material, thickness, and finish as adjoining pipe. Size large enough to enclose pipe and heat tracer. Cover with aluminum jacket with seams located on bottom side of horizontal piping.

3.3 SCHEDULE

See Piping Insulation Schedules provided on drawings.

END OF SECTION

SECTION 230800 - B - COMMISSIONING OF HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes commissioning process requirements for HVAC&R systems, assemblies, and equipment.

1.3 DEFINITIONS

- A. Commissioning Plan: A document that outlines the organization, schedule, allocation of resources, and documentation requirements of the commissioning process.
- B. CxA: Commissioning Authority.
- C. HVAC&R: Heating, Ventilating, Air Conditioning, and Refrigeration.
- D. Systems, Subsystems, Equipment, and Components: Where these terms are used together or separately, they shall mean "as-built" systems, subsystems, equipment, and components.

1.4 INFORMATIONAL SUBMITTALS

- A. Certificates of readiness.
- B. Certificates of completion of installation, prestart, and startup activities.

1.5 ALLOWANCES

- A. Labor, instrumentation, tools, and equipment costs for technicians for the performance of commissioning testing are covered by the "Schedule of Allowances" Article in Section 012100 "Allowances."

1.6 CONTRACTOR'S RESPONSIBILITIES

- A. Perform commissioning tests at the direction of the CxA.
- B. Attend construction phase controls coordination meeting.
- C. Attend testing, adjusting, and balancing review and coordination meeting.
- D. Participate in HVAC&R systems, assemblies, equipment, and component maintenance orientation and inspection as directed by the CxA.

- E. Provide information requested by the CxA for final commissioning documentation.
- F. Provide measuring instruments and logging devices to record test data, and provide data acquisition equipment to record data for the complete range of testing for the required test period.

1.7 CxA'S RESPONSIBILITIES

- A. Provide Project-specific construction checklists and commissioning process test procedures for actual HVAC&R systems, assemblies, equipment, and components to be furnished and installed as part of the construction contract.
- B. Direct commissioning testing.
- C. Verify testing, adjusting, and balancing of Work are complete.
- D. Provide test data, inspection reports, and certificates in Systems Manual.

1.8 COMMISSIONING DOCUMENTATION

- A. Provide the following information to the CxA for inclusion in the commissioning plan:
 - 1. Plan for delivery and review of submittals, systems manuals, and other documents and reports.
 - 2. Identification of installed systems, assemblies, equipment, and components including design changes that occurred during the construction phase.
 - 3. Process and schedule for completing construction checklists and manufacturer's prestart and startup checklists for HVAC&R systems, assemblies, equipment, and components to be verified and tested.
 - 4. Certificate of completion certifying that installation, prestart checks, and startup procedures have been completed.
 - 5. Certificate of readiness certifying that HVAC&R systems, subsystems, equipment, and associated controls are ready for testing.
 - 6. Test and inspection reports and certificates.
 - 7. Corrective action documents.
 - 8. Verification of testing, adjusting, and balancing reports.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 TESTING PREPARATION

- A. Certify that HVAC&R systems, subsystems, and equipment have been installed, calibrated, and started and are operating according to the Contract Documents.
- B. Certify that HVAC&R instrumentation and control systems have been completed and calibrated, that they are operating according to the Contract Documents, and that pretest set points have been recorded.
- C. Certify that testing, adjusting, and balancing procedures have been completed and that testing, adjusting, and balancing reports have been submitted, discrepancies corrected, and corrective work approved.

- D. Set systems, subsystems, and equipment into operating mode to be tested (e.g., normal shutdown, normal auto position, normal manual position, unoccupied cycle, emergency power, and alarm conditions).
- E. Inspect and verify the position of each device and interlock identified on checklists.
- F. Check safety cutouts, alarms, and interlocks with smoke control and life-safety systems during each mode of operation.
- G. Testing Instrumentation: Install measuring instruments and logging devices to record test data as directed by the CxA.

3.2 Testing AND BALANCING VERIFICATION

- A. Prior to performance of testing and balancing Work, provide copies of reports, sample forms, checklists, and certificates to the CxA.
- B. Notify the CxA at least 10 days in advance of testing and balancing Work, and provide access for the CxA to witness testing and balancing Work.
- C. Provide technicians, instrumentation, and tools to verify testing and balancing of HVAC&R systems at the direction of the CxA.
 - 1. The CxA will notify testing and balancing Subcontractor 10 days in advance of the date of field verification. Notice will not include data points to be verified.
 - 2. The testing and balancing Subcontractor shall use the same instruments (by model and serial number) that were used when original data were collected.
 - 3. Failure of an item includes, other than sound, a deviation of more than 10 percent. Failure of more than 10 percent of selected items shall result in rejection of final testing, adjusting, and balancing report. For sound pressure readings, a deviation of 3 dB shall result in rejection of final testing. Variations in background noise must be considered.
 - 4. Remedy the deficiency and notify the CxA so verification of failed portions can be performed.

3.3 GENERAL TESTING REQUIREMENTS

- A. Provide technicians, instrumentation, and tools to perform commissioning test at the direction of the CxA.
- B. Scope of HVAC&R testing shall include entire HVAC&R installation, from central equipment for heat generation and refrigeration through distribution systems to each conditioned space. Testing shall include measuring capacities and effectiveness of operational and control functions.
- C. Test all operating modes, interlocks, control responses, and responses to abnormal or emergency conditions, and verify proper response of building automation system controllers and sensors.
- D. The CxA along with the HVAC&R Contractor, testing and balancing Subcontractor, and HVAC&R Instrumentation and Control Subcontractor shall prepare detailed testing plans, procedures, and checklists for HVAC&R systems, subsystems, and equipment.
- E. Tests will be performed using design conditions whenever possible.
- F. Simulated conditions may need to be imposed using an artificial load when it is not practical to test under design conditions. Before simulating conditions, calibrate testing instruments. Provide equipment to

simulate loads. Set simulated conditions as directed by the CxA and document simulated conditions and methods of simulation. After tests, return settings to normal operating conditions.

- G. The CxA may direct that set points be altered when simulating conditions is not practical.
 - H. The CxA may direct that sensor values be altered with a signal generator when design or simulating conditions and altering set points are not practical.
 - I. If tests cannot be completed because of a deficiency outside the scope of the HVAC&R system, document the deficiency and report it to the Client Agency. After deficiencies are resolved, reschedule tests.
 - J. If the testing plan indicates specific seasonal testing, complete appropriate initial performance tests and documentation and schedule seasonal tests.
- 3.4 HVAC&R systems, subsystems, and equipment Testing Procedures
- A. Boiler Testing and Acceptance Procedures: Testing requirements are specified in HVAC boiler Sections. Provide submittals, test data, inspector record, and boiler certification to the CxA.
 - B. HVAC&R Instrumentation and Control System Testing: Field testing plans and testing requirements are specified in Section 230900 "Instrumentation and Control for HVAC" and Section 230993 "Sequence and Operations for HVAC Controls." Assist the CxA with preparation of testing plans.
 - C. Pipe system cleaning, flushing, hydrostatic tests, and chemical treatment requirements are specified in HVAC piping Sections. HVAC&R Contractor shall prepare a pipe system cleaning, flushing, and hydrostatic testing plan. Provide cleaning, flushing, testing, and treating plan and final reports to the CxA. Plan shall include the following:
 - 1. Sequence of testing and testing procedures for each section of pipe to be tested, identified by pipe zone or sector identification marker. Markers shall be keyed to Drawings for each pipe sector, showing the physical location of each designated pipe test section. Drawings keyed to pipe zones or sectors shall be formatted to allow each section of piping to be physically located and identified when referred to in pipe system cleaning, flushing, hydrostatic testing, and chemical treatment plan.
 - 2. Description of equipment for flushing operations.
 - 3. Minimum flushing water velocity.
 - 4. Tracking checklist for managing and ensuring that all pipe sections have been cleaned, flushed, hydrostatically tested, and chemically treated.
 - D. HVAC&R Distribution System Testing: Provide technicians, instrumentation, tools, and equipment to test performance of air, steam, and hydronic distribution systems; special exhaust; and other distribution systems, including HVAC&R terminal equipment and unitary equipment.

PART 4 - MEASUREMENT AND PAYMENT

4.1 MEASUREMENT

- A. The Work of this Section shall not be measured separately for payment.

4.2 PAYMENT

- A. No separate payment will be made for the Work of this Section.

END OF SECTION

SECTION 230900 - B - INSTRUMENTATION AND CONTROL FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes control equipment for HVAC systems and components, including control components for terminal heating and cooling units not supplied with factory-wired controls.

- B. Related Sections include the following:

- 1. Section 230993 "Sequence of Operations for HVAC Controls" for requirements that relate to this Section.

1.3 DEFINITIONS

- A. DDC: Direct digital control.
- B. I/O: Input/output.
- C. LonWorks: A control network technology platform for designing and implementing interoperable control devices and networks.
- D. BACnet: A control network technology platform for designing and implementing interoperable control devices and networks.
- E. MS/TP: Master slave/token passing.
- F. PC: Personal computer.
- G. PID: Proportional plus integral plus derivative.
- H. RTD: Resistance temperature detector.

1.4 SYSTEM PERFORMANCE

- A. Comply with the following performance requirements:

- 1. Shall be a unitary control system designed for use with mechanical equipment systems.
- 2. Reporting Accuracy and Stability of Control: Report values and maintain measured variables within tolerances as follows:
 - a. Water Temperature: Plus or minus 1 deg F.
 - b. Water Flow: Plus or minus 5 percent of full scale.
 - c. Water Pressure: Plus or minus 2 percent of full scale.

- d. Space Temperature: Plus or minus 1 deg F.
- e. Ducted Air Temperature: Plus or minus 1 deg F.
- f. Outside Air Temperature: Plus or minus 2 deg F.
- g. Dew Point Temperature: Plus or minus 3 deg F.
- h. Temperature Differential: Plus or minus 0.25 deg F.
- i. Relative Humidity: Plus or minus 5 percent.
- j. Airflow (Pressurized Spaces): Plus or minus 3 percent of full scale.
- k. Airflow (Measuring Stations): Plus or minus 5 percent of full scale.
- l. Airflow (Terminal): Plus or minus 10 percent of full scale.
- m. Air Pressure (Space): Plus or minus 0.01-inch wg.
- n. Air Pressure (Ducts): Plus or minus 0.1-inch wg.
- o. Carbon Monoxide: Plus or minus 5 percent of reading.
- p. Carbon Dioxide: Plus or minus 50 ppm.
- q. Electrical: Plus or minus 5 percent of reading.

1.5 ACTION SUBMITTALS

- A. Product Data: Include manufacturer's technical literature for each control device. Indicate dimensions, capacities, performance characteristics, electrical characteristics, finishes for materials, and installation and startup instructions for each type of product indicated.
 - 1. DDC System Hardware: Bill of materials of equipment indicating quantity, manufacturer, and model number. Include technical data for operator workstation equipment, interface equipment, control units, transducers/transmitters, sensors, actuators, valves, relays/switches, control panels, and operator interface equipment.
 - 2. Control System Software: Include technical data for operating system software, operator interface, color graphics, and other third-party applications.
 - 3. Controlled Systems: Instrumentation list with element name, type of device, manufacturer, model number, and product data. Include written description of sequence of operation including schematic diagram.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Bill of materials of equipment indicating quantity, manufacturer, and model number.
 - 2. Schematic flow diagrams showing fans, pumps, coils, dampers, valves, and control devices.
 - 3. Wiring Diagrams: Power, signal, and control wiring.
 - 4. Details of control panel faces, including controls, instruments, and labeling.
 - 5. Written description of sequence of operation.
 - 6. Schedule of dampers including size, leakage, and flow characteristics.
 - 7. Schedule of valves including flow characteristics.
 - 8. DDC System Hardware:
 - a. Wiring diagrams for control units with termination numbers.
 - b. Schematic diagrams and floor plans for field sensors and control hardware.
 - c. Schematic diagrams for control, communication, and power wiring, showing trunk data conductors and wiring between operator workstation and control unit locations.
 - 9. Control System Software: List of color graphics indicating monitored systems, data (connected and calculated) point addresses, output schedule, and operator notations.
 - 10. Controlled Systems:

- a. Schematic diagrams of each controlled system with control points labeled and control elements graphically shown, with wiring.
 - b. Scaled drawings showing mounting, routing, and wiring of elements including bases and special construction.
 - c. Written description of sequence of operation including schematic diagram.
 - d. Points list.
- C. Samples for Initial Selection: For each color required, of each type of thermostat or sensor cover with factory-applied color finishes.
- D. Samples for Verification: For each color required, of each type of thermostat or sensor cover.

1.6 INFORMATIONAL SUBMITTALS

- A. Data Communications Protocol Certificates: Certify that each proposed DDC system component complies with ASHRAE 135.
- B. Data Communications Protocol Certificates: Certify that each proposed DDC system component complies with BACnet.
- C. Qualification Data: For installer and manufacturer.
- D. Software Upgrade Kit: For Client Agency to use in modifying software to suit future systems revisions or monitoring and control revisions.
- E. Field quality-control test reports.

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For HVAC instrumentation and control system to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017700 "Closeout Procedures," include the following:
 - 1. Maintenance instructions and lists of spare parts for each type of control device and compressed-air station.
 - 2. Interconnection wiring diagrams with identified and numbered system components and devices.
 - 3. Keyboard illustrations and step-by-step procedures indexed for each operator function.
 - 4. Inspection period, cleaning methods, cleaning materials recommended, and calibration tolerances.
 - 5. Calibration records and list of set points.
- B. Software and Firmware Operational Documentation: Include the following:
 - 1. Software operating and upgrade manuals.
 - 2. Program Software Backup: On a magnetic media or compact disc, complete with data files.
 - 3. Device address list.
 - 4. Printout of software application and graphic screens.
 - 5. Software license required by and installed for DDC workstations and control systems.

1.8 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Replacement Materials: One replacement relay mechanism for each unique controller, thermostat and positioning relay
 - 2. Maintenance Materials: One thermostat adjusting key(s).
 - 3. Maintenance Materials: One pneumatic thermostat test kit.

1.9 QUALITY ASSURANCE

- A. Installer Qualifications: Automatic control system manufacturer's authorized representative who is trained and approved for installation of system components required for this Project.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with ASHRAE 135 for DDC system components.

1.10 DELIVERY, STORAGE, AND HANDLING

- A. Factory-Mounted Components: Where control devices specified in this Section are indicated to be factory mounted on equipment, arrange for shipping of control devices to equipment manufacturer.
- B. System Software: Update to latest version of software at Project completion.

1.11 COORDINATION

- A. Coordinate location of thermostats, humidistats, and other exposed control sensors with plans and room details before installation.
- B. Coordinate equipment with Section 283111 "Digital, Addressable Fire-Alarm System" " to achieve compatibility with equipment that interfaces with that system.
- C. Coordinate supply of conditioned electrical branch circuits for control units and operator workstation.
- D. Coordinate equipment with Section 260913 "Electrical Power Monitoring and Control" to achieve compatibility of communication interfaces.
- E. Coordinate equipment with Section 262416 "Panelboards" to achieve compatibility with starter coils and annunciation devices.
- F. Coordinate equipment with Section 262419 "Motor-Control Centers" to achieve compatibility with motor starters and annunciation devices.
- G. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Section 033000 "Cast-in-Place Concrete."

1.12 WORK BY OTHERS

- A. The demarcation of work and responsibilities between the BMS Contractor and other related trades shall be outlined in the BMS Responsibility Matrix.

BMS Responsibility Matrix

Work	Furnish	Install	Low Volt. Wiring/Tube	Line Power
BMS low voltage and communication wiring* ¹ (note 1)	BMS	BMS	BMS	N/A
VAV box controller (note 2)	BMS	23* ²	BMS	26
BMS conduits and raceway	BMS	BMS	BMS	BMS
Automatic dampers (non factory)	BMS	23	N/A	N/A
Automatic valves	BMS	23	BMS	N/A
VAV boxes	23	23	N/A	N/A
Pipe insertion devices and taps including thermowells, flow and pressure stations.	BMS	23	BMS	BMS
BMS Current Switches.	BMS	BMS	BMS	N/A
BMS Control Relays	BMS	BMS	BMS	N/A
Power distribution system monitoring interfaces	26	26	BMS	26
Concrete and/or inertia equipment pads and seismic bracing	23	23	N/A	N/A
BMS interface with Chiller controls	BMS	BMS	BMS	BMS
Chiller controls interface with BMS	23	23	BMS	26
Elect. baseboard heating control (note 3)	23	26* ³	N/A* ³	26
ADD OTHER THIRD PARTY EQUIPMENT HERE	N/A	N/A	N/A	N/A
All BMS Nodes, equipment, housings, enclosures and panels.	BMS	BMS	BMS	BMS
Smoke Detectors (note 4)	26	26	26/BMS* ⁴	26
Fire/Smoke Dampers (note 5)	23	23	BMS* ⁵	26
Fire Dampers	23	23	N/A	N/A
Chiller Flow Switches	23	23	BMS	N/A
Boiler wiring	23	23	23	23
Water treatment system	23	23	23	26
VSDs	BMS	26	BMS	26
Refrigerant monitors	BMS	BMS	BMS	26
Computer Room A/C Unit field-mounted controls	23	23	BMS	26
Fire Alarm shutdown relay interlock wiring	26	26	26	26

Work	Furnish	Install	Low Volt. Wiring/Tube	Line Power
Fire Alarm smoke control relay interlock wiring	26	26	BMS	26
Fireman's Smoke Control Override Panel	26	26	26	26
Fan Coil Unit controls	BMS	BMS	BMS	26
Cabinet/Unit Heater controls (note 6)	BMS/23*6	26/BMS*6	BMS	26
Packaged RTU space mounted controls	23	BMS	BMS	26
Packaged RTU factory-mounted controls	23	23	BMS	26
Packaged RTU field-mounted controls	BMS	BMS	BMS	26
Cooling Tower Vibration Switches	23	23	26	26
Cooling Tower Level Control Devices	23	23	26	26
Cooling Tower makeup water control devices	23	23	26	26
Starters, HOA switches	26	26	N/A	26
Control damper actuators	BMS	BMS	BMS	26

Footnotes:

- *1. BMS low voltage and communications wiring: BMS Ethernet communications cable and IP infrastructure furnish and install by BMS Contractor or Division 26 Electrical Contractor as per options in Row #1 of the BMS Responsibility Matrix above.
- *2. VAV box controller factory installation would normally be by Division 23 Mechanical who furnishes the VAV boxes; could be by BMS for field installation of special controllers, see Row #2 of the BMS Responsibility Matrix above.
- *3. Electric Baseboard Heating Controls – for line voltage stand-alone controls: furnished by Division 23 Mechanical Contractor who furnishes the baseboard units; line voltage controls installed and connected by Division 26 Electrical Contractor. Alternately, controls may be furnished and installed by BMS Contractors for projects requiring Baseboard Heating controls to be integrated into the BMS. Refer to Section 230993 SEQUENCE OF OPERATIONS.
- *4. Smoke Detector also wired to shut down AHU/HVAC by BMS Contractor; Division 26 for projects NYC. Duct smoke detectors and fire alarm control modules shall be provided by others. Provide wiring, conduit, and necessary interface with fire alarm system to perform specified sequence of operation.
- *5. Fire/Smoke Dampers: BMS Contractor to provide and ensure OPEN/CLOSE control of Fire/Smoke dampers as coordinated between BMS HVAC systems sequences, controls and overrides, and the Fire Alarm system control status priorities and overrides. Coordinate with Division 26 to provide duct detectors or fire alarm control modules for air handling unit and exhaust system shutdown and smoke control inputs to the DDC system. In most cases fire alarm control modules will be the most effective and flexible way of achieving this interface. Ensure that the logic matrix for the fire alarm devices to trigger a HVAC response is clearly specified.
- *6. Cabinet/Unit Heater Controls – for line voltage stand-alone controls: furnished by Division 23 Mechanical Contractor who furnishes the Cabinet/Unit Heaters; line voltage stand-alone controls installed and connected by Division 26 Electrical Contractor. Even for stand-alone controls, it is common for the line voltage TStat and associated interlock wiring to be installed by the BAS. The power to the UH/CUH is performed by the Division 26 contractor. Alternately, controls may be furnished and installed by BMS Contractors for projects requiring Cabinet/Unit Heater controls to be integrated into BMS.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 CONTROL SYSTEM

- A. Control system shall consist of unitary sensors, indicators, actuators, final control elements, interface equipment, other apparatus, and accessories to control mechanical systems.

2.3 DDC EQUIPMENT

- A. Control Units: Modular, comprising processor board with programmable, nonvolatile, random-access memory; local operator access and display panel; integral interface equipment; and backup power source.
1. Units monitor or control each I/O point; process information; execute commands from other control units, devices, and operator stations; and download from or upload to operator workstation.
 2. Stand-alone mode control functions operate regardless of network status. Functions include the following:
 - a. Global communications.
 - b. Discrete/digital, analog, and pulse I/O.
 - c. Monitoring, controlling, or addressing data points.
 - d. Software applications, scheduling, and alarm processing.
 - e. Testing and developing control algorithms without disrupting field hardware and controlled environment.
- B. Local Control Units: Modular, comprising processor board with electronically programmable, nonvolatile, read-only memory; and backup power source.
1. Units monitor or control each I/O point, process information, and download from or upload to operator workstation or diagnostic terminal unit.
 2. Stand-alone mode control functions operate regardless of network status. Functions include the following:
 - a. Global communications.
 - b. Discrete/digital, analog, and pulse I/O.
 - c. Monitoring, controlling, or addressing data points.
 3. Local operator interface provides for download from or upload to operator workstation.
- C. I/O Interface: Hardwired inputs and outputs may tie into system through controllers. Protect points so that shorting will cause no damage to controllers.
1. Binary Inputs: Allow monitoring of on-off signals without external power.

2. Pulse Accumulation Inputs: Accept up to 10 pulses per second.
 3. Analog Inputs: Allow monitoring of low-voltage (0- to 10-V dc), current (4 to 20 mA), or resistance signals.
 4. Binary Outputs: Provide on-off or pulsed low-voltage signal, selectable for normally open or normally closed operation with three-position (on-off-auto) override switches and status lights.
 5. Analog Outputs: Provide modulating signal, either low voltage (0- to 10-V dc) or current (4 to 20 mA) with status lights, two-position (auto-manual) switch, and manually adjustable potentiometer.
 6. Tri-State Outputs: Provide two coordinated binary outputs for control of three-point, floating-type electronic actuators.
 7. Universal I/Os: Provide software selectable binary or analog outputs.
- D. Power Supplies: Transformers with Class 2 current-limiting type or overcurrent protection; limit connected loads to 80 percent of rated capacity. DC power supply shall match output current and voltage requirements and be full-wave rectifier type with the following:
1. Output ripple of 5.0 mV maximum peak to peak.
 2. Combined 1 percent line and load regulation with 100-mic.sec. response time for 50 percent load changes.
 3. Built-in overvoltage and overcurrent protection and be able to withstand 150 percent overload for at least 3 seconds without failure.
- E. Power Line Filtering: Internal or external transient voltage and surge suppression for workstations or controllers with the following:
1. Minimum dielectric strength of 1000 V.
 2. Maximum response time of 10 nanoseconds.
 3. Minimum transverse-mode noise attenuation of 65 dB.
 4. Minimum common-mode noise attenuation of 150 dB at 40 to 100 Hz.

2.4 UNITARY CONTROLLERS

- A. Unitized, capable of stand-alone operation with sufficient memory to support its operating system, database, and programming requirements, and with sufficient I/O capacity for the application.
1. Configuration: Local keypad and display; diagnostic LEDs for power, communication, and processor; wiring termination to terminal strip or card connected with ribbon cable; memory with bios; and 72 hour battery backup.
 2. Operating System: Manage I/O communication to allow distributed controllers to share real and virtual object information and allow central monitoring and alarms. Perform scheduling with real-time clock. Perform automatic system diagnostics; monitor system and report failures.
 3. ASHRAE 135 Compliance: Communicate using read (execute and initiate) and write (execute and initiate) property services defined in ASHRAE 135. Reside on network using MS/TP datalink/physical layer protocol and have service communication port for connection to diagnostic terminal unit.
 4. Enclosure: Dustproof rated for operation at 32 to 120 deg F.
 5. Enclosure: Waterproof rated for operation at 40 to 150 deg F.

2.5 ALARM PANELS

- A. Unitized cabinet with suitable brackets for wall or floor mounting. Fabricate of 0.06-inch-thick, furniture-quality steel or extruded-aluminum alloy, totally enclosed, with hinged doors and keyed lock and with manufacturer's standard shop-painted finish. Provide common keying for all panels.

- B. Indicating light for each alarm point, single horn, acknowledge switch, and test switch, mounted on hinged cover.
 - 1. Alarm Condition: Indicating light flashes and horn sounds.
 - 2. Acknowledge Switch: Horn is silent and indicating light is steady.
 - 3. Second Alarm: Horn sounds and indicating light is steady.
 - 4. Alarm Condition Cleared: System is reset and indicating light is extinguished.
 - 5. Contacts in alarm panel allow remote monitoring by independent alarm company.

2.6 ANALOG CONTROLLERS

- A. Step Controllers: 6- or 10-stage type, with heavy-duty switching rated to handle loads and operated by electric motor.
- B. Electric, Outdoor-Reset Controllers: Remote-bulb or bimetal rod-and-tube type, proportioning action with adjustable throttling range, adjustable set point, scale range minus 10 to plus 70 deg F, and single- or double-pole contacts.
- C. Electronic Controllers: Wheatstone-bridge-amplifier type, in steel enclosure with provision for remote-resistance readjustment. Identify adjustments on controllers, including proportional band and authority.
 - 1. Single controllers can be integral with control motor if provided with accessible control readjustment potentiometer.
- D. Fan-Speed Controllers: Solid-state model providing field-adjustable proportional control of motor speed from maximum to minimum of 55 percent and on-off action below minimum fan speed. Controller shall briefly apply full voltage, when motor is started, to rapidly bring motor up to minimum speed. Equip with filtered circuit to eliminate radio interference.
- E. Receiver Controllers: Single- or multiple-input models with control-point adjustment, direct or reverse acting with mechanical set-point adjustment with locking device, proportional band adjustment, authority adjustment, and proportional control mode.
 - 1. Remote-control-point adjustment shall be plus or minus 20 percent of sensor span, input signal of 3 to 13 psig.
 - 2. Proportional band shall extend from 2 to 20 percent for 5 psig.
 - 3. Authority shall be 20 to 200 percent.
 - 4. Air-supply pressure of 18 psig, input signal of 3 to 15 psig, and output signal of zero to supply pressure.
 - 5. Gages: 2-1/2 inches in diameter, 2.5 percent wide-scale accuracy, and range to match transmitter input or output pressure.

2.7 TIME CLOCKS

- A. Manufacturers:
 - 1. ATC-Diversified Electronics.
 - 2. Grasslin Controls Corporation.
 - 3. Paragon Electric Co., Inc.
 - 4. Precision Multiple Controls, Inc.
 - 5. SSAC Inc.; ABB USA.
 - 6. TCS/Basys Controls.

7. Theben AG - Lumilite Control Technology, Inc.
8. Time Mark Corporation.

- B. Seven-day, programming-switch timer with synchronous-timing motor and seven-day dial; continuously charged, nickel-cadmium-battery-driven, eight-hour, power-failure carryover; multiple-switch trippers; minimum of two and maximum of eight signals per day with two normally open and two normally closed output contacts.
- C. Solid-state, programmable time control with 4 separate programs each with up to 100 on-off operations; 1-second resolution; lithium battery backup; keyboard interface and manual override; individual on-off-auto switches for each program; 365-day calendar with 20 programmable holidays; choice of fail-safe operation for each program; system fault alarm; and communications package allowing networking of time controls and programming from PC.

2.8 ELECTRONIC SENSORS

- A. Description: Vibration and corrosion resistant; for wall, immersion, or duct mounting as required.
- B. Thermistor Temperature Sensors and Transmitters:
1. Manufacturers:
 - a. BEC Controls Corporation.
 - b. Ebtron, Inc.
 - c. Heat-Timer Corporation.
 - d. I.T.M. Instruments Inc.
 - e. MAMAC Systems, Inc.
 - f. RDF Corporation.
 2. Accuracy: Plus or minus 0.5 deg F at calibration point.
 3. Wire: Twisted, shielded-pair cable.
 4. Insertion Elements in Ducts: Single point, 8 inches long; use where not affected by temperature stratification or where ducts are smaller than 9 sq. ft..
 5. Averaging Elements in Ducts: 36 inches long, flexible use where prone to temperature stratification or where ducts are larger than 10 sq. ft..
 6. Insertion Elements for Liquids: Brass or stainless-steel socket with minimum insertion length of 2-1/2 inches.
 7. Room Sensor Cover Construction: Manufacturer's standard locking covers.
 - a. Set-Point Adjustment: Exposed.
 - b. Set-Point Indication: Exposed.
 - c. Thermometer: Exposed
 - d. Color: Select from manufacturer's full range.
 - e. Orientation: Vertical or Horizontal.
 8. Outside-Air Sensors: Watertight inlet fitting, shielded from direct sunlight.
 9. Room Security Sensors: Stainless-steel cover plate with insulated back and security screws.
- C. Room Sensor Cover Construction: Manufacturer's standard locking covers.
1. Set-Point Adjustment: Exposed.
 2. Set-Point Indication: Exposed.
 3. Color: Select from manufacturer's full range of colors.

4. Orientation: Vertical or Horizontal.

D. Room sensor accessories include the following:

1. Insulating Bases: For sensors located on exterior walls.
2. Guards: Locking; heavy-duty, transparent plastic; mounted on separate base
3. Adjusting Key: As required for calibration and cover screws.

2.9 STATUS SENSORS

- A. Status Inputs for Fans: Differential-pressure switch with pilot-duty rating and with adjustable range of 0- to 5-inch wg.
- B. Status Inputs for Pumps: Differential-pressure switch with pilot-duty rating and with adjustable pressure-differential range of 8 to 60 psig, piped across pump.
- C. Status Inputs for Electric Motors: Comply with ISA 50.00.01, current-sensing fixed- or split-core transformers with self-powered transmitter, adjustable and suitable for 175 percent of rated motor current.
- D. Voltage Transmitter (100- to 600-V ac): Comply with ISA 50.00.01, single-loop, self-powered transmitter, adjustable, with suitable range and 1 percent full-scale accuracy.
- E. Power Monitor: 3-phase type with disconnect/shorting switch assembly, listed voltage and current transformers, with pulse kilowatt hour output and 4- to 20-mA kW output, with maximum 2 percent error at 1.0 power factor and 2.5 percent error at 0.5 power factor.
- F. Current Switches: Self-powered, solid-state with adjustable trip current, selected to match current and system output requirements.
- G. Electronic Valve/Damper Position Indicator: Visual scale indicating percent of travel and 2- to 10-V dc, feedback signal.
- H. Water-Flow Switches: Bellows-actuated mercury or snap-acting type with pilot-duty rating, stainless-steel or bronze paddle, with appropriate range and differential adjustment, in NEMA 250, Type 1 enclosure.
 1. Manufacturers:
 - a. BEC Controls Corporation.
 - b. I.T.M. Instruments Inc.

2.10 FLOW MEASURING STATIONS

- A. Duct Airflow Station: Combination of air straightener and multiport, self-averaging pitot tube station.
 1. Manufacturers:
 - a. Air Monitor Corporation.
 - b. Wetmaster Co., Ltd.
 - c. Setra.
 2. Casing: Galvanized-steel frame.

3. Flow Straightener: Aluminum honeycomb, 3/4-inch parallel cell, 3 inches deep.
4. Sensing Manifold: Copper manifold with bullet-nosed static pressure sensors positioned on equal area basis.

2.11 THERMOSTATS

A. Manufacturers:

1. JCI Metasys
2. Danfoss Inc.; Air-Conditioning and Refrigeration Div.
3. Heat-Timer Corporation.
4. Sauter Controls Corporation.
5. tekmar Control Systems, Inc.
6. Theben AG - Lumilite Control Technology, Inc.
7. Erie Controls.

B. Combination Thermostat and Fan Switches: Line-voltage thermostat with push-button or lever-operated fan switch.

1. Label switches "FAN HIGH-LOW-OFF"
2. Mount on single electric switch box.

C. Electric, solid-state, microcomputer-based room thermostat with remote sensor.

1. Automatic switching from heating to cooling.
2. Preferential rate control to minimize overshoot and deviation from set point.
3. Set up for four separate temperatures per day.
4. Instant override of set point for continuous or timed period from 1 hour to 31 days.
5. Short-cycle protection.
6. Programming based on every day of week.
7. Selection features include degree F or degree C display, 12- or 24-hour clock, keyboard disable, remote sensor, and fan on-auto.
8. Battery replacement without program loss.
9. Thermostat display features include the following:
 - a. Time of day.
 - b. Actual room temperature.
 - c. Programmed temperature.
 - d. Programmed time.
 - e. Duration of timed override.
 - f. Day of week.
 - g. System mode indications include "heating," "off," "fan auto," and "fan on."

D. Low-Voltage, On-Off Thermostats: NEMA DC 3, 24-V, bimetal-operated, mercury-switch type, with adjustable or fixed anticipation heater, concealed set-point adjustment, 55 to 85 deg F set-point range, and 2 deg F maximum differential.

E. Line-Voltage, On-Off Thermostats: Bimetal-actuated, open contact or bellows-actuated, enclosed, snap-switch or equivalent solid-state type, with heat anticipator; listed for electrical rating; with concealed set-point adjustment, 55 to 85 deg F set-point range, and 2 deg F maximum differential.

1. Electric Heating Thermostats: Equip with off position on dial wired to break ungrounded conductors.
 2. Selector Switch: Integral, manual on-off-auto.
- F. Remote-Bulb Thermostats: On-off or modulating type, liquid filled to compensate for changes in ambient temperature; with copper capillary and bulb, unless otherwise indicated.
1. Bulbs in water lines with separate wells of same material as bulb.
 2. Bulbs in air ducts with flanges and shields.
 3. Averaging Elements: Copper tubing with either single- or multiple-unit elements, extended to cover full width of duct or unit; adequately supported.
 4. Scale settings and differential settings are clearly visible and adjustable from front of instrument.
 5. On-Off Thermostat: With precision snap switches and with electrical ratings required by application.
 6. Modulating Thermostats: Construct so complete potentiometer coil and wiper assembly is removable for inspection or replacement without disturbing calibration of instrument.
- G. Fire-Protection Thermostats: Listed and labeled by an NRTL acceptable to authorities having jurisdiction; with fixed or adjustable settings to operate at not less than 75 deg F above normal maximum operating temperature, and the following:
1. Reset: Manual.
 2. Reset: Automatic, with control circuit arranged to require manual reset at central control panel; with pilot light and reset switch on panel labeled to indicate operation.
- H. Immersion Thermostat: Remote-bulb or bimetal rod-and-tube type, proportioning action with adjustable throttling range and adjustable set point.
- I. Airstream Thermostats: Two-pipe, fully proportional, single-temperature type; with adjustable set point in middle of range, adjustable throttling range, plug-in test fitting or permanent pressure gage, remote bulb, bimetal rod and tube, or averaging element.
- J. Electric, Low-Limit Duct Thermostat: Snap-acting, single-pole, single-throw, manual- or automatic- reset switch that trips if temperature sensed across any 12 inches of bulb length is equal to or below set point.
1. Bulb Length: Minimum 20 feet.
 2. Quantity: One thermostat for every 20 sq. ft. of coil surface.
- K. Electric, High-Limit Duct Thermostat: Snap-acting, single-pole, single-throw, manual- or automatic- reset switch that trips if temperature sensed across any 12 inches of bulb length is equal to or above set point.
1. Bulb Length: Minimum 20 feet.
 2. Quantity: One thermostat for every 20 sq. ft. of coil surface.
- L. Heating/Cooling Valve-Top Thermostats: Proportional acting for proportional flow, with molded-rubber diaphragm, remote-bulb liquid-filled element, direct and reverse acting at minimum shutoff pressure of 25 psig, and cast housing with position indicator and adjusting knob.

2.12 HUMIDISTATS

- A. Available Manufacturers:

1. MAMAC Systems, Inc.
 2. ROTRONIC Instrument Corp.
 - 3.
- B. Pneumatic Room Humidistats: Wall-mounting, proportioning type with adjustable throttling range, 20 to 90 percent operating range, and cover matching room thermostat cover.
- C. Duct-Mounting Humidistats: Electric insertion, 2-position type with adjustable, 2 percent throttling range, 20 to 80 percent operating range, and single- or double-pole contacts.
- D. Pneumatic Duct-Mounting Humidistats: Proportioning type with adjustable throttling range, 20 to 90 percent operating range, in galvanized-steel duct box.

2.13 ACTUATORS

- A. Electric Motors: Size to operate with sufficient reserve power to provide smooth modulating action or two-position action.
1. Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."
 2. Permanent Split-Capacitor or Shaded-Pole Type: Gear trains completely oil immersed and sealed. Equip spring-return motors with integral spiral-spring mechanism in housings designed for easy removal for service or adjustment of limit switches, auxiliary switches, or feedback potentiometer.
 3. Nonspring-Return Motors for Valves Larger Than NPS 2-1/2: Size for running torque of 150 in. x lbf and breakaway torque of 300 in. x lbf.
 4. Spring-Return Motors for Valves Larger Than NPS 2-1/2: Size for running and breakaway torque of 150 in. x lbf.
 5. Nonspring-Return Motors for Dampers Larger Than 25 Sq. Ft.: Size for running torque of 150 in. x lbf and breakaway torque of 300 in. x lbf.
 6. Spring-Return Motors for Dampers Larger Than 25 Sq. Ft.: Size for running and breakaway torque of 150 in. x lbf.
- B. Electronic Actuators: Direct-coupled type designed for minimum 60,000 full-stroke cycles at rated torque.
1. Manufacturers:
 - a. Belimo Aircontrols (USA), Inc.
 2. Valves: Size for torque required for valve close off at maximum pump differential pressure.
 3. Dampers: Size for running torque calculated as follows:
 - a. Parallel-Blade Damper with Edge Seals: 7 inch-lb/sq. ft. of damper.
 - b. Opposed-Blade Damper with Edge Seals: 5 inch-lb/sq. ft. of damper.
 - c. Parallel-Blade Damper without Edge Seals: 4 inch-lb/sq. ft. of damper.
 - d. Opposed-Blade Damper without Edge Seals: 3 inch-lb/sq. ft. of damper.
 - e. Dampers with 2- to 3-Inch wg of Pressure Drop or Face Velocities of 1000 to 2500 fpm: Increase running torque by 1.5.
 - f. Dampers with 3- to 4-Inch wg of Pressure Drop or Face Velocities of 2500 to 3000 fpm: Increase running torque by 2.0.
 4. Coupling: V-bolt and V-shaped, toothed cradle.
 5. Overload Protection: Electronic overload or digital rotation-sensing circuitry.

6. Fail-Safe Operation: Mechanical, spring-return mechanism. Provide external, manual gear release on nonspring-return actuators.
7. Power Requirements (Two-Position Spring Return): [24] [120] [230]-V ac.
8. Power Requirements (Modulating): Maximum 10 VA at 24-V ac or 8 W at 24-V dc.
9. Proportional Signal: 2- to 10-V dc or 4 to 20 mA, and 2- to 10-V dc position feedback signal.
10. Temperature Rating: Minus 22 to plus 122 deg F
11. Temperature Rating (Smoke Dampers): Minus 22 to plus 250 deg F.

2.14 DAMPERS

A. Manufacturers:

1. Air Balance Inc.
2. Don Park Inc.; Autodamp Div.
3. TAMCO (T. A. Morrison & Co. Inc.).
4. United Enertech Corp.
5. Vent Products Company, Inc.

B. Dampers: AMCA-rated, opposed-blade design; 0.108-inch-minimum thick, galvanized-steel or 0.125-inch-minimum thick, extruded-aluminum frames with holes for duct mounting; damper blades shall not be less than 0.064-inch-thick galvanized steel with maximum blade width of 8 inches and length of 48 inches.

1. Secure blades to 1/2-inch-diameter, zinc-plated axles using zinc-plated hardware, with oil-impregnated sintered bronze or nylon blade bearings, blade-linkage hardware of zinc-plated steel and brass, ends sealed against spring-stainless-steel blade bearings, and thrust bearings at each end of every blade.
2. Operating Temperature Range: From minus 40 to plus 200 deg F.
3. Edge Seals, Standard Pressure Applications: Closed-cell neoprene.
4. Edge Seals, Low-Leakage Applications: Use inflatable blade edging or replaceable rubber blade seals and spring-loaded stainless-steel side seals, rated for leakage at less than 10 cfm per sq. ft. of damper area, at differential pressure of 4-inch wg when damper is held by torque of 50 in. x lbf; when tested according to AMCA 500D.

2.15 AIR SUPPLY

A. Manufacturers:

1. Drainview Products.
2. Pneuline Controls.

B. Control and Instrumentation Tubing: Copper tubing complying with ASTM B 88, Type K or ASTM B 280 Type ACR.

1. Fittings: Cast-bronze solder fittings complying with ASME B16.18; or wrought-copper solder fittings complying with ASME B16.22, except forged-brass compression-type fittings at connections to equipment.
2. Joining Method: Soldered or brazed.

C. Control and Instrumentation Tubing: ASTM D 2737 Type FR plenum-rated polyethylene, flame-retardant, nonmetallic tubing rated for 30 psig and ambient temperature range of 10 to 150 deg F with flame-retardant harness for multiple tubing.

1. Fittings: Compression or push-on polyethylene fittings.
- D. Tank: ASME storage tank with drain test cock, automatic moisture removal trap, tank relief valve, and rubber-cork vibration isolation mounting pads.
- E. Duplex Air Compressor: Capacity to supply compressed air to temperature-control system.
 1. Pressure control with adjustable electric contacts, set to start and stop both compressors at different pressures.
 2. Electrical alternation set with motor starters and disconnect to operate compressors alternately or on time schedule.
- F. Simplex Air Compressor: Tank-mounting compressor with capacity to supply compressed air to temperature-control system, with starter and disconnect.
 1. Pressure control with adjustable electric contacts, set to start and stop compressor.
- G. Compressor Type: Scroll.
- H. Size compressor and tank to operate compressor not more than 30 minutes during a 60-minute period.
- I. Compressor Accessories: Low-resistance intake-air filter, and belt guards.
- J. System Accessories: Air filter rated for 97 percent efficiency at rated airflow, and combination filter/pressure-reducing station or separate filter and pressure-reducing station.
- K. Refrigerated Air Dryer: Self-contained, refrigerated air dryer complete with heat exchangers, moisture separator, internal wiring and piping, and with manual bypass valve.
 1. Heat Exchangers: Air-to-refrigerant coils with centrifugal-type moisture separator and automatic trap assembly.
 2. Refrigeration Unit: Hermetically sealed, operating to maintain dew point of 13 deg F at 20 psig, housed in steel cabinet with access door and panel.
 3. Accessories: Air-inlet temperature gage, air-inlet pressure gage, on-off switch, high-temperature light, power-on light, refrigerant gage on back, air-outlet temperature gage, air-outlet pressure gage, and with contacts for remote indication of power status and high-temperature alarm.
- L. Desiccant Dryer: Obtains dew point in pneumatic air piping between compressor and tank at least 15 deg F below inlet-air dew point at design conditions.
- M. Pressure Gages: Black letters on white background, 2-1/2 inches in diameter, flush or surface mounting, with front calibration screw to match sensor, and having a graduated scale in psig.
- N. Instrument Pressure Gages: Black letters on white background, 1-1/2 inches in diameter, stem mounted, with suitable dial range.
- O. Diaphragm Control and Instrument Valves: 1/4-inch forged-brass body with reinforced polytetrafluoroethylene diaphragm, stainless-steel spring, and color-coded phenolic handle.
- P. Gage Cocks: Tee or level handle, bronze, rated for 125 psig.
- Q. Relays: For summing, reversing, and amplifying highest or lowest pressure selection; with adjustable I/O ratio.

- R. Switches: With indicating plates and accessible adjustment; calibrated and marked.
- S. Pressure Regulators: Zinc or aluminum castings with elastomeric diaphragm, balanced construction to automatically prevent pressure buildup, and producing flat reduced-pressure curve.
- T. Particle Filters: Zinc or aluminum castings with 97 percent filtration efficiency at rated airflow, quick-disconnect service devices, and aluminum or plastic bowl with metal guard and manual drain cock.
- U. Combination Filter/Regulators: Zinc or aluminum castings with elastomeric diaphragm, balanced construction to automatically prevent pressure buildup, and producing flat reduced-pressure curve; with threaded pipe connections, quick-disconnect service devices, and aluminum or plastic bowl with metal guard and manual drain cock.
- V. Airborne Oil Filter: Filtration efficiency of 99.9 percent for airborne lubricating oil particles of 0.025 micron or larger.
- W. Pressure Relief Valves: ASME rated and labeled.
 - 1. High Pressure: Size for installed capacity.
 - 2. Low Pressure: Size for installed capacity of pressure regulators and set at 20 percent above low pressure.
- X. Pressure-Reducing Stations: Two parallel pressure regulators.

2.16 CONTROL CABLE

- A. Electronic and fiber-optic cables for control wiring are specified in Section 271500 "Communications Horizontal Cabling."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that conditioned power supply is available to control units and operator workstation.
- B. Verify that pneumatic piping and duct-, pipe-, and equipment-mounted devices are installed before proceeding with installation.

3.2 INSTALLATION

- A. Install software in control units and operator workstation(s). Implement all features of programs to specified requirements and as appropriate to sequence of operation.
- B. Connect and configure equipment and software to achieve sequence of operation specified.
- C. Mount compressor and tank unit on spring isolators with 1-inch static deflection. Isolate air supply with wire-braid-reinforced rubber hose. Secure and anchor according to manufacturer's written instructions and seismic-control requirements.
 - 1. Pipe manual and automatic drains to nearest floor drain.

2. Supply instrument air from compressor units through filter, pressure-reducing valve, and pressure relief valve, with pressure gages and shutoff and bypass valves.
- D. Verify location of thermostats, humidistats, and other exposed control sensors with Drawings and room details before installation. Install devices 48 inches above the floor.
 1. Install averaging elements in ducts and plenums in crossing or zigzag pattern.
- E. Install guards on thermostats in the following locations:
 1. Entrances.
 2. Public areas.
 3. Where indicated.
- F. Install automatic dampers according to Section 233300 "Air Duct Accessories."
- G. Install damper motors on outside of duct in warm areas, not in locations exposed to outdoor temperatures.
- H. Install labels and nameplates to identify control components according to Section 230553 "Identification for HVAC Piping and Equipment."
- I. Install hydronic instrument wells, valves, and other accessories according to Section 232116 Hydronic Piping Specialties."
- J. Install steam and condensate instrument wells, valves, and other accessories according to Section 232216 Steam and Condensate Piping Specialties."
- K. Install refrigerant instrument wells, valves, and other accessories according to Section 232300 "Refrigerant Piping."
- L. Install duct volume-control dampers according to Section 233113 "Metal Ducts" and Section 233116 "Nonmetal Ducts."
- M. Install electronic and fiber-optic cables according to Section 271500 "Communications Horizontal Cabling."

3.3 ELECTRICAL WIRING AND CONNECTION INSTALLATION

- A. Install raceways, boxes, and cabinets according to Section 260533 "Raceways and Boxes for Electrical Systems."
- B. Install building wire and cable according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Install signal and communication cable according to Section 271500 "Communications Horizontal Cabling."
 1. Conceal cable, except in mechanical rooms and areas where other conduit and piping are exposed.
 2. Install exposed cable in raceway.
 3. Install concealed cable in raceway.
 4. Bundle and harness multiconductor instrument cable in place of single cables where several cables follow a common path.

5. Fasten flexible conductors, bridging cabinets and doors, along hinge side; protect against abrasion. Tie and support conductors.
 6. Number-code or color-code conductors for future identification and service of control system, except local individual room control cables.
 7. Install wire and cable with sufficient slack and flexible connections to allow for vibration of piping and equipment.
- D. Connect manual-reset limit controls independent of manual-control switch positions. Automatic duct heater resets may be connected in interlock circuit of power controllers.
- E. Connect hand-off-auto selector switches to override automatic interlock controls when switch is in hand position.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
1. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation. Remove and replace malfunctioning units and retest.
 2. Test and adjust controls and safeties.
 3. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 4. Pressure test control air piping at 30 psig or 1.5 times the operating pressure for 24 hours, with maximum 5-psig loss.
 5. Pressure test high-pressure control air piping at 150 psig and low-pressure control air piping at 30 psig for 2 hours, with maximum 1-psig loss.
 6. Test calibration of electronic controllers by disconnecting input sensors and stimulating operation with compatible signal generator.
 7. Test each point through its full operating range to verify that safety and operating control set points are as required.
 8. Test each control loop to verify stable mode of operation and compliance with sequence of operation. Adjust PID actions.
 9. Test each system for compliance with sequence of operation.
 10. Test software and hardware interlocks.
- C. DDC Verification:
1. Verify that instruments are installed before calibration, testing, and loop or leak checks.
 2. Check instruments for proper location and accessibility.
 3. Check instrument installation for direction of flow, elevation, orientation, insertion depth, and other applicable considerations.
 4. Check instrument tubing for proper fittings, slope, material, and support.
 5. Check installation of air supply for each instrument.
 6. Check flow instruments. Inspect tag number and line and bore size, and verify that inlet side is identified and that meters are installed correctly.
 7. Check pressure instruments, piping slope, installation of valve manifold, and self-contained pressure regulators.
 8. Check temperature instruments and material and length of sensing elements.
 9. Check control valves. Verify that they are in correct direction.

10. Check air-operated dampers. Verify that pressure gages are provided and that proper blade alignment, either parallel or opposed, has been provided.
 11. Check DDC system as follows:
 - a. Verify that DDC controller power supply is from emergency power supply, if applicable.
 - b. Verify that wires at control panels are tagged with their service designation and approved tagging system.
 - c. Verify that spare I/O capacity has been provided.
 - d. Verify that DDC controllers are protected from power supply surges.
- D. Replace damaged or malfunctioning controls and equipment and repeat testing procedures.

3.5 ADJUSTING

A. Calibrating and Adjusting:

1. Calibrate instruments.
2. Make three-point calibration test for both linearity and accuracy for each analog instrument.
3. Calibrate equipment and procedures using manufacturer's written recommendations and instruction manuals. Use test equipment with accuracy at least double that of instrument being calibrated.
4. Control System Inputs and Outputs:
 - a. Check analog inputs at 0, 50, and 100 percent of span.
 - b. Check analog outputs using milliamper meter at 0, 50, and 100 percent output.
 - c. Check digital inputs using jumper wire.
 - d. Check digital outputs using ohmmeter to test for contact making or breaking.
 - e. Check resistance temperature inputs at 0, 50, and 100 percent of span using a precision-resistant source.
5. Flow:
 - a. Set differential pressure flow transmitters for 0 and 100 percent values with 3-point calibration accomplished at 50, 90, and 100 percent of span.
 - b. Manually operate flow switches to verify that they make or break contact.
6. Pressure:
 - a. Calibrate pressure transmitters at 0, 50, and 100 percent of span.
 - b. Calibrate pressure switches to make or break contacts, with adjustable differential set at minimum.
7. Temperature:
 - a. Calibrate resistance temperature transmitters at 0, 50, and 100 percent of span using a precision-resistance source.
 - b. Calibrate temperature switches to make or break contacts.
8. Stroke and adjust control valves and dampers without positioners, following the manufacturer's recommended procedure, so that valve or damper is 100 percent open and closed.
9. Stroke and adjust control valves and dampers with positioners, following manufacturer's recommended procedure, so that valve and damper is 0, 50, and 100 percent closed.
10. Provide diagnostic and test instruments for calibration and adjustment of system.

11. Provide written description of procedures and equipment for calibrating each type of instrument. Submit procedures review and approval before initiating startup procedures.
- B. Adjust initial temperature and humidity set points.
- C. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to three visits to Project during other than normal occupancy hours for this purpose.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Client Agency's maintenance personnel to adjust, operate, and maintain HVAC instrumentation and controls. Refer to Section 017900 "Demonstration and Training."

END OF SECTION

SECTION 230993 - B - SEQUENCE OF OPERATION FOR HVAC CONTROLS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes control sequences for HVAC systems, subsystems, and equipment.
- B. See Division 23 Section "Instrumentation and Control for HVAC" for control equipment and devices and for submittal requirements.

1.2 SUMMARY

- A. This Section includes control sequences for HVAC systems, subsystems, and equipment.
- B. Related Sections include the following:
 - 1. Section 230900 "Instrumentation and Control for HVAC" for control equipment and devices and for submittal requirements.

1.3 DEFINITIONS

- ADJ.: Adjustable
- BAS: Building Automation System
- BMS: Building Management System
- DDC: Direct Digital Control

1.4 GENERAL BUILDING CONTROL SYSTEM INFORMATION

- A. The building controls shall utilize unitary microprocessor and standard controllers as indicated in the mechanical equipment schedules to monitor and control the building's mechanical systems and domestic hot water heating system.

PART 2 – PRODUCTS

2.1 SPACE CONDITIONING

- A. The restroom/concessions and office/maintenance buildings shall consist of fully conditioned zones and heating only conditioned zones.
- B. The Restroom/Concessions Building shall feature unoccupied, occupied and winter operation schedules and temperature setpoints. Each schedule and associated temperature setpoints shall be fully adjustable and as follows:

1. Restroom Non-Winter Condition (Approx. 9 months: March-November)
 - a. Daily Occupied Hours: 7:00am CT – 10:00pm CT
 - b. Daily Unoccupied Hours: 10:01pm CT – 6:59am CT
 - c. Occupied Heating Setpoint: 65 Degrees Fahrenheit (Adj.)
 - d. Unoccupied Heating Setpoint: 55 Degrees Fahrenheit (Adj.)
 2. Restroom Winter Condition (Approx. 3 months: December – February)
 - a. Daily Unoccupied Hours: 24 hours per day
 - b. Winter Heating Setpoint: 50 Degrees Fahrenheit (Adj.)
 3. Concessions Non-Winter Condition (Approx. 9 months: March-November)
 - a. Daily Occupied Hours (Monday through Friday): 5:00pm CT – 9:00pm CT
 - b. Daily Occupied Hours (Saturday and Sunday): 7:00am CT – 10:00pm CT
 - c. Daily Unoccupied Hours (Monday through Friday): 9:01am CT – 4:59pm CT
 - d. Daily Unoccupied Hours (Saturday and Sunday): 10:01am CT – 6:59am CT
 - e. Occupied Cooling Setpoint: 75 Degrees Fahrenheit (Adj.)
 - f. Occupied Cooling Relative Humidity: 50% Relative Humidity (Adj.)
 - g. Unoccupied Cooling Setpoint: 85 Degrees Fahrenheit (Adj.)
 - h. Occupied Heating Setpoint: 70 Degrees Fahrenheit (Adj.)
 - i. Unoccupied Heating Setpoint: 55 Degrees Fahrenheit (Adj.)
 4. Concessions Winter Condition (Approx. 3 months: December – February)
 - a. Daily Unoccupied Hours: 24 hours per day
 - b. Winter Heating Setpoint: 50 Degrees Fahrenheit (Adj.)
- C. The Maintenance/Office Building shall feature unoccupied and occupied schedules and temperature setpoints. Each schedule and associated temperature setpoints shall be fully adjustable and as follows:
1. Office Occupancy Schedule and Temperature Setpoints (Year Round – 7 Days a Week)
 - a. Daily Occupied Hours: 6:30am CT – 2:30pm CT
 - b. Daily Unoccupied Hours: 2:31pm CT – 6:29am CT
 - c. Occupied Cooling Setpoint: 75 Degrees Fahrenheit (Adj.)
 - d. Occupied Cooling Relative Humidity: 50% Relative Humidity (Adj.)
 - e. Unoccupied Cooling Setpoint: 85 Degrees Fahrenheit (Adj.)
 - f. Occupied Heating Setpoint: 70 Degrees Fahrenheit (Adj.)
 - g. Unoccupied Heating Setpoint: 55 Degrees Fahrenheit (Adj.)
 2. Maintenance Occupancy Schedule and Temperature Setpoints (Approx. 9 months: March-November)
 - a. Daily Occupied Hours (Monday through Friday): 5:00pm CT – 9:00pm CT
 - b. Daily Occupied Hours (Saturday and Sunday): 7:00am CT – 10:00pm CT
 - c. Daily Unoccupied Hours (Monday through Friday): 9:01am CT – 4:59pm CT
 - d. Daily Unoccupied Hours (Saturday and Sunday): 10:01am CT – 6:59am CT
 - e. Occupied Heating Setpoint: 65 Degrees Fahrenheit (Adj.)
 - f. Unoccupied Heating Setpoint: 60 Degrees Fahrenheit (Adj.)
 3. Concessions Winter Condition (Approx. 3 months: December – February)
 - a. Daily Unoccupied Hours: 24 hours per day
 - b. Winter Heating Setpoint: 60 Degrees Fahrenheit (Adj.)

2.1 SPLIT SYSTEM DX HEATING AND DX COOLING HEAT PUMP AHU-1 & HP-1

A. AHU-1 AND HP-1

1. Unoccupied Mode – During the unoccupied mode, the motorized damper associated with the outside air intake to the unit shall be closed. The DX heating section shall operate and modulate to maintain a minimum space temperature of 55 degrees Fahrenheit (adj.). If the space temperature continues to fall within the space, the auxiliary electric resistance heating section shall energize and modulate to maintain the space temperature. The DX cooling coil shall operate and modulate to maintain a maximum space temperature of 85 degrees Fahrenheit (adj.). The supply fan shall operate intermittently as necessary to maintain space temperature and shall modulate via its variable speed capacity to match the cooling and heating output of the unit.
2. Occupied Mode – During the occupied mode per the Concessions space occupied hour schedule, the outside air damper shall open to its maximum position for standard ventilation (non-economizer) and the associated relief air motorized damper shall open 100%.

A pressure switch shall be provided across the air filter that shall provide an alarm on the 7-day programmable thermostat associated with the rooftop unit.

Space temperature shall be maintained via a 7 day programmable thermostat. The thermostat shall be set to maintain 70 degrees Fahrenheit (adj.) in the heating mode and 75 degrees Fahrenheit (adj.) in the cooling mode. As the space temperature rises above the cooling temperature setpoint, the DX cooling coil shall be energized and modulate to maintain the space temperature. As the space temperature falls below the heating temperature setpoint, the air handling unit's DX heating section shall energize as the first stage of heating and shall modulate to maintain the space temperature. If the space temperature continues to fall or does not reach the heating space temperature setpoint, the auxiliary electric resistance heating coil shall be energized and shall modulate its stages to maintain the space temperature.

The supply fan shall be energized continuously during the occupied mode and shall modulate via its variable speed capacity to match the cooling and heating output of the unit.

3. Dehumidification Mode – The unit shall feature an integral dehumidification control that shall activate as required to maintain a relative humidity as sensed by the programmable thermostat of 50% RH.

Safeties

The unit shall shutdown upon sensing water in the inline UL 508 compliant auto water sensor switch installed in the secondary condensate drain pan beneath the air handling unit. An alarm shall be generated at the day programmable thermostat.

2.13 SPLIT SYSTEM DX HEATING AND DX COOLING HEAT PUMP AHU-2 & HP-2

B. AHU-2 AND HP-2

1. Unoccupied Mode – During the unoccupied mode, the motorized damper associated with the outside air intake to the unit shall be closed. The DX heating section shall operate and modulate to maintain a minimum space temperature of 55 degrees Fahrenheit (adj.). If the space temperature continues to fall within the space, the auxiliary electric resistance heating section shall energize and modulate to maintain the space temperature. The DX cooling coil shall operate and modulate to maintain a maximum space temperature of 85 degrees Fahrenheit (adj.). The supply fan shall operate intermittently as necessary to maintain space temperature and shall modulate via its variable speed capacity to match the cooling and heating output of the unit.

2. Occupied Mode – During the occupied mode per the Office space occupied hour schedule, the outside air damper shall open to its maximum position for standard ventilation (non-economizer) and the associated relief air motorized damper shall open 100%.

A pressure switch shall be provided across the air filter that shall provide an alarm on the 7-day programmable thermostat associated with the rooftop unit.

Space temperature shall be maintained via a 7 day programmable thermostat. The thermostat shall be set to maintain 70 degrees Fahrenheit (adj.) in the heating mode and 75 degrees Fahrenheit (adj.) in the cooling mode. As the space temperature rises above the cooling temperature setpoint, the DX cooling coil shall be energized and modulate to maintain the space temperature. As the space temperature falls below the heating temperature setpoint, the air handling unit's DX heating section shall energize as the first stage of heating and shall modulate to maintain the space temperature. If the space temperature continues to fall or does not reach the heating space temperature setpoint, the auxiliary electric resistance heating coil shall be energized and shall modulate its stages to maintain the space temperature.

The supply fan shall be energized continuously during the occupied mode and shall modulate via its variable speed capacity to match the cooling and heating output of the unit.

3. Dehumidification Mode – The unit shall feature an integral dehumidification control that shall activate as required to maintain a relative humidity as sensed by the programmable thermostat of 50% RH.

Safeties

The unit shall shutdown upon sensing water in the inline UL 508 compliant auto water sensor switch installed in the secondary condensate drain pan beneath the air handling unit. An alarm shall be generated at the day programmable thermostat.

2.3 ENTHALPY CORE HEAT RECOVERY UNIT (ERV-1)

- A. The unit shall be controlled via an LCD display control panel (Premium controls option per basis of design unit).
- B. When the unit main disconnect is closed a delay of 10 seconds (adjustable) occurs for the controller to come online.
- C. During the occupied mode as defined by the restroom's occupied, unoccupied and winter condition operational schedules, the motorized dampers associated with the fresh air ductwork and exhaust air ductwork shall open 100% and the bypass damper shall be closed 100%. The supply and exhaust ECM fan motors shall energize on a 6 second time delay after motorized damper actuator end switch closes and shall operate to maintain the minimum fresh air setting indicated in the mechanical schedules.
- D. When the heat recovery unit is de-energized, the dampers shall spring return to their default position (normally closed) after a 10 second delay (adjustable).
- E. The heat recovery unit shall be equipped with differential pressure sensor filter alarms for each filter. The filter alarms shall notify the HRV controller if the differential pressure across the filter exceed the energy recovery unit manufacturer's recommended differential pressure across the filter. An alarm shall be provided to the building manager through the Building Automation System.
- F. Bypass Feature: An outdoor air temperature sensor shall be installed and wired to the heat recovery ventilator controller. The outdoor air temperature sensor shall monitor the outdoor ambient temperature. The heat recovery controller shall compare these values to the indoor space temperature data from a temperature sensor in the return ductwork of the heat recover ventilator. When the fresh air temperature is

within a closer value to the occupied space temperature as sensed by a space temperature sensor than the return air temperature sensor, the heat recovery unit shall utilize the bypass function of the HRV. The factory preset control logic for the bypass operation shall occur.

- G. Electric Resistance Pre-Heater: The controller shall measure the outdoor temperature via a factory provided outdoor air temperature sensor. If the outdoor temperature is below 32 degrees Fahrenheit (adj.), the unit's preheater shall be energized and shall provide heating of the incoming fresh air to the heat recovery section. The heater shall be de-energized if the heat recovery unit fan is de-energized or the outside air temperature sensor indicates an outdoor temperature greater than 32 degrees Fahrenheit (adj.)

2.4 FAMILY RESTROOM EXHAUST FAN EF-1

- A. The exhaust fan shall operate via a wall mounted line voltage on/off switch. The associated motorized fresh air makeup damper shall be open 100% during fan energization and shall fail closed. The damper shall close upon de-energization of exhaust fan.

2.5 EQUIPMENT STORAGE GARAGE EXHAUST FAN SYSTEM EF-2 & CO/NO2 SENSOR SYSTEM

- A. Normal Operation: During normal operation, the carbon monoxide & nitrogen dioxide (CO/NO2) detectors shall continuously monitor the CO/NO2 concentration/particulate levels within the space and transmit the associated values to the CO/NO2 gas detection control panel and exhaust fan through a 4-20ma signal.
- B. The following set point limit shall be established for operation of the garage exhaust system.
1. Low Limit Setpoint (CO): 25ppm
 2. Low Limit Setpoint (NO2): 25ppm
 3. High Limit Setpoint (CO): 50 ppm
 4. High Limit Setpoint (NO2): 5 ppm
 5. Contaminant Alarm Setpoint (CO): 200 ppm
 6. Contaminant Alarm Setpoint (NO2) : 10 ppm
- C. If either CO or NO2 sensor exceeds the low limit setpoint, the controller shall first open the associated intake air and exhaust air remote dampers and after proven both open, the controller shall energize the exhaust fan to circulate air through the Equipment Storage space to reduce the concentration CO/NO2 levels in the area to below the acceptable levels.
1. Flow speed control is based on CO/NO2 sensor
 2. VFD speed shall increase in gas level exceeds setpoint.
 3. In the event of a fire, exhaust fan shall be shut down and de-energized.
- D. Temperature Override Mode: When the outdoor ambient temperature exceeds 55 degrees Fahrenheit and the space air temperature exceeds 75 degrees Fahrenheit (adjustable), the exhaust fan system and associated fresh and exhaust air louvers shall enter into temperature override mode. During temperature override mode, the exhaust fan shall operate to maintain Equipment Storage temperature setpoint regardless of CO/NO2 concentration.
- E. Flow Speed Control Based on Temperature:

1. At 75 degrees Fahrenheit (adjustable) space air temperature within the Equipment Storage Space, the flow rate of the exhaust fan will be at the minimum setpoint (0.05 CFM/sq.ft. – adjustable).
 2. The airflow rate shall increase in direct proportion to the rise in temperature until the Equipment Storage space temperature exceeds 85 degrees Fahrenheit (adjustable). The exhaust fan shall ramp up to full speed after space temperature exceeds 85 degrees Fahrenheit.
- F. In the event of any sensor failure or loss of signal, the exhaust fan shall ramp up to 100% speed and alarm shall be sent to the DDC system. In the event of a fan failure, the failed exhaust fan shall be de-energized and provide alarm to the DDC system.
- G. Fire Alarm Operation: Fire alarm shall provide signal to garage exhaust fan system and associated dampers. When fire alarm mode is activated, all other operations shall be overridden.
1. Visual and audio alarms in Equipment Storage areas shall be activated.
- 2.6 M103 RESTROOM EXHAUST FAN EF-3
- A. The exhaust fan shall operate via a wall mounted line voltage on/off switch.
- 2.7 M104 STORAGE ROOM EXHAUST FAN EF-4
- A. The exhaust fan shall operate via a timeclock cycle timer to operate 20 minutes out of every hour during the occupied hours of the maintenance building. A local line voltage wall mounted occupant override on/off switch shall be provided within the space for occupant activation of the fan. Upon deactivation of the occupant override switch, the timeclock cycle time shall resume its normal operation.
 - B. Upon a call for fan energization, the motorized damper associated with the exhaust fan shall open 100% and the fan energization shall be delayed 20 seconds (adjustable).
- 2.8 EQUIPMENT STORAGE EXHAUST FAN SYSTEM EF-5
- A. The exhaust fan shall operate continuously during the occupied hours of the building. The associated outside air and exhaust air motorized dampers shall be open 100% during fan energization and shall fail closed.
- 2.9 CONCESSIONS ROOFTOP EXHAUST FAN EFR-1
- A. The exhaust fan shall operate continuously during the occupied hours of the concessions portion of the building. The associated motorized damper shall be open 100% during fan energization and shall fail closed.
- 2.10 ELECTRIC WALL HEATERS EWH-1, EWH-2, AND EWH-3
- A. Electric wall heaters shall operate via their integral 5/2-day programmable smart thermostats to maintain the space temperatures identified for the restroom unoccupied, occupied, and winter conditions (adjustable).

- B. The wall heater's integral program logic shall provide proportional heat based on heating demand as sensed by integral thermostat.
- C. The heater shall feature a time delay switch that shall delay fan startup of fan motor until heating element has warmed up. The time delay switch shall maintain motor operation after heating elements have been de-energized to dissipate residual heat.

2.11 ELECTRIC UNIT HEATERS EUH-1 AND EUH-2

- A. Electric unit heaters shall operate via a remote 5/2-day programmable smart thermostat to maintain the space temperatures identified for the restroom unoccupied, occupied, and winter conditions (adjustable).
- B. The unit heater's integral program logic shall provide staged heat based on heating demand as sensed by remote thermostat. The thermostat shall engage 2 out of the 3 elements for Stage 1 heating and shall provide full heat (3 out of 3 elements) for Stage 2 heating.
- C. The unit heater shall be equipped with a summer fan switch for operating conditioning in which heat is not required (Fan-Only).

2.12 ELECTRIC UNIT HEATERS EUH-3, EUH-4, EUH-5, and EUH-6.

- A. Electric unit heaters shall operate via a remote 5/2-day programmable smart thermostat to maintain the space temperatures identified for the maintenance garage unoccupied, occupied, and winter conditions (adjustable).
- B. The unit heater's integral program logic shall provide staged heat based on heating demand as sensed by remote thermostat. The thermostat shall engage 2 out of the 3 elements for Stage 1 heating and shall provide full heat (3 out of 3 elements) for Stage 2 heating.
- C. The unit heater shall be equipped with a summer fan switch for operating conditioning in which heat is not required (Fan-Only).

PART 3 – EXECUTION

NOT USED

END OF SECTION

SECTION 232300 - B - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes refrigerant piping used for air-conditioning applications.

1.2 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-410a:
 - 1. Suction Lines for Air-Conditioning Applications: 650 psig.
 - 2. Suction Lines for Heat-Pump Applications: 650 psig.
 - 3. Hot-Gas and Liquid Lines: 800 psig.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop based on manufacturer's test data.
- B. Shop Drawings: Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes, flow capacities, valve arrangements and locations, slopes of horizontal runs, oil traps, double risers, wall and floor penetrations, and equipment connection details. Show interface and spatial relationships between piping and equipment.
 - 1. Refrigerant piping indicated on Drawings is schematic only. Size piping and design actual piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control test reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.6 QUALITY ASSURANCE

- A. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
- B. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.7 PRODUCT STORAGE AND HANDLING

- A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B 280, Type ACR.
- B. Wrought-Copper Fittings: ASME B16.22.
- C. Wrought-Copper Unions: ASME B16.22.
- D. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.
- E. Brazing Filler Metals: AWS A5.8.
- F. Flexible Connectors:
 - 1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
 - 2. End Connections: Socket ends.
 - 3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
 - 4. Pressure Rating: Factory test at minimum 500 psig.
 - 5. Maximum Operating Temperature: 250 deg F.

2.2 VALVES AND SPECIALTIES

- A. Diaphragm Packless Valves:
 - 1. Body and Bonnet: Forged brass or cast bronze; globe design with straight-through or angle pattern.
 - 2. Diaphragm: Phosphor bronze and stainless steel with stainless-steel spring.
 - 3. Operator: Rising stem and hand wheel.
 - 4. Seat: Nylon.
 - 5. End Connections: Socket, union, or flanged.
 - 6. Working Pressure Rating: 500 psig.
 - 7. Maximum Operating Temperature: 275 deg F.
- B. Packed-Angle Valves:
 - 1. Body and Bonnet: Forged brass or cast bronze.
 - 2. Packing: Molded stem, back seating, and replaceable under pressure.
 - 3. Operator: Rising stem.
 - 4. Seat: Nonrotating, self-aligning polytetrafluoroethylene.
 - 5. Seal Cap: Forged-brass or valox hex cap.
 - 6. End Connections: Socket, union, threaded, or flanged.
 - 7. Working Pressure Rating: 500 psig.

8. Maximum Operating Temperature: 275 deg F.

C. Check Valves:

1. Body: Ductile iron, forged brass, or cast bronze; globe pattern.
2. Bonnet: Bolted ductile iron, forged brass, or cast bronze; or brass hex plug.
3. Piston: Removable polytetrafluoroethylene seat.
4. Closing Spring: Stainless steel.
5. Manual Opening Stem: Seal cap, plated-steel stem, and graphite seal.
6. End Connections: Socket, union, threaded, or flanged.
7. Maximum Opening Pressure: 0.50 psig.
8. Working Pressure Rating: 500 psig.
9. Maximum Operating Temperature: 275 deg F.

D. Service Valves:

1. Body: Forged brass with brass cap including key end to remove core.
2. Core: Removable ball-type check valve with stainless-steel spring.
3. Seat: Polytetrafluoroethylene.
4. End Connections: Copper spring.
5. Working Pressure Rating: 500 psig.

E. Solenoid Valves: Comply with ARI 760 and UL 429; listed and labeled by an NRTL.

1. Body and Bonnet: Plated steel.
2. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
3. Seat: Polytetrafluoroethylene.
4. End Connections: Threaded.
5. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and 24-V ac coil.
6. Working Pressure Rating: 400 psig.
7. Maximum Operating Temperature: 240 deg F.
8. Manual operator.

F. Safety Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.

1. Body and Bonnet: Ductile iron and steel, with neoprene O-ring seal.
2. Piston, Closing Spring, and Seat Insert: Stainless steel.
3. Seat Disc: Polytetrafluoroethylene.
4. End Connections: Threaded.
5. Working Pressure Rating: 400 psig.
6. Maximum Operating Temperature: 240 deg F.

G. Thermostatic Expansion Valves: Comply with ARI 750.

1. Body, Bonnet, and Seal Cap: Forged brass or steel.
2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
3. Packing and Gaskets: Non-asbestos.
4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
5. Suction Temperature: 40 deg F.
6. Superheat: Nonadjustable.
7. Reverse-flow option (for heat-pump applications).
8. End Connections: Socket, flare, or threaded union.

9. Working Pressure Rating: 700 psig.

H. Straight-Type Strainers:

1. Body: Welded steel with corrosion-resistant coating.
2. Screen: 100-mesh stainless steel.
3. End Connections: Socket or flare.
4. Working Pressure Rating: 500 psig.
5. Maximum Operating Temperature: 275 deg F.

I. Angle-Type Strainers:

1. Body: Forged brass or cast bronze.
2. Drain Plug: Brass hex plug.
3. Screen: 100-mesh monel.
4. End Connections: Socket or flare.
5. Working Pressure Rating: 500 psig.
6. Maximum Operating Temperature: 275 deg F.

J. Moisture/Liquid Indicators:

1. Body: Forged brass.
2. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
3. Indicator: Color coded to show moisture content in ppm.
4. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
5. End Connections: Socket or flare.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 240 deg F.

K. Replaceable-Core Filter Dryers: Comply with ARI 730.

1. Body and Cover: Painted-steel shell with ductile-iron cover, stainless-steel screws, and neoprene gaskets.
2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
3. Desiccant Media: Activated alumina.
4. Designed for reverse flow (for heat-pump applications).
5. End Connections: Socket.
6. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
7. Maximum Pressure Loss: 2 psig.
8. Rated Flow: Per Contract Drawings
9. Working Pressure Rating: 650 psig.
10. Maximum Operating Temperature: 240 deg F.

L. Permanent Filter Dryers: Comply with ARI 730.

1. Body and Cover: Painted-steel shell.
2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
3. Desiccant Media: Activated alumina.
4. Designed for reverse flow (for heat-pump applications).
5. End Connections: Socket.
6. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.

7. Maximum Pressure Loss: 2 psig.
8. Rated Flow: Per contract drawings
9. Working Pressure Rating: 650 psig.
10. Maximum Operating Temperature: 240 deg F.

M. Liquid Accumulators: Comply with ARI 495.

1. Body: Welded steel with corrosion-resistant coating.
2. End Connections: Socket or threaded.
3. Working Pressure Rating: 500 psig.
4. Maximum Operating Temperature: 275 deg F.

2.3 REFRIGERANTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Atofina Chemicals, Inc.
 2. DuPont Company; Fluorochemicals Div.
 3. Honeywell, Inc.; Genetron Refrigerants.
- C. ASHRAE 34, R-410a

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Suction Lines NPS 1-1/2 and Smaller for Conventional Air-Conditioning Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed joints.
- B. Hot-Gas and Liquid Lines, and Suction Lines for Heat-Pump Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed joints.

3.2 PIPING INSTALLATION

- A. Install refrigerant piping according to ASHRAE 15 and manufacturer guidelines.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping adjacent to machines to allow service and maintenance.
- F. Install piping free of sags and bends.

- G. Install fittings for changes in direction and branch connections.
- H. Select system components with pressure rating equal to or greater than system operating pressure.
- I. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- J. Install refrigerant piping in protective conduit where installed belowground.
- K. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- L. Slope refrigerant piping as follows:
 - 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
 - 2. Install horizontal suction lines with a uniform slope downward to compressor.
 - 3. Install traps and double risers to entrain oil in vertical runs.
 - 4. Liquid lines may be installed level.
- M. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- N. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- O. Identify refrigerant piping and valves according to Section 230553 "Identification for HVAC Piping and Equipment."
- P. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- Q. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- R. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.3 PIPE JOINT CONSTRUCTION

- A. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
 - 1. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper pipe.

3.4 HANGERS AND SUPPORTS

- A. Hanger, support, and anchor products are specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
 - 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.

3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
4. Spring hangers to support vertical runs.
5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.

C. Install hangers for copper tubing with the following maximum spacing and minimum rod sizes:

1. NPS 1/2: Maximum span, 60 inches; minimum rod size, 1/4 inch.
2. NPS 5/8: Maximum span, 60 inches; minimum rod size, 1/4 inch.
3. NPS 1: Maximum span, 72 inches; minimum rod size, 1/4 inch.
4. NPS 1-1/4: Maximum span, 96 inches; minimum rod size, 3/8 inch.
5. NPS 1-1/2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
6. NPS 2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
7. NPS 2-1/2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
8. NPS 3: Maximum span, 10 feet; minimum rod size, 3/8 inch.
9. NPS 4: Maximum span, 12 feet; minimum rod size, 1/2 inch.

D. Support multifloor vertical runs at least at each floor.

3.5 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.

B. Tests and Inspections:

1. Comply with ASME B31.5, Chapter VI.
2. Test refrigerant piping and specialties. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in Part 1 "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System shall maintain test pressure at the manifold gage throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

3.6 SYSTEM CHARGING

A. Charge system using the following procedures:

1. Install core in filter dryers after leak test but before evacuation.
2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
4. Charge system with a new filter-dryer core in charging line.

3.7 ADJUSTING

A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.

- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.
- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
 - 1. Open shutoff valves in condenser water circuit.
 - 2. Verify that compressor oil level is correct.
 - 3. Open compressor suction and discharge valves.
 - 4. Open refrigerant valves except bypass valves that are used for other purposes.
 - 5. Check open compressor-motor alignment and verify lubrication for motors and bearings.
- E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION

SECTION 233113 - B - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Double-wall rectangular ducts and fittings.
3. Single-wall round ducts and fittings.
4. Double-wall round and flat-oval ducts and fittings.
5. Sheet metal materials.
6. Duct liner.
7. Sealants and gaskets.
8. Hangers and supports.
9. Seismic-restraint devices.

- B. Related Sections:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233116 "Nonmetal Ducts" for fibrous-glass ducts, thermoset fiber-reinforced plastic ducts, thermoplastic ducts, PVC ducts, and concrete ducts.
3. Section 233119 "HVAC Casings" for factory- and field-fabricated casings for mechanical equipment.
4. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.

- B. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."

1. Seismic Hazard Level A: Seismic force to weight ratio, 0.48.
2. Seismic Hazard Level B: Seismic force to weight ratio, 0.30.
3. Seismic Hazard Level C: Seismic force to weight ratio, 0.15.

- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.
3. Seismic-restraint devices.

- B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment and vibration isolation.

- C. Delegated-Design Submittal:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.
5. Design Calculations: Calculations for selecting hangers and supports and seismic restraints.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.

- e. Access panels.
- f. Perimeter moldings.

- B. Welding certificates.
- C. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
- B. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 - 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 - 3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."
- D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Duct constructed using prefabricated systems will refer to the manufacturer's guidelines for sheet gauge, intermediate reinforcement size and spacing, and proper joint reinforcement(s).
 - 2. Manufacturers of prefabricated systems must have duct construction and reinforcement guidelines along with supporting independent leakage and deflection performance testing. Manufacturer's pre-fabricated systems printed assembly and installation procedures must be adhered to during all phases.
 - 3. All components of prefabricated system must be clearly embossed with manufacturer's markings and systems manufacturer clearly identified on all duct labels. No substitution of system components is permitted.
 - 4. Approved Manufacturer: Ductmate Industries or Ward Duct Connectors Incorporated "W.D.C.I."

- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 DOUBLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. McGill AirFlow LLC.
 - 2. Sheet Metal Connectors, Inc.
- B. Rectangular Ducts: Fabricate ducts with indicated dimensions for the inner duct.
- C. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- D. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- E. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- F. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.
- G. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C 534, Type II for sheet materials, and with NFPA 90A or NFPA 90B.
 - 1. Maximum Thermal Conductivity: 0.25 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
- H. Inner Duct: Minimum 0.028-inch perforated galvanized sheet steel having 3/32-inch-diameter perforations, with overall open area of 23 percent.
- I. Formed-on Transverse Joints (Flanges): Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for

static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- J. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Lindab Inc.
- b. McGill AirFlow LLC.
- c. SEMCO Incorporated.
- d. Sheet Metal Connectors, Inc.
- e. Spiral Manufacturing Co., Inc.

- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Transverse Joints in Ducts Larger Than 50 Inches in Diameter: Flanged.

- a. Unexposed Duct 3 inch to 30 inch Diameter: Round duct connects with a one-piece interior slip coupling at least two gages heavier than duct wall, beaded at center and fastened to duct with screws. Seal joint with an approved sealant applied continuously around both ends of coupler prior to assembling and after fastening.
- b. All Exposed Duct and Unexposed Duct 30 inch to 72 inch Diameter: Three-piece, gasket flanged-joint consisting of two internal flanges, with integral mastic sealant, and one external closure band, which compress the gasket between the internal flanges.
- c. Duct above 72 inch diameter: Use companion angle flanged joints as defined in Figure 3-1 fo the 2005 SMACNA Manual "HVAC Duct Construction Standards, Metal and Flexible" Third Edition. Refer to manual for proper sizing and construction details.
- d. Dust Collection Systems and Exposed Duct 3 inch to 14 inch: Use a one-piece, polyethylene lined gasket connector with integrated bolt for the closure system.

- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.

- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.4 DOUBLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Lindab Inc.
 2. McGill AirFlow LLC.
 3. SEMCO Incorporated.
 4. Sheet Metal Connectors, Inc.
- B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension) of the inner duct.
- C. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on static-pressure class unless otherwise indicated.
1. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Transverse Joints in Ducts Larger Than 50 Inches in Diameter: Flanged.
 - 1) All Exposed Duct and Unexposed Duct 30 inch to 72 inch Diameter: Three-piece, gasket flanged-joint consisting of two internal flanges, with integral mastic sealant, and one external closure band, which compress the gasket between the internal flanges.
 - 2) Basis-of-Design Product: Subject to compliance with requirements, provide Ductmate Industries, Inc.; Spiralmate or comparable product by one of the following:
 2. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 - b. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
 3. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- D. Inner Duct: Minimum 0.028-inch perforated galvanized sheet steel having 3/32-inch-diameter perforations, with overall open area of 23 percent.
- E. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.
- F. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C 534, Type II for sheet materials, and with NFPA 90A or NFPA 90B.
 - 1. Maximum Thermal Conductivity: 0.25 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.

2.5 SELF-SEALING SINGLE-WALL ROUND DUCT AND FITTINGS FOR LOW PRESSURE DUCT

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Ductmate Industries, Inc.; Greenseam+ and Greenseam Sealed Fittings or comparable product.
- B. Duct Construction Pressure 2 inches wg:
 - 1. Round Low Velocity Ductwork:
 - a. Constructed from a minimum of 26 gauge, self-locking, factory sealed snaplock pipe, which incorporates a factory-applied gasket in the longitudinal seam and on the female end of the transverse joint.
 - 2. Fittings:
 - a. All high efficiency take-offs, conicals, and collars must have a factory applied gasket along all rivets, co-latches, and flange.
 - b. All fittings shall be constructed from a minimum of 26 gauge steel.
 - c. All damped fittings must have low-leakage hardware with closed-end bearings.

2.6 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. PVC-Coated, Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60.

2. Minimum Thickness for Factory-Applied PVC Coating: 4 mils thick on sheet metal surface of ducts and fittings exposed to corrosive conditions, and minimum 1 mil thick on opposite surface.
 3. Coating Materials: Acceptable to authorities having jurisdiction for use on ducts listed and labeled by an NRTL for compliance with UL 181, Class 1.
- D. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.
- E. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304 or 316, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.
- F. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.
- G. Factory- or Shop-Applied Antimicrobial Coating:
1. Apply to the surface of sheet metal that will form the interior surface of the duct. An untreated clear coating shall be applied to the exterior surface.
 2. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 3. Coating containing the antimicrobial compound shall have a hardness of 2H, minimum, when tested according to ASTM D 3363.
 4. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 5. Shop-Applied Coating Color: Black.
 6. Antimicrobial coating on sheet metal is not required for duct containing liner treated with antimicrobial coating.
- H. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- I. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.7 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed Corporation; Insulation Group.
 - b. Johns Manville.
 - c. Knauf Insulation.
 - d. Owens Corning.
- B. Maximum Thermal Conductivity:

- 1) Type I, Flexible: $0.27 \text{ Btu} \times \text{in./h} \times \text{sq. ft.} \times \text{deg F}$ at 75 deg F mean temperature.
 - 2) Type II, Rigid: $0.23 \text{ Btu} \times \text{in./h} \times \text{sq. ft.} \times \text{deg F}$ at 75 deg F mean temperature.
2. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 3. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
 - a. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - b. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C 534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Aeroflex USA Inc.
 - b. Armacell LLC.
 - c. Rubatex International, LLC
 2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
 - a. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - b. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Natural-Fiber Duct Liner: 85 percent cotton, 10 percent borate, and 5 percent polybinding fibers, treated with a microbial growth inhibitor and complying with NFPA 90A or NFPA 90B.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Bonded Logic, Inc.
 - b. Reflectix Inc.
 2. Maximum Thermal Conductivity: $0.24 \text{ Btu} \times \text{in./h} \times \text{sq. ft.} \times \text{deg F}$ at 75 deg F mean temperature when tested according to ASTM C 518.
 3. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to ASTM E 84; certified by an NRTL.
 4. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
 - a. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

- b. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- E. Polyester Duct Liner: Duct liner shall be an engineered nonwoven, thermally bonded Polyester with a smooth and durable FSK facing. Liner must have a noise reduction coefficient of at least 0.65 and have thermal values greater or equal to an R-5 at 1 ¼", R-6 at 1½" and R-8 at 2" respectively.
1. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings]
 - a. Ductmate Industries, PolyArmor
 2. Polyester liner must be able to withstand a constant internal temperature up to 250°F (121°C,) must be compliant with Greenguard Environmental Institute, and contain zero VOCs per ASTM D5116. Liner must comply with all applicable standards including ASTM E84, ASTM C518, ASTM G-21, NFPA 90A and 90B, and UL 181.
 3. Polyester duct liner must be attached using a non flammable, low VOC water based adhesive. When applicable, apply a non flammable, low VOC water based lagging adhesive to the exposed leading edge of the insulation. Install fasteners per SMACNA HVAC Duct Liner installation instructions. Liner must consist of at least 25% recycled content.
 4. Polyester duct liner must be installed per section 7.4 of the 2005 SMACNA Manual, "HVAC Duct Construction Standards, Metal and Flexible," Third Edition unless otherwise specified.
- F. Insulation Pins and Washers:
1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick galvanized steel; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- G. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."
1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
 5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
 6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.
 7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
 8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.

9. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
 - a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.
10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.8 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 2. Tape Width: 4 inches.
 3. Sealant: Modified styrene acrylic.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 7. Service: Indoor and outdoor.
 8. Service Temperature: Minus 40 to plus 200 deg F.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
 10. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 11. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Water-Based Joint and Seam Sealant:
 1. Basis-of-Design Product: Subject to compliance with requirements, provide Ductmate Industries, Inc.; Proseal or comparable product by one of the following:
 - a. Hardcast.
 - b. Polymer Adhesives
 2. Application Method: Brush on.
 3. Solids Content: Minimum 65 percent.
 4. Shore A Hardness: Minimum 20.
 5. Water resistant.
 6. Mold and mildew resistant.
 7. VOC: Maximum 75 g/L (less water).
 8. Flexibility: Flexible after curing.
 9. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 10. UL 181 B-M listed; UL 723 Classified.

11. Service: Indoor or outdoor.
12. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Solvent-Based Joint and Seam Sealant:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Ductmate Industries, Inc.; Solvseal or comparable product by one of the following:
 - a. Hardcast.
 - b. Polymer Adhesives.
2. Application Method: Brush on.
3. Base: Synthetic rubber resin.
4. Solvent: Toluene and heptane.
5. Solids Content: Minimum 60 percent.
6. Shore A Hardness: Minimum 60.
7. Water resistant.
8. Mold and mildew resistant.
9. Flexibility: Flexible after curing.
10. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
11. VOC: Maximum 395 g/L.
12. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
13. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
14. Service: Indoor or outdoor.
15. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

E. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.
6. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

F. Flange Gaskets: Butyl rubber. gaskets complying with UL 723 and meeting Mil-C 18969B and TTS-S-001657. Material shall not contain vegetable oils, fish oils, or any other type vehicle that will support fungal and/or bacterial growth.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Ductmate industries, Inc.; Ductmate 440 Butyl Gasket or comparable productg:

G. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.9 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

2.10 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Cooper B-Line, Inc.; a division of Cooper Industries.
 2. Hilti Corp.
 3. Kinetics Noise Control.
 4. Loos & Co.; Cableware Division.
 5. Mason Industries.
 6. TOLCO; a brand of NIBCO INC.
 7. Unistrut Corporation; Tyco International, Ltd.
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an evaluation service member of the ICC Evaluation Service an agency acceptable to authorities having jurisdiction.

1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- C. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.
- D. Restraint Cables: ASTM A 603, galvanized-steel cables with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for restraining cable service; and with an automatic-locking and clamping device or double-cable clips.
- E. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections or Reinforcing steel angle clamped to hanger rod.
- F. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round and flat-oval ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.

- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 SUPPLY, OUTSIDE AIR AND RETURN DUCTWORK LOCATED OUTDOORS

- A. Fabricate ducts with ALUMINUM with three sides. Locate longitudinal seams on bottom. Use flanged joints sealed weather and water tight. Cross breaks top to shed water. Internally insulate with non-fibrous duct insulation with coating to resist high air velocities.

3.4 ADDITIONAL INSTALLATION REQUIREMENTS FOR COMMERCIAL KITCHEN HOOD EXHAUST DUCT

- A. Install commercial kitchen hood exhaust ducts without dips and traps that may hold grease, and sloped a minimum of 2 percent to drain grease back to the hood.
- B. Install fire-rated access panel assemblies at each change in direction and at maximum intervals of 20 feet in horizontal ducts, and at every floor for vertical ducts, or as indicated on Drawings. Locate access panel on top or sides of duct a minimum of 1-1/2 inches from bottom of duct.
- C. Do not penetrate fire-rated assemblies except as allowed by applicable building codes and authorities having jurisdiction.

3.5 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":

1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
2. Outdoor, Supply-Air Ducts: Seal Class A.
3. Outdoor, Exhaust Ducts: Seal Class C.
4. Outdoor, Return-Air Ducts: Seal Class C.
5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class B.
6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.
7. Unconditioned Space, Exhaust Ducts: Seal Class C.
8. Unconditioned Space, Return-Air Ducts: Seal Class B.
9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class C.
10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class B.
11. Conditioned Space, Exhaust Ducts: Seal Class B.
12. Conditioned Space, Return-Air Ducts: Seal Class C.

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.7 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
 1. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 2. Brace a change of direction longer than 12 feet.

- B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install cable restraints on ducts that are suspended with vibration isolators.
- E. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction.
- F. Attachment to Structure: If specific attachment is not indicated, anchor bracing and restraints to structure, to flanges of beams, to upper truss chords of bar joists, or to concrete members.
- G. Drilling for and Setting Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcement or embedded items during drilling. Notify the Architect if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Set anchors to manufacturer's recommended torque, using a torque wrench.
 - 5. Install zinc-coated steel anchors for interior applications and stainless-steel anchors for applications exposed to weather.

3.8 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.9 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

3.10 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.

2. Test the following systems:
 - a. Ducts with a Pressure Class Higher Than 3-Inch wg: Test representative duct sections, selected by Architect from sections installed, totaling no less than 25 percent of total installed duct area for each designated pressure class.
 - b. Supply Ducts with a Pressure Class of 3-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - c. Return Ducts with a Pressure Class of 3-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - d. Exhaust Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - e. Outdoor Air Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 4. Test for leaks before applying external insulation.
 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
 6. Give seven days' advance notice for testing.
- C. Duct System Cleanliness Tests:
1. Visually inspect duct system to ensure that no visible contaminants are present.
 2. Test sections of metal duct system, chosen randomly by Client Agency, for cleanliness according to "Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 - a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.
- D. Duct system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.
- 3.11 DUCT CLEANING
- A. Clean new and existing duct system(s) before testing, adjusting, and balancing.
 - B. Use service openings for entry and inspection.
 1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 3. Remove and reinstall ceiling to gain access during the cleaning process.
 - C. Particulate Collection and Odor Control:

1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.

D. Clean the following components by removing surface contaminants and deposits:

1. Air outlets and inlets (registers, grilles, and diffusers).
2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
4. Coils and related components.
5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
6. Supply-air ducts, dampers, actuators, and turning vanes.
7. Dedicated exhaust and ventilation components and makeup air systems.

E. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

3.12 START UP

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.13 DUCT SCHEDULE

- A. See schedule on the drawings.
- B. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:
 1. Underground Ducts: Concrete-encased, PVC-coated, galvanized sheet steel with thicker coating on duct exterior.

- C. Supply, return, transfer and outside air Ducts: See schedule on drawings for construction and pressure class ratings.
- D. Kitchen Exhaust Ductwork
1. Kitchen exhaust ductwork shall be sized to have a minimum velocity of 1500 FPM with the same net area from the duct collar to the exhaust fan.
 2. It shall be constructed of 16 gauge metal of either black iron steel, properly primed and painted with suitable high temperature paint, or galvanized steel with welded seams which are primed and painted.
 3. Ductwork shall be welded, liquid tight (continuous external welds) to comply with NFPA 96.
 4. Furnish airtight cleanouts as required by code, as indicated on the drawings, and at each change in direction.
 5. Ductwork shall be sloped to pitch a minimum of ¼" per lineal foot.
- E. Listed Grease Ducts
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Heat-Fab, Inc.
 - b. Metal-Fab, Inc.
 - c. Schebler Co. (The).
 - d. Selkirk Inc.; Selkirk Metalbestos and Air Mate.
 - e. Van-Packer Company, Inc.
 2. Description: Double-wall metal vents tested according to UL 1978 and rated for 500 deg F continuously, or 2000 deg F for 30 minutes; with positive or negative duct pressure and complying with NFPA 211.
 3. Construction: Inner shell and outer jacket separated by at least a 1- inch annular space filled with high- temperature, ceramic-fiber insulation.
 4. Inner Shell: ASTM A 666, Type 304 stainless steel.
 5. Outer Jacket: Aluminized steel where concealed. Stainless steel where exposed.
 6. Accessories: Tees, elbows, increasers, hood connectors, terminations, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar materials and designs as vent-pipe straight sections; all listed for same assembly. Include unique components required to comply with NFPA 96 including cleanouts, transitions, adapters and drain fittings.
- F. Dishwasher Exhaust Ductwork
1. Dishwasher exhaust ductwork shall be 16 gauge, type 304 stainless steel, liquid-tight, continuous welded construction.
- G. FUME EXHAUST DUCTWORK (Corrosive Atmosphere)

1. Fabricate in accordance with SMACNA Low Pressure Duct Construction Standards or High Pressure Duct Construction Standards depending on the duct velocities and pressure duty.
2. Construct of 304 stainless steel with stainless steel "Ductmate" or "WARD Connector" mechanical flanges using neoprene gaskets.

OR
3. Construct of 316 stainless steel with all welded joint construction.

OR
4. Construct of 304 stainless steel using standard SMACNA joints and seams suitable for the class of constructions. Seal all joints water and air tight with clear silicone sealer

H. Intermediate Reinforcement:

1. Galvanized-Steel Ducts: Galvanized steel.
2. PVC-Coated Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Match duct material.
3. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Match duct material.
4. Aluminum Ducts: or galvanized sheet steel coated with zinc chromate.

I. Elbow Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.

- 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam.
- J. Branch Configuration:
1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
 2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION

SECTION 233300 - B - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Barometric relief dampers.
3. Manual volume dampers.
4. Control dampers.
5. Fire dampers.
6. Ceiling radiation dampers.
7. Smoke dampers.
8. Combination fire and smoke dampers.
9. Corridor dampers.
10. Flange connectors.
11. Turning vanes.
12. Remote damper operators.
13. Duct-mounted access doors.
14. Flexible connectors.
15. Flexible ducts.
16. Duct accessory hardware.

- B. Related Requirements:

1. Section 233723 "HVAC Gravity Ventilators" for roof-mounted ventilator caps.
2. Section 283111 "Digital, Addressable Fire-Alarm System" for duct-mounted fire and smoke detectors.
3. Section 283112 "Zoned (DC-Loop) Fire-Alarm System" for duct-mounted fire and smoke detectors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Fire-damper, smoke-damper, combination fire- and smoke-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
 - e. Duct security bars.
 - f. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
- B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G60.
 2. Exposed-Surface Finish: Mill phosphatized.
- B. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and brushed finish for exposed ducts.
- C. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Air Balance Inc.; a division of Mestek, Inc.
 2. American Warming and Ventilating; a division of Mestek, Inc.
 3. Cesco Products; a division of Mestek, Inc.
 4. Greenheck Fan Corporation.
 5. Nailor Industries Inc.
 6. Pottorff.
 7. Ruskin Company.
- B. Description: Gravity balanced.
- C. Maximum Air Velocity: 2000 fpm.
- D. Maximum System Pressure: 2-inch wg.
- E. Frame: Hat-shaped, 0.05-inch-thick, galvanized sheet steel, with welded corners or mechanically attached and mounting flange.
- F. Blades: Multiple single-piece blades, off-center pivoted, maximum 6-inch width, 0.025-inch-thick, roll-formed aluminum with sealed edges.
- G. Blade Action: Parallel.
- H. Blade Seals: Extruded vinyl, mechanically locked.
- I. Blade Axles:
1. Material: Nonferrous metal.
 2. Diameter: 0.20 inch.
- J. Tie Bars and Brackets: Aluminum.
- K. Return Spring: Adjustable tension.

- L. Bearings: Steel ball or synthetic pivot bushings.
- M. Accessories:
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Electric actuators.
 - 4. Chain pulls.
 - 5. Screen Mounting: Front mounted in sleeve.
 - a. Sleeve Thickness: 20 gage minimum.
 - b. Sleeve Length: 6 inches minimum.
 - 6. Screen Mounting: Rear mounted.
 - 7. Screen Material: Aluminum.
 - 8. Screen Type: Bird.
 - 9. 90-degree stops.

2.4 BAROMETRIC RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. American Warming and Ventilating; a division of Mestek, Inc.
 - 3. Cesco Products; a division of Mestek, Inc.
 - 4. Greenheck Fan Corporation.
 - 5. Nailor Industries Inc.
 - 6. Pottorff.
 - 7. Ruskin Company.
- B. Suitable for horizontal or vertical mounting.
- C. Maximum Air Velocity: 2000 fpm.
- D. Maximum System Pressure: 2-inch wg.
- E. Frame: Hat-shaped, 0.05-inch-thick, galvanized sheet steel, with welded corners or mechanically attached.
- F. Blades:
 - 1. Multiple, 0.025-inch-thick, roll-formed aluminum.
 - 2. Maximum Width: 6 inches.
 - 3. Action: Parallel.
 - 4. Balance: Gravity.
 - 5. Eccentrically pivoted.
- G. Blade Seals: Vinyl.
- H. Blade Axles: Nonferrous metal.
- I. Tie Bars and Brackets:

1. Material: Aluminum.
 2. Rattle free with 90-degree stop.
- J. Return Spring: Adjustable tension.
- K. Bearings: Synthetic.
- L. Accessories:
1. Flange on intake.
 2. Adjustment device to permit setting for varying differential static pressures.

2.5 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. Flexmaster U.S.A., Inc.
 - d. McGill AirFlow LLC.
 - e. Nailor Industries Inc.
 - f. Pottorff.
 - g. Ruskin Company.
 - h. Trox USA Inc.
2. Standard leakage rating.
3. Suitable for horizontal or vertical applications.
4. Frames:
 - a. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized-steel, 0.064 inch thick.
6. Blade Axles: Galvanized steel.
7. Bearings:
 - a. Molded synthetic.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
8. Tie Bars and Brackets: Galvanized steel.

B. Standard, Aluminum, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. McGill AirFlow LLC.
 - d. Nailor Industries Inc.
 - e. Pottorff.
 - f. Ruskin Company.
 - g. Trox USA Inc.
 2. Standard leakage rating.
 3. Suitable for horizontal or vertical applications.
 4. Frames: Hat-shaped, 0.10-inch-thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Roll-Formed Aluminum Blades: 0.10-inch-thick aluminum sheet.
 - e. Extruded-Aluminum Blades: 0.050-inch-thick extruded aluminum.
 6. Blade Axles: Nonferrous metal.
 7. Bearings:
 - a. Molded synthetic.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 8. Tie Bars and Brackets: Aluminum.
- C. Low-Leakage, Steel, Manual Volume Dampers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. McGill AirFlow LLC.
 - d. Nailor Industries Inc.
 - e. Pottorff.
 - f. Ruskin Company.
 - g. Trox USA Inc.
 2. Comply with AMCA 500-D testing for damper rating.
 3. Low-leakage rating and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 4. Suitable for horizontal or vertical applications.
 5. Frames:
 - a. Hat shaped.
 - b. 0.094-inch-thick, galvanized sheet steel.
 - c. Mitered and welded corners.

- d. Flanges for attaching to walls and flangeless frames for installing in ducts.
6. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized, roll-formed steel, 0.064 inch thick.
 7. Blade Axles: [Galvanized steel].
 8. Bearings:
 - a. Molded synthetic.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 9. Blade Seals: Vinyl.
 10. Jamb Seals: Cambered stainless steel.
 11. Tie Bars and Brackets: Galvanized steel.
 12. Accessories:
 - a. Include locking device to hold single-blade dampers in a fixed position without vibration.
- D. Low-Leakage, Aluminum, Manual Volume Dampers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. McGill AirFlow LLC.
 - d. Nailor Industries Inc.
 - e. Pottorff.
 - f. Ruskin Company.
 - g. Trox USA Inc.
 2. Comply with AMCA 500-D testing for damper rating.
 3. Low-leakage rating and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 4. Suitable for horizontal or vertical applications.
 5. Frames: Hat-shaped, 0.10-inch-thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
 6. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Roll-Formed Aluminum Blades: 0.10-inch-thick aluminum sheet.
 - d. Extruded-Aluminum Blades: 0.050-inch-thick extruded aluminum.
 7. Blade Axles: Nonferrous metal.
 8. Bearings:
 - a. Molded synthetic.

- b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 - 9. Blade Seals: Vinyl.
 - 10. Jamb Seals: Cambered stainless steel.
 - 11. Tie Bars and Brackets: Aluminum.
 - 12. Accessories:
 - a. Include locking device to hold single-blade dampers in a fixed position without vibration.
- E. Jackshaft:
- 1. Size: 0.5-inch diameter.
 - 2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
 - 3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.
- F. Damper Hardware:
- 1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch-thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
 - 2. Include center hole to suit damper operating-rod size.
 - 3. Include elevated platform for insulated duct mounting.

2.6 CONTROL DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 1. American Warming and Ventilating; a division of Mestek, Inc.
 - 2. Arrow United Industries; a division of Mestek, Inc.
 - 3. Cesco Products; a division of Mestek, Inc.
 - 4. Greenheck Fan Corporation.
 - 5. McGill AirFlow LLC.
 - 6. Nailor Industries Inc.
 - 7. Pottorff.
 - 8. Ruskin Company.
 - 9. Young Regulator Company.
- B. Low-leakage rating and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
- C. Frames:
- 1. Hat shaped.
 - 2. 0.094-inch-thick, galvanized sheet steel.
 - 3. Mitered and welded corners.
- D. Blades:
- 1. Multiple blade with maximum blade width of 6 inches.
 - 2. Parallel- and opposed-blade design.
 - 3. Galvanized-steel.
 - 4. 0.064 inch thick single skin or 0.0747-inch-thick dual skin.

5. Blade Edging: Closed-cell neoprene.
 6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.
- E. Blade Axles: 1/2-inch-diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
1. Operating Temperature Range: From minus 40 to plus 200 deg F.
- F. Bearings:
1. Molded synthetic.
 2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 3. Thrust bearings at each end of every blade.

2.7 FIRE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Air Balance Inc.; a division of Mestek, Inc.
 2. Arrow United Industries; a division of Mestek, Inc.
 3. Cesco Products; a division of Mestek, Inc.
 4. Greenheck Fan Corporation.
 5. Nailor Industries Inc.
 6. Pottorff.
 7. Prefco; Perfect Air Control, Inc.
 8. Ruskin Company.
 9. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Type: Static and dynamic; rated and labeled according to UL 555 by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 2000-fpm velocity.
- D. Fire Rating: 1-1/2 and 3 hours.
- E. Frame: Curtain type with blades outside airstream except when located behind grille where blades may be inside airstream; fabricated with roll-formed, 0.034-inch-thick galvanized steel; with mitered and interlocking corners.
- F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
1. Minimum Thickness: 0.05 or 0.39 inch thick, as indicated, and of length to suit application.
 2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- G. Mounting Orientation: Vertical or horizontal as indicated.
- H. Blades: Roll-formed, interlocking, 0.024-inch-0.034-inch-thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch-thick, galvanized-steel blade connectors.
- I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.

- J. Heat-Responsive Device: Replaceable, 212 deg F Insert temperature rated, fusible links.
- K. Heat-Responsive Device: Electric, resettable link and switch package, factory installed, 165 deg F and 212 deg F rated.

2.8 CEILING RADIATION DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Cesco Products; a division of Mestek, Inc.
 - 3. Nailor Industries Inc.
 - 4. Pottorff.
 - 5. Prefco; Perfect Air Control, Inc.
 - 6. Ruskin Company.
 - 7. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. General Requirements:
 - 1. Labeled according to UL 555C by an NRTL.
 - 2. Comply with construction details for tested floor- and roof-ceiling assemblies as indicated in UL's "Fire Resistance Directory."
- C. Frame: Galvanized sheet steel, round or rectangular, style to suit ceiling construction.
- D. Blades: Galvanized sheet steel with refractory insulation.
- E. Heat-Responsive Device: Replaceable, 212 deg F rated, fusible links.
- F. Fire Rating: 2 hours.

2.9 SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Cesco Products; a division of Mestek, Inc.
 - 3. Greenheck Fan Corporation.
 - 4. Nailor Industries Inc.
 - 5. Pottorff.
 - 6. Ruskin Company.
- B. General Requirements: Label according to UL 555S by an NRTL.
- C. Smoke Detector: Integral, factory wired for single-point connection.
- D. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel, with welded or mechanically attached corners and mounting flange.
- E. Blades: Roll-formed, horizontal, interlocking, 0.034-inch-thick, galvanized sheet steel.
- F. Leakage: Class I.

- G. Rated pressure and velocity to exceed design airflow conditions.
- H. Mounting Sleeve: Factory-installed, 0.039-inch-thick, galvanized sheet steel; length to suit wall or floor application.
- I. Damper Motors: Modulating or two-position action.
- J. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 230900 "Instrumentation and Control for HVAC."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 115 V, single phase, 60 Hz.
- K. Accessories:
 - 1. Auxiliary switches for signaling or position indication.
 - 2. Test and reset switches, remote mounted.

2.10 COMBINATION FIRE AND SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Cesco Products; a division of Mestek, Inc.
 - 3. Greenheck Fan Corporation.
 - 4. Nailor Industries Inc.
 - 5. Pottorff.
 - 6. Ruskin Company.
- B. Type: Dynamic; rated and labeled according to UL 555 and UL 555S by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 2000-fpm velocity.
- D. Fire Rating: 1-1/2 and 3 hours.
- E. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel, with welded or mechanically attached corners and mounting flange.
- F. Heat-Responsive Device: Resettable, 212 deg F rated, fire-closure device.

- G. Heat-Responsive Device: Electric resettable device and switch package, factory installed, rated.
- H. Smoke Detector: Integral, factory wired for single-point connection.
- I. Blades: Roll-formed, horizontal, interlocking, 0.063-inch-thick, galvanized sheet steel.
- J. Leakage: Class I.
- K. Rated pressure and velocity to exceed design airflow conditions.
- L. Mounting Sleeve: Factory-installed, 0.039-inch-thick, galvanized sheet steel; length to suit wall or floor application.
- M. Master control panel for use in dynamic smoke-management systems.
- N. Damper Motors: Modulating or two-position action.
- O. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 230900 "Instrumentation and Control for HVAC."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 115 V, single phase, 60 Hz.
- P. Accessories:
 - 1. Auxiliary switches for signaling or position indication.
 - 2. Test and reset switches, remote mounted.

2.11 CORRIDOR DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Cesco Products; a division of Mestek, Inc.
 - 3. Nailor Industries Inc.
 - 4. Pottorff.
 - 5. Ruskin Company.
- B. General Requirements: Label combination fire and smoke dampers according to UL 555 for 1-hour or 1-1/2-hour rating by an NRTL.

- C. Heat-Responsive Device: Replaceable, 212 deg F rated, fusible links.
- D. Heat-Responsive Device: Electric resettable device and switch package, factory installed, rated.
- E. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel, with welded or mechanically attached corners.
- F. Blades: Roll-formed, horizontal, interlocking, 0.034-inch-thick, galvanized sheet steel.
- G. Mounting Sleeve: Factory-installed, 0.039-inch-thick, galvanized sheet steel; length to suit wall or floor application.
- H. Damper Motors: Modulating or two-position action.
- I. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 230900 "Instrumentation and Control for HVAC."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 115 V, single phase, 60 Hz.

2.12 FLANGE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ductmate Industries, Inc.
 - 2. Nexus PDQ; Division of Shilco Holdings Inc.
 - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- C. Material: Galvanized steel.
- D. Gage and Shape: Match connecting ductwork.

2.13 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Ductmate Industries, Inc.
 2. Duro Dyne Inc.
 3. Elgen Manufacturing.
 4. METALAIRE, Inc.
 5. SEMCO Incorporated.
 6. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- E. Vane Construction: Double wall.
- F. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.14 REMOTE DAMPER OPERATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Pottorff.
 2. Ventfabrics, Inc.
 3. Young Regulator Company.
- B. Description: Cable system designed for remote manual damper adjustment.
- C. Tubing: Brass.
- D. Cable: Stainless steel.
- E. Wall-Box Mounting: Recessed.
- F. Wall-Box Cover-Plate Material: Steel.

2.15 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Warming and Ventilating; a division of Mestek, Inc.
 2. Cesco Products; a division of Mestek, Inc.
 3. Ductmate Industries, Inc.
 4. Elgen Manufacturing.
 5. Flexmaster U.S.A., Inc.
 6. Greenheck Fan Corporation.

7. McGill AirFlow LLC.
8. Nailor Industries Inc.
9. Pottorff.
10. Ventfabrics, Inc.
11. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."

1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
 - c. Access Doors up to 24 by 48 Inches: Three hinges and two compression latches.
 - d. Access Doors Larger Than 24 by 48 Inches: Four hinges and two compression latches with outside and inside handles.

C. Pressure Relief Access Door:

1. Door and Frame Material: Galvanized sheet steel.
2. Door: Double wall with insulation fill with metal thickness applicable for duct pressure class.
3. Operation: Open outward for positive-pressure ducts and inward for negative-pressure ducts.
4. Factory set at 3.0- to 8.0-inch wg Insert value.
5. Doors close when pressures are within set-point range.
6. Hinge: Continuous piano.
7. Latches: Cam.
8. Seal: Neoprene or foam rubber.
9. Insulation Fill: 1-inch-thick, fibrous-glass or polystyrene-foam board.

2.16 DUCT ACCESS PANEL ASSEMBLIES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Ductmate Industries, Inc.
2. Flame Gard, Inc.
3. 3M.

B. Labeled according to UL 1978 by an NRTL.

C. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.

D. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.

- E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.
- F. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.17 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ductmate Industries, Inc.
 - 2. Duro Dyne Inc.
 - 3. Elgen Manufacturing.
 - 4. Ventfabrics, Inc.
 - 5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch-wide, 0.028-inch-thick, galvanized sheet steel or 0.032-inch-thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd..
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd..
 - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.
- G. High-Temperature System, Flexible Connectors: Glass fabric coated with silicone rubber.
 - 1. Minimum Weight: 16 oz./sq. yd..
 - 2. Tensile Strength: 285 lbf/inch in the warp and 185 lbf/inch in the filling.
 - 3. Service Temperature: Minus 67 to plus 500 deg F.
- H. High-Corrosive-Environment System, Flexible Connectors: Glass fabric with chemical-resistant coating.
 - 1. Minimum Weight: 14 oz./sq. yd..
 - 2. Tensile Strength: 450 lbf/inch in the warp and 340 lbf/inch in the filling.
 - 3. Service Temperature: Minus 67 to plus 500 deg F.
- I. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
 - 1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.

2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.18 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Flexmaster U.S.A., Inc.
 2. McGill AirFlow LLC.
 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Noninsulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire.
 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 20 to plus 210 deg F.
- C. Insulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire; fibrous-glass insulation; aluminized vapor-barrier film.
 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 20 to plus 210 deg F.
 4. Insulation R-value: Comply with ASHRAE/IESNA 90.1.
- D. Flexible Duct Connectors:
 1. Clamps: Nylon strap in sizes 3 through 18 inches, to suit duct size.
 2. Non-Clamp Connectors: Liquid adhesive plus tape.

2.19 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Where dampers or equipment that need servicing or adjustment are located behind inaccessible walls, floors, or ceilings, provide an access door in the inaccessible construction to enable servicing of the device.
- G. Install test holes at fan inlets and outlets and elsewhere as indicated.
- H. Install fire and smoke dampers according to UL listing.
- I. Install duct security bars. Construct duct security bars from 0.164-inch steel sleeve, continuously welded at all joints and 1/2-inch-diameter steel bars, 6 inches o.c. in each direction in center of sleeve. Weld each bar to steel sleeve and each crossing bar. Weld 2-1/2-by-2-1/2-by-1/4-inch steel angle to 4 sides and both ends of sleeve. Connect duct security bars to ducts with flexible connections. Provide 12-by-12-inch hinged access panel with cam lock in duct in each side of sleeve.
- J. Connect ducts to duct silencers with flexible duct connectors.
- K. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On both sides of duct coils.
 - 2. Upstream and downstream from duct filters.
 - 3. At outdoor-air intakes and mixed-air plenums.
 - 4. At drain pans and seals.
 - 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 - 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 - 7. At each change in direction and at maximum 50-foot spacing.

8. Upstream from turning vanes.
 9. Upstream or downstream from duct silencers.
 10. Control devices requiring inspection.
 11. Elsewhere as indicated.
- L. Install access doors with swing against duct static pressure.
- M. Access Door Sizes:
1. One-Hand or Inspection Access: 8 by 5 inches.
 2. Two-Hand Access: 12 by 6 inches.
 3. Head and Hand Access: 18 by 10 inches.
 4. Head and Shoulders Access: 21 by 14 inches.
 5. Body Access: 25 by 14 inches.
 6. Body plus Ladder Access: 25 by 17 inches.
- N. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- O. Install flexible connectors to connect ducts to equipment.
- P. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- Q. Connect terminal units to supply ducts with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- R. Connect diffusers or light troffer boots to ducts with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- S. Connect flexible ducts to metal ducts with draw bands.
- T. Install duct test holes where required for testing and balancing purposes.
- U. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.
- 3.2 FIELD QUALITY CONTROL
- A. Tests and Inspections:
1. Operate dampers to verify full range of movement.
 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
 4. Inspect turning vanes for proper and secure installation.
 5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION

SECTION 233346 - B – FLEXIBLE DUCTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Non-insulated flexible ducts.
 - 2. Insulated flexible ducts.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- C. Comply with the Air Diffusion Council's "ADC Flexible Air Duct Test Code FD 72-R1."
- D. Comply with ASTM E96/E96M, "Test Methods for Water Vapor Transmission of Materials."

2.2 NON-INSULATED FLEXIBLE DUCTS

- A. Non-Insulated, Flexible Duct: UL 181, Class 1, two-ply vinyl film supported by helically wound, spring-steel wire.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 10 to plus 160 deg F.
- B. Non-Insulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 210 deg F.

2.3 INSULATED FLEXIBLE DUCTS

- A. Insulated, Flexible Duct: UL 181, Class 1, two-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 10 to plus 160 deg F.
 4. Insulation R-Value: R4.2.

2.4 FLEXIBLE DUCT CONNECTORS

- A. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install flexible ducts according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install in indoor applications only. Flexible ductwork should not be exposed to UV lighting.
- C. Connect diffusers to ducts directly with maximum 24 inch lengths of flexible duct clamped or strapped in place.
- D. Connect flexible ducts to metal ducts with draw bands.
- E. Install duct test holes where required for testing and balancing purposes.
- F. Installation:
1. Install ducts fully extended.
 2. Do not bend ducts across sharp corners.
 3. Bends of flexible ducting shall not exceed a minimum of one duct diameter.
 4. Avoid contact with metal fixtures, water lines, pipes, or conduits.
 5. Install flexible ducts in a direct line, without sags, twists, or turns.
- G. Supporting Flexible Ducts:
1. Suspend flexible ducts with bands 1-1/2 inches wide or wider and spaced a maximum of 48 inches apart. Maximum centerline sag between supports shall not exceed 1/2 inch per 12 inches.
 2. Install extra supports at bends placed approximately one duct diameter from center line of the bend.
 3. Ducts may rest on ceiling joists or truss supports. Spacing between supports shall not exceed the maximum spacing per manufacturer's written installation instructions.
 4. Vertically installed ducts shall be stabilized by support straps at a maximum of 72 inches o.c.

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END OF SECTION

SECTION 233416 - B - CENTRIFUGAL HVAC FANS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Backward-inclined centrifugal fans, including airfoil and curved blade fans.
2. Forward-curved centrifugal fans.
3. Square in-line centrifugal fans.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes for fans.
2. Rated capacities, operating characteristics, and furnished specialties and accessories.
3. Certified fan performance curves with system operating conditions indicated.
4. Certified fan sound-power ratings.
5. Motor ratings and electrical characteristics, plus motor and electrical accessories.
6. Material thickness and finishes, including color charts.
7. Dampers, including housings, linkages, and operators.
8. Fan speed controllers.

- B. Shop Drawings:

1. Include plans, elevations, sections, and attachment details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.
4. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
5. Vibration Isolation Base Details: Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Fan room layout and relationships between components and adjacent structural and mechanical elements, drawn to scale, and coordinated with each other, using input from installers of the items involved.

- B. Seismic Qualification Data: For fans, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity, and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For centrifugal fans to include in normal operation, emergency operation, and maintenance manuals with replacement parts listing.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Belts: One set(s) for each belt-driven unit.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of unit components.
- C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- D. Seismic Performance: Centrifugal fans shall withstand the effects of earthquake motions determined according to ASCE/SEI 7. See Section 230548 "Vibration and Seismic Controls for HVAC."
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts when subjected to the seismic forces specified.
 - 2. Component Importance Factor: 1.0.
 - a. Motor Enclosure Type: Open, dripproof
 - b. Service Factor: 100 percent.
 - c. Suitable for Use with Variable-Frequency Drive: Yes.
 - 3. Vibration Isolators:
 - a. Type: Spring
 - b. Static Deflection: 1 inch

4. Spark-Resistance Class: Classified according to AMCA 99, Section 8 Type C.

2.2 BACKWARD-INCLINED CENTRIFUGAL FANS

A. Manufacturers:

1. Greenheck.
2. Loren Cook Company.
3. Acme Engineering and Manufacturing.
4. Twin City.
5. An Approved Equal.

B. Description:

1. Factory-fabricated, -assembled, -tested, and -finished, belt-driven or direct-driven centrifugal fans, consisting of housing, wheel, fan shaft, bearings, motor, drive assembly, and support structure. Deliver fans as factory-assembled units, to the extent allowable by shipping limitations.
2. Factory-installed and -wired disconnect switch.

C. Housings:

1. Housing Material: Galvanized steel or Aluminum
2. Housing Coating: See schedule.
3. Housing Assembly: Sideplates continuously welded or attached by continuous Pittsburgh lock seal or similar seal.
4. Formed panels to make curved-scroll housings with shaped cutoff.
5. Panel Bracing: Steel angle- or channel-iron member supports for mounting and supporting fan scroll, wheel, motor, and accessories.
6. Horizontally split, bolted-flange housing.
7. Spun inlet cone with flange.
8. Outlet flange.
9. Discharge Arrangement: Fan scroll housing is field rotatable to any of seven discharge positions. Provide fan with discharge positioned in proper direction to minimize connected duct turns.

D. Wheels:

1. Wheel Configuration: SWSI construction with a precision-spun curved inlet flange and a backplate fastened to shaft with setscrews. Wheels shall be statically and dynamically balanced, and nonoverloading.
2. Wheel and Blade Material: Steel
 - a. Spark-Resistant Construction: Classified according to AMCA 99, Section 8, Type C.
3. Wheel and Blade Coating: None
4. Cast-iron or cast-steel hub riveted to backplate and fastened to shaft with set screws.
5. Backward-Inclined Airfoil Blades:
 - a. Aerodynamic design.
 - b. Heavy backplate.
 - c. Hollow die-formed, airfoil-shaped blades continuously welded at tip flange and backplate.
6. Backward-Inclined Curved Blades:

- a. Curved design.
- b. Heavy backplate.
- c. Single-thickness blades continuously welded at tip flange and backplate.

E. Shafts:

1. Statically and dynamically balanced, and selected for continuous operation at maximum rated fan speed and motor horsepower, with adjustable alignment and belt tensioning.
2. Turned, ground, and polished hot-rolled steel with keyway. Ship with protective coating of lubricating oil.
3. Designed to operate at no more than 70 percent of first critical speed at top of fan's speed range.

F. Bearings:

1. Prelubricated and Sealed Shaft Bearings:
 - a. Self-aligning, pillow-block-type ball bearings.
 - b. Ball-Bearing Rating Life: ABMA 9, L(10) at 120,000 hours.
 - c. Roller-Bearing Rating Life: ABMA 11, L(10) at 120,000 hours.
2. Grease-Lubricated Shaft Bearings, Tapered Roller:
 - a. Self-aligning, pillow-block-type, tapered roller bearings with double-locking collars and two-piece, cast-iron housing.
 - b. Roller-Bearing Rating Life: ABMA 11, L(10) at 120,000 hours.
 - c. Extended Lubrication Lines: Extend lines to accessible location.
3. Grease-Lubricated Shaft Bearings, Ball or Roller:
 - a. Self-aligning, pillow-block-type, ball or roller bearings with adapter mount and two-piece, cast-iron housing.
 - b. Ball-Bearing Rating Life: ABMA 9, L(10) at 120,000 hours.
 - c. Roller-Bearing Rating Life: ABMA 11, L(10) at 120,000 hours.
 - d. Extended Lubrication Lines: Extend lines to accessible location.

G. Electronically Commutated Motor Drives:

1. Motor Enclosures: Open Drip Proof Type
2. Motor to be a DC electronic commutation type (ECM) specifically designed for fan applications. AC induction type motors are not acceptable. Examples of unacceptable motors are: Shaded Pole, Permanent Split Capacitor (PSC), Split Phase, Capacitor Start and 3 phase induction type motors.
3. Motors are permanently lubricated, heavy duty ball bearing type to match with fan load and pre-wired to the specific voltage and phase.
4. Internal motor circuitry to convert AC power supplied to the fan to DC power to operate the motor.
5. Motor shall be speed controllable down to 20% of full speed (80% turndown). Speed shall be controlled by either a potentiometer dial mounted at the motor or by a 0-10 VDC signal.
6. Motor shall be a minimum of 85% efficient at all speeds.
7. Drive frame assemblies shall be constructed of heavy gauge steel and mounted on vibration isolators.
8. Provide rubber vibration isolators sized to match weight of each fan.

H. Motor Enclosure: Open, dripproof

I. Accessories:

1. Companion Flanges: Rolled flanges for duct connections of same material as housing.
2. Inlet Screens: Grid screen of same material as housing.
3. Shaft Seals: Airtight seals installed around shaft on drive side of single-width fans.
4. Weather Cover: Enameled-steel sheet with ventilation slots, bolted to housing.
5. Piezometer Ring: Piezometer ring mounted at fan inlet cone for airflow measurement.

2.3 FORWARD-CURVED CENTRIFUGAL FANS

A. Manufacturers:

1. Greenheck.
2. Loren Cook Company.
3. Acme Engineering and Manufacturing.
4. Twin City.
5. An Approved Equal.

B. Description:

1. Factory-fabricated, -assembled, -tested, and -finished, belt-driven or direct-driven centrifugal fans, consisting of housing, wheel, fan shaft, bearings, motor, drive assembly, and support structure.
2. Deliver fans as factory-assembled units, to the extent allowable by shipping limitations.
3. Factory-installed and -wired disconnect switch.

C. Housings:

1. Housing Material: Reinforced steel.
2. Housing Coating: None
3. Housing Assembly: Sideplates continuously welded or attached by continuous Pittsburgh lock seal or similar seal.
4. Formed panels to make curved-scroll housings with shaped cutoff.
5. Panel Bracing: Steel angle- or channel-iron member supports for mounting and supporting fan scroll, wheel, motor, and accessories.
6. Horizontally split, bolted-flange housing.
7. Spun inlet cone with flange.
8. Outlet flange.
9. Discharge Arrangement: Fan scroll housing field rotatable to any of seven discharge positions. Provide fan with discharge positioned in proper direction to minimize connected duct turns.

D. Wheels:

1. Wheel Configuration: SWSI construction with a curved inlet flange, and a backplate fastened to shaft with setscrews.
2. Wheel and Blade Material: Steel.
 - a. Spark-Resistant Construction: Classified according to AMCA 99, Section 8, Type C.
3. Wheel and Blade Coating: None
4. Cast-iron or cast-steel hub riveted to backplate and fastened to shaft with setscrews.
5. Forward-Curved Wheels:
 - a. Black-enameled or galvanized-steel construction with inlet flange, backplate, and shallow blades with inlet and tip curved forward in direction of airflow.

- b. Mechanically secured to flange and backplate; cast-steel hub swaged to backplate and fastened to shaft with setscrews.

E. Shafts:

1. Statically and dynamically balanced and selected for continuous operation at maximum rated fan speed and motor horsepower, with adjustable alignment and belt tensioning.
2. Turned, ground, and polished hot-rolled steel with keyway. Ship with protective coating of lubricating oil.
3. Designed to operate at no more than 70 percent of first critical speed at top of fan's speed range.

F. Bearings:

1. Prelubricated and Sealed Shaft Bearings:

- a. Self-aligning, pillow-block-type ball bearings.
- b. Ball-Bearing Rating Life: ABMA 9, L(10) at 120,000 hours.
- c. Roller-Bearing Rating Life: ABMA 11, L(10) at 120,000 hours.

2. Grease-Lubricated Shaft Bearings, Tapered Roller:

- a. Self-aligning, pillow-block-type, tapered roller bearings with double-locking collars and two-piece, cast-iron housing.
- b. Roller-Bearing Rating Life: ABMA 11, L(10) at 120,000 hours.
- c. Extended Lubrication Lines: Extend lines to accessible location.

3. Grease-Lubricated Shaft Bearings, Ball or Roller:

- a. Self-aligning, pillow-block-type, ball or roller bearings with adapter mount and two-piece, cast-iron housing.
- b. Ball-Bearing Rating Life: ABMA 9, L(10) at 120,000 hours.
- c. Roller-Bearing Rating Life: ABMA 11, L(10) at 120,000 hours.
- d. Extended Lubrication Lines: Extend lines to accessible location.

G. Electronically Commutated Motor Drives:

1. Motor Enclosures: Open Drip Proof Type
2. Motor to be a DC electronic commutation type (ECM) specifically designed for fan applications. AC induction type motors are not acceptable. Examples of unacceptable motors are: Shaded Pole, Permanent Split Capacitor (PSC), Split Phase, Capacitor Start and 3 phase induction type motors.
3. Motors are permanently lubricated, heavy duty ball bearing type to match with fan load and pre-wired to the specific voltage and phase.
4. Internal motor circuitry to convert AC power supplied to the fan to DC power to operate the motor.
5. Motor shall be speed controllable down to 20% of full speed (80% turndown). Speed shall be controlled by either a potentiometer dial mounted at the motor or by a 0-10 VDC signal.
6. Motor shall be a minimum of 85% efficient at all speeds.
7. Drive frame assemblies shall be constructed of heavy gauge steel and mounted on vibration isolators.
8. Provide rubber vibration isolators sized to match weight of each fan.

H. Motor Enclosure: Open, dripproof.

I. Accessories:

1. requirements in ASHRAE 62.1.
2. Companion Flanges: Rolled flanges for duct connections of same material as housing.
3. Inlet Screens: Grid screen of same material as housing.
4. Shaft Seals: Airtight seals installed around shaft on drive side of single-width fans.
5. Piezometer Ring: Piezometer ring mounted at fan inlet cone for airflow measurement.

2.4 SQUARE IN-LINE CENTRIFUGAL FANS

A. Manufacturers:

1. Greenheck.
2. Loren Cook Company.
3. Acme Engineering and Manufacturing.
4. Twin City.
5. An Approved Equal.

B. Description: Square in-line centrifugal fans.

C. Housing:

1. Housing Material: Reinforced steel.
2. Housing Coating: None.
3. Housing Construction: Side panels shall be easily removable for service. Include inlet and outlet flanges, and support bracket adaptable to floor, side wall, or ceiling mounting.

D. Direct-Drive Units: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing; with wheel, inlet cone, and motor on swing-out service door.

E. Belt-Driven Units: Motor mounted on adjustable base, with adjustable sheaves, enclosures around belts within fan housing, and lubricating tubes from fan bearings extended to outside of fan housing.

F. Fan Wheels: Aluminum airfoil blades welded to aluminum hub.

G. Motor Enclosure: Open, dripproof.

H. Accessories:

1. Access for Inspection, Cleaning, and Maintenance: Comply with requirements in ASHRAE 62.1.
2. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
3. Companion Flanges: For inlet and outlet duct connections.
4. Fan Guards: 1/2- by 1-inch mesh of galvanized steel in removable frame. Provide guard for inlet or outlet for units not connected to ductwork.
5. Motor and Drive Cover (Belt Guard): Epoxy-coated steel.
6. Side Discharge: Flange connector and attachment hardware to provide right-angle discharge on side of unit.

2.5 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

- B. Where variable-frequency drives are indicated or scheduled, provide fan motor compatible with variable-frequency drive.

2.6 SOURCE QUALITY CONTROL

- A. AMCA Certification for Fan Sound Performance Rating: Test, rate, and label in accordance with AMCA 311.
- B. AMCA Certification for Fan Aerodynamic Performance Ratings: Test, rate, and label in accordance with AMCA 211.
- C. AMCA Certification for Fan Energy Index (FEI): Test, rate, and label in accordance with AMCA 211.
- D. Operating Limits: Classify fans in accordance with AMCA 99, Section 14.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Install centrifugal fans level and plumb.
- B. Disassemble and reassemble units, as required for moving to the final location, according to manufacturer's written instructions.
- C. Lift and support units with manufacturer's designated lifting or supporting points.
- D. Equipment Mounting:
 - 1. Support duct-mounted and other hanging centrifugal fans directly from the building structure, using suitable hanging systems as specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
 - 2. Comply with requirements for vibration isolation and seismic-control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
- E. Install units with clearances for service and maintenance.
- F. Label fans according to requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."

3.2 DUCTWORK AND PIPING CONNECTIONS

- A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 233300 "Air Duct Accessories."
- B. Install ducts adjacent to fans to allow service and maintenance.

3.3 ELECTRICAL CONNECTIONS

- A. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

- B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.4 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring according to Section 260523 "Control-Voltage Electrical Power Cables."

3.5 .STARTUP SERVICE:

- A. Perform startup service.
 - 1. Complete installation and startup checks in accordance with manufacturer's written instructions.
 - 2. Verify that shipping, blocking, and bracing are removed.
 - 3. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 4. Verify that cleaning and adjusting are complete.
 - 5. For direct-drive fans, verify proper motor rotation direction and verify fan wheel free rotation and smooth bearing operation.
 - 6. For belt-drive fans, disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 7. Adjust belt tension.
 - 8. Adjust damper linkages for proper damper operation.
 - 9. Verify lubrication for bearings and other moving parts.
 - 10. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
 - 11. Disable automatic temperature-control operators, energize motor and confirm proper motor rotation and unit operation, adjust fan to indicated rpm, and measure and record motor voltage and amperage.
 - 12. Shut unit down and reconnect automatic temperature-control operators.
 - 13. Remove and replace malfunctioning units and retest as specified above.

3.6 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Lubricate bearings.
- D. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.7 CLEANING

- A. After completing system installation and testing, adjusting, and balancing and after completing startup service, clean fans internally to remove foreign material and construction dirt and dust

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Fan Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Fans and components will be considered defective if they do not pass tests and inspections.
- B. Prepare test and inspection reports.

3.9 DEMONSTRATION

- A. Train Client Agency's maintenance personnel to adjust, operate, and maintain centrifugal fans.

END OF SECTION

SECTION 233423 - B - HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Ceiling-mounted ventilators.
 - 2. Centrifugal ventilators - roof downblast.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes for fans.
 - 2. Rated capacities, operating characteristics, and furnished specialties and accessories.
 - 3. Certified fan performance curves with system operating conditions indicated.
 - 4. Certified fan sound-power ratings.
 - 5. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 6. Material thickness and finishes, including color charts.
 - 7. Dampers, including housings, linkages, and operators.
 - 8. Prefabricated roof curbs.
 - 9. Fan speed controllers.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
 - 4. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints.
- C. Delegated-Design Submittal: For unit hangars and supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, or BIM model, drawn to scale, showing the items described in this Section and coordinated with all building trades.
- B. Seismic Qualification Data: For fans, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For HVAC power ventilators to include in normal and emergency operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials[, **from the same product run,**] that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Belts: One set for each belt-driven unit.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design vibration isolation and seismic restraints, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

2.2 CEILING-MOUNTED VENTILATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Broan.: a Broan-NuTone LLC brand; a Nortek company.
 - 2. Greenheck Fan Corporation.
 - 3. Loren Cook Company.
 - 4. PennBarry; division of Air System Components.
 - 5. Or Approved Equal.

- B. Grille: Aluminum louvered grille with flange on intake and thumbscrew or spring retainer attachment to fan housing.
- C. Housing: Steel, lined with acoustical insulation.
- D. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel removable for service.
- E. Back-draft damper: Integral.
- F. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.
- G. Accessories:
 - 1. Variable-Frequency Motor Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 - 2. Manual Starter Switch: Single-pole rocker switch assembly with cover and pilot light.
 - 3. Time-Delay Switch: Assembly with single-pole rocker switch, timer, and cover plate.
 - 4. Motion Sensor: Motion detector with adjustable shutoff timer.
 - 5. Ceiling Radiation Damper: Fire-rated assembly with ceramic blanket, stainless steel springs, and fusible link.
 - 6. Filter: Washable aluminum to fit between fan and grille.
 - 7. Isolation: Rubber-in-shear vibration isolators.
 - 8. Manufacturer's standard roof jack or wall cap, and transition fittings.

2.3 CENTRIFUGAL VENTILATORS - ROOF DOWNBLAST

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Greenheck Fan Corporation.
 - 2. Loren Cook Company.
 - 3. PennBarry; division of Air System Components.
 - 4. Or Approved Equal.
- B. Housing:
 - 1. Downblast; removable spun-aluminum dome top and outlet; square, one-piece aluminum base with venturi inlet cone.
 - 2. Motor cover, shroud, curb cap, and lower windband shall be constructed of heavy gauge aluminum.
 - 3. Shroud shall have an integral rolled bead for extra strength.
 - 4. Lower windband shall have a formed edge for added strength.
 - 5. Motor cover shall be drawn from a disc.
 - 6. All housing components shall have final thicknesses equal to or greater than preformed thickness.
 - 7. Curb Cap shall have pre-punched mounting holes to ensure correct attachment.
 - 8. Rigid internal support structure.
 - 9. Leak proof.
- C. Fan Wheels: Aluminum hub and wheel with non overloading backward-inclined blades.

D. Electronically Commutated Motor Drives:

1. Motor Enclosures: Open Drip Proof Type
2. Motor to be a DC electronic commutation type (ECM) specifically designed for fan applications. AC induction type motors are not acceptable. Examples of unacceptable motors are: Shaded Pole, Permanent Split Capacitor (PSC), Split Phase, Capacitor Start and 3 phase induction type motors.
3. Motors are permanently lubricated, heavy duty ball bearing type to match with fan load and pre-wired to the specific voltage and phase.
4. Internal motor circuitry to convert AC power supplied to the fan to DC power to operate the motor.
5. Motor shall be speed controllable down to 20% of full speed (80% turndown). Speed shall be controlled by either a potentiometer dial mounted at the motor or by a 0-10 VDC signal.
6. Motor shall be a minimum of 85% efficient at all speeds.
7. Drive frame assemblies shall be constructed of heavy gauge steel and mounted on vibration isolators.
8. Provide rubber vibration isolators sized to match weight of each fan.

E. Accessories:

1. Disconnect Switch: NEMA 3R Nonfusible type, with thermal-overload protection mounted outside fan housing, factory wired through an internal aluminum conduit.
2. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
3. Dampers: Counterbalanced, parallel-blade, backdraft dampers mounted in curb base; factory set to close when fan stops.
4. Motorized Dampers: Parallel-blade dampers mounted in curb base with electric actuator; wired to close when fan stops.
5. Spark-resistant, all-aluminum wheel construction.
6. Mounting Pedestal: Galvanized steel with removable access panel.

F. Prefabricated Roof Curbs: Galvanized steel; mitered and welded corners; 1-1/2-inch thick, rigid, fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to suit roof opening and fan base.

1. Configuration: Built-in raised cant and mounting flange and manufactured to accommodate roof slope.
2. Overall Height: 14 inches.
3. Sound Curb: Curb with sound-absorbing insulation.
4. Hinged sub-base to provide access to damper or as cleanout for grease applications.
5. Pitch Mounting: Manufacture curb for roof slope.
6. Metal Liner: Galvanized steel.
7. Mounting Pedestal: Galvanized steel with removable access panel.

2.4 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.5 SOURCE QUALITY CONTROL

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.
- B. AMCA Certification: Fans shall comply with AMCA 11 and bear the AMCA-Certified Ratings Seal.
- C. Fan Sound Ratings: Comply with AMCA 311, and label fans with the AMCA-Certified Ratings Seal. Sound ratings shall comply with AMCA 301. The fans shall be tested according to AMCA 300.
- D. Fan Performance Ratings: Comply with AMCA 211 and label fans with AMCA-Certified Rating Seal. The fans shall be tested for air performance - flow rate, fan pressure, power, fan efficiency, air density, speed of rotation, and fan efficiency - according to AMCA 210/ASHRAE 51.
- E. Operating Limits: Classify according to AMCA 99.
- F. UL Standards: Power ventilators shall comply with UL 705. Power ventilators for use for restaurant kitchen exhaust shall also comply with UL 762.

PART 3 - EXECUTION

3.1 INSTALLATION OF HVAC POWER VENTILATORS

- A. Install power ventilators level and plumb.
- B. Equipment Mounting:
 - 1. Install power ventilators on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 2. Comply with requirements for vibration isolation and seismic-control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 - 3. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- C. Secure roof-mounted fans to roof curbs with zinc-plated hardware. See Section 077200 "Roof Accessories" for installation of roof curbs.
- D. Ceiling Units: Suspend units from structure; use steel wire or metal straps.
- E. Support suspended units from structure using threaded steel rods and spring hangers having a static deflection of 1 inch. Vibration-control devices are specified in Section 230548 "Vibration and Seismic Controls for HVAC."
- F. Install units with clearances for service and maintenance.
- G. Label units according to requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."

3.2 DUCTWORK CONNECTIONS

- A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 233300 "Air Duct Accessories."

3.3 ELECTRICAL CONNECTIONS

- A. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.4 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring according to Section 260523 "Control-Voltage Electrical Power Cables."

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections.
- E. Tests and Inspections:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 3. Verify that there is adequate maintenance and access space.
 - 4. Verify that cleaning and adjusting are complete.
 - 5. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 6. Adjust belt tension.
 - 7. Adjust damper linkages for proper damper operation.
 - 8. Verify lubrication for bearings and other moving parts.

9. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
 10. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
 11. Shut unit down and reconnect automatic temperature-control operators.
 12. Remove and replace malfunctioning units and retest as specified above.
- F. Test and adjust controls and safeties. Controls and equipment will be considered defective if they do not pass tests and inspections.
- G. Prepare test and inspection reports.

3.6 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
- D. Replace fan and motor pulleys as required to achieve design airflow.
- E. Lubricate bearings.

3.7 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain centrifugal fans.

END OF SECTION

SECTION 233433.13 - B - COMMERCIAL AIR CURTAINS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes commercial air-curtain unit.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, and furnished specialties and accessories.
- B. Shop Drawings: For air curtain units.
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranties: For special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air curtain units to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Furnish one set of filters for each unit installed.

1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of air curtain units that fail in materials or workmanship within specified warranty period.

1. Warranty Period (Nonheating Units): 60 months.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Capacities and Characteristics:

1. Application: Fly and insect control.
2. Mounting Type: Wall brackets
3. Discharge Direction: Vertical.
4. Door Type: Interior.
5. Unit Length: 60 inches .
6. Net Weight: 35 lb
7. Airflow: 1449 cfm.
8. Intake: Internal.
9. Number of Fan(s): One.
10. Fan Motor:

a. Electrical Characteristics:

- 1) Horsepower: 0.2 horsepower
- 2) Volts: 115 V.
- 3) Phase: Single
- 4) Hertz: 60 Hz.
- 5) Minimum Circuit Ampacity: 3.4 A.
- 6) Maximum Overcurrent Protection: 15.0 A.

2.2 COMMERCIAL AIR-CURTAIN UNIT

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Berner International.
2. Marley Engineered Products.
3. Mars Air Systems.
4. Approved equal.

B. Source Limitations: Obtain air curtain from single source from single manufacturer.

C. Housing:

1. Stainless Steel: Type 304; No. 3 finish.
2. Discharge Nozzle: Integral to housing, containing adjustable air-directional vanes with 40-degree sweep front to back.

D. Mounting Brackets: Galvanized steel, for wall mounting.

E. Air-Intake Grilles:

1. Grilles: Integral to, and same material as, housing.

F. Fans:

1. Centrifugal, forward curved, double width, double inlet.
 2. Aluminum.
 3. Statically and dynamically balanced.
 4. Direct drive electronically commutated motor.
- G. Motors: Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 2. Variable speed electronically commutated motor.
 3. Resiliently mounted.
 4. Continuous duty.
 5. Totally enclosed, air over.
 6. Integral thermal-overload protection.
 7. Bearings: Permanently sealed, lifetime, prelubricated, ball bearings.
 8. Disconnect: Remote mounted non-fused lockable toggle disconnect.
- H. Filters:
1. Washable Panel Filters: Removable, aluminum, baffle-type filters with spring-loaded fastening; with minimum 0.0781-inch- thick, stainless steel filter frame.
 2. Mounting Frames: Welded, galvanized steel with gaskets and fasteners and suitable for bolting together into built-up filter banks.
- I. Controls:
1. Automatic Door/Window Switch: Magnetic, installed in door/window area to activate air curtain when door/window opens and to deactivate air curtain when door/window closes.
 2. Start-Stop, Push-Button Switch: Manually activates and deactivates air curtain.
 3. Variable Speed Switch: Manually activates, deactivates, and controls air-curtain fan speed.
 4. Motor-Control Panel: Complete with motor starter, 115-V ac transformer with primary and secondary fuses, terminal strip, and NEMA 250, Type 1 enclosure with door-mounted, HAND-OFF-AUTO switch with built-in, variable fan-speed control.
- J. Accessories:
1. Mounting Brackets: Adjustable mounting brackets for wall mounting.
 2. Discharge Extension Neck: For ceiling-recessed installation.
- 2.3 SOURCE QUALITY CONTROL
- A. Source Quality Control: Test to 300 and 200 psig underwater.
 - B. Testing: Test and inspect steam coils in accordance with ASHRAE 33.
 - C. AMCA Certification for Fan Aerodynamic Performance Rating: Test, rate, and label, air curtain units in accordance with AMCA 211.
 - D. AMCA Certification for Fan Sound Performance Rating: Test, rate, and label, air curtain units in accordance with AMCA 311.
 - E. Comply with AHRI 410, "Forced-Circulation Air-Cooling and Air-Heating Coils," for components, construction, and rating.

- F. Comply with NSF 37, "Air Curtains for Entranceways in Food and Food Service Establishments."
- G. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and use.
- H. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine work areas and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Install air curtains with clearance for equipment service and maintenance.
- B. Equipment Installation: Install air curtain. Comply with requirements for seismic-restraint devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
- C. Comply with requirements for hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

3.3 ELECTRICAL CONNECTIONS

- A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.4 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

3.5 ADJUSTING

- A. Adjust motor speed to achieve specified airflow.
- B. Adjust discharge louver and dampers to regulate airflow.
- C. Adjust air-directional vanes.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Contractor will engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections.
- D. Tests and Inspections:
 - 1. After installing air curtains completely, perform visual and mechanical check of individual components.
 - 2. After electrical circuitry has been energized, start unit to confirm motor rotation and unit operation. Certify compliance with test parameters.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- E. Air-curtain unit will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

3.7 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain commercial air curtains.

END OF SECTION

SECTION 233500 - B - GARAGE GAS DETECTION AND ALARM SYSTEM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes garage fixed installation sensors and control equipment.

1.3 DEFINITIONS

- A. CMOS: Complementary metal-oxide semiconductor.
- B. LCD: Liquid-crystal display.
- C. LED: Light-emitting diode.
- D. MOS: Metal-oxide semiconductor.

1.4 ACTION SUBMITTALS

- A. Product Data:
 - 1. For each type of gas sensor, include gas sensing range in ppm, temperature and humidity range, alarm outputs, display range, furnished specialties, installation requirements, and electric power requirement.
- B. Shop Drawings:
 - 1. Gas Sensor: Enclosure size, enclosure mounting height, wire routing, and termination including elevation above finished floor.
 - 2. Wiring Diagrams: Power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Include machinery-room layout showing location of monitoring devices and air-sampling tubing with filter/inlet locations in relation to refrigerant equipment.
- B. Product Certificates: For monitoring devices and SCBA, signed by product manufacturer.
- C. Field quality-control test reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For gas monitoring equipment to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. One calibration kit including clean air calibration gas bottle for zero calibration and specific calibration gas for each gas sensor calibration.

1.8 COORDINATION

- A. Coordinate refrigerant detection and alarm system with refrigerant contained in refrigeration equipment for compatibility.

PART 2 - PRODUCTS

2.1 GAS DETECTION SENSOR

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. Z-Gard; MSA; Instrument Division. (Basis of Design)
 2. Critical Environment Technologies
 3. E3Point System; Honeywell Analytics.
 4. Sensidyne Industrial Health and Safety Instrumentation
- D. Description: Sensor shall be factory tested, calibrated, and certified to continuously measure and display the specific gas concentration and shall be capable of indicating, alarming, and automatically activating ventilation system.
- E. Performance:
1. Gasses to Be Monitored:
 - a. CO (Carbon Monoxide), Range 0-100 ppm
 - b. NO₂ (Nitric Dioxide); Range 0-10 ppm
 - c. Hydrocarbon based fuels (Gasoline, Diesel, Propane, Methane); 0-100 % LEL
 - d. Water Vapor (Relative Humidity); 5-100%
 2. Minimum Detectability: 5% of full scale

3. Accuracy: Maximum 5% percent of full scale.
4. Repeatability: Maximum plus or minus 2 percent of full scale.
5. Response: Maximum 150 seconds for 90 percent of full scale, and 20-second step change.
6. Detection Level Set Points:
 - a. Detection Level 1: 60% of range of any sensor stated above except RH.
 - b. Detection Level 2: 80% of range of any sensor stated above except RH.
 - c. Detection Level 3: 95% of range of HC (fuel) sensor.
7. Operating Temperature: 32 to 104 deg F.
8. Site Elevation: Maximum 6560 feet.

F. Input/Output Features:

1. Maximum Power Input: 120-V ac, 60 Hz, 15 Amp circuit.
2. Number of Sensor/Transmitter Points: Per Contract Drawings.
3. Alarm Relays: Minimum 3 relays at a minimum of 5-A resistive load each.
4. Alarm Set Points: Displayed and adjustable through keypad on front of meter.
5. Alarm Silence Switch: Mount in the front panel of the monitor to stop audible and visual notification appliances, but alarm LED remains illuminated.
6. Alarm Manual Reset: Momentary-contact push button in the front panel of the monitor stops audible and visual notification appliances, extinguishes alarm LED, and returns monitor to detection mode at current detection levels.
7. Display: Alphanumeric LCD, LED indicating lights for each detection level; acknowledge switch and test switch mounted on front panel; alarm status LEDs and service fault/trouble LEDs.
8. Serial Output: RS-232 or RS-485.
9. Communication Output: BACnet® to communicate with the building BAS.
10. Enclosure: NEMA Type 12, with locking quarter-turn latch and key.

2.2 MONITOR ALARM SEQUENCE

- A. Detection Level 1: Notify HVAC control workstation of detection and ramp fans to full ventilation flow. Close Alarm relay output #1.
- B. Detection Level 2: Notify the HVAC control workstation of the detection of Alarm.
- C. Detection Level 3: Notify the HVAC control workstation of the detection of High Fuel Level Alarm. Notify the site Security workstation of the detection of High Fuel Alarm. Site security and/or HVAC personnel to investigate parking garage for equipment failure and potential garage evacuation.
- D. Sensor Fault/Trouble: Notify HVAC control workstation of fault/trouble detection in monitor.

2.3 NOTIFICATION APPLIANCES

- A. Control panel to alert HVAC control workstation and/or Security Desk per sequence above.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install sensors at locations prescribed in contract drawings. Fuel sensors are to be installed 1'0" above finished floor in the space. Other sensors to be installed 5'0" above finished floor. Sensors are to be installed where they cannot be struck by the ordinary flow of vehicular traffic.
- B. Low voltage wiring for this system shall be installed in galvanized EMT and compression type couplings to protect from abuse and dust. Set-screw connections are not acceptable.

3.2 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests, sensor calibrations, and inspections and then prepare test reports.
- B. Perform tests and inspections and prepare test reports.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Repair or replace malfunctioning units and retest as specified above.

3.3 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain refrigerant detection devices and SCBA equipment. Refer to requirements in Section 017900 "Demonstration and Training."

END OF SECTION

SECTION 233713 - B – DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Round ceiling diffusers.
2. Rectangular and square ceiling diffusers.
3. Perforated diffusers.
4. Louver face diffusers.
5. Linear bar diffusers.
6. Linear slot diffusers.
7. Adjustable bar grilles.
8. Fixed face grilles.
9. Linear bar grilles.

B. Related Sections:

1. Section 089116 "Operable Wall Louvers" and Section 089119 "Fixed Louvers" for fixed and adjustable louvers and wall vents, whether or not they are connected to ducts.
2. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated, include the following:

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

B. Samples: For each exposed product and for each color and texture specified.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

A. Louver Face Diffuser SD:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anemostat Products; a Mestek company.
 - b. Nailor Industries Inc.
 - c. Price Industries.
 - d. Titus.
 - e. Tuttle & Bailey.
2. Devices shall be specifically designed for variable-air-volume flows.
3. Material: Aluminum.
4. Finish: Baked enamel, white.
5. Face Size: See schedule on the drawings.

6. Mounting: Surface.
7. Pattern: As indicated on the drawings..
8. Dampers: None, dampers by MC in branch duct 3'0" from grille.
9. Accessories:
 - a. Square to round neck adaptor.
 - b. Adjustable pattern vanes.
 - c. Throw reducing vanes.
 - d. Equalizing grid.
 - e. Plaster ring.

2.2 CEILING LINEAR SLOT OUTLETS

A. Linear Slot Diffuser LD:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anemostat Products; a Mestek company.
 - b. Nailor Industries Inc.
 - c. Price Industries.
 - d. Titus.
 - e. Tuttle & Bailey.
2. Devices shall be specifically designed for variable-air-volume flows.
3. Material - Shell: Aluminum, insulated.
4. Material - Pattern Controller and Tees: Aluminum.
5. Finish - Face and Shell: Baked enamel, black.
6. Finish - Pattern Controller: Baked enamel, black.
7. Finish - Tees: Baked enamel, color selected by Architect.
8. Slot Width: 3/4 inch.
9. Number of Slots: As indicated on the drawings.
10. Length: As indicated on the drawings..
11. Accessories: Plaster frame.
12. Damper: None, dampers by MC in branch duct 3'0" from grille.

2.3 GRILLES

A. Adjustable Bar Grille SG:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anemostat Products; a Mestek company.
 - b. Krueger.
 - c. Nailor Industries Inc.
 - d. Price Industries.
 - e. Titus.
 - f. Tuttle & Bailey.
 - g.
2. Material: Aluminum.
3. Finish: Baked enamel, color selected by Architect.
4. Face Blade Arrangement: Horizontal spaced 3/4 inch apart.
5. Core Construction: Integral.
6. Rear-Blade Arrangement: Vertical spaced 3/4 inch apart.
7. Frame: 1 inch wide.
8. Mounting: Countersunk screw.
9. Volume damper: None, dampers by MC in branch duct 3'0" from grille.

- B. Fixed Face Register EG:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anemostat Products; a Mestek company.
 - b. Krueger.
 - c. Nailor Industries Inc.
 - d. Price Industries.
 - e. Titus.
 - f. Tuttle & Bailey.
 - g.
 2. Material: Aluminum.
 3. Finish: Baked enamel, color selected by Architect.
 4. Face Arrangement: 1/2-by-1/2-by-1/2-inch grid core.
 5. Core Construction: Integral.
 6. Frame: 1 inch wide.
 7. Mounting: Countersunk screw.
 8. Damper Type: None, dampers by MC in branch duct 3'0" from grille..
 - 9.
- C. Linear Bar Grille SG:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anemostat Products; a Mestek company.
 - b. Krueger.
 - c. Nailor Industries Inc.
 - d. Price Industries.
 - e. Titus.
 - f. Tuttle & Bailey.
 2. Material: Aluminum.
 3. Finish: Baked enamel, color selected by Architect.
 4. Face Arrangement: 1/2-by-1/2-by-1/2-inch grid core.
 5. Distribution plenum.
 - a. Internal insulation.
 - b. Inlet damper.
 6. Frame: 1 inch wide.
 7. Mounting: Countersunk screw.
 8. Damper Type: None, dampers by MC in branch duct 3'0" from grille..

2.4 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as

much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.
- D. Wall-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. Locate units where indicated on Architectural Drawings. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

3.2 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION

SECTION 233733 - B - FIXED LOUVERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes fixed, extruded-aluminum louvers.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. For louvers specified to bear AMCA seal, include printed catalog pages showing specified models with appropriate AMCA Certified Ratings Seals.
- B. Shop Drawings: For louvers and accessories. Include plans, elevations, sections, details, and attachments to other work. Show frame profiles and blade profiles, angles, and spacing.
- C. Samples: For each type of metal finish required.

1.3 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: Based on tests performed according to AMCA 500-L.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Louvers shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver-blade rattle or flutter, or permanent damage to fasteners and anchors. Wind pressures shall be considered to act normal to the face of the building.
 - 1. Wind Loads: Determine loads based on pressures as indicated on Drawings.
- B. Louver Performance Ratings: Provide louvers complying with requirements specified, as demonstrated by testing manufacturer's stock units identical to those provided, except for length and width according to AMCA 500-L.

2.2 FIXED, EXTRUDED-ALUMINUM LOUVERS

- A. Horizontal, Drainable-Blade Louver:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Greenheck Fan Corporation.
 - b. Louvers & Dampers; a division of Mestek, Inc.

- c. Pottorff.
 - d. Reliable Products, Inc.
 - e. Ruskin Company; Tomkins PLC.
2. Louver Depth: 4 inches.
 3. Frame and Blade Nominal Thickness: Not less than 0.080 inch.
 4. Mullion Type: Exposed.
 5. Louver Performance Ratings:
 - a. Free Area: Not less than 8.32 sq. ft. for 48-inch- wide by 48-inch- high louver.
 - b. Point of Beginning Water Penetration: Not less than 963 fpm.
 - c. Air Performance: Not more than 0.10-inch wg static pressure drop at 750-fpm free-area intake velocity.
 - d. Air Performance: Not more than 0.1-inch wg static pressure drop at 850-fpm free-area exhaust velocity.
 6. AMCA Seal: Mark units with AMCA Certified Ratings Seal.

2.3 LOUVER SCREENS

- A. General: Provide screen at each exterior louver.
 1. Screen Location for Fixed Louvers: Interior face.
 2. Screening Type: Bird screening.
- B. Louver Screen Frames: Same type and form of metal as indicated for louver to which screens are attached.
- C. Louver Screening for Aluminum Louvers:
 1. Bird Screening: Flattened Expanded Aluminum, 3/4-inch- square mesh, 0.051-inch wire.

2.4 MATERIALS

- A. Aluminum Extrusions: ASTM B 221, Alloy 6063-T5, T-52, or T6.
- B. Aluminum Sheet: ASTM B 209, Alloy 3003 or 5005 with temper as required for forming, or as otherwise recommended by metal producer for required finish.
- C. Fasteners: Use types and sizes to suit unit installation conditions.
 1. Use tamper-resistant screws for exposed fasteners unless otherwise indicated.
 2. For fastening aluminum, use aluminum or 300 series stainless-steel fasteners.
 3. For fastening galvanized steel, use hot-dip-galvanized steel or 300 series stainless-steel fasteners.
 4. For fastening stainless steel, use 300 series stainless-steel fasteners.
 5. For color-finished louvers, use fasteners with heads that match color of louvers.
- D. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

2.5 FABRICATION

- A. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances, adjoining material tolerances, and perimeter sealant joints.
- B. Join frame members to each other and to fixed louver blades with fillet welds , threaded fasteners, or both, as standard with louver manufacturer unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary.

2.6 ALUMINUM FINISHES

- 1. Provide full range of manufacturer's finishes, including custom finishes. Final finish and color to be selected by Architect.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Locate and place louvers level, plumb, and at indicated alignment with adjacent work.
- B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
- C. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.
- D. Protect unpainted galvanized and nonferrous-metal surfaces that are in contact with concrete, masonry, or dissimilar metals from corrosion and galvanic action by applying a heavy coating of bituminous paint or by separating surfaces with waterproof gaskets or nonmetallic flashing.

3.2 ADJUSTING

- A. Restore louvers damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.

END OF SECTION

SECTION 237219 - B - FIXED PLATE AIR-TO-AIR HEAT RECOVERY UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Fixed-plate sensible heat exchangers.

- B. Related Requirements:

- 1. Section 233119 "HVAC Casings" for customized housings used for air-to-air heat recovery units.
- 2. Section 237313.19 "Indoor, Custom Air-Handling Units" for customized housings used for air-to-air heat recovery units.
- 3. Section 237343.19 "Outdoor, Custom Air-Handling Units" for customized housings used for air-to-air heat recovery units.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include rated capacities, operating characteristics, furnished specialties, and accessories.

- B. Shop Drawings: For air-to-air heat recovery equipment.

- 1. Include plans, elevations, sections, and attachment details.
- 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
- 3. Include diagrams for power, signal, and control wiring.

- C. Delegated-Design Submittal: For air-to-air heat recovery equipment indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

- 1. Detail fabrication and assembly of air-to-air heat recovery equipment.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans, elevations, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

- 1. Mechanical-room layout and relationships between components and adjacent structural and mechanical elements.

2. Support location, type, and weight.
3. Field measurements.

B. Seismic Qualification Data: Certificates, for air-to-air heat recovery equipment, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air-to-air heat recovery equipment to include in maintenance manuals.

1.6 COORDINATION

A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store products in a clean, dry place.
- B. Comply with manufacturer's written rigging and installation instructions for unloading and moving to final installed location.
- C. Handle products carefully to prevent damage, breakage, denting, and scoring. Do not install damaged products.
- D. Protect products from weather, dirt, dust, water, construction debris, and physical damage.
 1. Retain factory-applied coverings on equipment to protect finishes during construction and remove just prior to operating unit.
 2. Cover unit openings before installation to prevent dirt and dust from entering inside of units. If required to remove coverings during unit installation, reapply coverings over openings after unit installation and remove just prior to operating unit.
 3. Replace installed products damaged during construction.

1.8 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of air-to-air heat recovery equipment that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Fixed-Plate Total Heat Exchangers: 10 years.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of unit components.
- C. ASHRAE Compliance:
 - 1. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
 - 2. Capacity ratings for air-to-air heat recovery equipment shall comply with ASHRAE 84, "Method of Testing Air-to-Air Heat/Energy Exchangers."
- D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- E. Comply with ASTM E84 or UL 723.
- F. Comply with Passive House Institute Certification for Air Handling Unit with Heat Recovery

2.2 CAPACITIES AND CHARACTERISTICS

- A. Type: Fixed Plate Sensible Heat Exchanger.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Ventacity Systems, Inc.
 - 2. Swegon North America
 - 3. Approved Equal.
- C. Casing: Double wall 20 gauge galvanized steel with duct collars.
- D. Plates: Aluminum, evenly spaced, sealed, and arranged for counter airflow.
- E. Cabinet Insulation: Unit walls and doors shall be insulated with 2 inch, 4 pound density, foil/scrim high density foam insulation, providing a cleanable surface.
- F. Heat Recovery Core: Heat recovery core shall be of the sensible heat recovery type, capable of transferring sensible energy between airstreams. No condensate drains shall be allowed. The heat recovery core shall be designed and constructed to permit cleaning and removal for servicing. The heat recovery core shall have a ten year warranty. Performance criteria are to be as specified in AHRI Standard 1060.
- G. Bypass Plenum: Within casing, with gasketed face-and-bypass dampers having operating rods extended outside casing.
- H. Motors: Blower motors shall be premium efficiency EISA compliant for energy efficiency. Blower motors shall be totally enclosed and shall be installed with motor starters. Motors shall be ECM direct

driven forward curved blowers that are statically and dynamically balanced and designed for continuous operation at maximum rated fan speed and horsepower.

- I. Access Doors: Access Doors shall be hinged with airtight closed cell foam gaskets. Door pressure taps, with captive plugs, shall be provided for cross-core pressure measurement allowing for accurate airflow measurement.
- J. Maximum Differential Pressure: Suitable for maximum 6-inch wg.
- K. Maximum Temperature: Suitable for maximum 194 deg F.
- L. Passive Frost Control: The HRV shall perform without condensing or frosting under normal operating conditions (defined as outside temperatures above -10 deg. Fahrenheit and inside relative humidity below 40%).
- M. Pre-heater: 6.2 KW electrical resistance pre-heat shall be installed at outside air inlet to unit.
- N. Condensate Pump: Provide factory UL-508 rated condensate pump powered through heat recovery unit. Provide control transformer as required.
- O. Filters: Provide MERV 9 rated 29.5" L x 15.5" W x 3.75" D return air filter and MERV 13 rated 29.5" L x 15.5" W x 3.75" D outside air filter.
- P. Controls:
 - 1. Provide premium controls with factory installed microprocessor controller and sensors.
 - 2. Microprocessor controller shall have integrated ethernet interface and a web server for displaying unit parameters.
 - 3. Microprocessor shall have the capability of monitoring the unit conditions for alarm conditions. Upon detecting an alarm, the microprocessor controller shall have the capability to record the alarm description, time, date, available temperatures, and unit status for user review. Provide the following alarm functions:
 - a. Outside air temperature sensor alarm
 - b. Return air temperature sensor alarm
 - c. Fresh air sensor alarm
 - d. Exhaust air sensor alarm
 - e. Dirty Filter alarm
 - f. Supply and exhaust air proving alarm
 - g. Outsider airflow sensor alarm
 - h. Exhaust airflow sensor alarm
 - i. Airflow out of range alarm.
 - j. Electric Preheater airflow proving sensor alarm.

Provide the following on the face of the microprocessor control:

- a. Unit on.
- b. Outdoor air temperature
- c. Return air temperature
- d. Supply air temperature
- e. Airflows in both airstreams
- f. Unit on/off
- g. Fan on/off
- h. Damper status
- i. Preheater status
- j. Preheater discharge air temperature

k. Alarm digital display

- Q. Sensors:
1. Provide dirty filter monitor on both airstreams.

2.3 PIPING CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to unit, allow space for service and maintenance.
- C. Connect piping to units mounted on vibration isolators with flexible connectors.
- D. Condensate Drain Piping: Pipe drains from drain pans to nearest floor drain; use ASTM B88, Type L, drawn-temper copper water tubing with soldered joints, same size as condensate drain connection.
- E. Condensate Drain Piping Installation: Extend to nearest equipment or floor drain. Construct deep trap at connection to drain pan and install cleanouts at changes in direction.

2.4 SOURCE QUALITY CONTROL

- A. AHRI 1060 Certification: Certified according to AHRI 1060.
- B. Passive House Institute PHI Certification for Air Handling Units with Heat Recovery.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for electrical services to verify actual locations of connections before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install enthalpy core heat exchangers so supply and exhaust airstreams flow in opposite directions.
 1. Install duct access doors in both supply and exhaust ducts, both upstream and downstream, for access to heat exchanger. Access doors and panels are specified in Section 233300 "Air Duct Accessories."
- B. Equipment Mounting:
 1. Install air-to-air heat recovery equipment hung

- C. Install units with clearances for service and maintenance.
- D. Comply with requirements for ductwork specified in Section 233113 "Metal Ducts."

3.3 ELECTRICAL CONNECTIONS

- A. Connect wiring according to Section 260529 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment according to Section 250526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.4 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring according to Section 260523 "Control-Voltage Electrical Power Cables."

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper water wash control and unit operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- E. Air-to-air heat recovery equipment will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

3.6 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Verify that shipping, blocking, and bracing are removed.
 - 3. Verify that unit is secure on mountings and supporting devices and that connections to electrical systems are complete. Verify that proper thermal-overload protection is installed.
 - 4. Verify water wash mechanism operation.
- B. Starting procedures for air-handling units include the following:
 - 1. Energize water wash motor and verify proper operation of motor and water wash system.
 - 2. Measure and record motor electrical values for voltage and amperage.

3.7 ADJUSTING

- A. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for air-handling system testing, adjusting, and balancing.

3.8 CLEANING

- A. After completing system installation and testing, adjusting, and balancing air-to-air heat recovery unit, and after completing startup service, clean unit to remove foreign material and construction dirt and dust.

3.9 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain fixed plate air-to-air heat recovery units.

END OF SECTION

SECTION 238126 - B - SPLIT-SYSTEM AIR CONDITIONERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes split-system air-conditioning and heat-pump units consisting of separate evaporator-fan and compressor-condenser components.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
- B. LEED Submittals:
 - 1. Product Data for Credit EA 4: Documentation indicating that equipment and refrigerants comply.
- C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.
- D. Samples for Initial Selection: For units with factory-applied color finishes.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Warranty: Sample of special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Filters: One set for each air-handling unit.
2. Gaskets: One set for each access door.
3. Fan Belts: One set for each air-handling unit fan.

1.7 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance:
 1. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Standard for Refrigeration Systems."
 2. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 4 - "Outdoor Air Quality," Section 5 - "Systems and Equipment," Section 6 - "Procedures," and Section 7 - "Construction and System Start-up."
- C. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1.

1.8 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork are specified in Section 033000 "Cast-in-Place Concrete."
- B. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
 1. Warranty Period:
 - a. For Compressor: Five year(s) from date of Substantial Completion.
 - b. For Parts: Five year(s) from date of Substantial Completion.
 - c. For Labor: Five year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Carrier Corporation; Home Comfort and HVAC Building & Industrial Systems.
2. Friedrich Air Conditioning Company.
3. Lennox International Inc.
4. Mitsubishi Electric & Electronics USA, Inc.; HVAC Advanced Products Division.
5. Trane; a business of American Standard companies.
6. YORK; a Johnson Controls company.

2.2 INDOOR UNITS (5 TONS OR LESS)

A. Concealed Evaporator-Fan Components:

1. Chassis: Galvanized steel with flanged edges, removable panels for servicing, and insulation on back of panel.
2. Insulation: Faced, glass-fiber duct liner.
3. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and thermal-expansion valve. Comply with ARI 206/110.
4. Water Coil: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch; leak tested to 300 psig underwater; with a two-position control valve.
5. Electric Coil: Helical, nickel-chrome, resistance-wire heating elements; with refractory ceramic support bushings, automatic-reset thermal cutout, built-in magnetic contactors, manual-reset thermal cutout, airflow proving device, and one-time fuses in terminal box for overcurrent protection.
6. Fan: Forward-curved, double-width wheel of galvanized steel; directly connected to motor.
7. Fan Motors:
 - a. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - b. Multitapped, multispeed with internal thermal protection and permanent lubrication.
 - c. Wiring Terminations: Connect motor to chassis wiring with plug connection.
8. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
9. Filters: Permanent, cleanable.
10. Condensate Drain Pans:
 - a. Fabricated with two percent slope in at least two planes to collect condensate from cooling coils (including coil piping connections, coil headers, and return bends) and humidifiers, and to direct water toward drain connection.
 - 1) Length: Extend drain pan downstream from leaving face to comply with ASHRAE 62.1.
 - 2) Depth: A minimum of 2 inches deep.
 - b. Double-wall, stainless-steel sheet with space between walls filled with foam insulation and moisture-tight seal.
 - c. Drain Connection: Located at lowest point of pan and sized to prevent overflow. Terminate with threaded nipple on one end of pan.
 - 1) Minimum Connection Size: NPS 1 .
 - d. Pan-Top Surface Coating: Asphaltic waterproofing compound.
 - e. Units with stacked coils shall have an intermediate drain pan to collect condensate from top coil.

B. Floor-Mounted, Evaporator-Fan Components:

1. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect.
 - a. Insulation: Faced, glass-fiber duct liner.
 - b. Drain Pans: Galvanized steel, with connection for drain; insulated.
2. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and thermal-expansion valve. Comply with ARI 206/110.
3. Water Coil: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch; leak tested to 300 psig underwater; with a two-position control valve.
4. Electric Coil: Helical, nickel-chrome, resistance-wire heating elements; with refractory ceramic support bushings, automatic-reset thermal cutout, built-in magnetic contactors, manual-reset thermal cutout, airflow proving device, and one-time fuses in terminal box for overcurrent protection.
5. Fan: Direct drive, centrifugal.
6. Fan Motors:
 - a. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - b. Multitapped, multispeed with internal thermal protection and permanent lubrication.
7. Air Filtration Section:
 - a. General Requirements for Air Filtration Section:
 - 1) Comply with NFPA 90A.
 - 2) Minimum Arrestance: According to ASHRAE 52.1 and MERV according to ASHRAE 52.2.
 - 3) Filter-Holding Frames: Arranged for flat or angular orientation, with access doors on both sides of unit. Filters shall be removable from one side or lifted out from access plenum.
 - b. Disposable Panel Filters:
 - 1) Factory-fabricated, viscous-coated, flat-panel type.
 - 2) Thickness: 1 inch.
 - 3) Merv according to ASHRAE 52.2: MERV 8
 - 4) Media: Interlaced glass fibers sprayed with nonflammable adhesive and antimicrobial agent.
 - 5) Frame: Galvanized steel, with metal grid on outlet side, steel rod grid on inlet side, and hinged; with pull and retaining handles.

2.3 OUTDOOR UNITS (5 TONS OR LESS)

A. Air-Cooled, Compressor-Condenser Components:

1. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
2. Compressor: Hermetically sealed with crankcase heater and mounted on vibration isolation device. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.

- a. Compressor Type: Scroll.
 - b. Two-speed compressor motor with manual-reset high-pressure switch and automatic-reset low-pressure switch.
 - c. Refrigerant Charge: R-410A.
 - d. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and liquid subcooler. Comply with ARI 206/110.
3. Heat-Pump Components: Reversing valve and low-temperature-air cutoff thermostat.
 4. Fan: Aluminum-propeller type, directly connected to motor.
 5. Motor: Permanently lubricated, with integral thermal-overload protection.
 6. Mounting Base: Polyethylene.

2.4 ACCESSORIES

- A. Control equipment and sequence of operation are specified in Section 230900 "Instrumentation and Control for HVAC" and Section 230993 "Sequence and Operations for HVAC Controls."
- B. Thermostat: Low voltage with subbase to control compressor and evaporator fan.
- C. Thermostat: Wired infrared functioning to remotely control compressor and evaporator fan, with the following features:
 1. Compressor time delay.
 2. 24-hour time control of system stop and start.
 3. Liquid-crystal display indicating temperature, set-point temperature, time setting, operating mode, and fan speed.
 4. Fan-speed selection including auto setting.
- D. Automatic-reset timer to prevent rapid cycling of compressor.
- E. Refrigerant Line Kits: Soft-annealed copper suction and liquid lines factory cleaned, dried, pressurized, and sealed; factory-insulated suction line with flared fittings at both ends.
- F. Drain Hose: For condensate.
- G. Additional Monitoring:
 1. Monitor constant motor loads..
 2. Monitor cooling load.
 3. Monitor air distribution static pressure and ventilation air volumes.

2.5 CAPACITIES AND CHARACTERISTICS

- A. Cooling Capacity:
 1. SEER2: 21.8
- B. Heating Capacity:
 1. Type: DX Heat Pump with Electric Resistance Auxiliary Backup
 2. Heating Season Performance Factor: 9.7

- C. Auxiliary Heating Capacity:
 - 1. Type: Electric
 - 2. Volts: 240
 - 3. Phase: Single
 - 4. Hertz: 60.
 - 5. Steps: SCR

- D. Indoor Unit:
 - 1. Fan Motor Electrical Characteristics:
 - a. Volts: 240
 - b. Phase: Single.
 - c. Hertz: 60.

- E. Outdoor Unit:
 - 1. Type: Air cooled
 - 2. Electrical Characteristics:
 - a. Volts: 240
 - b. Phase: Single.
 - c. Hertz: 60.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
- C. Install roof-mounted, compressor-condenser components on equipment supports specified in Section 077200 "Roof Accessories." Anchor units to supports with removable, cadmium-plated fasteners.
- D. Equipment Mounting:
 - 1. Comply with requirements for vibration isolation and seismic control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 - 2. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- E. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
 - 1. Water Coil Connections: Comply with requirements specified in Section 232113 "Hydronic Piping" and Section 232116 Hydronic Piping Specialties." Connect hydronic piping to supply and return coil connections with shutoff-duty valve and union or flange on the supply connection and with throttling-duty valve and union or flange on the return connection.
 - 2. Remote, Water-Cooled Condenser Connections: Comply with requirements specified in Section 232113 "Hydronic Piping" and Section 232116 Hydronic Piping Specialties." Connect hydronic piping to supply and return connections with shutoff-duty valve and union or flange on the supply connection and with throttling-duty valve and union or flange on the return connection.
- B. Where piping is installed adjacent to unit, allow space for service and maintenance of unit.
- C. Duct Connections: Duct installation requirements are specified in Section 233113 "Metal Ducts." Drawings indicate the general arrangement of ducts. Connect supply and return ducts to split-system air-conditioning units with flexible duct connectors. Flexible duct connectors are specified in Section 233300 "Air Duct Accessories."

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Prepare test and inspection reports.

3.4 STARTUP SERVICE

- A. Perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.

3.5 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain units.

END OF SECTION

SECTION 238239 - B - PROPELLOR UNIT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes propeller unit heaters with electric-resistance heating coils.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. PTFE: Polytetrafluoroethylene plastic.
- C. TFE: Tetrafluoroethylene plastic.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include location and size of each field connection.
 - 4. Include details of anchorages and attachments to structure and to supported equipment.
 - 5. Include equipment schedules to indicate rated capacities, operating characteristics, furnished specialties, and accessories.
 - 6. Indicate location and arrangement of integral controls.
 - 7. Wiring Diagrams: Power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Suspended ceiling components.
 - 2. Structural members to which propeller unit heaters will be attached.
 - 3. Method of attaching hangers to building structure.

4. Size and location of initial access modules for acoustical tile.
5. Items penetrating finished ceiling, including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.

- B. Seismic Qualification Data: Submit certification that propeller unit heaters, accessories, and components will withstand seismic forces defined in Section 230548 "Vibration and Seismic Controls for HVAC." Include the following:
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Include detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For propeller unit heaters to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Berko; a Marley Engineered Products Company;
- B. Qmark; a Marley Engineered Products Company;
- C. Trane;
- D. Engineered Air;
- E. An Approved Equal.

2.2 DESCRIPTION

- A. Assembly including casing, coil, fan, and motor in vertical and horizontal discharge configuration with adjustable discharge louvers.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with UL 2021.

2.3 PERFORMANCE REQUIREMENTS

- A. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- B. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- C. Seismic Performance: Propeller unit heaters shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts when subjected to the seismic forces specified."

2.4 HOUSINGS

- A. Finish: Manufacturer's standard baked enamel applied to factory-assembled and -tested propeller unit heaters before shipping.
- B. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- C. Discharge Louver: Adjustable fin diffuser for horizontal units and conical diffuser for vertical units.

2.5 COILS

- A. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium oxide refractory and sealed in steel or corrosion-resistant metallic sheath with fins no closer than 0.16 inch. Element ends shall be enclosed in terminal box. Fin surface temperature shall not exceed 550 deg F at any point during normal operation.
 - 1. Circuit Protection: One-time fuses in terminal box for overcurrent protection and limit controls for high-temperature protection of heaters.
 - 2. Wiring Terminations: Stainless-steel or corrosion-resistant material.

2.6 FAN AND MOTOR

- A. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.
- B. Motor: Permanently lubricated. Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."

2.7 CONTROLS

All control devices for the propeller unit heaters indicated on the drawings shall be unitary.

- A. Control Devices:
 - 1. Unit or Wall-mounted, fan-speed switch.
 - 2. Unit or Wall-mounted thermostat.

2.8 CAPACITIES AND CHARACTERISTICS

See mechanical drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive propeller unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for electrical connections to verify actual locations before unit-heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install propeller unit heaters to comply with NFPA 90A.
- B. Install propeller unit heaters level and plumb.
- C. Suspend propeller unit heaters from structure with all-thread hanger rods and spring hangers with vertical-limit stop. Hanger rods and attachments to structure are specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment." Vibration hangers are specified in Section 230548 "Vibration and Seismic Controls for HVAC."
- D. Install wall-mounted thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.

3.3 CONNECTIONS

- A. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
 - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- B. Units will be considered defective if they do not pass tests and inspections.

- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust initial temperature set points.
- B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Client Agency's maintenance personnel to adjust, operate, and maintain propeller unit heaters.

END OF SECTION

SECTION 238323 - B - WALL AND CEILING UNIT HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes electric wall heaters and infrared electric ceiling suspended heaters.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.4 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace electric heating panels that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR ELECTRIC HEATERS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 ELECTRIC WALL HEATERS

- A. Description: Automatic fan-forced air heater with integral thermostat.
 - 1. Heater Assembly: The heater assembly which fits into the back box shall consist of a fan panel upon which is mounted all of the operational parts of the heater.
 - 2. Heating Element: Shall be of the non-glowing design consisting of a special resistance wire enclosed in a steel sheath to which steel plate fins are copper brazed.
 - 3. Fan shall be five-bladed aluminum. Fan motor shall be totally enclosed.
 - 4. Fan delay switch: Fan control shall be of bi-metallic, snap-action type and shall activate fan after heating element reaches operating temperature. Fan shall continue to operate after thermostat is satisfied until heating element is cool.
 - 5. Thermostat: The tamper-proof thermostat shall be of the bi-metallic snap-action type with enclosed contacts. It shall be completely concealed behind the front cover.
 - 6. Thermal Cut-out: A manual-reset thermal cutout shall be built into the system to shut off the heater in the event of overheating.

7. Power ON/OFF switch: A double-pole, single throw ON/OFF switch shall be mounted on the back box for positive disconnect of power supply. It will be completely concealed behind the front grille panel.
8. Back Box: Shall be designed for recessed or surface mounting. Back box shall be 20-gauge galvanized steel and shall contain knockouts through which power leads are brought.
9. Front Panel: The front panel shall be of the bar grille type and shall be constructed of 16-gauge cold-rolled steel, welded into a uniform grille.

B. Capacities and Characteristics:

1. Refer to Mechanical Drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install equipment level and plumb.
- B. Verify locations of thermostats with Drawings and room details before installation.
- C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

END OF SECTION

SECTION 260500 - B - COMMON WORK RESULTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Electrical equipment coordination and installation.
2. Common electrical installation requirements.

1.2 DEFINITIONS

- ##### A. EPDM: Ethylene-propylene-diene terpolymer rubber.

1.3 COORDINATION

A. Coordinate arrangement, mounting, and support of electrical equipment:

1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
3. To allow right of way for piping and conduit installed at required slope.
4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.

- ##### B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

- ##### C. Coordinate location of access panels and doors for electrical items that are behind finished surfaces or otherwise concealed. Access doors and panels are specified in Division 08 Section "Access Doors and Frames."

- ##### D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

PART 2 - PRODUCTS

NOT USED.

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to piping systems installed at a required slope.

3.2 FIRESTOPPING

- A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electrical installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

END OF SECTION

SECTION 260519 - B - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Building wires and cables rated 600 V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Copper & Aluminum (where applicable) Conductors: Comply with NEMA WC 70/ICEA S-95-658.
- B. Conductor Insulation: Comply with NEMA WC 70/ICEA S-95-658 for Type THW-2 and Type THHN-2-THWN-2.
- C. Multiconductor Cable: Comply with NEMA WC 70/ICEA S-95-658 for metal-clad cable, Type MC with ground wire.

2.2 CONNECTORS AND SPLICES

- A. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

2.3 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper unless otherwise indicated on the Electrical Riser Diagram. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits: Copper unless otherwise indicated on the Electrical Riser Diagram or Panel Schedules. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger, except VFC cable, which shall be extra flexible stranded.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Service Entrance: Type THHN-2-THWN-2, XHHW, single conductors in raceway.
- B. Exposed Feeders: Type THHN-2-THWN-2, single conductors in raceway.
- C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: Type THHN-2-THWN-2, single conductors in raceway.
- D. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-2-THWN-2, single conductors in raceway.
- E. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-2-THWN-2, single conductors in raceway or Type MC for normal power circuits.
- F. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-2-THWN-2, single conductors in raceway.
- G. Portable Appliance Connections: Type SO, hard service cord with stainless-steel, wire-mesh, strain relief device at terminations to suit application.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.
- B. Complete raceway installation between conductor and cable termination points according to Section 260533 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.
- C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- F. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."

3.4 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
- B. Make splices, terminations, and taps that are compatible with conductor material.
 - 1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches (150 mm) of slack.

3.5 IDENTIFICATION

- A. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."
- B. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.

3.6 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.7 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Section 078413 "Penetration Firestopping."

3.8 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors and conductors feeding the following critical equipment and services for compliance with requirements.
 - 2. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
- B. Test and Inspection Reports: Prepare a written report to record the following:
 - 1. Procedures used.
 - 2. Results that comply with requirements.
 - 3. Results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- C. Cables will be considered defective if they do not pass tests and inspections.

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END OF SECTION

SECTION 260526 - B - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes grounding and bonding systems and equipment.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements: provide products by one of the following:

1. Burndy; Part of Hubbell Electrical Systems.
2. Dossert; AFL Telecommunications LLC.
3. ERICO International Corporation.
4. Fushi Copperweld Inc.
5. Galvan Industries, Inc.; Electrical Products Division, LLC.
6. Harger Lightning and Grounding.
7. ILSCO.
8. O-Z/Gedney; A Brand of the EGS Electrical Group.
9. Robbins Lightning, Inc.
10. Siemens Power Transmission & Distribution, Inc.

2.2 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

2.3 CONDUCTORS

- A. Insulated Conductors: Copper or tinned-copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 1. Solid Conductors: ASTM B 3.
 2. Stranded Conductors: ASTM B 8.
 3. Tinned Conductors: ASTM B 33.

4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch (6 mm) in diameter.
5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
6. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches (41 mm) wide and 1/16 inch (1.6 mm) thick.
7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches (41 mm) wide and 1/16 inch (1.6 mm) thick.

- C. Grounding Bus: Predrilled rectangular bars of annealed copper, 1/4 by 4 inches (6.3 by 100 mm) in cross section, with 9/32-inch (7.14-mm) holes spaced 1-1/8 inches (28 mm) apart. Stand-off insulators for mounting shall comply with UL 891 for use in switchboards, 600 V and shall be Lexan or PVC, impulse tested at 5000 V.

2.4 CONNECTORS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy.
- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.
- D. Bus-Bar Connectors: Mechanical type, cast silicon bronze, solderless compression-type wire terminals, and long-barrel, two-bolt connection to ground bus bar.

2.5 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel; 3/4 inch by 10 feet (19 mm by 3 m).

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare tinned-copper conductor, as sized per drawing.
 1. Bury at least 24 inches (600 mm) below grade.
- C. Grounding Bus: Install in electrical equipment rooms, in rooms housing service equipment, and elsewhere as indicated.
 1. Install bus horizontally, on insulated spacers 2 inches (50 mm) minimum from wall, 6 inches (150 mm) above finished floor unless otherwise indicated.
 2. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, and down; connect to horizontal bus.
- D. Conductor Terminations and Connections:
 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.

2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
3. Connections to Ground Rods at Test Wells: Bolted connectors.
4. Connections to Structural Steel: Welded connectors.

3.2 GROUNDING AT THE SERVICE

- A. Equipment grounding conductors and grounding electrode conductors shall be connected to the ground bus. Install a main bonding jumper between the neutral and ground buses.

3.3 GROUNDING UNDERGROUND DISTRIBUTION SYSTEM COMPONENTS

- A. Comply with IEEE C2 grounding requirements.
- B. Grounding Manholes and Handholes: Install a driven ground rod through manhole or handhole floor, close to wall, and set rod depth so 4 inches (100 mm) will extend above finished floor. If necessary, install ground rod before manhole is placed and provide No. 1/0 AWG bare, tinned-copper conductor from ground rod into manhole through a waterproof sleeve in manhole wall. Protect ground rods passing through concrete floor with a double wrapping of pressure-sensitive insulating tape or heat-shrunk insulating sleeve from 2 inches (50 mm) above to 6 inches (150 mm) below concrete. Seal floor opening with waterproof, nonshrink grout.
- C. Grounding Connections to Manhole Components: Bond exposed-metal parts such as inserts, cable racks, pulling irons, ladders, and cable shields within each manhole or handhole, to ground rod or grounding conductor. Make connections with No. 4 AWG minimum, stranded, hard-drawn copper bonding conductor. Train conductors level or plumb around corners and fasten to manhole walls. Connect to cable armor and cable shields according to written instructions by manufacturer of splicing and termination kits.
- D. Pad-Mounted Transformers and Switches: Install two ground rods around the pad. Ground pad-mounted equipment and noncurrent-carrying metal items associated with substations by connecting them to underground cable and grounding electrodes. Install tinned-copper conductor not less than No. 2 AWG for taps to equipment grounding terminals.

3.4 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 1. Feeders and branch circuits.
 2. Lighting circuits.
 3. Receptacle circuits.
 4. Single-phase motor and appliance branch circuits.
 5. Three-phase motor and appliance branch circuits.
 6. Flexible raceway runs.
 7. Armored and metal-clad cable runs.
- C. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.

- D. Water Heater: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
- E. Poles Supporting Outdoor Lighting Fixtures: Install grounding electrode and a separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.

3.5 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Bonding Common with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.
- C. Ground Rods: Drive rods until tops are 2 inches (50 mm) below finished floor or final grade unless otherwise indicated.
 - 1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.
 - 2. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.
- D. Test Wells: Ground rod driven through drilled hole in bottom of handhole. Handholes are specified in Section 260543 "Underground Ducts and Raceways for Electrical Systems," and shall be at least 12 inches (300 mm) deep, with cover.
 - 1. Test Wells: Install at least one test well for each service unless otherwise indicated. Install at the ground rod electrically closest to service entrance. Set top of test well flush with finished grade or floor.
- E. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.
 - 1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 - 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
 - 3. Use exothermic-welded connectors for outdoor locations; if a disconnect-type connection is required, use a bolted clamp.
- F. Grounding and Bonding for Piping:
 - 1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes; use a bolted clamp connector or bolt a lug-type connector to a pipe flange by using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.

2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
- G. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install tinned bonding jumper to bond across flexible duct connections to achieve continuity.
- H. Grounding for Steel Building Structure: Install a driven ground rod at base of each corner column and at intermediate exterior columns at distances not more than 60 feet (18 m) apart.
- I. Concrete-Encased Grounding Electrode (Ufer Ground): Fabricate according to NFPA 70; using electrically conductive coated steel reinforcing bars or rods, at least 20 feet (6.0 m) long. If reinforcing is in multiple pieces, connect together by the usual steel tie wires or exothermic welding to create the required length.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections.
1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- D. Tests and Inspections:
1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
 3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, at ground test wells. Make tests at ground rods before any conductors are connected.
 - a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.
 4. Prepare dimensioned Drawings locating each test well, ground rod and ground-rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.
- E. Grounding system will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

END OF SECTION

SECTION 260529 - B - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Hangers and supports for electrical equipment and systems.
 - 2. Construction requirements for concrete bases.

1.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design supports for multiple raceways, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.
- C. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- D. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

1.3 ACTION SUBMITTALS

- A. Product Data: For steel slotted support systems.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:
 - 1. Trapeze hangers. Include Product Data for components.
 - 2. Steel slotted channel systems. Include Product Data for components.
 - 3. Equipment supports.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
 - 1. Available Manufacturers:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.
 - c. ERICO International Corporation.
 - d. GS Metals Corp.
 - e. Thomas & Betts Corporation.
 - f. Unistrut; Atkore International.
 - g. Wesanco, Inc.
 - 2. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 - 3. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
 - 4. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 - 5. Channel Dimensions: Selected for applicable load criteria.
- B. Raceway and Cable Supports: As described in NECA 1 and NECA 101.
- C. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- D. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.
- E. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- F. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
 - 1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - a. Available Manufacturers:
 - 1) Hilti, Inc.
 - 2) ITW Ramset/Red Head; Illinois Tool Works, Inc.
 - 3) MKT Fastening, LLC.
 - 4) Simpson Strong-Tie Co., Inc.
 - 2. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated stainless steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.

a. Available Manufacturers:

- 1) Cooper B-Line, Inc.
 - 2) Empire Tool and Manufacturing Co., Inc.
 - 3) Hilti, Inc.
 - 4) ITW Ramset/Red Head; Illinois Tool Works, Inc.
 - 5) MKT Fastening, LLC.
3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
 4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
 5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
 6. Toggle Bolts: All-steel springhead type.
 7. Hanger Rods: Threaded steel.

2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Section 055000 "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.
- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as required by NFPA 70. Minimum rod size shall be 1/4 inch (6 mm) in diameter.
- C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted or other support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
- D. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch (38-mm) and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, EMT, IMC, and RMC may be supported by openings through structure members, as permitted in NFPA 70.

- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb (90 kg).
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 4. To Existing Concrete: Expansion anchor fasteners.
 - 5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches (100 mm) thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches (100 mm) thick.
 - 6. To Steel: Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts.
 - 7. To Light Steel: Sheet metal screws.
 - 8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Section 055000 "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 CONCRETE BASES

- A. Construct concrete bases of dimensions indicated but not less than 4 inches (100 mm) larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Use 3000-psi (20.7-MPa), 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements are specified in Section 033000 "Cast-in-Place Concrete."
- C. Anchor equipment to concrete base.
 - 1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils (0.05 mm).
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION

SECTION 260533 - B - RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal conduits, tubing, and fittings.
2. Nonmetal conduits, tubing, and fittings.
3. Metal wireways and auxiliary gutters.
4. Nonmetal wireways and auxiliary gutters.
5. Boxes, enclosures, and cabinets.
6. Handholes and boxes for exterior underground cabling.

B. Related Requirements:

1. Section 260543 "Underground Ducts and Raceways for Electrical Systems" for exterior ductbanks, manholes, and underground utility construction.

1.2 ACTION SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:
1. Structural members in paths of conduit groups with common supports.
 2. HVAC and plumbing items and architectural features in paths of conduit groups with common supports.
- B. Seismic Qualification Certificates: For enclosures, cabinets, and conduit racks and their mounting provisions, including those for internal components, from manufacturer.

PART 2 - PRODUCTS

2.1 METAL CONDUITS, TUBING, AND FITTINGS

- A. Listing and Labeling: Metal conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. GRC: Comply with ANSI C80.1 and UL 6.
- C. ARC: Comply with ANSI C80.5 and UL 6A.
- D. IMC: Comply with ANSI C80.6 and UL 1242.
- E. PVC-Coated Steel Conduit: PVC-coated rigid steel conduit.
 - 1. Comply with NEMA RN 1.
 - 2. Coating Thickness: 0.040 inch (1 mm), minimum.
- F. EMT: Comply with ANSI C80.3 and UL 797.
- G. FMC: Comply with UL 1; zinc-coated steel or aluminum.
- H. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.
- I. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.
 - 1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886 and NFPA 70.
 - 2. Fittings for EMT:
 - a. Material: Steel or die cast.
 - b. Type: Setscrew or compression.
 - 3. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.
 - 4. Coating for Fittings for PVC-Coated Conduit: Minimum thickness of 0.040 inch (1 mm), with overlapping sleeves protecting threaded joints.
- J. Joint Compound for IMC, GRC, or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS, TUBING, AND FITTINGS

- A. Listing and Labeling: Nonmetallic conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ENT: Comply with NEMA TC 13 and UL 1653.
- C. RNC: Type EPC-40-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.
- D. LFNC: Comply with UL 1660.
- E. Continuous HDPE: Comply with UL 651B.
- F. Coilable HDPE: Preassembled with conductors or cables, and complying with ASTM D 3485.
- G. Fittings for ENT and RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.
- H. Fittings for LFNC: Comply with UL 514B.

- I. Solvent cements and adhesive primers shall have a VOC content of 510 and 550 g/L or less, respectively, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- J. Solvent cements and adhesive primers shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 METAL WIREWAYS AND AUXILIARY GUTTERS

- A. Description: Sheet metal, complying with UL 870 and NEMA 250, Type 1 unless otherwise indicated, and sized according to NFPA 70.
 - 1. Metal wireways installed outdoors shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

2.4 NONMETALLIC WIREWAYS AND AUXILIARY GUTTERS

- A. Listing and Labeling: Nonmetallic wireways and auxiliary gutters shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Description: Fiberglass polyester, extruded and fabricated to required size and shape, without holes or knockouts. Cover shall be gasketed with oil-resistant gasket material and fastened with captive screws treated for corrosion resistance. Connections shall be flanged and have stainless-steel screws and oil-resistant gaskets.
- C. Description: PVC, extruded and fabricated to required size and shape, and having snap-on cover, mechanically coupled connections, and plastic fasteners.
- D. Fittings and Accessories: Couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings shall match and mate with wireways as required for complete system.
- E. Solvent cements and adhesive primers shall have a VOC content of 510 and 550 g/L or less, respectively, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- F. Solvent cements and adhesive primers shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.5 BOXES, ENCLOSURES, AND CABINETS

- A. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.
- B. Cast-Metal Galvanized Outlet and Device Boxes: Comply with NEMA FB 1, aluminum, Type FD, with gasketed cover.
- C. Metal Floor Boxes:

1. All specified on drawings.
 2. Listing and Labeling: Metal floor boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Luminaire Outlet Boxes: CAST METAL GALVANIZED Nonadjustable, designed for attachment of luminaire weighing 50 lb (23 kg). Outlet boxes designed for attachment of luminaires weighing more than 50 lb (23 kg) shall be listed and marked for the maximum allowable weight.
- E. Small Sheet Metal Pull and Junction Boxes: NEMA 4.
- F. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, cast aluminum with gasketed cover.
- G. Box extensions used to accommodate new building finishes shall be of same material as recessed box.
- H. Device Box Dimensions: Double gang: 4 inches square by 2-1/8 inches deep (100 mm square by 60 mm deep) or Single gang: 4 inches by 2-1/8 inches by 2-1/8 inches deep (100 mm by 60 mm by 60 mm deep).
- I. Gangable boxes are allowed.
- J. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, Type 1 with continuous-hinge cover with flush latch unless otherwise indicated.
1. Metal Enclosures: Steel NEMA 4, finished inside and out with manufacturer's standard enamel.
 2. Interior Panels: Steel NEMA 4; all sides finished with manufacturer's standard enamel.
- K. Cabinets:
1. NEMA 250, Type 1 galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
 2. Hinged door in front cover with flush latch and concealed hinge.
 3. Key latch to match panelboards.
 4. Metal barriers to separate wiring of different systems and voltage.
 5. Accessory feet where required for freestanding equipment.
 6. Nonmetallic cabinets shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.6 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

- A. General Requirements for Handholes and Boxes:
1. Boxes and handholes for use in underground systems shall be designed and identified as defined in NFPA 70, for intended location and application.
 2. Boxes installed in wet areas shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel, fiberglass, or a combination of the two.
1. Standard: Comply with SCTE 77.
 2. Color: Green in landscape areas. Grey in concrete areas.
 3. Configuration: Designed for flush burial with integral closed bottom unless otherwise indicated.
 4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.

5. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 6. Cover Legend: Molded lettering, "ELECTRIC", "TELEPHONE" or as indicated for each service.
 7. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
 8. Handholes 12 inches wide by 24 inches long (300 mm wide by 600 mm long) and larger shall have factory-installed inserts for cable racks and pulling-in irons.
- C. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with frame and covers of reinforced concrete or cast iron or fiberglass.
1. Standard: Comply with SCTE 77.
 2. Color: Green in landscape areas. Grey in concrete areas.
 3. Configuration: Designed for flush burial with integral closed bottom unless otherwise indicated.
 4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.
 5. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 6. Cover Legend: Molded lettering, "ELECTRIC", "TELEPHONE" or as indicated for each service.
 7. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
 8. Handholes 12 inches wide by 24 inches long (300 mm wide by 600 mm long) and larger shall have factory-installed inserts for cable racks and pulling-in irons.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below unless otherwise indicated:
1. Exposed Conduit: GRC IMC RMC
 2. Concealed Conduit, Aboveground: EMT.
 3. Underground Conduit: RNC or Type EPC-80-PVC concrete encased.
 4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
 5. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.
- B. Indoors: Apply raceway products as specified below unless otherwise indicated.
1. Exposed, Not Subject to Physical Damage: EMT or RMC.
 2. Concealed in Ceilings and Interior Walls and Partitions: EMT or RMC.
 3. Damp or Wet Locations: GRC or IMC.
 4. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4 stainless steel in institutional and commercial kitchens and damp or wet locations.
- C. Minimum Raceway Size: 3/4-inch (16-mm) trade size.
- D. Raceway Fittings: Compatible with raceways and suitable for use and location.
1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
 2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and

fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.

3. EMT: Use compression, fittings. Comply with NEMA FB 2.10.
4. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.

E. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.

3.2 INSTALLATION

A. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.

B. Keep raceways at least 6 inches (150 mm) away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.

C. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.

D. Arrange stub-ups so curved portions of bends are not visible above finished slab.

E. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches (300 mm) of changes in direction.

F. Conceal conduit and EMT within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.

G. Support conduit within 12 inches (300 mm) of enclosures to which attached.

H. Raceways Embedded in Slabs:

1. Run conduit larger than 1-inch (27-mm) trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure raceways to reinforcement at maximum 10-foot (3-m) intervals.
2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
3. Arrange raceways to keep a minimum of 2 inches (50 mm) of concrete cover in all directions.
4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.
5. Change to RNC before rising above floor.

I. Stub-ups to Above Recessed Ceilings:

1. Use EMT, IMC, or RMC for raceways.
2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

J. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.

K. Coat field-cut threads on PVC-coated raceway with a corrosion-preventing conductive compound prior to assembly.

- L. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.
- M. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch (35-mm) trade size and insulated throat metal bushings on 1-1/2-inch (41-mm) trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
- N. To comply with NEC 700.9.D.1 requirements of emergency feeders, all emergency feeder- circuit wiring serving emergency (lifesafety) loads shall be protected from fire by a listed fire-rated assembly with a minimum fire rating of 2 hours and containing only emergency circuits. This may be accomplished via concrete encasement or protection by endothermic mat. Similarly, feeder-circuit wiring may be installed in spaces fully protected by automatic fire suppression, or in a minimum 2-hour fire rated room. EC to confirm all installation methods of these circuits meet the requirements of fire protection.
- O. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb (90-kg) tensile strength. Leave at least 12 inches (300 mm) of slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.
- P. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces.
- Q. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:
 - 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 - 2. Where an underground service raceway enters a building or structure.
 - 3. Where otherwise required by NFPA 70.
- R. Expansion-Joint Fittings:
 - 1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F (17 deg C) and that has straight-run length that exceeds 25 feet (7.6 m).
 - 2. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per degree F (0.06 mm per meter of length of straight run per degree C) of temperature change for PVC conduits.
 - 3. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
 - 4. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.
- S. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 72 inches (1830 mm) of flexible conduit for recessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
 - 1. Use LFMC in damp or wet locations subject to severe physical damage.
 - 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.

- T. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.
- U. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between the box and cover plate or the supported equipment and box.
- V. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
- W. Locate boxes so that cover or plate will not span different building finishes.
- X. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.
- Y. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.
- Z. Set metal floor boxes level and flush with finished floor surface.
- AA. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.3 UNDERGROUND ENCLOSURE APPLICATION

- A. Handholes and Boxes for 600 V and Less, including Telephone, Communications, and Data Wiring:
 - 1. Units in Roadways and Other Deliberate Traffic Paths: Precast concrete. AASHTO HB 17, H-20 structural load rating.
 - 2. Units in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Fiberglass enclosures with polymer concrete frame and cover, SCTE 77, Tier 15 structural load rating.
 - 3. Units in Sidewalk and Similar Applications with a Safety Factor for Nondeliberate Loading by Vehicles: Heavy-duty fiberglass units with polymer concrete frame and cover, SCTE 77, Tier 8 structural load rating.
 - 4. Units Subject to Light-Duty Pedestrian Traffic Only: Fiberglass-reinforced polyester resin, structurally tested according to SCTE 77 with **3000-lbf (13 345-N)** vertical loading.

3.4 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch (12.5-mm) sieve to No. 4 (4.75-mm) sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch (25 mm) above finished grade.
- D. Install handholes with bottom below frost line, below grade.

- E. Field-cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

3.5 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.6 FIRESTOPPING

- A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.7 PROTECTION

- A. Protect coatings, finishes, and cabinets from damage and deterioration.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION

SECTION 260543 - B - UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Conduit, ducts, and duct accessories for direct-buried and concrete-encased duct banks, and in single duct runs.

1.2 DEFINITION

A. RNC: Rigid nonmetallic conduit.

1.3 SUBMITTALS

A. Product Data: For the following:

1. Duct-bank materials, including separators and miscellaneous components.
2. Ducts and conduits and their accessories, including elbows, end bells, bends, fittings, and solvent cement.
3. Warning tape.
4. Warning planks.

B. Duct-Bank Coordination Drawings: Show duct profiles and coordination with other utilities and underground structures.

1. Include plans and sections, drawn to scale, and show bends and locations of expansion fittings.
2. Drawings shall be signed and sealed by a qualified professional engineer.

C. Product Certificates: For concrete and steel used in precast concrete manholes, as required by ASTM C 858.

D. Qualification Data: For professional engineer and testing agency.

E. Source quality-control test reports.

F. Field quality-control test reports.

1.4 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.

B. Comply with ANSI C2.

C. Comply with NFPA 70.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver ducts to Project site with ends capped. Store nonmetallic ducts with supports to prevent bending, warping, and deforming.
- B. Store precast concrete and other factory-fabricated underground utility structures at Project site as recommended by manufacturer to prevent physical damage. Arrange so identification markings are visible.
- C. Lift and support precast concrete units only at designated lifting or supporting points.

1.6 COORDINATION

- A. Coordinate layout and installation of ducts, manholes, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in the field.
- B. Coordinate elevations of ducts and duct-bank entrances into manholes, handholes, and boxes with final locations and profiles of ducts and duct banks as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations from those indicated as required to suit field conditions and to ensure that duct runs drain to manholes and handholes, and as approved by Architect.

1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
- B. Furnish cable-support stanchions, arms, insulators, and associated fasteners in quantities equal to 5 percent of quantity of each item installed.

PART 2 - PRODUCTS

2.1 CONDUIT

- A. Rigid Steel Conduit: Galvanized. Comply with ANSI C80.1.
- B. RNC: NEMA TC 2 and Type EPC-80-PVC, UL 651, with matching fittings by same manufacturer as the conduit, complying with NEMA TC 3 and UL 514B.

2.2 NONMETALLIC DUCTS AND DUCT ACCESSORIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ARNCO Corp.
 - 2. Beck Manufacturing.
 - 3. Cantex, Inc.
 - 4. Condux International, Inc.
 - 5. ElecSys, Inc.
 - 6. Electri-Flex Company.

7. IPEX Inc.
 8. Lamson & Sessions; Carlon Electrical Products.
- B. Underground Plastic Utilities Duct: NEMA TC 6 & 8, Type DB-60-PVC and Type DB-120-PVC, ASTM F 512, with matching fittings by the same manufacturer as the duct, complying with NEMA TC 9.
- C. Duct Accessories:
1. Duct Separators: Factory-fabricated rigid PVC interlocking spacers, sized for type and sizes of ducts with which used, and selected to provide minimum duct spacings indicated while supporting ducts during concreting or backfilling.
 2. Warning Tape: Underground-line warning tape specified in Division 26 Section "Identification for Electrical Systems."
 3. Concrete Warning Planks: Nominal 12 by 24 by 3 inches in size, manufactured from 6000-psi concrete.
 - a. Color: Red dye added to concrete during batching.
 - b. Mark each plank with "ELECTRIC" in 2-inch- high, 3/8-inch- deep letters.

2.3 SOURCE QUALITY CONTROL

- A. Test and inspect precast concrete utility structures according to ASTM C 1037.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Coordinate layout and installation of ducts, manholes, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in the field. Notify Architect if there is a conflict between areas of excavation and existing structures or archaeological sites to remain.
- B. Coordinate elevations of ducts and duct-bank entrances into manholes, handholes, and boxes with final locations and profiles of ducts and duct banks, as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations as required to suit field conditions and to ensure that duct runs drain to manholes and handholes, and as approved by Architect.

3.2 UNDERGROUND DUCT APPLICATION

- A. Ducts for Electrical Cables Over 600 V: RNC, NEMA Type EPC-80-PVC, in concrete-encased duct bank, unless otherwise indicated.
- B. Ducts for Electrical Feeders 600 V and Less: RNC, NEMA Type EPC-80-PVC, in concrete-encased duct bank, unless otherwise indicated.
- C. Underground Ducts for Telephone, Communications, or Data Utility Service Cables: RNC, NEMA Type EPC-80-PVC, in concrete-encased duct bank, unless otherwise indicated.

3.3 EARTHWORK

- A. Excavation and Backfill: Comply with Division 31 Section "Earth Moving," but do not use heavy-duty, hydraulic-operated, compaction equipment.
- B. Restore surface features at areas disturbed by excavation and reestablish original grades, unless otherwise indicated. Replace removed sod immediately after backfilling is completed.
- C. Restore areas disturbed by trenching, storing of dirt, cable laying, and other work. Restore vegetation and include necessary topsoiling, fertilizing, liming, seeding, sodding, sprigging, and mulching. Comply with Division 32 Sections "Turf and Grasses" and "Plants."
- D. Cut and patch existing pavement in the path of underground ducts and utility structures according to Division 01 Section "Cutting and Patching."

3.4 DUCT INSTALLATION

- A. Slope: Pitch ducts a minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope ducts from a high point in runs between two manholes to drain in both directions.
- B. Curves and Bends: Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with a minimum radius of 48 inches, both horizontally and vertically, at other locations, unless otherwise indicated.
- C. Joints: Use solvent-cemented joints in ducts and fittings and make watertight according to manufacturer's written instructions. Stagger couplings so those of adjacent ducts do not lie in same plane.
- D. Duct Entrances to Manholes and Concrete and Polymer Concrete Handholes: Use end bells, spaced approximately 10 inches o.c. for 5-inch ducts, and vary proportionately for other duct sizes.
 - 1. Begin change from regular spacing to end-bell spacing 10 feet from the end bell without reducing duct line slope and without forming a trap in the line.
 - 2. Direct-Buried Duct Banks: Install an expansion and deflection fitting in each conduit in the area of disturbed earth adjacent to manhole or handhole.
 - 3. Grout end bells into structure walls from both sides to provide watertight entrances.
- E. Building Wall Penetrations: Make a transition from underground duct to rigid steel conduit at least 10 feet outside the building wall without reducing duct line slope away from the building, and without forming a trap in the line. Use fittings manufactured for duct-to-conduit transition. Install conduit penetrations of building walls as specified in Division 26 Section "Common Work Results for Electrical."
- F. Sealing: Provide temporary closure at terminations of ducts that have cables pulled. Seal spare ducts at terminations. Use sealing compound and plugs to withstand at least 15-psig hydrostatic pressure.
- G. Pulling Cord: Install 100-lbf- test nylon cord in ducts, including spares.
- H. Concrete-Encased Ducts: Support ducts on duct separators.
 - 1. Separator Installation: Space separators close enough to prevent sagging and deforming of ducts, with not less than 4 spacers per 20 feet of duct. Secure separators to earth and to ducts to prevent floating during concreting. Stagger separators approximately 6 inches between tiers. Tie entire

- assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
2. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.
 - a. Start at one end and finish at the other, allowing for expansion and contraction of ducts as their temperature changes during and after the pour. Use expansion fittings installed according to manufacturer's written recommendations, or use other specific measures to prevent expansion-contraction damage.
 - b. If more than one pour is necessary, terminate each pour in a vertical plane and install 3/4-inch reinforcing rod dowels extending 18 inches into concrete on both sides of joint near corners of envelope.
 3. Pouring Concrete: Spade concrete carefully during pours to prevent voids under and between conduits and at exterior surface of envelope. Do not allow a heavy mass of concrete to fall directly onto ducts. Use a plank to direct concrete down sides of bank assembly to trench bottom. Allow concrete to flow to center of bank and rise up in middle, uniformly filling all open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-bank application.
 4. Reinforcement: Reinforce concrete-encased duct banks where they cross disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.
 5. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
 6. Minimum Space between Ducts: 3 inches between ducts and exterior envelope wall, 2 inches between ducts for like services, and 4 inches between power and signal ducts.
 7. Depth: Install top of duct bank at least 30 inches below finished grade in areas not subject to deliberate traffic, and at least 36 inches below finished grade in deliberate traffic paths for vehicles, unless otherwise indicated.
 8. Stub-Ups: Use manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Extend concrete encasement throughout the length of the elbow.
 9. Stub-Ups: Use manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.
 - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete.
 - b. Stub-Ups to Equipment: For equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches from edge of base. Install insulated grounding bushings on terminations at equipment.
 10. Warning Tape: Bury warning tape approximately 12 inches above all concrete-encased ducts and duct banks. Align tape parallel to and within 3 inches of the centerline of duct bank. Provide an additional warning tape for each 12-inch increment of duct-bank width over a nominal 18 inches. Space additional tapes 12 inches apart, horizontally.

3.5 GROUNDING

- A. Ground underground ducts and utility structures according to Division 26 Section "Grounding and Bonding for Electrical Systems."

3.6 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections and prepare test reports:
1. Demonstrate capability and compliance with requirements on completion of installation of underground ducts and utility structures.
 2. Pull aluminum or wood test mandrel through duct to prove joint integrity and test for out-of-round duct. Provide mandrel equal to 80 percent fill of duct. If obstructions are indicated, remove obstructions and retest.
 3. Test manhole and handhole grounding to ensure electrical continuity of grounding and bonding connections. Measure and report ground resistance as specified in Division 26 Section "Grounding and Bonding for Electrical Systems."
- B. Correct deficiencies and retest as specified above to demonstrate compliance.

3.7 CLEANING

- A. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of ducts. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.

END OF SECTION

SECTION 260544 - B - SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
2. Sleeve-seal systems.
3. Sleeve-seal fittings.
4. Grout.
5. Silicone sealants.

B. Related Requirements:

1. Section 078413 "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Wall Sleeves:

1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.

C. Sleeves for Rectangular Openings:

1. Material: Galvanized sheet steel.
2. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and with no side larger than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).
 - b. For sleeve cross-section rectangle perimeter 50 inches (1270 mm) or more and one or more sides larger than 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).

2.2 SLEEVE-SEAL SYSTEMS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
1. Manufacturers: Subject to compliance with requirements,:
 - a. Advance Products & Systems, Inc.
 - b. CALPICO, Inc.
 - c. Metraflex Company (The).
 - d. Pipeline Seal and Insulator, Inc.
 - e. Proco Products, Inc.
 2. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 3. Pressure Plates: Carbon steel.
 4. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.
1. Manufacturers: Subject to compliance with requirements,:
 - a. Presealed Systems.
 - b. Or approved equal.

2.4 GROUT

- A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.
1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
 2. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

- B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

- A. Comply with NECA 1.
- B. Comply with NEMA VE 2 for cable tray and cable penetrations.
- C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:
 - 1. Interior Penetrations of Non-Fire-Rated Walls and Floors:
 - a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."
 - b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.
 - 2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 3. Size pipe sleeves to provide 1/4-inch (6.4-mm) annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed.
 - 4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
 - 5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches (50 mm) above finished floor level. Install sleeves during erection of floors.
- D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:
 - 1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.
- E. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
- F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- G. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch (25-mm) annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.
- B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION

SECTION 260548 - B - VIBRATION AND SEISMIC CONTROLS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Isolation pads.
2. Spring isolators.
3. Restrained spring isolators.
4. Channel support systems.
5. Restraint cables.
6. Hanger rod stiffeners.
7. Anchorage bushings and washers.

B. Related Sections include the following:

1. Division 26 Section "Hangers And Supports For Electrical Systems" for commonly used electrical supports and installation requirements.

1.2 DEFINITIONS

A. The IBC: International Building Code.

B. ICC-ES: ICC-Evaluation Service.

C. OSHPD: Office of Statewide Health Planning and Development for the State of California.

1.3 PERFORMANCE REQUIREMENTS

A. Seismic-Restraint Loading:

1. Site Class as Defined in the IBC: Refer to civil discipline.
2. Assigned Seismic Use Group or Building Category as Defined in the IBC: Refer to architectural discipline.

1.4 SUBMITTALS

A. Product Data: For the following:

1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an agency acceptable to authorities having jurisdiction.

- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.
- E. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ace Mountings Co., Inc.
 - 2. Amber/Booth Company, Inc.
 - 3. California Dynamics Corporation.
 - 4. Isolation Technology, Inc.
 - 5. Kinetics Noise Control.
 - 6. Mason Industries.
 - 7. Vibration Eliminator Co., Inc.
 - 8. Vibration Isolation.
 - 9. Vibration Mountings & Controls, Inc.
- B. Pads: Arrange in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
 - 1. Resilient Material: Oil- and water-resistant neoprene, rubber, or hermetically sealed compressed fiberglass.
- C. Spring Isolators: Freestanding, laterally stable, open-spring isolators.
 - 1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 5. Baseplates: Factory drilled for bolting to structure and bonded to 1/4-inch- thick, rubber isolator pad attached to baseplate underside. Baseplates shall limit floor load to 500 psig.
 - 6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.
- D. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic or limit-stop restraint.
 - 1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4-inch- thick, neoprene or rubber isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.

2. Restraint: Seismic or limit-stop as required for equipment and authorities having jurisdiction.
3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.2 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Amber/Booth Company, Inc.
 2. California Dynamics Corporation.
 3. Cooper B-Line, Inc.; a division of Cooper Industries.
 4. Hilti Inc.
 5. Loos & Co.; Seismic Earthquake Division.
 6. Mason Industries.
 7. TOLCO Incorporated; a brand of NIBCO INC.
 8. Unistrut; Tyco International, Ltd.
- B. General Requirements for Restraint Components: Rated strengths, features, and application requirements shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- C. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.
- D. Restraint Cables: ASTM A 603 galvanized-steel cables with end connections made of steel assemblies with thimbles, brackets, swivels, and bolts designed for restraining cable service; and with a minimum of two clamping bolts for cable engagement.
- E. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod. Do not weld stiffeners to rods.
- F. Bushings for Floor-Mounted Equipment Anchor: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchors and studs.
- G. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices.
- H. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.
- I. Mechanical Anchor: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchors with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.

- J. Adhesive Anchor: Drilled-in and capsule anchor system containing polyvinyl or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.3 FACTORY FINISHES

- A. Finish: Manufacturer's standard prime-coat finish ready for field painting.
- B. Finish: Manufacturer's standard paint applied to factory-assembled and -tested equipment before shipping.
 - 1. Powder coating on springs and housings.
 - 2. All hardware shall be galvanized. Hot-dip galvanize metal components for exterior use.
 - 3. Baked enamel or powder coat for metal components on isolators for interior use.
 - 4. Color-code or otherwise mark vibration isolation and seismic-control devices to indicate capacity range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Raceways or Cables: Secure raceways and cables to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.3 SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Equipment and Hanger Restraints:
 - 1. Install restrained isolators on electrical equipment.
 - 2. Install resilient, bolt-isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.

3. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.
- B. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- C. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- D. Drilled-in Anchors:
 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in runs of raceways, cables, wireways, cable trays, and busways where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where they terminate with connection to equipment that is anchored to a different structural element from the one supporting them as they approach equipment.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections and prepare test reports.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 5. Test to 90 percent of rated proof load of device.
 6. Measure isolator restraint clearance.

7. Measure isolator deflection.
8. Verify snubber minimum clearances.
9. If a device fails test, modify all installations of same type and retest until satisfactory results are achieved.

D. Remove and replace malfunctioning units and retest as specified above.

E. Prepare test and inspection reports.

3.6 ADJUSTING

A. Adjust isolators after isolated equipment is at operating weight.

B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Adjust active height of spring isolators.

D. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION

SECTION 260553 - B - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Identification for raceways.
2. Identification of power and control cables.
3. Identification for conductors.
4. Underground-line warning tape.
5. Warning labels and signs.
6. Instruction signs.
7. Equipment identification labels.
8. Miscellaneous identification products.

1.2 ACTION SUBMITTALS

- A. Product Data: For each electrical identification product indicated.

1.3 QUALITY ASSURANCE

- A. Comply with ANSI A13.1.
- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.
- D. Comply with ANSI Z535.4 for safety signs and labels.
- E. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

PART 2 - PRODUCTS

2.1 POWER RACEWAY IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway size.
- B. Colors for Raceways Carrying Circuits at 600 V or Less:
1. Black letters on an orange field.

- C. Self-Adhesive Vinyl Labels for Raceways Carrying Circuits at 600 V or Less: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- D. Snap-Around Labels for Raceways Carrying Circuits at 600 V or Less: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- E. Snap-Around, Color-Coding Bands for Raceways Carrying Circuits at 600 V or Less: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches (50 mm) long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- F. Write-On Tags: Polyester tag, 0.010 inch (0.25 mm) thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.
 - 1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.
 - 2. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.

2.2 ARMORED AND METAL-CLAD CABLE IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.
- B. Colors for Raceways Carrying Circuits at 600 V and Less:
 - 1. Black letters on an orange field.
- C. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- D. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; 2 inches (50 mm) wide; compounded for outdoor use.

2.3 POWER AND CONTROL CABLE IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.
- B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- C. Write-On Tags: Polyester tag, 0.010 inch (0.25 mm) thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.
 - 1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.
 - 2. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.
- D. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

- E. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches (50 mm) long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

2.4 CONDUCTOR IDENTIFICATION MATERIALS

- A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils (0.08 mm) thick by 1 to 2 inches (25 to 50 mm) wide.
- B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- C. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.
- D. Write-On Tags: Polyester tag, 0.010 inch (0.25 mm) thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.
 - 1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.
 - 2. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.

2.5 FLOOR MARKING TAPE

- A. 2-inch- (50-mm-) wide, 5-mil (0.125-mm) pressure-sensitive vinyl tape, with black and white stripes and clear vinyl overlay.

2.6 UNDERGROUND-LINE WARNING TAPE

- A. Tape:
 - 1. Recommended by manufacturer for the method of installation and suitable to identify and locate underground electrical and communications utility lines.
 - 2. Printing on tape shall be permanent and shall not be damaged by burial operations.
 - 3. Tape material and ink shall be chemically inert, and not subject to degrading when exposed to acids, alkalis, and other destructive substances commonly found in soils.

2.7 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Self-Adhesive Warning Labels: Factory-printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment unless otherwise indicated.
- C. Baked-Enamel Warning Signs:
 - 1. Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application.
 - 2. 1/4-inch (6.4-mm) grommets in corners for mounting.
 - 3. Nominal size, 7 by 10 inches (180 by 250 mm).

- D. Metal-Backed, Butyrate Warning Signs:
 - 1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with 0.0396-inch (1-mm) galvanized-steel backing; and with colors, legend, and size required for application.
 - 2. 1/4-inch (6.4-mm) grommets in corners for mounting.
 - 3. Nominal size, 10 by 14 inches (250 by 360 mm).
- E. Warning label and sign shall include, but are not limited to, the following legends:
 - 1. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES (915 MM)."

2.8 EQUIPMENT IDENTIFICATION LABELS

- A. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be **3/8 inch (10 mm)**. Overlay shall provide a weatherproof and UV-resistant seal for label.
- B. Self-Adhesive, Engraved, Laminated Acrylic or Melamine Label: Adhesive backed, with white letters on a dark-gray background. Minimum letter height shall be 3/8 inch (10 mm).
- C. Stenciled Legend: In nonfading, waterproof, black ink or paint. Minimum letter height shall be 1 inch (25 mm).

2.9 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Select paint system applicable for surface material and location (exterior or interior).
- B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- B. Apply identification devices to surfaces that require finish after completing finish work.
- C. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.
- D. Attach signs and plastic labels that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
- E. System Identification Color-Coding Bands for Raceways and Cables: Each color-coding band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side.

Locate bands at changes in direction, at penetrations of walls and floors, at 50-foot (15-m) maximum intervals in straight runs, and at 25-foot (7.6-m) maximum intervals in congested areas.

- F. Underground-Line Warning Tape: During backfilling of trenches install continuous underground-line warning tape directly above line at 6 to 8 inches (150 to 200 mm) below finished grade. Use multiple tapes where width of multiple lines installed in a common trench exceeds 16 inches (400 mm) overall.
- G. Painted Identification: Comply with requirements in painting Sections for surface preparation and paint application.

3.2 IDENTIFICATION SCHEDULE

- A. Accessible Raceways and Metal-Clad Cables, 600 V or Less, for Service, Feeder, and Branch Circuits More Than 30 A, and 120 V to ground: Install labels at 10-foot (3-m) maximum intervals.
- B. Accessible Raceways and Cables within Buildings: Identify the covers of each junction and pull box of the following systems with self-adhesive vinyl labels with the wiring system legend and system voltage. System legends shall be as follows:
 - 1. Emergency Power.
 - 2. Power.
- C. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use color-coding conductor tape to identify the phase.
 - 1. Color-Coding for three Phase Identification, 600 V or Less: Use colors listed below for ungrounded conductors.
 - a. Color shall be factory applied.
 - b. Colors for 208/120-V Circuits:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Phase C: Blue.
 - c. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches (150 mm) from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.
- D. Install instructional sign including the color-code for grounded and ungrounded conductors using adhesive-film-type labels.
- E. Locations of Underground Lines: Identify with underground-line warning tape for power, lighting, communication, and control wiring and optical fiber cable.
 - 1. Limit use of underground-line warning tape to direct-buried cables.
 - 2. Install underground-line warning tape for both direct-buried cables and cables in raceway.
- F. Workspace Indication: Install floor marking tape to show working clearances in the direction of access to live parts. Workspace shall be as required by NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.

- G. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive warning labels.
1. Comply with 29 CFR 1910.145.
 2. Identify system voltage with black letters on an orange background.
 3. Apply to exterior of door, cover, or other access.
 4. For equipment with multiple power or control sources, apply to door or cover of equipment including, but not limited to, the following:
 - a. Power transfer switches.
 - b. Controls with external control power connections.
- H. Operating Instruction Signs: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.
- I. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and the Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.
1. Labeling Instructions:
 - a. Indoor Equipment: Adhesive film label. Unless otherwise indicated, provide a single line of text with 1/2-inch- (13-mm-) high letters on 1-1/2-inch- (38-mm-) high label; where two lines of text are required, use labels 2 inches (50 mm) high.
 - b. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.
 - c. Unless provided with self-adhesive means of attachment, fasten labels with appropriate mechanical fasteners that do not change the NEMA or NRTL rating of the enclosure.
 2. Equipment to Be Labeled:
 - a. Panelboards: Typewritten directory of circuits in the location provided by panelboard manufacturer. Panelboard identification shall be engraved, laminated acrylic or melamine label.
 - b. Enclosures and electrical cabinets.
 - c. Access doors and panels for concealed electrical items.
 - d. Switchgear.
 - e. Switchboards.
 - f. Transformers: Label that includes tag designation shown on Drawings for the transformer, feeder, and panelboards or equipment supplied by the secondary.
 - g. Emergency system boxes and enclosures.
 - h. Enclosed switches.
 - i. Enclosed circuit breakers.
 - j. Enclosed controllers.
 - k. Variable-speed controllers.
 - l. Power transfer equipment.
 - m. Contactors.
 - n. Remote-controlled switches, dimmer modules, and control devices.

END OF SECTION

SECTION 260923 - B - LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.01 SUMMARY

The following specifications detail the minimum performance and related criteria for occupancy sensors proposed for this project. Any deviations from this specification must be documented in writing and submitted to the Architect prior to the issuance of any contracts and must also include all associated cost savings or additions, including but not limited to equipment, equipment installation, power wiring labor and materials, programming, documentation and project management.

1.02 REFERENCES

- A. Underwriters Laboratories Inc. (UL)
- B. National Electrical Code (NEC)
- C. Passive Infrared (PIR)
- D. Passive Infrared/Microphonic (PDT)

1.03 SYSTEM DESCRIPTION

- A. The Occupancy Sensor system shall sense the presence of human activity within the desired space and fully control the "On" / "Off" function of the loads automatically. Sensors shall turn "On" the load within 2 feet of entrance and shall not initiate "On" outside of entrance. Sensing technologies shall be completely passive in nature. The occupancy sensor system shall not emit or interfere with any electronic device, or human characteristic. Acceptable technologies are Passive Infrared (PIR), Microphonic, Ultrasonic, and/or Passive Dual Technology - PIR/Microphonic or PIR/Ultrasonic (PDT). Time Delay settings shall be factory set at 10 minutes, and shall not be adjusted unless specifically instructed by Architect. This delay selection is based on lamp life vs. energy savings and sensor performance. Maximum adjustment shall be 20 minutes. Automatic adjustments to this delay period by the sensor shall not be permitted. Installer, in accordance with manufacturer's recommendation, shall determine final sensor location. All sensors shall have non-adjustable factory calibrated sensitivity for maximum performance. Time Delay and Photocell field adjustments shall be provided as needed. The installing contractor shall be responsible for a complete and functional system in accordance with all applicable local and national codes.
- B. The Vacancy Sensor system shall sense the lack of presence of human activity within the desired space and fully control the "Off" function of the loads automatically. Sensing technologies shall be completely passive in nature. The vacancy sensor system shall not emit or interfere with any electronic device, or human characteristic. Acceptable technologies are Passive Infrared (PIR), Microphonic, Ultrasonic, and/or Passive Dual Technology - PIR/Microphonic or PIR/Ultrasonic (PDT). Time Delay settings shall be factory set at 10 minutes, and shall not be adjusted unless specifically instructed by Architect. This delay selection is based on lamp life vs. energy savings and sensor performance. Maximum adjustment shall be 20 minutes. Automatic adjustments to this delay period by the sensor shall not be permitted. Installer, in accordance with manufacturer's recommendation, shall determine final

sensor location. All sensors shall have non-adjustable factory calibrated sensitivity for maximum performance. Time Delay and Photocell field adjustments shall be provided as needed. The installing contractor shall be responsible for a complete and functional system in accordance with all applicable local and national codes.

1.04 SUBMITTALS

- A. Provide a written line-by-line review of the specification.
- B. Shall include catalog cut sheets with performance specifications including historical testing data demonstrating complete compliance to all of the specifications herein.

1.05 APPROVALS

- A. Complete catalog data, specifications, and technical information on alternate equipment must be provided including all associated cost savings or additions, including but not limited to equipment, equipment installation, power wiring and materials, programming, documentation and project management.

1.06 QUALITY INSURANCE

- A. Manufacturer shall have a minimum of 10 years continuous experience in the manufacturing of occupancy sensors.
- B. All devices shall be UL Listed under Energy Management Equipment, or Industrial Control Equipment.
- C. In high humidity or cold environments, the sensors must be conformably coated and rated for condensing humidity and -40 degree Fahrenheit (and Celsius) operation.

1.07 PROJECT/SITE CONDITIONS

- A. Wall Switch occupancy sensors shall operate in an ambient temperature range of -10°C (14°F) to 29°C (85°F) with a low temperature, PIR -40°F / PDT -4°F, and high humidity option available. Storage ambient temperature range of -25°C (-14°F) to 71°C (160°F).
- B. Low Voltage occupancy sensors shall operate in an ambient temperature range of -10°C (14°F) to 71°C (160°F) with a low temperature, PIR -40°F / PDT -4°F, and high humidity option available. Storage ambient temperature range of -25°C (-14°F) to 71°C (160°F).

1.08 WARRANTY

- A. The manufacturer shall provide a full five-year limited warranty on all equipment supplied. The warranty shall cover 100% of the parts and manufacturers labor costs required over the first five-years, which are directly attributable to the manufacturer. Warranty coverage shall begin on the date that the equipment is energized.

Part 2 - PRODUCTS

B-LIGHTING CONTROL DEVICES

2.01 ACCEPTABLE MANUFACTURERS

- A. Sensor Switch, Inc.
- B. Wattstopper
- C. The listing of a manufacturer as "acceptable" does not imply automatic approval. It is the sole responsibility of the electrical contractor to ensure that any price quotations received and submittals made are for products/systems that meet or exceed the specifications included herein.

2.02 WALL SWITCH SENSORS - SMALL AREAS

- A. Sensor shall recess into single gang switch box and fit a standard decorator opening.
- B. Sensor must meet NEC grounding requirements by providing a dedicated ground connection and grounding to mounting strap. Line and load wire connections shall be interchangeable. Sensor shall not allow current to pass to the load when sensor is in the unoccupied (Off) condition.
- C. Sensor shall use PIR sensing incorporating a nominal one half inch focal length lens viewing 9 inches above and below horizontal view pattern measured at 10 feet.
- D. In areas with obstructions to the occupant's workspace, sensor shall utilize dual technology sensing (PDT).
- E. All models shall have "Reduced Turn On". This is a field programmable function for problematic areas with unforeseen reflective surfaces. False turn on shall be eliminated with this feature.
- F. Sensor shall be the following Sensor Switch model numbers or similar. Device color and optional features as specified.
 - 1. WSD LV (Passive Infrared)
 - 2. WSD-PDT LV (Passive Dual Technology)

2.03 LOW VOLTAGE SENSORS

- A. Sensors shall operate on a class 2, three-conductor system. Sensors shall operate on 12 to 24 VAC or VDC and consume no more than 5 milliamps so that up to 14 sensors may be connected to a single power pack.
- B. Upon initial power up, sensors must immediately turn on. Power packs may be wired on the line or load side of local switching and must not exhibit any delays when switch is energized.
- C. In areas with clear line of site view of the workspace, sensors shall use PIR detection. In areas with obstructions, sensors shall use dual technology detection (PDT).
- D. Sensors shall be the following Sensor Switch model numbers or similar. Device optional features as specified.
 - 1. CM-9 (Passive Infrared ceiling)
 - 2. CM-PDT-9 (Passive Dual Technology ceiling)
 - 3. CM-10 (Passive Infrared ceiling - Extended Range)
 - 4. CM-PDT-10 (Passive Dual Technology ceiling - Extended Range)

5. WV-PDT-16 (Passive Dual Technology – Corner Mount)

2.04 POWER PACKS

- A. Power Packs shall accept 120 or 277 VAC, be plenum rated, and provide class 2 power for up to 14 remote sensors.
- B. Power Pack shall securely mount to junction location through a threaded ½ inch chase nipple. Plastic clips into junction box shall not be accepted. All class 1 wiring shall pass through chase nipple into adjacent junction box without any exposure of wire leads.
 - 1. UL Listing under Energy Management or Industrial Control Equipment automatically meets this requirement, whereas Appliance Control Listing does not meet this safety requirement.
- C. When required by local code, Power Pack must install inside standard electrical enclosure and provide UL recognized support to junction box. All class 1 wiring is to pass through chase nipple into adjacent junction box without any exposure of wire leads.
- D. Power Pack shall incorporate a class 1 relay and an A/C electronic switching device. The A/C electronic switching device shall make and break the load, while the relay shall carry the current in the On condition. This system shall provide full 20 amp switching of all load types, and be rated for 400,000 cycles.
- E. Power Packs shall be single circuit.
- F. Power packs shall be UL924 rated where applicable for emergency circuits.

Part 3 – EXECUTION

3.01 INSTALLATION

- A. Install equipment level and plumb and according to manufacturer's written instructions.
- B. Mount lighting control devices according to manufacturer's written instructions and requirements.
- C. Mounting heights indicated are to bottom of unit for suspended devices and to center of unit for wall-mounted devices.

3.02 CONTROL WIRING INSTALLATION

- A. Install wiring between sensing and control devices according to manufacturer's written instructions.
- B. Wiring Method: Install all wiring in raceway.
- C. Bundle, train, and support wiring in enclosures.
- D. Ground equipment.
- E. Connections: Tighten electrical connectors and terminals according to manufacture's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A.

3.03 IDENTIFICATION

- A. Identify components and power and control wiring.

3.04 FIELD QUALITY CONTROL

- A. Schedule visual and mechanical inspections and electrical tests with at least seven day's advance notice.
- B. Inspect control components for defects and physical damage, testing laboratory labeling, and name-plate compliance with the Contract Documents.
- C. Check tightness of electrical connections with torque wrench calibrated within previous six months. Use manufacturer's recommended torque values.
- D. Electrical Tests: Use particular caution when testing devices containing solid-state components. Perform the following according to manufacturer's written instructions:
 - 1. Continuity tests of circuits.
 - 2. Operational Tests: Set and operate devices to demonstrate their functions and capabilities in a methodical sequence that cues and reproduces actual operating functions.
 - a. Include testing of devices under conditions that simulate actual operational conditions. Record control settings, operations, cues, and functional observations.
- E. Correct deficiencies, make necessary adjustment, and retest. Verify that specified requirements are met.
- F. Test Labeling: After satisfactory completion of tests and inspections, apply a label to tested components indicating test results, date, and responsible agency and representative.
- G. Reports: Written reports of tests and observations. Record defective materials and workmanship and unsatisfactory test results. Record repairs and adjustments.

3.05 CLEANING

- A. Cleaning: Clean equipment and devices internally and externally using methods and materials recommended by manufacturers, and repair damaged finishes.

3.06 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel as specified below:
 - 1. Train Owner's maintenance personnel on troubleshooting, servicing, adjusting, and preventive maintenance. Provide a minimum of two hour's training.
 - 2. Training Aid: Use the approved final version of maintenance manuals as a training aid.
 - 3. Schedule training with Owner, through Architect, with at least seven days' advance notice.

3.07 ON-SITE ASSISTANCE

- A. Occupancy Adjustments (at additional cost): Within one year of date of Substantial Completion, provide up to two Project site visits, when requested, to make program changes, and adjust controls to suit actual conditions.

END OF SECTION

SECTION 262416 - B - PANELBOARDS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes distribution panelboards and lighting and appliance branch-circuit panelboards.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For each panelboard and related equipment.
 - 1. Include dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings.
 - 2. Detail enclosure types and details for types other than NEMA 250, Type 1.
 - 3. Detail bus configuration, current, and voltage ratings.
 - 4. Short-circuit current rating of panelboards and overcurrent protective devices.
 - 5. Include evidence of NRTL listing for series rating of installed devices.
 - 6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
 - 7. Include wiring diagrams for power, signal, and control wiring.
 - 8. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Panelboard schedules for installation in panelboards.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NEMA PB 1.
- C. Comply with NFPA 70.

1.6 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Panelboards shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.
1. Warranty Period: Five years from date of Substantial Completion.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations:
1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Service Conditions: NEMA PB 1, usual service conditions, as follows:
 - 1) Ambient temperatures within limits specified.
 - 2) Altitude not exceeding 6600 feet (2000 m).

1.9 COORDINATION

- A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.

1.10 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Keys: Two spares for each type of panelboard cabinet lock.
 2. Fuses for Fused Switches: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.

3. Fuses for Fused Power-Circuit Devices: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PANELBOARDS

- A. Fabricate and test panelboards according to IEEE 344 to withstand seismic forces defined in Section 260548.16 "Seismic Controls for Electrical Systems."
- B. Enclosures: Flush- and surface-mounted cabinets.
 1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
 - b. Outdoor Locations: NEMA 250, Type 3R.
 2. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions; for flush-mounted fronts, overlap box.
 3. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover.
 4. Gutter Extension and Barrier: Same gage and finish as panelboard enclosure; integral with enclosure body. Arrange to isolate individual panel sections.
 5. Directory Card: Inside panelboard door, mounted in transparent card holder. Typed Directory.
- C. Incoming Mains Location: Top and bottom.
- D. Phase, Neutral, and Ground Buses: Hard-drawn copper, 98 percent conductivity.
 1. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
- E. Conductor Connectors: Suitable for use with conductor material and sizes.
 1. Material: Hard-drawn copper, 98 percent conductivity.
 2. Main and Neutral Lugs: Mechanical type.
 3. Ground Lugs and Bus Configured Terminators: Mechanical type.
 4. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
 5. Subfeed (Double) Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
 6. Gutter-Tap Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
 7. Extra-Capacity Neutral Lugs: Rated 200 percent of phase lugs mounted on extra-capacity neutral bus.
- F. Service Equipment Label: NRTL labeled for use as service equipment for panelboards or load centers with one or more main service disconnecting and overcurrent protective devices
- G. Future Devices: Mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.

- H. Panelboard Short-Circuit Current Rating: Rated for series-connected system with integral or remote upstream overcurrent protective devices and labeled by an NRTL. Include size and type of allowable upstream and branch devices, and listed and labeled for series-connected short-circuit rating by an NRTL.
- I. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals.

2.2 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Panelboards shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
- B. Surge Suppression: Factory installed as an integral part of indicated panelboards, complying with UL 1449 SPD Type 1.

2.3 DISTRIBUTION PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements: available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D; a brand of Schneider Electric.
- B. Panelboards: NEMA PB 1, power and feeder distribution type.
- C. Doors: Secured with vault-type latch with tumbler lock; keyed alike.
 - 1. For doors more than 36 inches (914 mm) high, provide two latches, keyed alike.
- D. Mains: Circuit breaker or lugs only.
- E. Branch Overcurrent Protective Devices: For Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers.
- F. Branch Overcurrent Protective Devices: For Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers; plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.
- G. Panels known as loadcenters shall not be used as building distribution panels.

2.4 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements: available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
3. Siemens Energy & Automation, Inc.
4. Square D; a brand of Schneider Electric.

B. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.

A. Mains: Circuit breaker or lugs only.

B. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.

C. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.

D. Column-Type Panelboards: Narrow gutter extension, with cover, to overhead junction box equipped with ground and neutral terminal buses.

E. Panels known as loadcenters shall not be used as building lighting and branch-circuit panels.

F. For apartments only: Loadcenter type panels shall be utilized. Recessed loadcenters shall fit in a standard stud wall. Verify loadcenter depth is compatible with stud construction prior to shop drawing submission.

2.5 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
3. Siemens Energy & Automation, Inc.
4. Square D; a brand of Schneider Electric.

C. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.

1. Fuses, and Spare-Fuse Cabinet: Comply with requirements specified in Section 262813 "Fuses."

D. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with interrupting capacity to meet available fault currents.

1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
2. GFCI Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
3. Ground-Fault Equipment Protection (GFEP) Circuit Breakers: Class B ground-fault protection (30-mA trip).
4. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.

- c. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge (HID) lighting circuits.
- d. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
- e. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at 55 percent of rated voltage.
- f. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage with field-adjustable 0.1- to 0.6-second time delay.
- g. Auxiliary Contacts: Two SPDT switches with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts and "b" contacts operate in reverse of circuit-breaker contacts.
- h. Alarm Switch: Single-pole, normally open contact that actuates only when circuit breaker trips.
- i. Multipole units enclosed in a single housing or factory assembled to operate as a single unit.
- j. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
- k. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.

2.6 ACCESSORY COMPONENTS AND FEATURES

- A. Portable Test Set: For testing functions of solid-state trip devices without removing from panelboard. Include relay and meter test plugs suitable for testing panelboard meters and switchboard class relays.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Receive, inspect, handle, store and install panelboards and accessories according to NEMA PB 1.1.
- B. Comply with mounting and anchoring requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."
- C. Mount top of trim 90 inches (2286 mm) above finished floor unless otherwise indicated.
- D. Mount panelboard cabinet plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
- E. Install overcurrent protective devices and controllers not already factory installed.
 - 1. Set field-adjustable, circuit-breaker trip ranges.
- F. Install filler plates in unused spaces.
- G. Comply with NECA 1.

3.2 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Section 260553 "Identification for Electrical Systems."

- B. Create a directory to indicate installed circuit loads and incorporating Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.
- C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- D. Device Nameplates: Label each branch circuit device in distribution panelboards with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- C. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- D. Panelboards will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.4 ADJUSTING

- A. Adjust moving parts and operable component to function smoothly, and lubricate as recommended by manufacturer.
- B. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes.
 - 1. Measure as directed during period of normal system loading.
 - 2. Perform load-balancing circuit changes outside normal occupancy/working schedule of the facility and at time directed. Avoid disrupting critical 24-hour services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
 - 3. After circuit changes, recheck loads during normal load period. Record all load readings before and after changes and submit test records.
 - 4. Tolerance: Difference exceeding 20 percent between phase loads, within a panelboard, is not acceptable. Rebalance and recheck as necessary to meet this minimum requirement.

3.5 PROTECTION

- A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions.

END OF SECTION

SECTION 262726 - B - WIRING DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Receptacles, receptacles with integral GFCI, and associated device plates.
2. Weather-resistant receptacles.
3. Snap switches.
4. Wall-switch occupancy sensors.

1.2 ADMINISTRATIVE REQUIREMENTS

A. Coordination:

1. Receptacles for Owner-Furnished Equipment: Match plug configurations.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.

1.4 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:

1. Cooper Wiring Devices; Division of Cooper Industries, Inc. (Cooper).
2. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
3. Leviton Mfg. Company Inc. (Leviton).
4. Pass & Seymour/Legrand (Pass & Seymour).

- B. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

2.2 GENERAL WIRING-DEVICE REQUIREMENTS

- A. Wiring Devices, Components, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.
- C. Devices that are manufactured for use with modular plug-in connectors may be substituted under the following conditions:
 - 1. Connectors shall comply with UL 2459 and shall be made with stranding building wire.
 - 2. Devices shall comply with the requirements in this Section.

2.3 STRAIGHT-BLADE RECEPTACLES

- A. Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and FS W-C-596.
 - 1. Products: Subject to compliance with requirements:
 - a. Cooper; 5351 (single), CR5362 (duplex).
 - b. Hubbell; HBL5351 (single), HBL5352 (duplex).
 - c. Leviton; 5891 (single), 5352 (duplex).
 - d. Pass & Seymour; 5361 (single), 5362 (duplex).

2.4 GFCI RECEPTACLES

- A. General Description:
 - 1. Straight blade, non-feed-through type.
 - 2. Comply with NEMA WD 1, NEMA WD 6, UL 498, UL 943 Class A, and FS W-C-596.
 - 3. Include indicator light that shows when the GFCI has malfunctioned and no longer provides proper GFCI protection.
- B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:
 - 1. Products: Subject to compliance with requirements:
 - a. Cooper; VGF20.
 - b. Hubbell; GFR5352L.
 - c. Pass & Seymour; 2095.
 - d. Leviton; 7590.

2.5 TOGGLE SWITCHES

- A. Comply with NEMA WD 1, UL 20, and FS W-S-896.

B. Switches, 120/277 V, 20 A:

1. Products: Subject to compliance with requirements, provide the following:

- 1) Single Pole:
 - 2) Cooper; AH1221.
 - 3) Hubbell; HBL1221.
 - 4) Leviton; 1221-2.
 - 5) Pass & Seymour; CSB20AC1.
- 6) Three Way:
 - 7) Cooper; AH1223.
 - 8) Hubbell; HBL1223.
 - 9) Leviton; 1223-2.
 - 10) Pass & Seymour; CSB20AC3.

2.6 DECORATOR-STYLE DEVICES

A. Convenience Receptacles: Square face, 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, and UL 498.

1. Products: Subject to compliance with requirements:

- a. Cooper; 6252.
- b. Hubbell; DR15.
- c. Leviton; 16252.
- d. Pass & Seymour; 26252.

B. GFCI, Non-Feed-Through Type, Convenience Receptacles: Square face, 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and UL 943 Class A.

1. Products: Subject to compliance with requirements:

- a. Cooper; VGF15.
- b. Hubbell; GF15LA.
- c. Leviton; 8599.
- d. Pass & Seymour; 1594.

C. Toggle Switches, Square Face, 120/277 V, 20 A: Comply with NEMA WD 1, UL 20, and FS W-S-896.

1. Products: Subject to compliance with requirements, provide the following:

- a. Cooper; 7621 (single pole), 7623 (three way).
- b. Hubbell; DS115 (single pole), DS315 (three way).
- c. Leviton; 56291-2 (single pole), 5623-2 (three way).
- d. Pass & Seymour; 2621 (single pole), 2623 (three way).

2.7 WALL PLATES

A. Single and combination types shall match corresponding wiring devices.

1. Plate-Securing Screws: Metal with head color to match plate finish.
2. Material for Finished Spaces: Smooth, high-impact thermoplastic.
3. Material for Unfinished Spaces: Smooth, high-impact thermoplastic.
4. Material for Damp Locations: Thermoplastic with spring-loaded lift cover, and listed and labeled for use in wet and damp locations.

- B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, weather-resistant thermoplastic with lockable cover.

2.8 FINISHES

- A. Device Color:

1. Wiring Devices Connected to Normal Power System: As selected by Architect unless otherwise indicated or required by NFPA 70 or device listing.

- B. Wall Plate Color: For plastic covers, match device color.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.

- B. Coordination with Other Trades:

1. Protect installed devices and their boxes. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of boxes.
2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
4. Install wiring devices after all wall preparation, including painting, is complete.
5. All guest room receptacles shall be mounted horizontally except above kitchen counter.

- C. Conductors:

1. Do not strip insulation from conductors until right before they are spliced or terminated on devices.
2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.

- D. Device Installation:

1. Replace devices that have been in temporary use during construction and that were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.

3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than 6 inches (152 mm) in length.
5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, two-thirds to three-fourths of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by manufacturer.
7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles up, and on horizontally mounted receptacles to the right.

F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

G. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.

H. Adjust locations of service poles to suit arrangement of partitions and furnishings.

3.2 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Test Instruments: Use instruments that comply with UL 1436.
2. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.

B. Tests for Convenience Receptacles:

1. Line Voltage: Acceptable range is 105 to 132 V.
2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is unacceptable.
3. Ground Impedance: Values of up to 2 ohms are acceptable.
4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
5. Using the test plug, verify that the device and its outlet box are securely mounted.
6. Tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.

C. Wiring device will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

END OF SECTION

SECTION 262813 - B - FUSES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Cartridge fuses rated 600-V ac and less for use in enclosed switches.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NEMA FU 1 for cartridge fuses.
- C. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements:
 - 1. Cooper Bussmann, Inc.
 - 2. Edison Fuse, Inc.
 - 3. Ferraz Shawmut, Inc.
 - 4. Littelfuse, Inc.

2.2 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

PART 3 - EXECUTION

3.1 FUSE APPLICATIONS

- A. Motor Branch Circuits: Class RK1, time delay.
- B. Control Circuits: Class CC, time delay.

3.2 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

3.3 IDENTIFICATION

- A. Install labels complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems" and indicating fuse replacement information on inside door of each fused switch and adjacent to each fuse block and holder.

END OF SECTION

SECTION 262816 - B - ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fusible switches.
2. Nonfusible switches.
3. Shunt trip switches.
4. Molded-case circuit breakers (MCCBs).
5. Enclosures.

1.2 DEFINITIONS

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

1.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Enclosed switches and circuit breakers shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.4 SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
1. Enclosure types and details for types other than NEMA 250, Type 1.
 2. Current and voltage ratings.
 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
 4. Include evidence of NRTL listing for series rating of installed devices.
 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.
 6. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.
- B. Shop Drawings: For enclosed switches and circuit breakers. Include plans, elevations, sections, details, and attachments to other work.

1. Wiring Diagrams: For power, signal, and control wiring.
 - C. Qualification Data: For qualified testing agency.
 - D. Seismic Qualification Certificates: For enclosed switches and circuit breakers, accessories, and components, from manufacturer.
 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 - E. Field quality-control reports.
 1. Test procedures used.
 2. Test results that comply with requirements.
 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
 - F. Manufacturer's field service report.
 - G. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
 1. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.
 2. Time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.
- 1.5 QUALITY ASSURANCE
- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
 - B. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single source from single manufacturer.
 - C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
 - D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - E. Comply with NFPA 70.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
1. Ambient Temperature: Not less than minus 22 deg F and not exceeding 104 deg F.
 2. Altitude: Not exceeding 6600 feet.

1.7 COORDINATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

1.8 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
 2. Fuse Pullers: Two for each size and type.

PART 2 - PRODUCTS

2.1 FUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Square D; a brand of Schneider Electric.
 2. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 3. Siemens Energy & Automation, Inc.
- B. Type GD, General Duty, Single Throw, 240-V ac, 800 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with cartridge fuse interiors to accommodate specified fuses, lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.
- C. Accessories:
1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 3. Isolated Ground Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 5. Auxiliary Contact Kit: Two NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
 6. Hookstick Handle: Allows use of a hookstick to operate the handle.
 7. Lugs: Mechanical type, suitable for number, size, and conductor material.

8. Service-Rated Switches: Labeled for use as service equipment.

2.2 NONFUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Square D; a brand of Schneider Electric.
 2. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 3. Siemens Energy & Automation, Inc.
- B. Type GD, General Duty, Single Throw, 600 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.
- C. Accessories:
 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 3. Isolated Ground Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 4. Auxiliary Contact Kit: Two NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
 5. Hookstick Handle: Allows use of a hookstick to operate the handle.
 6. Lugs: Mechanical type, suitable for number, size, and conductor material.

2.3 SHUNT TRIP SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Cooper Bussmann, Inc.
 2. Ferraz Shawmut, Inc.
 3. Littelfuse, Inc.
- B. General Requirements: Comply with ASME A17.1, UL 50, and UL 98, with 200-kA interrupting and short-circuit current rating when fitted with Class J fuses.
- C. Switches: Three-pole, horsepower rated, with integral shunt trip mechanism and Class J fuse block; lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- D. Control Circuit: 120-V ac; obtained from integral control power transformer, with primary and secondary fuses, with a control power transformer of enough capacity to operate shunt trip, connected pilot, and indicating and control devices.
- E. Accessories:
 1. Oiltight key switch for key-to-test function.
 2. Oiltight red ON pilot light.
 3. Isolated neutral lug; 100 percent rating.
 4. Mechanically interlocked auxiliary contacts that change state when switch is opened and closed.
 5. Form C alarm contacts that change state when switch is tripped.
 6. Three-pole, double-throw, fire-safety and alarm relay; 120-V ac coil voltage.

7. Three-pole, double-throw, fire-alarm voltage monitoring relay complying with NFPA 72.

2.4 MOLDED-CASE CIRCUIT BREAKERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Square D; a brand of Schneider Electric.
 2. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 3. Siemens Energy & Automation, Inc.
- B. General Requirements: Comply with UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents.
- C. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- D. Adjustable, Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
- E. Electronic Trip Circuit Breakers: Field-replaceable rating plug, rms sensing, with the following field-adjustable settings:
 1. Instantaneous trip.
 2. Long- and short-time pickup levels.
 3. Long- and short-time time adjustments.
 4. Ground-fault pickup level, time delay, and I^2t response.
- F. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.
- G. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiter-style fuse listed for use with circuit breaker and trip activation on fuse opening or on opening of fuse compartment door.
- H. Ground-Fault, Circuit-Interrupter (GFCI) Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
- I. Ground-Fault, Equipment-Protection (GFEP) Circuit Breakers: With Class B ground-fault protection (30-mA trip).
- J. Provide arc flash mitigation on circuit breakers as required on the single line diagram for breakers 1200A and larger, or where the device is adjustable to 1200A or higher.
- K. Features and Accessories:
 1. Standard frame sizes, trip ratings, and number of poles.
 2. Lugs: Mechanical type, suitable for number, size, trip ratings, and conductor material.
 3. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge lighting circuits.
 4. Ground-Fault Protection: Comply with UL 1053; integrally mounted, self-powered type with mechanical ground-fault indicator; relay with adjustable pickup and time-delay settings, push-to-test feature, internal memory, and shunt trip unit; and three-phase, zero-sequence current transformer/sensor.

5. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
6. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
7. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
8. Electrical Operator: Provide remote control for on, off, and reset operations.

2.5 MOLDED-CASE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Square D; a brand of Schneider Electric.
 2. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 3. Siemens Energy & Automation, Inc.
- B. General Requirements: MCCB with fixed, high-set instantaneous trip only, and short-circuit withstand rating equal to equivalent breaker frame size interrupting rating.
- C. Features and Accessories:
 1. Standard frame sizes and number of poles.
 2. Lugs: Mechanical type, suitable for number, size, trip ratings, and conductor material.
 3. Ground-Fault Protection: Comply with UL 1053; remote-mounted and powered type with mechanical ground-fault indicator; relay with adjustable pickup and time-delay settings, push-to-test feature, internal memory, and shunt trip unit; and three-phase, zero-sequence current transformer/sensor.
 4. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
 5. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.

2.6 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
 1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
 2. Outdoor Locations: NEMA 250, Type 3R.
 3. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.
 4. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- B. Comply with mounting and anchoring requirements specified in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- D. Install fuses in fusible devices.
- E. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Comply with requirements in Division 26 Section "Identification for Electrical Systems."
 - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 - 2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- C. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 - 3. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each enclosed switch and circuit breaker. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each enclosed switch and circuit breaker 11 months after date of Substantial Completion.

- c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - 4. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

END OF SECTION

SECTION 265100 - B - INTERIOR LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Interior lighting fixtures, lamps, and drivers.
2. Emergency lighting units.
3. Exit signs.
4. Lighting fixture supports.

B. Related Sections:

1. Section 260923 "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.
2. Section 262726 "Wiring Devices" for manual wall-box dimmers for incandescent lamps.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of lighting fixture, arranged in order of fixture designation. Include data on features, accessories, and finishes.
- B. Shop Drawings: Show details of nonstandard or custom lighting fixtures. Indicate dimensions, weights, methods of field assembly, components, features, and accessories.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.
- C. Special Warranty for LED Lamps: Manufacturer's standard form, made out to Owner and signed by lamp manufacturer agreeing to replace lamps that fail in materials or workmanship, f.o.b. the nearest shipping point to Project site, within specified warranty period indicated below.
1. Warranty Period: Five year(s) from date of Substantial Completion. Warranty shall cover source replacement if LED color shift is greater than +/- 200K and/or if output falls below 85%.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR LIGHTING FIXTURES AND COMPONENTS

- A. Recessed Fixtures: Comply with NEMA LE 4 for ceiling compatibility for recessed fixtures.
- B. Metal Parts: Free of burrs and sharp corners and edges.
- C. Sheet Metal Components: Steel unless otherwise indicated. Form and support to prevent warping and sagging.
- D. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- E. Diffusers and Globes:
 - 1. Acrylic Lighting Diffusers: 100 percent virgin acrylic plastic. High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 - a. Lens Thickness: At least 0.125 inch (3.175 mm) minimum unless otherwise indicated.
 - b. UV stabilized.
 - 2. Glass: Annealed crystal glass unless otherwise indicated.
- F. General Requirements for Exit Signs: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.
- G. Internally Lighted Signs:
 - 1. Lamps for AC Operation: LEDs, 50,000 hours minimum rated lamp life.

2.2 LED LIGHTING

- A. Manufacturers: All LED lamps to be by the same manufacturer.
 - 1. Philips
 - 2. Cree
 - 3. Nichia
 - 4. Samsung
 - 5. Osram
- B. LED lamps shall be EnergyStar listed.
- C. LED lamps shall possess a minimum CRI and CCT per lighting fixture schedule.
- D. LED lamps shall possess less than a 100 kelvin temperature shift over the life of the product. Confirmation of color consistency shall be noted in manufacturer's published data.

- E. Dimming shall be integral to all fixtures indicated as dimmable on the Lighting Fixture Schedule. Dimming shall be flicker free and controllable between 100% and 10% light output. Dimmers that are not integral to the fixture shall not be acceptable.
- F. LED fixture manufacturer shall indicate a defined ambient temperature maximum for thermal management of LEDs. Ambient temperature maximum shall be 40 degree C or higher at minimum.
- G. All LED lamps for fixture type shall be provided by the same LED lamp manufacturer and BIN number. Color consistency between bins shall be equal to or less than 5 SDCM – Standard Deviation of Color Matching. Chips shall be binned no more than a 2-step MacAdam Ellipse.
- H. White LED lamps shall be supplied in all fixtures. Color mixing of LED lamps to produce white light is not acceptable.
- I. Heat sinks serving LED fixtures shall be secured to fixture using a frame system. Use of spring clips to support the weight of the heat sink is not acceptable.
- J. LED Downlight fixtures shall possess self-flanged reflectors. Use of plastic trim rings is not acceptable.
- K. LED downlights shall possess channel bar hangers for integration into grid ceilings where applicable.
- L. Fixtures shall be UL listed.
- M. Minimum efficiency of lamps to be 70 lumens per watt.
- N. LED fixtures shall be tested for conformance under IESNA LM-79 and LM-80. Test life calculations based on IES TM-21. Results shall be documented in the submittals. LM-80 results shall indicate a minimum 70% lumen output at 50,000 hours.
- O. LED drivers shall have the following characteristics:
 - 1. Maximum drive current: 350 mA.
 - 2. Minimum Efficiency: 85%.
 - 3. Operating Temperature Range: - 40 degree C to 50 degree C
 - 4. Minimum Rated Life: 50,000 hours
 - 5. Dimming Range: 100% to 10%.
 - 6. UL Class I or II output.
 - 7. Power Factor: 90%
 - 8. Total Harmonic Distortion: 20%
 - 9. Comply with FCC 47 CFR part 15 non-consumer RFI/EMI standards.

2.3 LIGHTING FIXTURE SUPPORT COMPONENTS

- A. Comply with Section 260529 "Hangers and Supports for Electrical Systems" for channel- and angle-iron supports and nonmetallic channel and angle supports.
- B. Single-Stem Hangers: 1/2-inch (13-mm) steel tubing with swivel ball fittings and ceiling canopy. Finish same as fixture.
- C. Twin-Stem Hangers: Two, 1/2-inch (13-mm) steel tubes with single canopy designed to mount a single fixture. Finish same as fixture.
- D. Wires: ASTM A 641/A 641M, Class 3, soft temper, zinc-coated steel, 12 gage (2.68 mm).

- E. Wires for Humid Spaces: ASTM A 580/A 580M, Composition 302 or 304, annealed stainless steel, 12 gage (2.68 mm).
- F. Rod Hangers: 3/16-inch (5-mm) minimum diameter, cadmium-plated, threaded steel rod.
- G. Hook Hangers: Integrated assembly matched to fixture and line voltage and equipped with threaded attachment, cord, and locking-type plug.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Lighting fixtures: Set level, plumb, and square with ceilings and walls. Install lamps in each fixture.
- B. Comply with NFPA 70 for minimum fixture supports.
- C. Suspended Lighting Fixture Support:
 - 1. Pendants and Rods: Where longer than 48 inches (1200 mm), brace to limit swinging.
 - 2. Stem-Mounted, Single-Unit Fixtures: Suspend with twin-stem hangers.
 - 3. Continuous Rows: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of fixture chassis, including one at each end.
- D. Adjust aimable lighting fixtures to provide required light intensities.
- E. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.2 FIELD QUALITY CONTROL

- A. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to emergency and retransfer to normal.
- B. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

END OF SECTION

SECTION 265600 - B - EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Exterior luminaires with lamps and drivers.
 - 2. Luminaire-mounted photoelectric relays.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Products: Subject to compliance with requirements, provide product indicated on Drawings.

2.2 GENERAL REQUIREMENTS FOR LUMINAIRES

- A. Luminaires shall comply with UL 1598 and be listed and labeled for installation in wet locations by an NRTL acceptable to authorities having jurisdiction.
- B. Lateral Light Distribution Patterns: Comply with IESNA RP-8 for parameters of lateral light distribution patterns indicated for luminaires.
- C. Metal Parts: Free of burrs and sharp corners and edges.
- D. Sheet Metal Components: Corrosion-resistant aluminum unless otherwise indicated. Form and support to prevent warping and sagging.
- E. Housings: Rigidly formed, weather- and light-tight enclosures that will not warp, sag, or deform in use. Provide filter/breather for enclosed luminaires.
- F. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses. Designed to disconnect driver when door opens.
- G. Exposed Hardware Material: Stainless steel.
- H. Plastic Parts: High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
- I. Light Shields: Metal baffles, factory installed and field adjustable, arranged to block light distribution to indicated portion of normally illuminated area or field.
- J. Reflecting surfaces shall have minimum reflectance as follows unless otherwise indicated:

1. White Surfaces: 85 percent.
 2. Specular Surfaces: 83 percent.
 3. Diffusing Specular Surfaces: 75 percent.
- K. Lenses and Refractors Gaskets: Use heat- and aging-resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- L. Luminaire Finish: Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process and color of pole or support materials.
- M. Factory-Applied Finish for Steel Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, "Solvent Cleaning," to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning," or SSPC-SP 8, "Pickling."
 2. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.
 - a. Color: As selected by Architect from manufacturer's full range.
- N. Factory-Applied Finish for Aluminum Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
1. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
 2. Natural Satin Finish: Provide fine, directional, medium satin polish (AA-M32); buff complying with AA-M20; and seal aluminum surfaces with clear, hard-coat wax.
 3. Class I, Clear Anodic Finish: AA-M32C22A41 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.
 4. Class I, Color Anodic Finish: AA-M32C22A42/A44 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker) complying with AAMA 611.
 - a. Color: Per Architect
- O. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps and drivers. Labels shall be located where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
1. Label shall include the following lamp and driver characteristics:
 - a. "USES ONLY" and include specific lamp type.
 - b. Nominal wattage.
 - c. CCT and CRI for all luminaires.

PART 3 - EXECUTION

3.1 LUMINAIRE INSTALLATION

- A. Install lamps in each luminaire.
- B. Fasten luminaire to indicated structural supports.
 - 1. Use fastening methods and materials selected to resist seismic forces defined for the application and approved by manufacturer.
- C. Adjust luminaires that require field adjustment or aiming.

3.2 BOLLARD LUMINAIRE INSTALLATION

- A. Align units for optimum directional alignment of light distribution.
- B. Install on concrete base with top 4 inches (100 mm) above finished grade or surface at bollard location. Cast conduit into base, and shape base to match shape of bollard base. Finish by troweling and rubbing smooth. Concrete materials, installation, and finishing are specified in Section 033000 "Cast-in-Place Concrete."

3.3 INSTALLATION OF INDIVIDUAL GROUND-MOUNTING LUMINAIRES

- A. Install on concrete base with top 4 inches (100 mm) above finished grade or surface at luminaire location. Cast conduit into base, and finish by troweling and rubbing smooth. Concrete materials, installation, and finishing are specified in Section 033000 "Cast-in-Place Concrete."

3.4 CORROSION PREVENTION

- A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum by insulating fittings or treatment.
- B. Steel Conduits: Comply with Section 260533 "Raceways and Boxes for Electrical Systems." In concrete foundations, wrap conduit with 0.010-inch- (0.254-mm-) thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

3.5 GROUNDING

- A. Ground metal poles and support structures according to Section 260526 "Grounding and Bonding for Electrical Systems."
 - 1. Install grounding electrode for each pole unless otherwise indicated.
 - 2. Install grounding conductor pigtail in the base for connecting luminaire to grounding system.
- B. Ground nonmetallic poles and support structures according to Section 260526 "Grounding and Bonding for Electrical Systems."
 - 1. Install grounding electrode for each pole.

2. Install grounding conductor and conductor protector.
3. Ground metallic components of pole accessories and foundations.

END OF SECTION

SECTION 283111 - B - DIGITAL, ADDRESSABLE FIRE-ALARM SYSTEM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fire-alarm control unit.
 - 2. Manual fire-alarm boxes.
 - 3. System smoke detectors.
 - 4. Carbon monoxide detectors
 - 5. Duct smoke detectors.
 - 6. Heat detectors.
 - 7. Magnetic door holder.
 - 8. Notification appliances.
 - 9. Remote annunciator.
 - 10. Addressable interface device.
 - 11. Digital alarm communicator transmitter.
 - 12. Radio alarm transmitter.
 - 13. Network communications.

1.3 DEFINITIONS

- A. EMT: Electrical Metallic Tubing.
- B. FACP: Fire Alarm Control Panel.
- C. HLI: High Level Interface.
- D. NICET: National Institute for Certification in Engineering Technologies.
- E. PC: Personal computer.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product, including furnished options and accessories.
 - 1. Include construction details, material descriptions, dimensions, profiles, and finishes.
 - 2. Include rated capacities, operating characteristics, and electrical characteristics.
- B. Shop Drawings: For fire-alarm system.

1. Comply with recommendations and requirements in the "Documentation" section of the "Fundamentals" chapter in NFPA 72.
2. Include plans, elevations, sections, details, and attachments to other work.
3. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and locations. Indicate conductor sizes, indicate termination locations and requirements, and distinguish between factory and field wiring.
4. Detail assembly and support requirements.
5. Include voltage drop calculations for notification-appliance circuits.
6. Include battery-size calculations.
7. Include input/output matrix.
8. Include statement from manufacturer that all equipment and components have been tested as a system and meet all requirements in this Specification and in NFPA 72.
9. Include performance parameters and installation details for each detector.
10. Verify that each duct detector is listed for complete range of air velocity, temperature, and humidity possible when air-handling system is operating.
11. Provide program report showing that air-sampling detector pipe layout balances pneumatically within the airflow range of the air-sampling detector.
12. Include plans, sections, and elevations of heating, ventilating, and air-conditioning ducts, drawn to scale; coordinate location of duct smoke detectors and access to them.
 - a. Show critical dimensions that relate to placement and support of sampling tubes, detector housing, and remote status and alarm indicators.
 - b. Show field wiring required for HVAC unit shutdown on alarm.
 - c. Show field wiring and equipment required for HVAC unit shutdown on alarm and override by firefighters' control system.
 - d. Show field wiring and equipment required for HVAC unit shutdown on alarm and override by firefighters' smoke-evacuation system.
 - e. Locate detectors according to manufacturer's written recommendations.
 - f. Show air-sampling detector pipe routing.
13. Include voice/alarm signaling-service equipment rack or console layout, grounding schematic, amplifier power calculation, and single-line connection diagram.
14. Include floor plans to indicate final outlet locations showing address of each addressable device. Show size and route of cable and conduits and point-to-point wiring diagrams.

C. General Submittal Requirements:

1. Submittals shall be approved by authorities having jurisdiction prior to submitting them to Architect. The submittal shall include all comments from authorities having jurisdiction prior to submitting them to Architect.
2. Shop Drawings shall be prepared by persons with one of the following qualifications:
 - a. Trained and certified by manufacturer in fire-alarm system design.
 - b. NICET-certified, fire-alarm technician; Level III minimum.
 - c. Licensed or certified by authorities having jurisdiction.

D. Delegated-Design Submittal: For notification appliances and smoke and heat detectors, in addition to submittals listed above, indicate compliance with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Drawings showing the location of each notification appliance and smoke and heat detector, ratings of each, and installation details as needed to comply with listing conditions of the device.

2. Design Calculations: Calculate requirements for selecting the spacing and sensitivity of detection, complying with NFPA 72. Calculate spacing and intensities for strobe signals and sound-pressure levels for audible appliances.
3. Indicate audible appliances required to produce square wave signal per NFPA 72.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Field quality-control reports.

1.6 SAMPLE WARRANTY: FOR SPECIAL WARRANTY

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fire-alarm systems and components to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 01 78 23 "Operation and Maintenance Data," include the following:
 - a. Comply with the "Records" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
 - b. Provide "Fire Alarm and Emergency Communications System Record of Completion Documents" according to the "Completion Documents" Article in the "Documentation" section of the "Fundamentals" chapter in NFPA 72.
 - c. Complete wiring diagrams showing connections between all devices and equipment. Each conductor shall be numbered at every junction point with indication of origination and termination points.
 - d. Riser diagram.
 - e. Device addresses.
 - f. Air-sampling system sample port locations and modeling program report showing layout meets performance criteria.
 - g. Record copy of site-specific software.
 - h. Provide "Inspection and Testing Form" according to the "Inspection, Testing and Maintenance" chapter in NFPA 72, and include the following:
 - 1) Equipment tested.
 - 2) Frequency of testing of installed components.
 - 3) Frequency of inspection of installed components.
 - 4) Requirements and recommendations related to results of maintenance.
 - 5) Manufacturer's user training manuals.
 - i. Manufacturer's required maintenance related to system warranty requirements.
 - j. Abbreviated operating instructions for mounting at fire-alarm control unit and each annunciator unit.

- B. Software and Firmware Operational Documentation:

1. Software operating and upgrade manuals.
2. Program Software Backup: On magnetic media or compact disk, complete with data files.

3. Device address list.
4. Printout of software application and graphic screens.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: Personnel shall be trained and certified by manufacturer for installation of units required for this Project.
- B. Installer Qualifications: Installation shall be by personnel certified by NICET as fire-alarm Level III technician.
- C. NFPA Certification: Obtain certification according to NFPA 72 by an NRTL (nationally recognized testing laboratory).
- D. NFPA Certification: Obtain certification according to NFPA 72 by a UL-listed alarm company.

1.9 PROJECT CONDITIONS

- A. Use of Devices during Construction: Protect devices during construction unless devices are placed in service to protect the facility during construction.

1.10 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace fire-alarm system equipment and components that fail in materials or workmanship within specified warranty period.
 1. Warranty Extent: All equipment and components not covered in the Maintenance Service Agreement.
 2. Warranty Period: One year parts and labor from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Noncoded, UL-certified addressable system, with multiplexed signal transmission and voice/strobe evacuation.
- B. Automatic sensitivity control of certain smoke detectors.
- C. All components provided shall be listed for use with the selected system.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 SYSTEMS OPERATIONAL DESCRIPTION

- A. Fire-alarm signal initiation shall be by one or more of the following devices:

1. Manual stations.
2. Heat detectors.

B. Fire-alarm signal shall initiate the following actions:

1. Continuously operate alarm notification appliances, including horn evacuation notices.
2. Identify alarm and specific initiating device at fire-alarm control unit, and remote annunciators.
3. Transmit an alarm signal to the remote alarm receiving station.
4. Unlock electric door locks in designated egress paths.
5. Switch heating, ventilating, and air-conditioning equipment controls to fire-alarm mode.
6. Record events in the system memory.
7. Record events by the system printer.
8. Indicate device in alarm on the graphic annunciator.

C. Supervisory signal initiation shall be by one or more of the following devices and actions:

1. Independent fire-detection and -suppression systems.
2. User disabling of zones or individual devices.
3. Loss of communication with any panel on the network.

D. System trouble signal initiation shall be by one or more of the following devices and actions:

1. Open circuits, shorts, and grounds in designated circuits.
2. Opening, tampering with, or removing alarm-initiating and supervisory signal-initiating devices.
3. Loss of communication with any addressable sensor, input module, relay, control module, remote annunciator, printer interface, or Ethernet module.
4. Loss of primary power at fire-alarm control unit.
5. Ground or a single break in internal circuits of fire-alarm control unit.
6. Abnormal ac voltage at fire-alarm control unit.
7. Break in standby battery circuitry.
8. Failure of battery charging.
9. Abnormal position of any switch at fire-alarm control unit or annunciator.
10. Horn signal amplifier failure.

E. System Supervisory Signal Actions:

1. Initiate notification appliances.
2. Identify specific device initiating the event at fire-alarm control unit, and remote annunciators.
3. Record the event on system printer.
4. After a time delay of 200 seconds, transmit a trouble or supervisory signal to the remote alarm receiving station.
5. Transmit system status to building management system.
6. Display system status on graphic annunciator.

2.3 FIRE-ALARM CONTROL UNIT

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Notifier.
2. Siemens Industry, Inc.: Fire Safety Division.
3. SimplexGrinnell LP.

B. General Requirements for Fire-Alarm Control Unit:

1. Field-programmable, microprocessor-based, modular, power-limited design with electronic modules, complying with UL 864.
 - a. System software and programs shall be held in nonvolatile flash, electrically erasable, programmable, read-only memory, retaining the information through failure of primary and secondary power supplies.
 - b. Include a real-time clock for time annotation of events on the event recorder and printer.
 - c. Provide communication between the FACP and remote circuit interface panels, annunciators, and displays.
 - d. The FACP shall be listed for connection to a central-station signaling system service.
 - e. Provide nonvolatile memory for system database, logic, and operating system and event history. The system shall require no manual input to initialize in the event of a complete power down condition. The FACP shall provide a minimum 500-event history log.
 2. Addressable Initiation Device Circuits: The FACP shall indicate which communication zones have been silenced and shall provide selective silencing of alarm notification appliance by building communication zone.
 3. Addressable Control Circuits for Operation of Notification Appliances and Mechanical Equipment: The FACP shall be listed for releasing service.
- C. Alphanumeric Display and System Controls: Arranged for interface between human operator at fire-alarm control unit and addressable system components including annunciation and supervision. Display alarm, supervisory, and component status messages and the programming and control menu.
1. Annunciator and Display: Liquid-crystal type, 80 characters, minimum.
 2. Keypad: Arranged to permit entry and execution of programming, display, and control commands.
- D. Initiating-Device, Notification-Appliance, and Signaling-Line Circuits:
1. Pathway Class Designations: NFPA 72, Class A.
 2. Pathway Survivability: Level 2 or 3.
 3. Install no more than 100 addressable devices on each signaling-line circuit.
 4. Serial Interfaces:
 - a. One dedicated RS 485 port for remote station operation using point ID DACT.
 - b. One RS 485 port for remote annunciators, Ethernet module, or multi-interface module (printer port).
 - c. One RS 232 port for PC configuration.
 - d. One RS 232 port for voice evacuation interface. Retain "Smoke-Alarm Verification" Paragraph below for systems with smoke-alarm verification. Alarm verification is generally not recommended for duct smoke detectors.
- E. Smoke-Alarm Verification:
1. Initiate audible and visible indication of an "alarm-verification" signal at fire-alarm control unit.
 2. Activate an approved "alarm-verification" sequence at fire-alarm control unit and detector.
 3. Record events by the system printer.
 4. Sound general alarm if the alarm is verified.
 5. Cancel fire-alarm control unit indication and system reset if the alarm is not verified.
- F. Notification-Appliance Circuit:
1. Exterior horn appliances shall sound in a three-pulse temporal pattern, as defined in NFPA 72.

2. Where notification appliances provide signals to sleeping areas, the alarm signal shall be a 520-Hz square wave with an intensity 15 dB above the average ambient sound level or 5 dB above the maximum sound level, or at least 75 dBA, whichever is greater, measured at the pillow.
 3. Visual alarm appliances shall flash in synchronization where multiple appliances are in the same field of view, as defined in NFPA 72.
- G. Transmission to Remote Alarm Receiving Station: Automatically transmit alarm, supervisory, and trouble signals to a remote alarm station.
- H. Horn/Alarm Signaling Service: Central emergency communication system with redundant microphones, preamplifiers, amplifiers, and tone generators provided in a separate cabinet located in the fire command center.
1. Indicate number of alarm channels for automatic, simultaneous transmission of different announcements to different zones or for manual transmission of announcements by use of the central-control microphone. Amplifiers shall comply with UL 1711.
 - a. Allow the application of, and evacuation signal to, indicated number of zones and, at the same time, allow voice paging to the other zones selectively or in any combination.
 - b. Programmable tone and message sequence selection.
 - c. Generate tones to be sequenced with audio messages of type recommended by NFPA 72 and that are compatible with tone patterns of notification-appliance circuits of fire-alarm control unit.
 2. Status Annunciator: Indicate the status of various voice/alarm speaker zones and the status of firefighters' two-way telephone communication zones.
 3. Preamplifiers, amplifiers, and tone generators shall automatically transfer to backup units, on primary equipment failure.
- I. Printout of Events: On receipt of signal, print alarm, supervisory, and trouble events. Identify zone, device, and function. Include type of signal (alarm, supervisory, or trouble) and date and time of occurrence. Differentiate alarm signals from all other printed indications. Also print system reset event, including same information for device, location, date, and time. Commands initiate the printing of a list of existing alarm, supervisory, and trouble conditions in the system and a historical log of events.
- J. Primary Power: 24-V dc obtained from 120-V ac service and a power-supply module. Initiating devices, notification appliances, signaling lines, trouble signals, supervisory and digital alarm communicator transmitters, and, digital alarm radio transmitters shall be powered by 24-V dc source.
1. Alarm current draw of entire fire-alarm system shall not exceed 80 percent of the power-supply module rating.
- K. Secondary Power: 24-V dc supply system with batteries, automatic battery charger, and automatic transfer switch.
1. Batteries: Sealed lead calcium.
- L. Instructions: Computer printout or typewritten instruction card mounted behind a plastic or glass cover in a stainless-steel or aluminum frame. Include interpretation and describe appropriate response for displays and signals. Briefly describe the functional operation of the system under normal, alarm, and trouble conditions.

2.4 HEAT DETECTORS

- A. General Requirements for Heat Detectors: Comply with UL 521.
 - 1. Temperature sensors shall test for and communicate the sensitivity range of the device.
- B. Heat Detector, Combination Type: Actuated by either a fixed temperature of 135 deg F or a rate of rise that exceeds 15 deg F per minute unless otherwise indicated.
 - 1. Mounting: Adapter plate for outlet box mounting.
 - 2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.

2.5 NOTIFICATION APPLIANCES

- A. General Requirements for Notification Appliances: Individually addressed, connected to a signaling-line circuit, equipped for mounting as indicated, and with screw terminals for system connections.
- B. General Requirements for Notification Appliances: Connected to notification-appliance signal circuits, zoned as indicated, equipped for mounting as indicated, and with screw terminals for system connections.
 - 1. Combination Devices: Factory-integrated audible and visible devices in a single-mounting assembly, equipped for mounting as indicated, and with screw terminals for system connections.
- C. Horn, Low-Level Output: Vibrating type, 75-dBA minimum rated output.
- D. Horn, High-Level Output: Vibrating type, 81-dBA minimum rated output.
- E. Visible Notification Appliances: Xenon strobe lights complying with UL 1971, with clear or nominal white polycarbonate lens mounted on an aluminum faceplate. The word "FIRE" is engraved in minimum 1-inch- high letters on the lens.
 - 1. Rated Light Output:
 - a. 15/30/75/110 selectable in the field.
 - 2. Mounting: Wall mounted unless otherwise indicated.
 - 3. Flashing shall be in a temporal pattern, synchronized with other units.
 - 4. Strobe Leads: Factory connected to screw terminals.
 - 5. Mounting Faceplate: Factory finished, red outside apartments and apartments' floors, and white inside the apartments, and corridors in apartments' floors.
- F. Horn/Tone Notification Appliances:
 - 1. Comply with UL 1480.
 - 2. Speakers for Horn Notification: Locate speakers for voice notification to provide the intelligibility requirements of the "Notification Appliances" and "Emergency Communications Systems" chapters in NFPA 72.
 - 3. High-Range Units: Rated 2 to 15 W.
 - 4. Low-Range Units: Rated 1 to 2 W.
 - 5. Mounting: Flush, semirecessed or surface mounted and bidirectional per different applications.
 - 6. Matching Transformers: Tap range matched to acoustical environment of speaker location.

2.6 MAGNETIC DOOR HOLDERS

2.7 ADDRESSABLE INTERFACE DEVICE

A. General:

1. Include address-setting means on the module.
2. Store an internal identifying code for control panel use to identify the module type.
3. Listed for controlling HVAC fan motor controllers.

B. Monitor Module and Relay Module: Microelectronic module providing a system address for alarm-initiating devices for wired applications with normally open contacts.

C. Integral Relay: Capable of providing a direct signal to elevator controller to initiate elevator recall and to circuit-breaker shunt trip for power shutdown.

1. Allow the control panel to switch the relay contacts on command.
2. Have a minimum of two normally open and two normally closed contacts available for field wiring.

D. Control Module:

1. Operate notification devices.
2. Operate solenoids for use in sprinkler service.

2.8 DIGITAL ALARM COMMUNICATOR TRANSMITTER

A. Digital alarm communicator transmitter shall be acceptable to the remote central station and shall comply with UL 632.

B. Functional Performance: Unit shall receive an alarm, supervisory, or trouble signal from fire-alarm control unit and automatically capture two telephone line(s) and dial a preset number for a remote central station. When contact is made with central station(s), signals shall be transmitted. If service on either line is interrupted for longer than 45 seconds, transmitter shall initiate a local trouble signal and transmit the signal indicating loss of telephone line to the remote alarm receiving station over the remaining line. Transmitter shall automatically report telephone service restoration to the central station. If service is lost on both telephone lines, transmitter shall initiate the local trouble signal.

C. Local functions and display at the digital alarm communicator transmitter shall include the following:

1. Verification that both telephone lines are available.
2. Programming device.
3. LED display.
4. Manual test report function and manual transmission clear indication.
5. Communications failure with the central station or fire-alarm control unit.

D. Digital data transmission shall include the following:

1. Address of the alarm-initiating device.
2. Address of the supervisory signal.
3. Address of the trouble-initiating device.
4. Loss of ac supply.

5. Loss of power.
6. Low battery.
7. Abnormal test signal.
8. Communication bus failure.

E. Secondary Power: Integral rechargeable battery and automatic charger.

F. Self-Test: Conducted automatically every 24 hours with report transmitted to central station.

2.9 NETWORK COMMUNICATIONS

A. Provide network communications for fire-alarm system according to fire-alarm manufacturer's written requirements.

B. Provide network communications pathway per manufacturer's written requirements and requirements in NFPA 72 and NFPA 70.

2.10 DEVICE GUARDS

A. Description: Welded wire mesh of size and shape for the manual station, smoke detector, gong, or other device requiring protection.

1. Factory fabricated and furnished by device manufacturer.
2. Finish: Paint of color to match the protected device.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and conditions for compliance with requirements for ventilation, temperature, humidity, and other conditions affecting performance of the Work.

1. Verify that manufacturer's written instructions for environmental conditions have been permanently established in spaces where equipment and wiring are installed, before installation begins.

B. Examine roughing-in for electrical connections to verify actual locations of connections before installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 EQUIPMENT INSTALLATION

A. Comply with NFPA 72, NFPA 101, and requirements of authorities having jurisdiction for installation and testing of fire-alarm equipment. Install all electrical wiring to comply with requirements in NFPA 70 including, but not limited to, Article 760, "Fire Alarm Systems."

1. Devices placed in service before all other trades have completed cleanup shall be replaced.

2. Devices installed but not yet placed in service shall be protected from construction dust, debris, dirt, moisture, and damage according to manufacturer's written storage instructions.
- B. Install wall-mounted equipment, with tops of cabinets not more than 78 inches above the finished floor.
1. Comply with requirements for seismic-restraint devices specified in Section 26 05 48.16 "Seismic Controls for Electrical Systems."
- C. Manual Fire-Alarm Boxes:
1. Install manual fire-alarm box in the normal path of egress within 60 inches of the exit doorway.
 2. Mount manual fire-alarm box on a background of a contrasting color.
 3. The operable part of manual fire-alarm box shall be between 42 inches and 48 inches above floor level. All devices shall be mounted at the same height unless otherwise indicated.
- D. Smoke- or Heat-Detector Spacing:
1. Comply with the "Smoke-Sensing Fire Detectors" section in the "Initiating Devices" chapter in NFPA 72, for smoke-detector spacing.
 2. Comply with the "Heat-Sensing Fire Detectors" section in the "Initiating Devices" chapter in NFPA 72, for heat-detector spacing.
 3. Smooth ceiling spacing shall not exceed 30 feet.
 4. Spacing of detectors for irregular areas, for irregular ceiling construction, and for high ceiling areas shall be determined according to Annex A in NFPA 72.
 5. HVAC: Locate detectors not closer than [36 inches] [60 inches] from air-supply diffuser or return-air opening.
 6. Lighting Fixtures: Locate detectors not closer than 12 inches from any part of a lighting fixture and not directly above pendant mounted or indirect lighting.
- E. Install a cover on each smoke detector that is not placed in service during construction. Cover shall remain in place except during system testing. Remove cover prior to system turnover.
- F. Duct Smoke Detectors: Comply with NFPA 72 and NFPA 90A. Install sampling tubes so they extend the full width of duct. Tubes more than 36 inches long shall be supported at both ends.
1. Do not install smoke detector in duct smoke-detector housing during construction. Install detector only during system testing and prior to system turnover.
- G. Elevator Shafts: Coordinate temperature rating and location with sprinkler rating and location. Do not install smoke detectors in sprinklered elevator shafts.
- H. Single-Station Smoke Detectors: Where more than one smoke alarm is installed within a dwelling or suite, they shall be connected so that the operation of any smoke alarm causes the alarm in all smoke alarms to sound.
- I. Remote Status and Alarm Indicators: Install in a visible location near each smoke detector, sprinkler water-flow switch, and valve-tamper switch that is not readily visible from normal viewing position.
- J. Speaker Alarm-Indicating Devices: Install not less than 6 inches below the ceiling. Install bells and horns on flush-mounted back boxes with the device-operating mechanism concealed behind a grille. Install all devices at the same height unless otherwise indicated.
- K. Visible Alarm-Indicating Devices: Install adjacent to each alarm bell or alarm horn and at least 6 inches below the ceiling. Install all devices at the same height unless otherwise indicated.

- L. Device Location-Indicating Lights: Locate in public space near the device they monitor.

3.3 PATHWAYS

- A. Pathways above recessed ceilings and nonaccessible may be routed exposed.
- B. Pathways shall be installed in EMT conduit. Exterior shall be rigid galvanized conduit.
- C. Exposed pathways shall be painted/marked per NFPA.

3.4 CONNECTIONS

- A. For fire-protection systems related to doors in fire-rated walls and partitions and to doors in smoke partitions, comply with requirements in Section 08 71 00 "Door Hardware." Connect hardware and devices to fire-alarm system.
 - 1. Verify that hardware and devices are listed for use with installed fire-alarm system before making connections.

3.5 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 26 05 53 "Identification for Electrical Systems."
- B. Install framed instructions in a location visible from fire-alarm control unit.

3.6 GROUNDING

- A. Ground fire-alarm control unit and associated circuits; comply with IEEE 1100. Install a ground wire from main service ground to fire-alarm control unit.
- B. Ground shielded cables at the control panel location only. Insulate shield at device location.

3.7 FIELD QUALITY CONTROL

- A. Field tests shall be witnessed by authorities having jurisdiction.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections.
- D. Perform the following tests and inspections with the assistance of a factory-authorized service representative and local authorities having jurisdiction:
 - 1. Visual Inspection: Conduct visual inspection prior to testing.

- a. Inspection shall be based on completed record Drawings and system documentation that is required by the "Completion Documents, Preparation" table in the "Documentation" section of the "Fundamentals" chapter in NFPA 72.
 - b. Comply with the "Visual Inspection Frequencies" table in the "Inspection" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72; retain the "Initial/Reacceptance" column and list only the installed components.
2. System Testing: Comply with the "Test Methods" table in the "Testing" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
 3. Test audible appliances for the public operating mode according to manufacturer's written instructions. Perform the test using a portable sound-level meter complying with Type 2 requirements in ANSI S1.4.
 4. Test audible appliances for the private operating mode according to manufacturer's written instructions.
 5. Test visible appliances for the public operating mode according to manufacturer's written instructions.
 6. Factory-authorized service representative shall prepare the "Fire Alarm System Record of Completion" in the "Documentation" section of the "Fundamentals" chapter in NFPA 72 and the "Inspection and Testing Form" in the "Records" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
- E. Reacceptance Testing: Perform reacceptance testing to verify the proper operation of added or replaced devices and appliances.
- F. Fire-alarm system will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.
- H. Maintenance Test and Inspection: Perform tests and inspections listed for weekly, monthly, quarterly, and semiannual periods. Use forms developed for initial tests and inspections.
- I. Annual Test and Inspection: One year after date of Substantial Completion, test fire-alarm system complying with visual and testing inspection requirements in NFPA 72. Use forms developed for initial tests and inspections.

3.8 MAINTENANCE SERVICE

- A. Initial Maintenance Service: Beginning at Substantial Completion, maintenance service shall include 12 months' full maintenance by skilled employees of manufacturer's designated service organization. Include preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper operation. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
1. Include visual inspections according to the "Visual Inspection Frequencies" table in the "Testing" paragraph of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
 2. Perform tests in the "Test Methods" table in the "Testing" paragraph of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
 3. Perform tests per the "Testing Frequencies" table in the "Testing" paragraph of the "Inspection, Testing and Maintenance" chapter in NFPA 72.

3.9 SOFTWARE SERVICE AGREEMENT

- A. Comply with UL 864.
- B. Technical Support: Beginning at Substantial Completion, service agreement shall include software support for two years.
- C. Upgrade Service: At Substantial Completion, update software to latest version. Install and program software upgrades that become available within two years from date of Substantial Completion. Upgrading software shall include operating system and new or revised licenses for using software.
 - 1. Upgrade Notice: At least 30 days to allow Owner to schedule access to system and to upgrade computer equipment if necessary.

3.10 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain fire-alarm system.

END OF SECTION

SECTION 313600 – B - GABION WALLS

PART 1 – GENERAL

1.1 SUMMARY

- A. Section Includes: Engineered gabion walls.

1.2 DEFINITIONS

- A. Gabions: Engineered wall systems consisting of rectangular wire mesh formed containers filled with rock.
- B. Baskets: Fabricated from woven mesh or welded mesh with a height of 12 inches or greater.
- C. Mattresses: Fabricated from woven mesh or welded mesh with a height of 12 inches or less.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for gabion baskets and mattresses.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and attachment details.
- C. Delegated-Design Submittal: For gabion wall system design indicated to comply with design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

PART 2 – PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Division 01 Section "Quality Requirements," to design gabion wall systems.

2.2 MESH MATERIALS

- A. Gabions shall be fabricated, assembled and installed in accordance with the nominal wire sizes and dimensions found in Tables 1 and 2.
- B. Wire for fabrication and assembly shall be hot-dipped galvanized. The wire shall have a minimum tensile strength of 60,000 psi. Galvanized steel wire shall conform to ASTM A 641, Class 3, Soft Temper.
- C. Spiral binders are the standard fastener for welded-mesh gabion baskets and mattresses and shall be formed from wire meeting the same quality and coating thickness requirements as specified for the gabion baskets and mattresses. Alternate fasteners for use with wire mesh gabions, such as ring fasteners, shall be formed from wire meeting the same quality and coating thickness requirements as specified for the gabions.
- D. Gabion baskets or mattresses with PVC coating shall be interconnected using ring fasteners made of stainless steel or PVC-coated spiral fasteners. All fasteners shall meet the closing requirements of the gabion manufacturer.

Table 1*
Gabion Baskets
Height 12, 18, or 36 Inches; Length as Specified

Type of Wire	Mesh Size Inches	Wire Diameter Inches	PVC Coating Inches	Total Diameter Inches	Galvanized Coating Oz./SF
Woven Mesh	3 ¼ x 4 ½	0.118	None	0.118	0.80
	3 ¼ x 4 ½	0.105	0.02	0.145	0.80
Selvage		0.153	None	0.153	0.80
		0.132	0.02	0.172	0.80
Lacing and Internal Connecting Wire		0.086	0.02	0.126	0.70
Welded mesh	3 x 3	0.118	None	0.118	0.80
	3 x 3	0.105	0.02	0.145	0.80
Spiral Binder		0.105	None 0.02	0.145	0.80

Table 2*
Gabion Mattresses
Height 6, 9, or 12 Inches; Length as Specified

Type of Wire	Mesh Size Inches	Wire Diameter Inches	PVC Coating Inches	Total Diameter Inches	Galvanized Coating Oz./SF
Woven Mesh	2 ½ x 3 ¼	0.086	0.02	0.126	0.70

Selvage		0.105	0.02	0.145	0.80
Lacing and Internal Connecting Wire		0.086	0.02	0.126	0.70
Welded mesh	1 1/2 x 3	0.080	0.02	0.120	0.70
Spiral Binder		0.105	0.02	0.145	0.80

*NOTE: The wire sizes and PVC coating thickness shown are nominal sizes. The wire diameter includes the galvanizing coating thickness.

- E. PVC Coating: Coat galvanized wire fusion bonded, extruded, or extruded and bonded PVC material. The wire coating shall be colored black, gray, green or silvery; and the initial properties of the PVC coating to comply with the following requirements:
1. Abrasion Resistance. The percentage of weight loss shall be less than 12%, when tested according to ASTM D 1242, Method B at 200 cycles, CSI-A Abrader Tape, 80 Grit.
 2. Brittleness Temperature. Not higher than 15 deg F, ASTM D 746.
 3. Ultraviolet Light Exposure. A test period of not less than 3000 hours, using apparatus Type E at 63 deg C, ASTM G 23.
 4. Salt Spray Test. A test period of not less than 3000 hours, ASTM B 117.

2.3 STONE

- A. Use salvaged stone and masonry.
- B. If additional stone is required to complete fill, provide clean, rough quarry stone or pit or river cobbles or a mixture of any of these materials, free from dust, clay, vegetative matter and other deleterious materials.
- C. Individual stones shall have a least dimension of not less than 1-1/2 inches larger than the gabion mesh openings and greatest dimension not more than 2/3 of the thickness of the gabion.
- D. At least 85 percent of the stone, by weight, shall be within the predominant rock size range shown in the table below.

Table 3

Rock Requirements

Gabion Basket or Mattress	Predominant Rock Size	Minimum Rock Dimension	Max. Rock Dimension
Height	Inches	Inches	Inches
18 or 36 Inch Basket	4 to 8	4	9
12 Inch Basket or Mattress	4 to 6	3	8
6 or 9 Inch Mattress	3 to 8	3	6

PART 3 – EXECUTION

3.1 FOUNDATION PREPARATION

- A. The foundation on which the gabions are to be placed shall be cut or filled and graded to the lines and grades shown on the drawings. Surface irregularities, loose material, vegetation, and all foreign matter shall be removed from foundations. When fill is required, it shall consist of materials conforming to the specified requirements. Gabions and bedding or specified geotextiles shall not be placed until the foundation preparation is completed, and the subgrade surfaces have been inspected and approved by the Technician.

3.2 GABION ASSEMBLY AND PLACEMENT

- A. Assembly: Rotate the gabion panels into position and join the vertical edges with fasteners for gabion assembly. Where lacing wire is used, wrap the wire with alternating single and double halfhitches at intervals between four (4) to five (5) inches. Where spiral fasteners are used for welded wire mesh, crimp the ends to secure the spirals in place. Where ring type fasteners are used for basket assembly, install the fasteners at a maximum spacing of 6 inches. Use the same fastening procedures to install interior diaphragms where they are required.
 - 1. Interior diaphragms will be installed to assure that no open intervals are present that exceed three (3) feet.

- B. Placement: Place the empty gabions on the foundation and interconnect the adjacent gabions along the top, bottom, and vertical edges using lacing wire, spiral fasteners, or ring fasteners. Wrap the wire with alternating single and double half-hitches at intervals between four (4) to six (6) inches. Ring fasteners shall not be spaced more than six (6) inches apart. Spirals are screwed down at the connecting edges, then each end of the spiral is crimped to secure it in place. Lacing wire will be used as needed to supplement the interconnection of welded mesh gabions, and the closing of lids.
 - 1. Interconnect each layer of gabions to the underlying layer of gabions along the front, back, and sides. Stagger the vertical joints between the gabions of adjacent rows and layers by at least one-half of a cell length.

3.3 GABION FILLING

- A. After adjacent empty woven wire gabion units are set to line and grade and common sides properly connected, they shall be placed in straight line tension and stretched to remove any kinks from the mesh and to gain a uniform alignment. Staking of the gabions may be done to maintain the established proper alignment prior to the placement of rock.
- B. Internal connecting cross-tie wires shall be placed in each unrestrained gabion cell greater than 18 inches in height, including gabion cells left temporarily unrestrained. Two internal connecting wires shall be placed concurrently with rock placement, at each 12-inch interval of depth.
- C. In woven mesh gabions, these cross-ties will be placed evenly spaced along the front face and connecting to the back face. All cross-tie wires shall be looped around two mesh openings and each wire end shall be secured by a minimum of five 180 degree twists around itself after looping.
- D. In welded mesh gabions, these cross-ties or stiffeners will be placed across the corners of the gabions (at 12 inches from the corners) providing diagonal bracing. Preformed hooked wire stiffeners will be used.
- E. The gabions shall be carefully filled with a mixture of rock and salvaged masonry, either by machine or hand methods, maintaining alignment, avoiding bulges, and providing a compact mass that minimizes voids. Machine placement will require supplementing with hand work to ensure the desired results. The cells in any row shall be filled in stages so that the depth of rock placed in any one cell does not exceed the depth of rock in any adjoining cell by more than 12 inches. Along the exposed faces, the outer layer of stone shall be carefully placed and arranged by hand to ensure a neat, compact placement with a uniform appearance.
- F. The last layer of rock shall be uniformly overfilled 1-2 inches for gabions and 0.5-1 inch for gabion mattresses to allow for rock settlement. Lids shall be stretched tight over the rock fill using only approved lid closing tools. The use of crowbars or other single point leverage bars for lid closing is prohibited. The lid shall be stretched until it meets the perimeter edges of the front and end panels. The gabion lid shall then be secured to the sides, ends, and diaphragms with spiral binders or lacing wire wrapped with alternating single and double half-hitches in the mesh openings. Ring fasteners spaced not more than six (6) inches apart may be used for lid closure.

- G. Any damage to the wire or coatings during assembly, placement and filling shall be repaired promptly in accordance with the manufacturer's recommendations or replaced with undamaged gabion baskets.

END OF SECTION

APPENDIX

City of Elgin
Elgin Sports Complex Expansion - Phase 1
14106.002
Issue For Bid
Not For Construction

APPENDIX

PART 1 -EXISTING CONDITION INFORMATION

1.1. ELGIN SPORTS COMPLEX: POTHOLING LOCATION DIAGRAM

Elgin Sports Complex - Potholing Location Diagram



1.2. SOUTH REMNANT OF DRIVE



1.3. NORTH REMNANTS OF DRIVE





2.1. GEOTECHNICAL INVESTIGATION REPORT

Geotechnical Investigation Report

Elgin Sports Complex
Elgin, IL

Prepared for:

SMITHGROUP

Prepared by:



December 19, 2023



735 Remington Road
Schaumburg, IL 60173
Tel: 630.994.2600
www.gsg-consultants.com

December 19, 2023

Mr. Paul Wiese
Vice President
SmithGroup
35 E. Wacker Drive, Suite 900
Chicago, IL 60601

Geotechnical Investigation Report
Elgin Sports Complex
Elgin, IL

Dear Mr. Wiese:

Attached is a copy of the Geotechnical Subsurface Investigation for the above referenced project. The report provides a description of the site investigation, site conditions, and foundation and construction recommendations. The site investigation included advancing ten (10) soil borings to depths of 12 to 30 feet below the existing ground surface and two (2) in-situ infiltration tests.

Should you have any questions or require additional information, please call us at 630-994-2600.

Sincerely,

A handwritten signature in black ink, appearing to read "Brook Geletu".

Brook Geletu
Project Engineer

A handwritten signature in blue ink, appearing to read "Dawn Edgell".

Dawn Edgell, P.E.
Geotechnical Department Manager

TABLE OF CONTENTS

1.0 INTRODUCTION..... 1

1.1 Project Information1

1.2 Purpose and Scope of Services2

2.0 SITE SUBSURFACE EXPLORATION PROGRAM 3

2.1 Subsurface Exploration Program3

2.2 Laboratory Testing Program.....4

2.3 Subsurface Soil Conditions4

2.4 Groundwater Conditions5

2.5 Infiltration Parameters6

3.0 GEOTECHNICAL ANALYSES AND RECOMMENDATIONS 8

3.1 Derivation of Soil Parameters8

3.2 Seismic Parameters12

4.0 GEOTECHNICAL RECOMMENDATIONS 13

4.1 Light Pole Foundation Recommendation13

4.2 Lateral Soil Properties.....14

4.3 Shallow Foundations (B-2 and B-3).....15

4.3.1 Lateral Load Resistance for Shallow Foundations16

4.4 Floor Slab Recommendations.....17

4.5 Pavement Design.....17

5.0 CONSTRUCTION CONSIDERATIONS 19

5.1 Site and Subgrade Preparation.....19

5.2 Pavement Subgrade Preparation19

5.3 Existing Utilities.....20

5.4 Site Excavations20

5.5 Approved Fill Material and Placement22

5.6 Groundwater Management23

5.7 Drilled Shafts Construction24

6.0 LIMITATIONS..... 25

Exhibits

- Exhibit 1 Project Location Map
- Exhibit 2 Structural Fill Placement Below Footing

Tables

- Table 1 Summary of Subsurface Exploration Borings
- Table 2 Infiltration Test Summary
- Table 3a Summary of Soil Parameters (B-4, 5, 6 and 7)
- Table 3b Summary of Soil Parameters (B-1, 8, 9 and 10)
- Table 3b Summary of Soil Parameters (B-2 and 3)
- Table 4 Seismic Design Parameters
- Table 5 Lateral Soil Parameters (B-4 through B-7)
- Table 6 OSHA Excavation Slopes

Appendices

- Appendix A Soil Boring Location Plan
- Appendix B Soil Boring Logs

Geotechnical Investigation Report
Elgin Sports Complex
Elgin, IL

1.0 INTRODUCTION

GSG Consultants, Inc. (GSG) completed a geotechnical investigation for the proposed new athletic fields to be located near Illinois Route 59 and US Route 20 in Elgin, Illinois. The purpose of the investigation was to explore and characterize the subsurface soil and ground water conditions to determine engineering properties of the subsurface soil and develop construction recommendations for the project. **Exhibit 1** shows the general project location.



Exhibit 1: Project Location Map

1.1 Project Information

Based on preliminary information provided by SmithGroup, GSG understands that the proposed project will include an expansion to the northeast corner of the Elgin Sports Complex property located at 750 South State Street in Elgin, Illinois. Based on the RFP, the new complex will include four 80 to 90-foot-tall light pole towers, two one-story restrooms and maintenance buildings. The complex will also include pavement design and light poles.



Geotechnical Investigation Report

Elgin Sports Complex

Elgin, Illinois

1.2 Purpose and Scope of Services

The objective of this study was to explore and characterize the subsurface soil conditions in order to provide recommendations regarding the proposed new foundations. The scope of this study includes the following:

1. Advance a total of ten (10) soil borings to depths ranging from 12 to 30 feet. The boring locations were provided by SmithGroup.
2. Complete three (3) in-situ infiltration tests
3. Perform the geotechnical laboratory testing program on selected representative soil samples obtained during the field investigation to evaluate relevant engineering parameters of the subsurface soils.
4. Perform engineering analysis and evaluation of the data collected during the field study investigation and laboratory testing.
5. Provide recommendations for foundation design parameters, and associated construction activities.



Geotechnical Investigation Report

Elgin Sports Complex

Elgin, Illinois

2.0 SITE SUBSURFACE EXPLORATION PROGRAM

This section describes the subsurface exploration program and laboratory testing program completed as part of this project.

2.1 Subsurface Exploration Program

The subsurface soil investigation was conducted from November 8 to November 10, 2023 and included advancing four (4) soil borings to depths 30.0 feet, two (2) soil borings to depths 20.0 feet, and four (4) soil borings to depths 12.0 feet. Two in-situ infiltration tests were completed adjacent to the soil borings at locations selected by GSG. The soil boring locations were provided by SmithGroup and completed based on field conditions and accessibility at the time of the investigation. The ground surface elevations at the actual locations were collected by GSG’s field crew using hand-held GPS equipment. The Boring Location Plan attached shows the locations of the soil borings (**Boring Location Plan – Appendix A**).

Table 1 – Summary of Subsurface Exploration Borings

Boring	Ground Surface Elevation (ft)	Northing	Easting	Depth (ft)
B-01	755	1950614.989	996083.998	12.0
B-02	744	1950428.483	996219.954	20.0
B-03	744	1950332.274	996206.689	20.0
B-04	748	1950234.061	996545.85	30.0
B-05	756	1950603.676	996748.901	30.0
B-06	749	1950170.90	997001.837	30.0
B-07	756	1950512.51	997294.836	30.0
B-08	754	1950398.272	997620.423	12.0
B-09	741	1949467.169	997538.08	12.0
B-10	738	1948927.549	997000.617	12.0

The soil borings were drilled using a Geoprobe and Mobile drill rig equipped with 3¼-inch I.D. hollow stem augers and an automatic hammer. Soil sampling was performed according to ASTM D1586, "Penetration Test and Split Barrel Sampling of Soils." Split spoon samples were obtained at 2.5-foot intervals to a depth of 15 feet below existing grade, and 5-foot intervals thereafter to soil boring termination depths. GSG’s field representative inspected, visually classified, and logged the soil samples during the subsurface exploration activities and performed unconfined compressive strength tests on cohesive soil samples using a calibrated



Geotechnical Investigation Report

Elgin Sports Complex

Elgin, Illinois

hand penetrometer. Representative soil samples were collected from each sample interval and were placed in jars and returned to the laboratory for further testing and evaluation.

2.2 Laboratory Testing Program

All samples were inspected in the laboratory to verify the field classifications. A laboratory testing program was undertaken to characterize and determine engineering properties of the subsurface soils encountered. Moisture content tests (ASTM D2216) were completed on representative soil samples:

The laboratory tests were performed in accordance with test procedures per ASTM requirements. Based on the laboratory test results, the soils encountered were classified according to the United Soil Classification System (USCS). The results of the laboratory testing program are shown on the **Soil Boring Logs (Appendix B)**.

2.3 Subsurface Soil Conditions

This section provides a brief description of the soils encountered in the borings. Variations in the general subsurface soil profile were noted during the drilling activities. Detailed descriptions of the subsurface soils are provided in the Soil Boring Logs (**Appendix B**). The soil boring logs provides specific conditions encountered at the boring locations. The logs include soil descriptions, stratifications, penetration resistance, elevations, and laboratory test data. Unless otherwise noted, soil descriptions indicated on boring logs are visual identifications. The stratifications shown on the boring logs represent the conditions only at the actual boring locations and represent the approximate boundary between subsurface materials; however, the actual transition may be gradual.

Light Pole Towers (B-4, 5, 6 and 7)

Borings B-4 and B-6 initially encountered 1 to 2 inches of asphalt; boring B-7 encountered 2 inches of aggregate; and B-5 encountered 2 inches of topsoil at the ground surface. Boring B-6 encountered sand and clay fill materials extending to a depth of about 6 feet. Beneath the surficial materials, the borings encountered interbedded layers of brown and gray silty clay with brown sand and gravel and brown clayey silt/silt through the depth of the borings. Boring B-6 was terminated at a depth of 26 feet upon encountering auger refusal.

Generally, the brown sand with gravel was loose to very dense and had SPT blow count 'N' values ranging from 5 to 36 blows per foot (bpf). The upper brown silty clay layers had



Geotechnical Investigation Report

Elgin Sports Complex

Elgin, Illinois

unconfined compressive strength values ranging from 0.5 to 1.25 tons per square foot(tsf) and an average value of 0.9 tsf. The brown clayey silt had SPT blow count 'N' values ranging between 22 to 27 blows per foot (bpf) with an average value of 23 bpf. The brown silt had SPT blow count 'N' value of above 50 blows per foot (bpf). The gray silty clay had unconfined compressive strength values 2.08 to 5.21 tsf and an average value of 4.3 tsf.

Buildings (B-2 and 3)

The borings initially encountered 2 inches of topsoil. Beneath the topsoil, borings B-2 and B-3 encountered brown silty clay to depths of 11.5 feet. Beneath the silty clay layer, the borings encountered sand with gravel to depths of 13.5 to 18.5 feet below grade. The borings then encountered very stiff gray silty clay to the termination depth of 20 feet.

The brown silty clay had unconfined compressive strength values between 0.8 to 4.5 tsf with an average value of 2.6 tsf. The brown sand with gravel had SPT blow count 'N' values ranging between 12 to 18 blows per foot (bpf) and with an average value of 15 bpf. The gray silty clay had unconfined compressive strength values ranging between 2.3 to 3.6 tsf with an average value of 3.1 tsf.

Pavement and Light Pole (B-1, 8, 9 and 10)

Approximately 2 inches of topsoil was noted at the surface of borings B-8, B-9 and B-10; no topsoil was observed at the surface of B-1. Borings B-1, B-9 and B-10 initially encountered dark brown silty clay/clayey silt fill to depths of 2.5 to 3.5 feet below grade. Beneath the fill material in boring B-1, a layer of dark brown silty clay was encountered to a depth of 6.0 feet below grade. The borings then encountered sand with gravel to the termination depth of 12 feet.

The dark brown silty clay fill had an unconfined compressive strength value of 1.7 tsf. The dark brown clayey fill had SPT blow count 'N' values of 11 and 19 blows per foot (bpf) with an average value of 1s bpf. The dark brown silty clay had unconfined compressive strength value 1.87 tsf. The brown sandy clay had an unconfined compressive strength value 3.3 tsf. The brown sand with gravel had SPT blow count 'N' values ranging between 12 to 75 blows per foot (bpf) and with an average value of 34 bpf.

2.4 Groundwater Conditions

Water levels were checked in each boring to determine the general groundwater conditions present at the site and were measured while drilling and after each boring was completed.



Geotechnical Investigation Report

Elgin Sports Complex

Elgin, Illinois

Groundwater was observed in one boring, B-05, during drilling activities at a depth of 24 feet below grade, within the granular soil layers. Groundwater was not encountered while drilling in the other borings. Water was also checked after the augers were removed and prior to backfilling the boreholes with soil cuttings. No water was encountered after the completion of drilling.

Based on the overall color change from brown to gray, it is anticipated that the long-term groundwater level may range from depths of 13.5 to 24 feet below existing grade. Water level readings were made in the boreholes at times and under conditions shown on the boring logs and stated in the text of this report. However, it should be noted that fluctuations in groundwater level may occur due to variations in rainfall, seasonal changes, other climatic conditions, or other factors not evident at the time measurements were made and reported herein.

2.5 Infiltration Parameters

GSG conducted two (2) single-ring infiltrometer tests to measure the in-situ infiltration rate of the soils within the top 2 feet of the project site. The infiltration testing locations were selected by GSG and completed adjacent to the soil boring locations. The infiltration test locations are shown on the Boring Location Plan in **Appendix A**. A third test was attempted, but difficult conditions with the large gravel near Boring B-05 could not provide accurate measurements.

The tests were performed by installing a 12-inch diameter PVC casing into the upper soils; filling the casing with water to saturate the soils below; and, measuring the steady-state rate at which the water level dropped within the casing through the saturated soils below. The water level was measured using a measuring tape and a stopwatch. After each test was completed, the casing was removed, and the hole was backfilled with soil cuttings. **Table 2** provides a summary of the soil type observed at each testing location, the depth of the infiltration test, and measured field permeability.

Table 2 - Infiltration Test Summary

Infiltration Test ID	Adjacent Boring ID	Depth Below Existing Grade (feet)	Soil Type Tested	Permeability (in/hr)
IT-1	B-2	1.17	Silty Clay Fill	0.61
IT-2	B-4	1.75	Sand with Gravel	4.87



Geotechnical Investigation Report

Elgin Sports Complex

Elgin, Illinois

GSG assessed the infiltration rate based on the soils encountered at the testing location for the subgrade soils. The estimated in-situ infiltration rate for the test location B-2 is 0.61 inches per hour. Based on the results of the in-situ test, and Section 3.2.1.1 of the Stormwater Manual (2016), a recommended maximum design infiltration rate of 0.5 inches per hour should be used for this area.

The estimated average in-situ infiltration rate for test location B-4, for the native sand and gravel is 4.87 inches per hour. According to the City of Chicago Stormwater Design Manual (2016), if the soil at the depth of the proposed bottom of the infiltration BMP is found to be sand or coarser, then field testing of infiltration rates is not required, and the maximum infiltration rate can be assumed to be 3.6 inches per hour.

Surface and subsurface drainage will need to be provided to prevent standing water from developing on the surface or within the base course. Standing water could cause softening of the subgrade. GSG recommends the subgrade should be prepared in accordance with the recommendations provided in the Construction Considerations section of this report.



3.0 GEOTECHNICAL ANALYSES AND RECOMMENDATIONS

This section provides GSG's geotechnical analysis and recommendations for design based on the results of the field exploration, laboratory testing, and geotechnical analysis.

3.1 Derivation of Soil Parameters

GSG determined the geotechnical parameters to be used for the project design based on the results of field and laboratory test data on individual boring logs as well as our experience. Unit weights, friction angles and shear strength parameters were estimated using corrected standard penetration test (SPT) using published correlations for N values results for the fill and cohesionless soils and in-situ and laboratory test results for cohesive soils. The SPT values were corrected for hammer efficiency. The hammer efficiency correction factor considers the use of a safety hammer/rope/cat-head system, generally estimated to be 60% efficient. Thus, correlations should be based upon what is currently termed as N₆₀ data. The efficiency of the automatic hammer used for this exploration was 98% for the 7822 DT all-terrain GeoProbe drill rig and 89% for the Mobil drill rig based on recent calibration testing. The correction for hammer efficiency is a direct ratio of relative efficiencies as follows:

$$N_{60} = N_{\text{Field}} * (98/60): \text{ Geoprobe}$$

$$N_{60} = N_{\text{Field}} * (89/60): \text{ Mobil}$$

Where the N_{Field} value is the field recorded blow counts.

Based on the field investigation data collected, generalized soil parameters for use in design are presented in **Table 3a, 3b and 3c.**



Table 3a – Summary of Soil Parameters (B-4, 5, 6 and 7)

Depth Range (Elevation, feet)	Soil Description	In situ Unit Weight γ (pcf)	Undrained		Drained		Active Earth Pressure Coefficient (K_a)	Passive Earth Pressure Coefficient (K_p)	At-Rest Earth Pressure Coefficient (K_o)
			Cohesion c (psf)	Friction Angle ϕ (°)	Cohesion c (psf)	Friction Angle ϕ (°)			
	New Engineered Clay Fill	125	1,000	0	100	25	0.41	2.46	0.58
	New Engineered Granular Fill	125	0	30	0	30	0.33	3.00	0.50
0.2-3.5 (750.8 - 747.50) B-6 only	Fill: Brown Sand with gravel	123	0	40	0	40	0.22	1.89	0.36
3.5 - 6.0 (747.50 – 745.0) B-6 only	Fill: Brown Silty Clay	121	500	0	50	25	0.41	2.20	0.58
0.2 – 23.5 (750.8 - 727.50) B-4, 5 & 6	Brown, Loose to Very Dense Sand with Gravel	127	0	42	0	42	0.20	2.46	0.33
3.5 – 8.5 (747.5 - 742.50) B-4, 5 & 7	Brown Medium Stiff Silty Clay	138	2,600	0	260	28	0.36	3.00	0.53
8.5 -30.0 (742.5 – 721.0) B-4 & 7	Brown, Loose to V. Dense Sand with Gravel	129	0	42	0	42	0.20	2.77	0.33
13.5 – 30.0 (737.5 – 721.0) B-4, 6 & 7	Stiff to Very Stiff Gray Silty Clay	138	3,600	0	330	28	0.36	2.46	0.53
11.0 – 30.0 (740.0 – 721.0) B-5 only	Brown, Medium Dense Clayey Silt /Silt	135	0	42	0	42	0.20	4.60	0.33



Table 3b – Summary of Soil Parameters (Boring B-1, 8, 9 and 10)

Depth Range (Elevation, feet)	Soil Description	In situ Unit Weight γ (pcf)	Undrained		Drained		Active Earth Pressure Coefficient (K_a)	Passive Earth Pressure Coefficient (K_p)	At-Rest Earth Pressure Coefficient (K_0)
			Cohesion c (psf)	Friction Angle ϕ ($^\circ$)	Cohesion c (psf)	Friction Angle ϕ ($^\circ$)			
	New Engineered Clay Fill	125	1,000	0	100	25	0.41	2.46	0.58
	New Engineered Granular Fill	125	0	30	0	30	0.33	3.00	0.50
0.2 - 3.5 (664.60 -659.0) B-1* only	Fill: Brown Silty Clay	136	1,700	0	170	28	0.36	1.89	0.53
3.5 – 6.0 (659.0-651.50) B-1* only	Stiff Brown Silty Clay	137	1,800	0	180	28	0.36	2.20	0.53
0.2 – 3.5 (664.60-659.0) B-8* only	Very Stiff Sandy Clay	138	3,300	0	330	28	0.36	2.46	0.53
0.2 – 3.5 (651.0-650.0) B-9 & 10*	Medium Dense Clayey Silt	126	0	39	0	39	0.23	3.00	0.37
3.5 – 12.5 (658.0-650.0)	Brown Medium Dense to Very Dense Sand with Gravel	134	0	42	0	42	0.20	2.77	0.33



Table 3c – Summary of Soil Parameters (Boring B-2 and 3)

Depth Range (Elevation, feet)	Soil Description	In situ Unit Weight γ (pcf)	Undrained		Drained		Active Earth Pressure Coefficient (K_a)	Passive Earth Pressure Coefficient (K_p)	At-Rest Earth Pressure Coefficient (K_o)
			Cohesion c (psf)	Friction Angle ϕ ($^\circ$)	Cohesion c (psf)	Friction Angle ϕ ($^\circ$)			
	New Engineered Clay Fill	125	1,000	0	100	25	0.41	2.46	0.58
	New Engineered Granular Fill	125	0	30	0	30	0.33	3.00	0.50
0.2 – 11.5 (664.60- 659.0)	Stiff to Very Stiff Brown Silty Clay	138	2,500	0	250	28	0.36	1.89	0.53
6.5 -18.5 (651.0-650.0)	Brown, Medium Dense Sand with Gravel	122	0	37	0	37	0.25	2.20	0.40
13.5 – 20.0 (658.0-650.0)	Very Stiff Gray Silty Clay	138	3,100	0	310	28	0.36	2.46	0.53



3.2 Seismic Parameters

The seismic hazard for the site was analyzed per the International Building Code (IBC 2018) and ASCE 7-16. The Seismic Soil Site Class, peak ground acceleration (PGA), the short period (S_{DS}) and long period (S_{D1}) design spectral acceleration coefficients, are based on the soils encountered in the borings performed at the site. **Table 4** presents the seismic parameters.

Table 4 – Seismic Parameters

Building Code Reference	PGA	S_{DS}	S_{D1}
IBC 2018 / ASCE 7-16	0.045g	0.151g	0.085g



4.0 GEOTECHNICAL RECOMMENDATIONS

This section provides GSG's geotechnical recommendations for the design based on the results of the field exploration and laboratory testing. Subsurface conditions may vary from those encountered at the boring location. If loadings or elevations are changed, we request that you contact GSG so that we may re-evaluate our recommendations.

The types of foundation utilized for a structure is dependent upon soil type, soil consistency, and magnitude of loads. The proposed light poles are anticipated to be supported on drilled shaft foundations. A shallow foundation system or spread footings is considered a feasible option for the proposed building.

4.1 Light Pole Foundation Recommendation

Based on the results of the site investigation, the medium dense to very dense sand with gravel and very stiff silty clay encountered throughout the borings are suitable for support the proposed light pole tower foundations.

Drilled shafts are considered a feasible foundation option for the proposed light poles towers. It is estimated that the drilled shaft may extend to depths of 15 to 20 feet below grade. Drilled shafts should extend a minimum of 10 feet below the finished grade to develop skin friction. It is anticipated that the vertical loads of the high mast light poles are light based on the type of the proposed structure. The drilled shafts should have a minimum diameter of 2 feet and should extend to a minimum depth of 10 feet below the proposed final grades for fixity. Assuming a maximum 2-foot diameter shaft, the drilled shafts could be designed using a net allowable end bearing capacity of 4 ksf.

The maximum net allowable bearing capacity is that pressure that can be transmitted to the soils in excess of the final overburden pressure and includes a factor of safety of 3 and considers an allowable total settlement less than ½ inch. The top 5.0 feet of the shaft length should not be included in the calculated shaft resistance due to frost action. The length to diameter (L/D) ratio of drilled shafts should be in the following range: $3 \leq (L/D) \leq 30$. Drilled shaft construction should be performed as described in **Section 5.8 Drilled Shaft Construction** in this report.



Drilling fluid, temporary casing, or a permanent corrugated steel liner may be required for the drilling of the caissons due to the sand and gravel encountered throughout the borings. Full side resistance pressures may not be developed if a temporary casing is used to construct the shaft. If temporary casings are used in the construction, the designer should reduce the contribution to side resistance in the temporary casing zone by 50%. If a permanent steel liner is installed, side friction should not be used as part of the calculated allowable resistance.

4.2 Lateral Soil Properties

Drilled shafts for the proposed light poles typically are designed to resist lateral loads caused by wind forces. The ability of the shaft to resist the wind loads is dependent on the size of the shaft diameter and the passive pressures that develop in the soils along the shaft. Lateral loads on the drilled shafts should be analyzed for the maximum moments and lateral deflections. Software such as L-Pile is normally used to determine the required shaft depth to resist the lateral loads, and the actual maximum moment and the anticipated shaft deflection. If the shaft deflection is excessive or if the embedment is inadequate to provide "fixity", the shaft embedment could be increased to help address these issues. The shaft diameter should be increased if the deflection or the maximum moment is higher than the shaft designed resistance. **Table 5** presents recommended soil parameters for use in the drilled shafts lateral load analysis.



Table 5 – Lateral Soil Parameters (B-4 to B-7)

Depth Range (Elevation, feet)	Soil Description	Long Term/Drained			Soil Parameters used in L-Pile	
		Active Earth Pressure Coefficient (K_a)	Passive Earth Pressure Coefficient (K_p)	At-Rest Earth Pressure Coefficient (K_0)	Lateral Modulus of Subgrade Reaction* k_{py} (pci)	Horizontal Strain Factor E_{50}
0.2-3.5 (750.8 - 747.50) B-6 only	Fill: Brown Sand with gravel	0.22	1.89	0.36	90	0
3.5 - 6.0 (747.50 – 745.0) B-6 only	Fill: Brown Silty Clay	0.41	2.20	0.57	100	0.01
0.2 – 23.5 (750.8 - 727.50) B-4, 5 & 6	Brown, Loose to Very Dense Sand with Gravel	0.20	2.46	0.33	60	0
3.5 – 8.5 (747.5 - 742.50) B-4, 5 & 7	Brown Stiff Silty Clay	0.36	3.00	0.53	1,000	0.005
8.5 -30.0 (742.5 – 721.0) B-4 & 7	Brown, Loose to V. Dense Sand with Gravel	0.20	2.77	0.33	60	0
13.5 – 30.0 (737.5 – 721.0) B-4, 6 & 7	Stiff to Very Stiff Gray Silty Clay	0.36	2.46	0.53	1,000	0.005
11.0 – 30.0 (740.0 – 721.0) B-5 only	Brown, Medium Dense Clayey Silt /Silt	0.20	4.60	0.33	125	0

*The initial p-y modulus, E_{py} , varies linearly with depth. To obtain E_{py} use the equation $E_{py} = k_{py} * z$, where k_{py} is the subgrade modulus given in the table and z is the distance from the surface to the center point of the layer in inches.

4.3 Shallow Foundations (B-2 and B-3)

Based on the results of the subsurface investigation and the design information provided, the proposed structures for the restroom buildings could be supported upon a conventional shallow spread and continuous footing foundation system. The foundations should be placed at a minimum depth of 3.5 feet below grade in order to alleviate the effect of frost action. Shallow foundations bearing on suitable native silty clay or dense gravel can be designed using a net allowable bearing capacity of 3,000 psf. The allowable bearing pressure applies to dead plus live loads and includes a safety factor of at least 3 with respect shear failure of the foundation soils.



The net allowable bearing pressure may be increased by one-third for short-term loading due to wind or seismic forces.

If the native silty clay or sand soils at the base of the excavations become disturbed, the exposed subgrade should be compacted prior to placing structural fill. The lateral limit of engineered structural fill placed beneath the footing should extend a minimum 1 foot beyond the outside edges of the footing and from that point outward laterally 1 foot for every 2 feet of fill thickness below the footing. The granular structural fill should be placed and compacted in accordance with the Construction Considerations Section 5.0 of this report. **Figure 2** illustrates the structural fill placement below the footings.

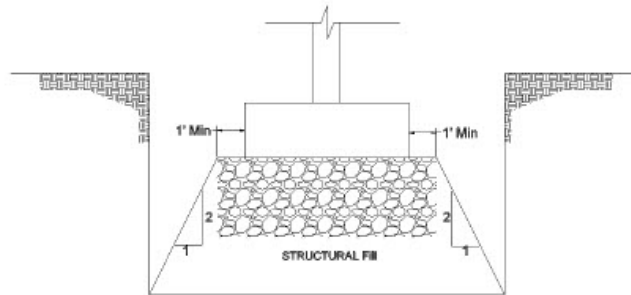


Exhibit 2: Structural Fill Placement Below Footing

If the above recommendations are followed, the estimated total settlement of the footing will be in the magnitude of less than one (1) inch, and the differential settlement will be in the magnitude of less than ½ inch. If any of the assumptions or design loading information above is not correct or has been changed, GSG should be contacted to re-evaluate the foundation design recommendations.

4.3.1 Lateral Load Resistance for Shallow Foundations

Resistance to lateral loads can be provided by a combination of friction at the foundation base and slab-on-grade, and by passive resistance acting against the vertical faces of foundation elements. A coefficient of friction of 0.35 may be used for footings. For passive resistance, an equivalent fluid pressure of 250 pounds per cubic foot (pcf) acting against the footing may be used. Passive resistance in the upper three feet of soil should be neglected unless the area is



covered by concrete or pavement. The friction and passive resistance may be used concurrently provided the passive resistance is reduced by 50%.

4.4 Floor Slab Recommendations

The floor slabs-on-grade should be structurally independent of the rest of the foundation system and should be designed based on the anticipated use and loading. Concrete floor slabs should be supported on a layer of compacted granular fill consisting of a minimum of 8 inches of CA-6 stone placed upon a minimum of 4 inches of free draining stone such as IDOT CA-7. The free draining stone will act as a capillary cutoff layer and may reduce the potential for soil moisture migrating upwards toward the slab, and thus will provide drainage and minimize dampness in the floor slab.

The slab-on-grade should be designed using a coefficient of vertical subgrade reaction (modulus of subgrade reaction) of 100 pounds per cubic inch (pci) based on Terzaghi's recommended values, which are based on a 1-foot by 1-foot square plate resting granular on medium dense sand soils. The above value is based on the slab being supported upon structural fill materials.

4.5 Pavement Design

For any paved areas where vehicular traffic will be light to moderate, GSG recommends supporting the pavement on a minimum 8 inches of granular fill consistent with IDOT CA-6 gradation. The pavement for the parking lot could be designed using an assumed CBR/IBR value of 3. It is recommended that the minimum pavement section should consist of 1.5 inches of bituminous surface course and 2.0 inches of binder course. Thicker pavement sections may be necessary based on the anticipated traffic and ESALs.

For pavement areas that may experience heavier loads, such as those from buses, delivery trucks, or garbage trucks, it is recommended that the minimum pavement section should consist of 2.5-inches of surface course and 3.5-inches of binder course over 12-inches of granular base course. As an alternative, a rigid pavement section may consist of a 6-inch layer of concrete, reinforced with welded wire fabric, over a 6-inch lift of granular base course.

Prior to placing any base course stone, the subgrade soil should first be prepared in accordance with the Construction Considerations section of this report. Granular backfill should be placed in 8-inch maximum thickness lifts and should be compacted with the use of a vibratory smooth



Geotechnical Investigation Report
Elgin Sports Complex

Elgin, Illinois

drum compactor to 95% of the material's standard dry density (ASTM D698) and finally proof rolled.

Based on the near-surface soil conditions in the soil borings consisting predominantly of low permeability clay soils, and the results of the in-situ infiltration test, little infiltration of stormwater is anticipated. Therefore, surface and subsurface drainage of the pavement section should be provided to prevent standing water from developing on the pavement or within the base course. Standing water will cause softening of the subgrade and deterioration of the pavement. The subgrade should be prepared in accordance with the Construction Considerations section of this report.



5.0 CONSTRUCTION CONSIDERATIONS

All work performed for the proposed project should conform to the requirements in the IDOT Standard Specifications for Construction (2021). Any deviation from the requirements in the manuals above should be approved by the design engineer.

5.1 Site and Subgrade Preparation

GSG recommends removing all soft or unsuitable/deleterious materials from the area of the proposed improvements. After any unsuitable materials are removed from the site, the exposed subgrade soils should be evaluated, and any unsuitable/deleterious material should be removed. Although not encountered in the borings, any underground utility lines that will impact the proposed construction should be completely removed from where they may interfere with new construction.

After completing the scarification and compaction activities, the subgrade should then be proof-rolled using a loaded tandem axle dump truck or similar rubber tire vehicle weighing at least 25 tons. The purpose of the proof-rolling is to detect the presence of unsuitable or unstable soil that may exist within a few inches of the subgrade level. Areas which are observed to rut or deflect excessively under the moving load should be investigated to determine the extent of the unstable material. The unsuitable soils should then be removed and replaced with structural fill. The structural fill should be placed in 8 inches thick loose lifts and should be compacted to a minimum of 95% of the material's modified maximum dry density (ASTM D1557).

No foundation concrete or structural fill should be placed upon wet or frozen subgrade soils. If the subgrade or structural fill for the footings becomes frozen, desiccated, wet, disturbed, softened, or loose prior to placement of concrete, the affected materials should be scarified, dried and moisture conditioned, and compacted to the full depth of affected area or the soils should be removed prior to the placement of the proposed material. Rainfall and runoff can soften soils and affect the load bearing capacity of the soils. All water entering foundation excavation should be removed prior to the placement of backfill materials above the footings.

5.2 Pavement Subgrade Preparation

The stability of the exposed subgrade should be evaluated in the field in accordance with the IDOT Subgrade Stability Manual (2005) to determine if additional treatment is required.



Subgrade preparation should consist of a combination of the following: reconditioning existing subgrade soils; replacing soft existing soils with structural fill. GSG recommend that all exposed subgrade areas, once properly cleared, should be scarified to a minimum depth of 9 inches, conditioned to near optimum moisture content and compacted to reduce the risk of local discontinuities. Subgrade soils exposed to the elements for more than 24 hours should be checked for density and moisture content prior to placing additional fill and/or pavements. Proof-rolling should be conducted to determine the presence of any soft subgrade areas at the site. Soft areas could be treated with geotextile fabric or undercut to a maximum depth of 2 feet and replaced with structural fill.

Treatment for unstable and unsuitable soils encountered during proof rolling and subgrade evaluation may include the use of geotextile fabric, removal and replacement with approved structural fill for small areas, or the use of additive materials, such as lime, cement or fly ash. Subgrade improvements should be based on the recommendations in the Subgrade Treatment and Recommendations section of this report or based on field evaluation of the materials during construction. Field evaluation of the subgrade soils should be conducted in accordance with the procedures outlined in the IDOT Geotechnical Manual and Subgrade Stability Manual and under the supervision of a licensed geotechnical engineer.

5.3 Existing Utilities

Before proceeding with construction, any existing underground utility lines that will interfere with subgrade construction should be completely rerouted or removed from beneath the proposed construction areas. Existing utility lines that are to be abandoned in place should be removed and/or plugged with cement grout. All excavations resulting from underground utility removal activities should be cleaned of loose and disturbed materials, including all previously placed backfill, and backfilled with suitable fill materials in accordance with the requirements of this section. During the clearing and stripping operations, positive surface drainage should be maintained to prevent the accumulation of water.

5.4 Site Excavations

The contractor will be responsible for providing safe excavation during the construction activities of the project. All excavations should be conducted in accordance with applicable federal, state, and local safety regulations, including, but not limited to the Occupational Safety and Health Administration (OSHA) excavation safety standards. In accordance with OSHA



Regulation 29 CFR 1926 Subpart P Appendix B, the maximum allowable slopes for excavations less than 20 feet should be completed per the OSHA Excavation Slopes shown in **Table 6**. Excavations made in layered soil systems shall use the maximum allowable slope for each layer as prescribed in the OSHA Regulation. Excavations greater than 20 feet deep should be designed by a registered professional engineer; any shoring or bracing systems should be designed by a licensed structural engineer.

Table 6 – OSHA Excavation Slopes

Soil or Rock Type	Maximum Allowable Slope (H:V) for less than 20 feet
Stable Rock	Vertical (90°)
Type A	¾:1 (53°)
Type B	1:1 (45°)
Type C	1 ½:1 (34°)

Excavation stability and soil pressures on temporary shoring are dependent on soil conditions, depth of excavations, installation procedures, and the magnitude of any surcharge loads on the ground surface adjacent to the excavation. Surcharge loads from the excavated materials, construction equipment, and vehicles should be included in the design of the excavation system. Excavation near existing structures and underground utilities should be performed with extreme care to avoid undermining existing structures.

If water seepage occurs during footing excavation or where wet conditions are encountered such that the water cannot be removed with conventional sumping, GSG recommends placing open grade stone similar to IDOT CA-7 to stabilize the bottom of the excavation below the water table. The CA-7 stone should be placed 12 inches above the water table, in 12-inch lifts, and should be compacted with the use of a heavy smooth drum roller or heavy vibratory plate compactor until stable. The remaining portion of the excavation beneath the footings should be backfilled using approved structural fill consisting of granular materials such as IDOT CA-6.



5.5 Approved Fill Material and Placement

Suitable structural fill should have the following soil properties:

1. A maximum dry density greater than 100 pounds per cubic foot (pcf) when determined in accordance with ASTM D 1557, Modified Proctor.
2. Shall not contain organic material in excess of 3% when tested in accordance with ASTM D 2974.
3. Suitable fine-grained soils include materials that comply with ASTM D 2487 soil classification group CL.
4. Suitable coarse-grained soils include materials that comply with ASTM D 2487 soil classification groups GW, GP, GM, SW, SP and SC.
5. Should not contain deleterious material, should be within $\pm 4\%$ of optimum moisture content, and have a maximum particle size of 3 inches.
6. Shall consist of a locally available material.

Suitable structural fill materials shall be of a nature that will compact and develop stability satisfactory to the geotechnical engineer. It is recommended that structural fill generally consist of crushed limestone or recycled concrete consistent with IDOT CA-6 gradation or silty clays of medium plasticity. Materials to be used as structural fill shall be inorganic, free of waste and debris, and shall not contain frozen material or any material which, by decay or otherwise, might cause settlement. Based on the soil boring data and laboratory results, the onsite clay soils are predominantly suitable for reuse as structural fill. However, some moisture conditioning of the clay may be required prior to reuse. Fill soils containing too much organic material or debris should not be reused as structural fill but may be reused in non-structural applications, such as landscape beds.

Structural fill shall be placed in lifts not to exceed 8 inches in loose thickness and should be compacted to a minimum of 95% of the material's modified proctor maximum dry density obtained according to the ASTM D 1557 method. Materials unsatisfactory for use as structural fill include soils classified as silt or organic silt (ML, MH, PT, OL, and OH) in the Unified Soil Classification System (ASTM D2487). Soils with these classifications may be used for general purpose landscaping or in areas where fill will not support structures and uncontrolled settlement is acceptable.



Frozen materials should not be used, and fill materials should not be placed on frozen subgrade. If fill is to be placed during cool, wet seasons, the use of granular fill may be necessary since weather conditions will make compaction of cohesive soils more difficult. If water seepage occurs while excavating and backfilling procedures, or where wet conditions are encountered such that, the water cannot be removed with conventional sump and pump procedures, GSG recommends placing open grade stone similar to IDOT CA-7 to stabilize the bottom of the excavation below the water table. The CA-7 stone should be placed to 12 inches above the water table, in 12-inch lifts, and should be compacted with the use of a heavy smooth drum roller or heavy vibratory plate compactor until stable. The remaining portion of the excavation should be backfilled using approved engineered fill.

5.6 Groundwater Management

Based on the overall color change from brown to gray, it is anticipated that the long-term groundwater level may be at depths of 13.5 to 23.5 feet below grade. However, perched water may be encountered in any confined granular layers, the existing fill or near surface granular layers. If rainwater run-off or perched water is accumulated at the base of excavation, the contractor should remove accumulated water using conventional sump pit and pump procedures and maintain a dry and stable excavation. The location of the sump should be determined by the contractor based on field conditions. During earthmoving activities at the site, grading should be performed to ensure that drainage is maintained throughout the construction period. Undercut and excavated areas should be sloped toward one corner to facilitate removal of any collected rainwater or surface run-off. Grades should be sloped away from the excavations to minimize runoff from entering the areas.

If water seepage occurs during excavations or where wet conditions are encountered such that the water cannot be removed with conventional sumping, we recommend placing open grade stone similar to IDOT CA-7 to stabilize the bottom of the excavation below the water table. The CA-7 stone should be placed 12 inches above the water table, in 12-inch lifts, and should be compacted with the use of a heavy smooth drum roller or heavy vibratory plate compactor until stable. The remaining portion of the excavation should be backfilled using approved embankment fill.



5.7 Drilled Shafts Construction

Drilled shaft construction should be completed in accordance with Section 516, Drilled Shafts, in the IDOT SSRBC. Water should be removed from the base of the drilled shaft base prior to placing any concrete. The placement method of concrete for the drilled shaft foundation should be based on the amount of water present at the base of the shaft just prior to placing the concrete. Concrete may be placed using the free fall method, provided less than 2 inches of water is present at the base of the shaft at the time the concrete is being placed. If more than 2 inches of water is present, a tremie should be used in an effort to displace the water to the surface for removal.

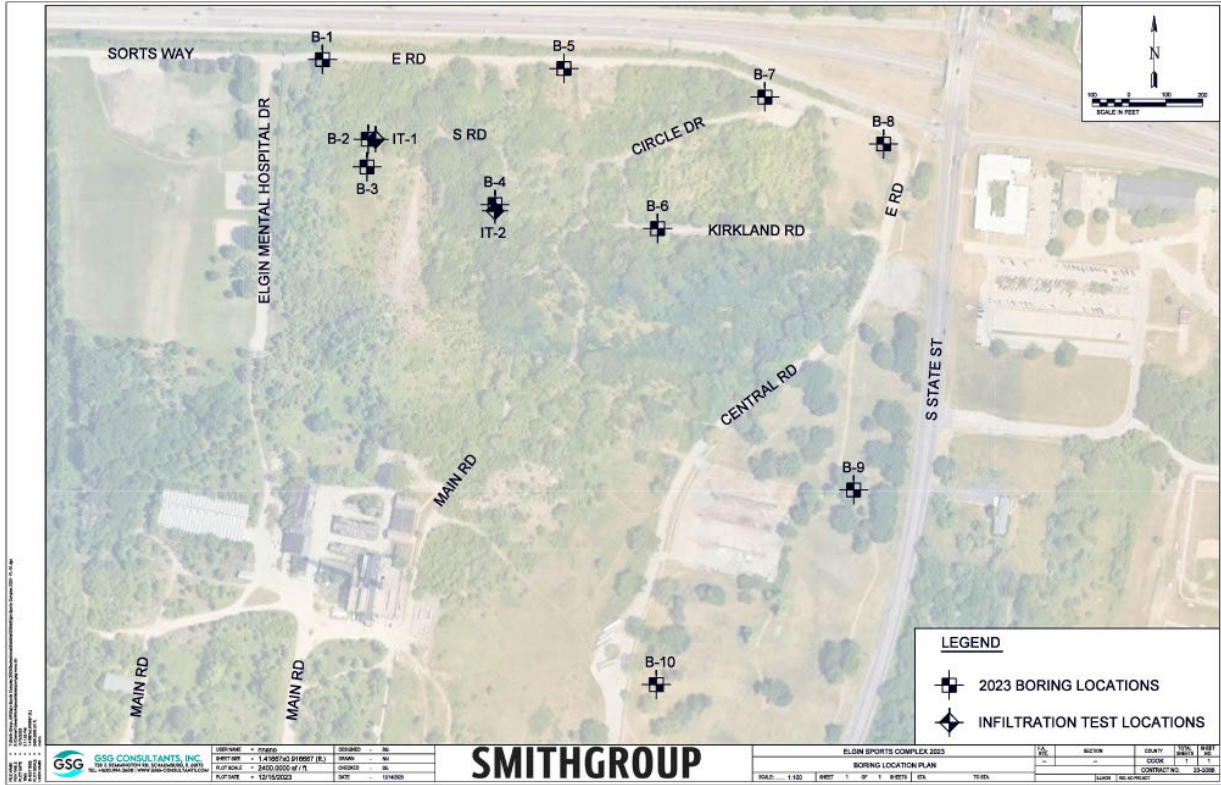
GSG recommends that the concrete be ready on site as drilled shaft excavation is completed, so that the concrete can be placed immediately after completing the drilled shaft excavation. This will reduce the potential of water accumulation in the bottom of the shaft. Bottom cleanliness of the drilled shaft excavation should be observed from the ground surface with the use of flood light or down-hole camera. Workers should not enter the shaft to manually clean the base of the shaft due to safety reasons.



6.0 LIMITATIONS

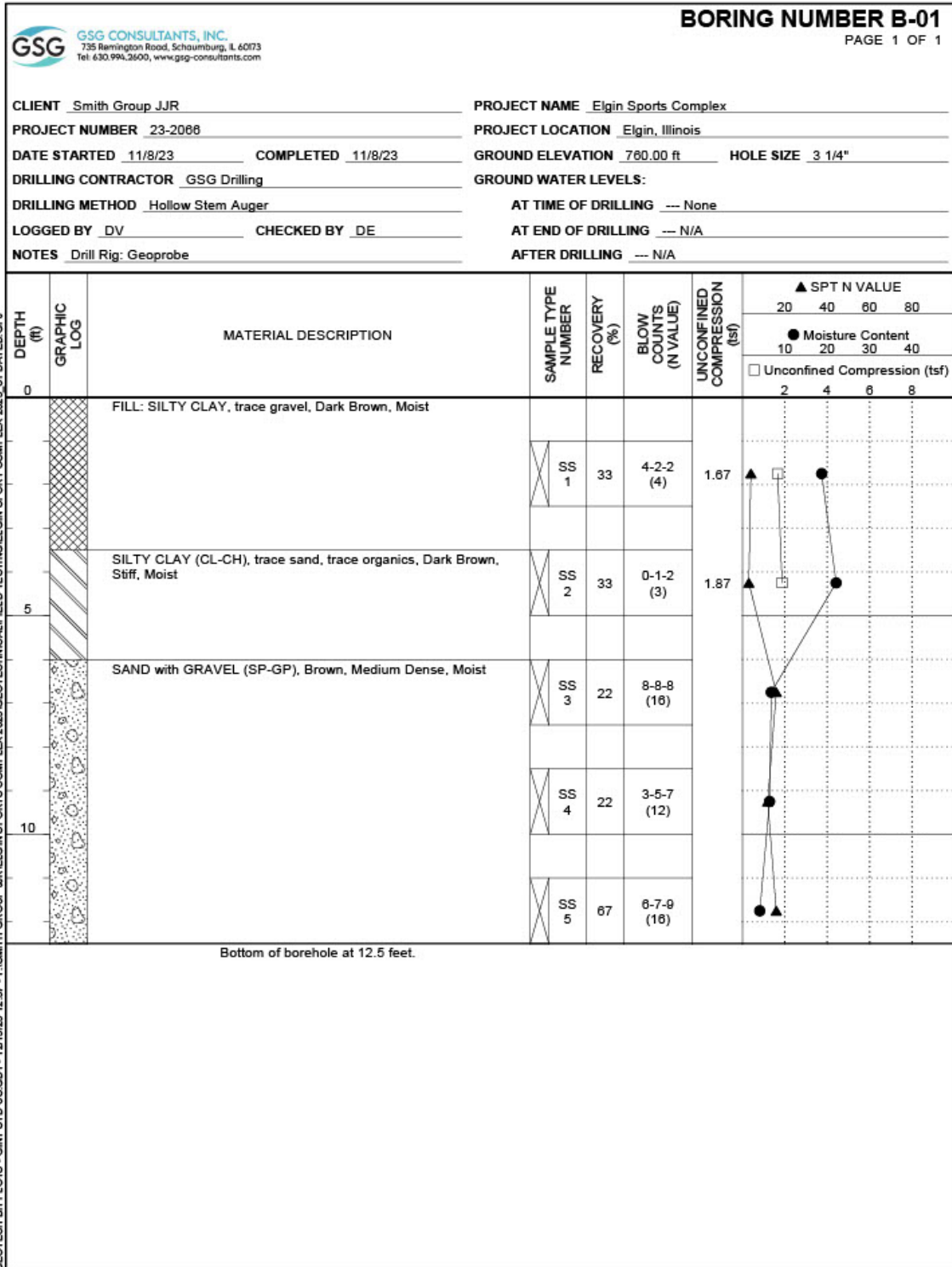
This report has been prepared for the exclusive use of SmithGroup and their design team. The recommendations provided in the report are specific to the project described herein and are based on the information obtained from the soil boring locations within the project limits. The analyses have been performed and the recommendations provided in this report are based on subsurface conditions determined at the location of the borings. This report may not reflect all variations that may occur between boring locations or at some other time, the nature and extent of which may not become evident until during the time of construction. If variations in subsurface conditions become evident after submission of this report, it will be necessary to evaluate their nature and review the recommendations presented herein.

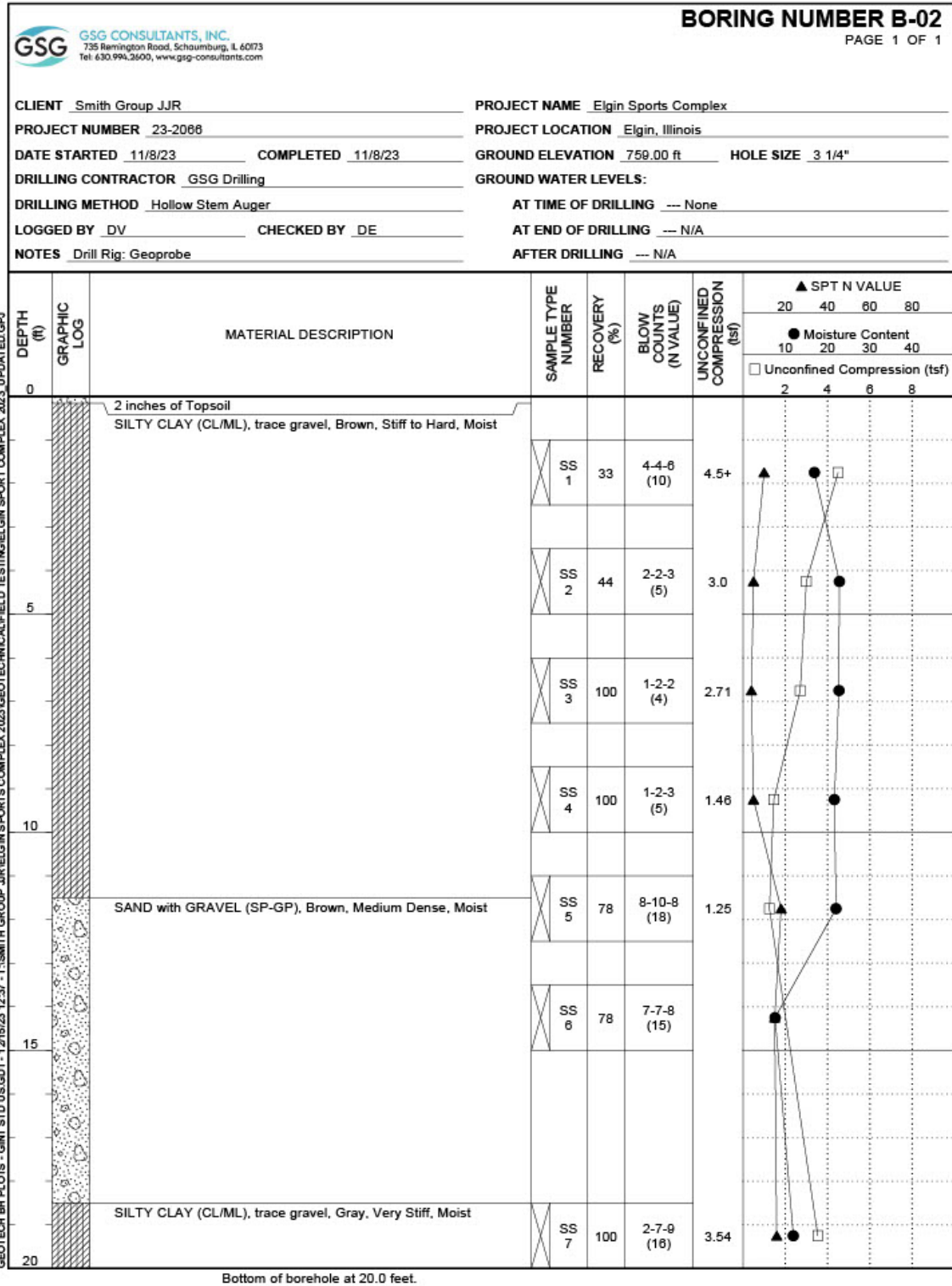
APPENDIX A
BORING LOCATION PLAN

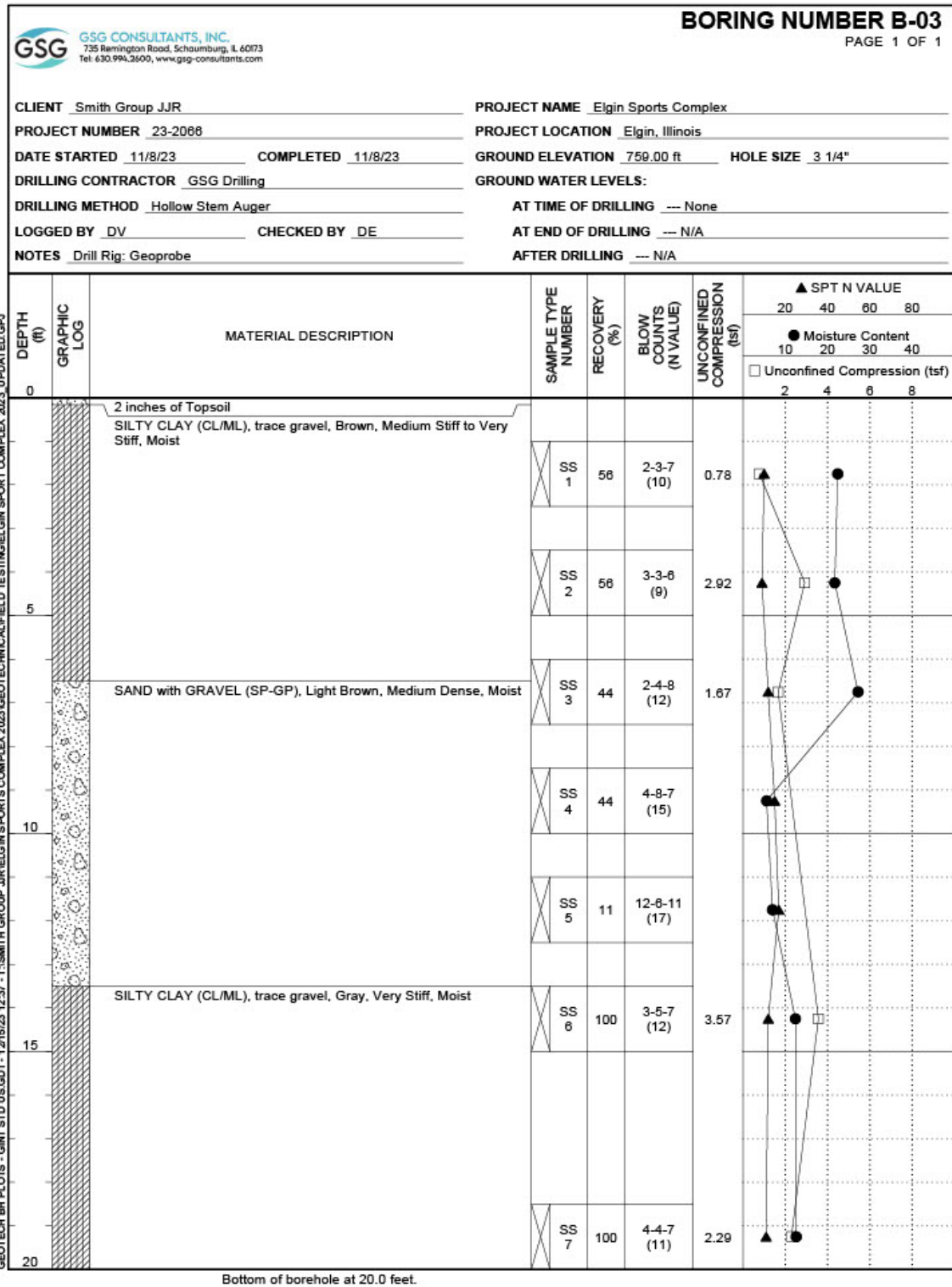


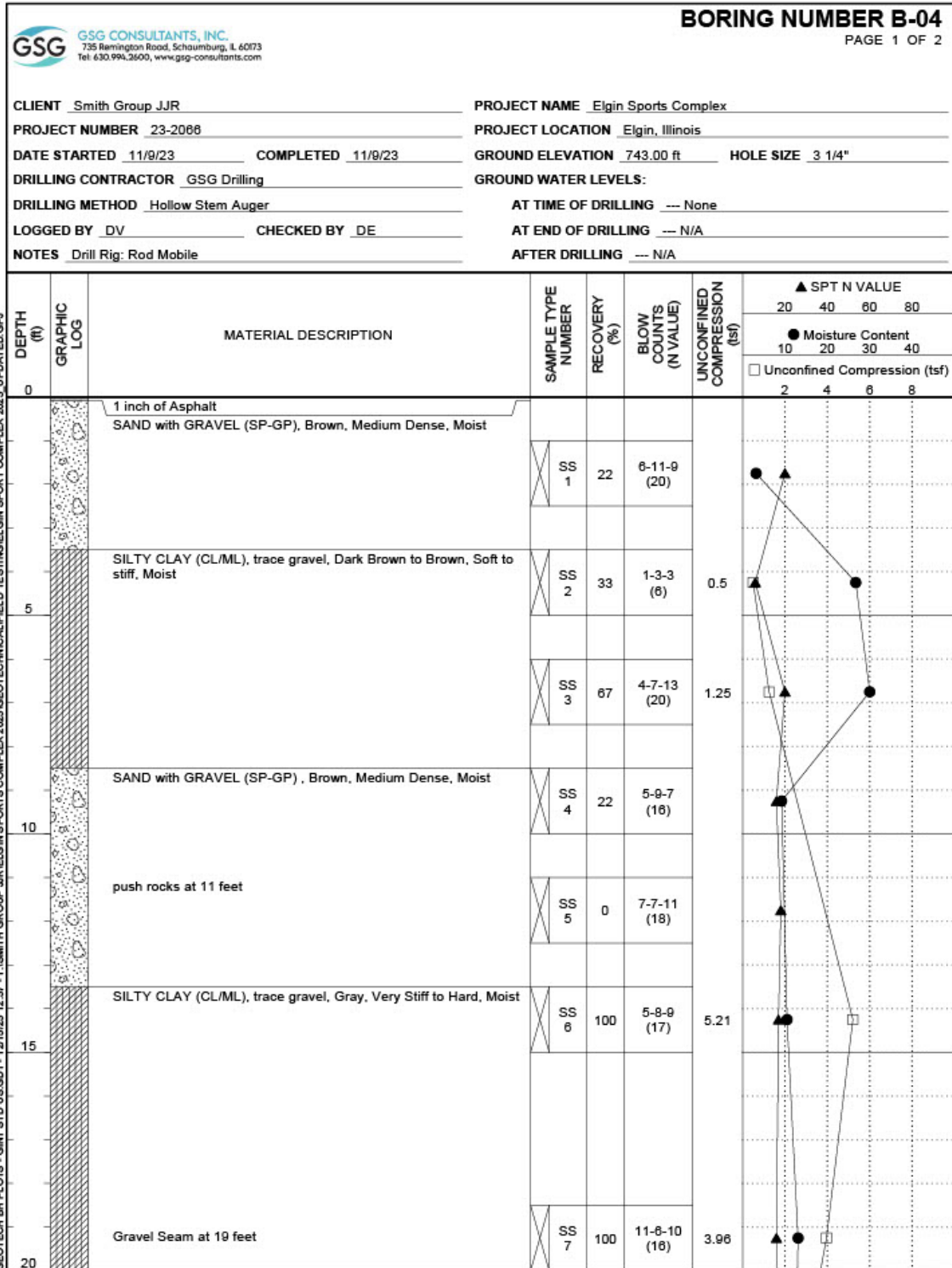
APPENDIX B

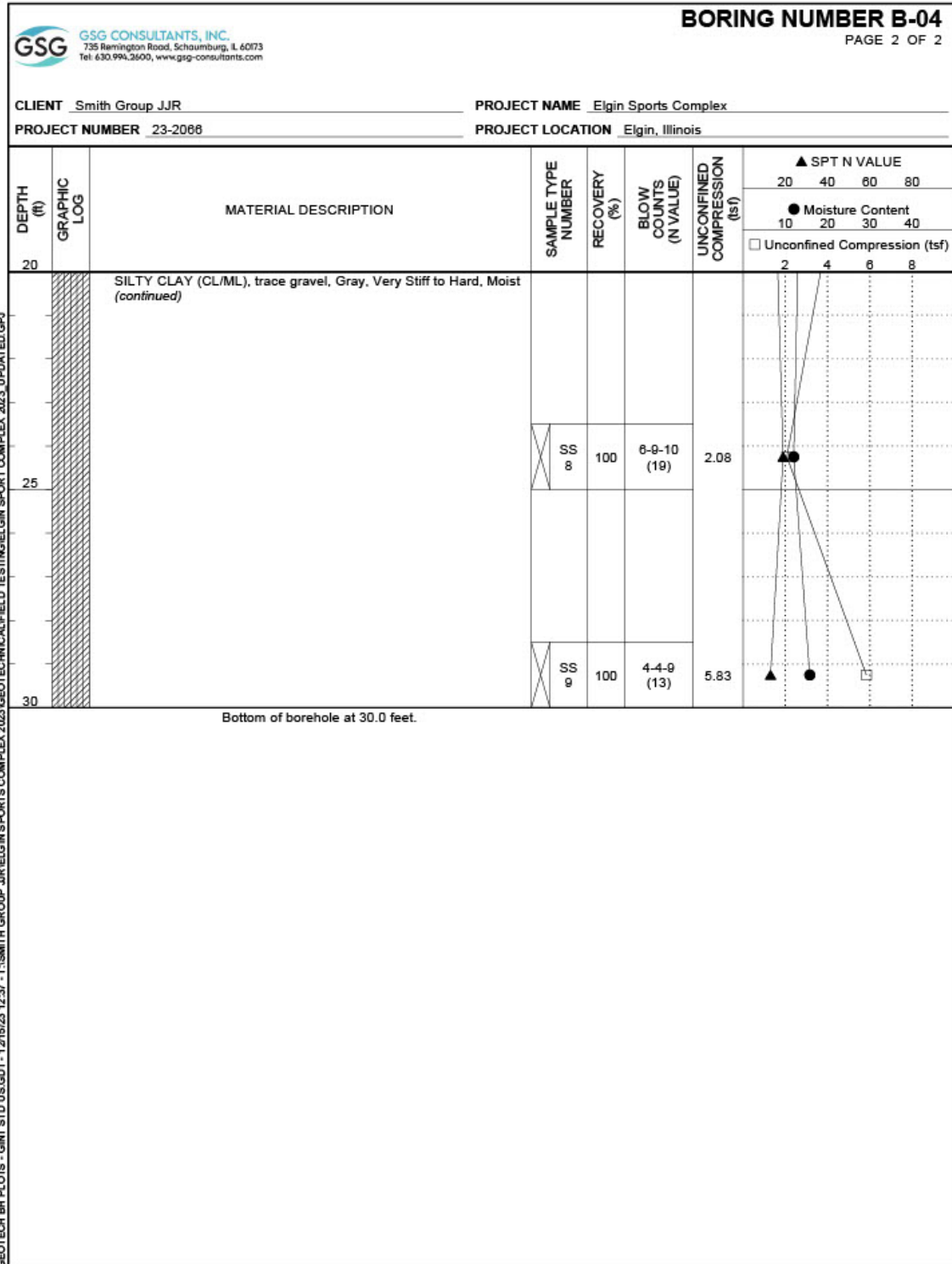
SOIL BORING LOGS

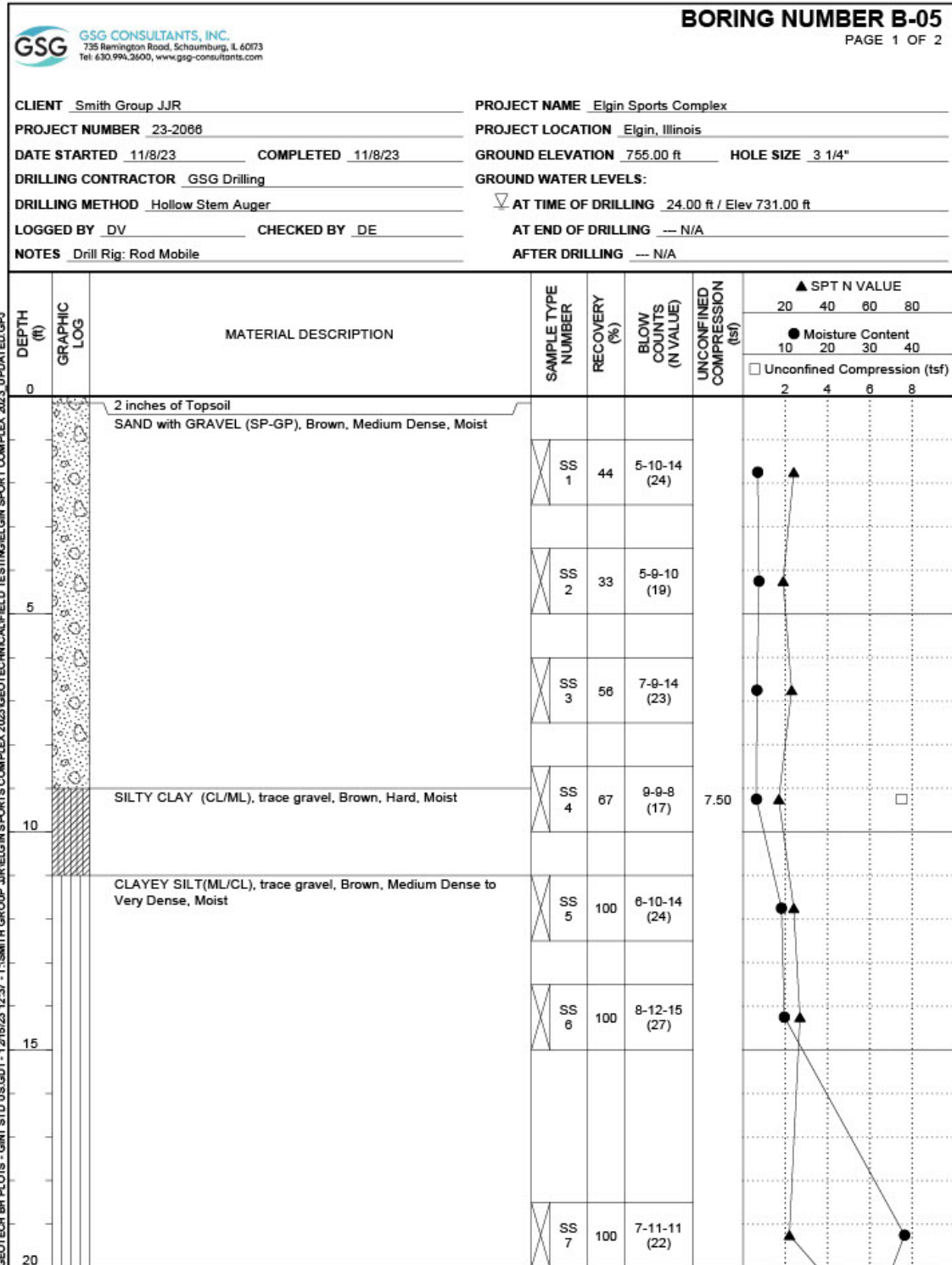


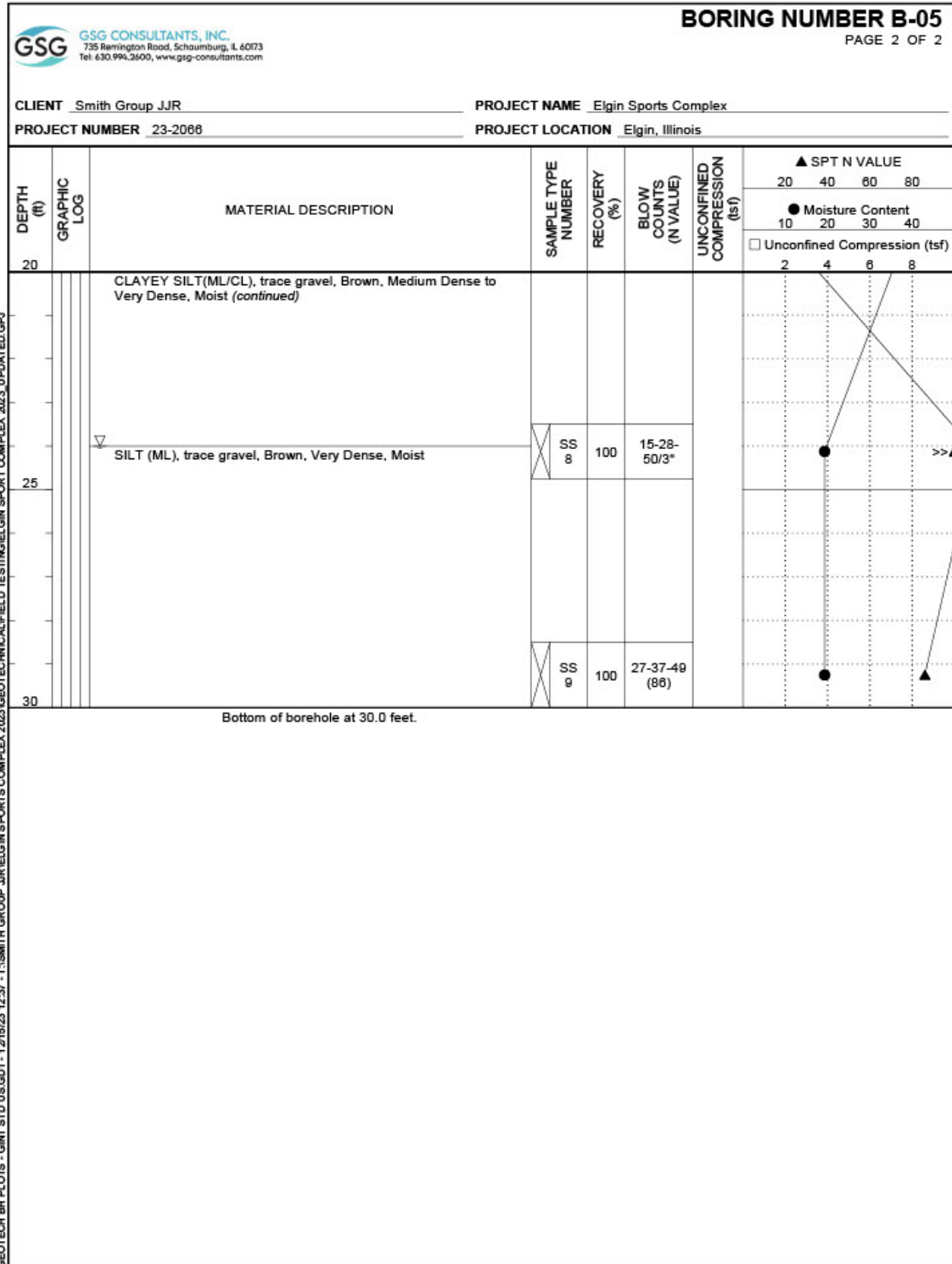


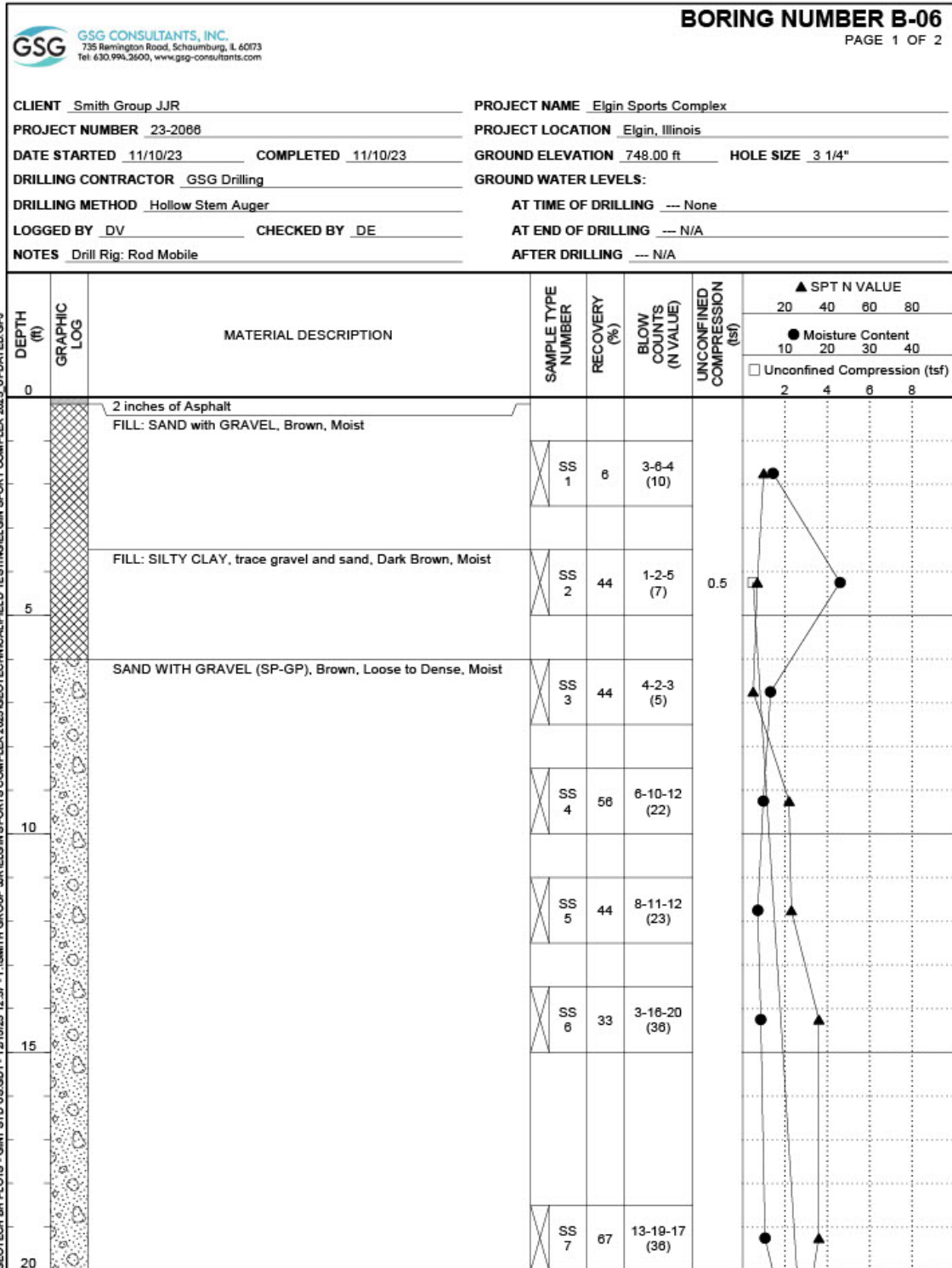


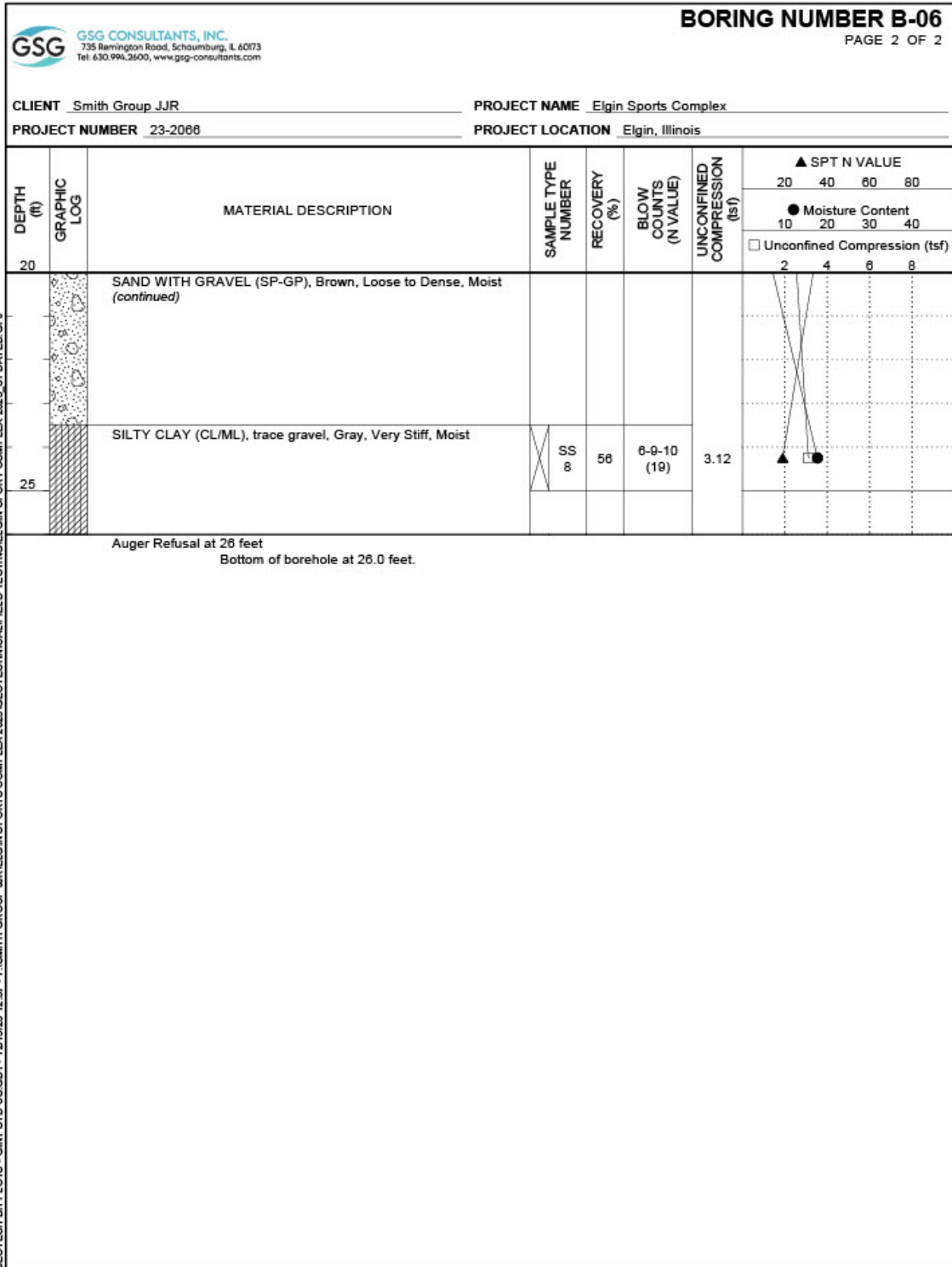


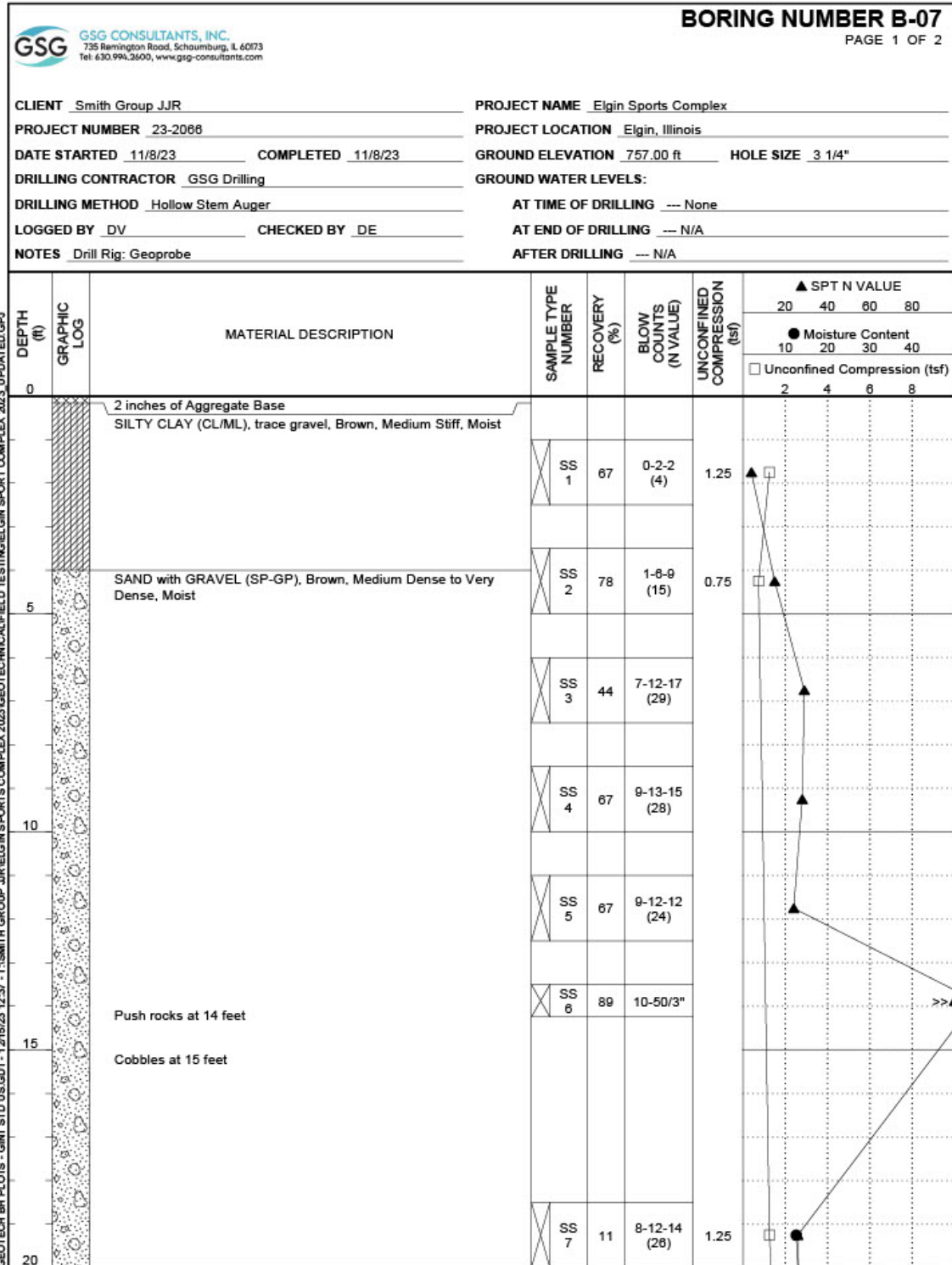




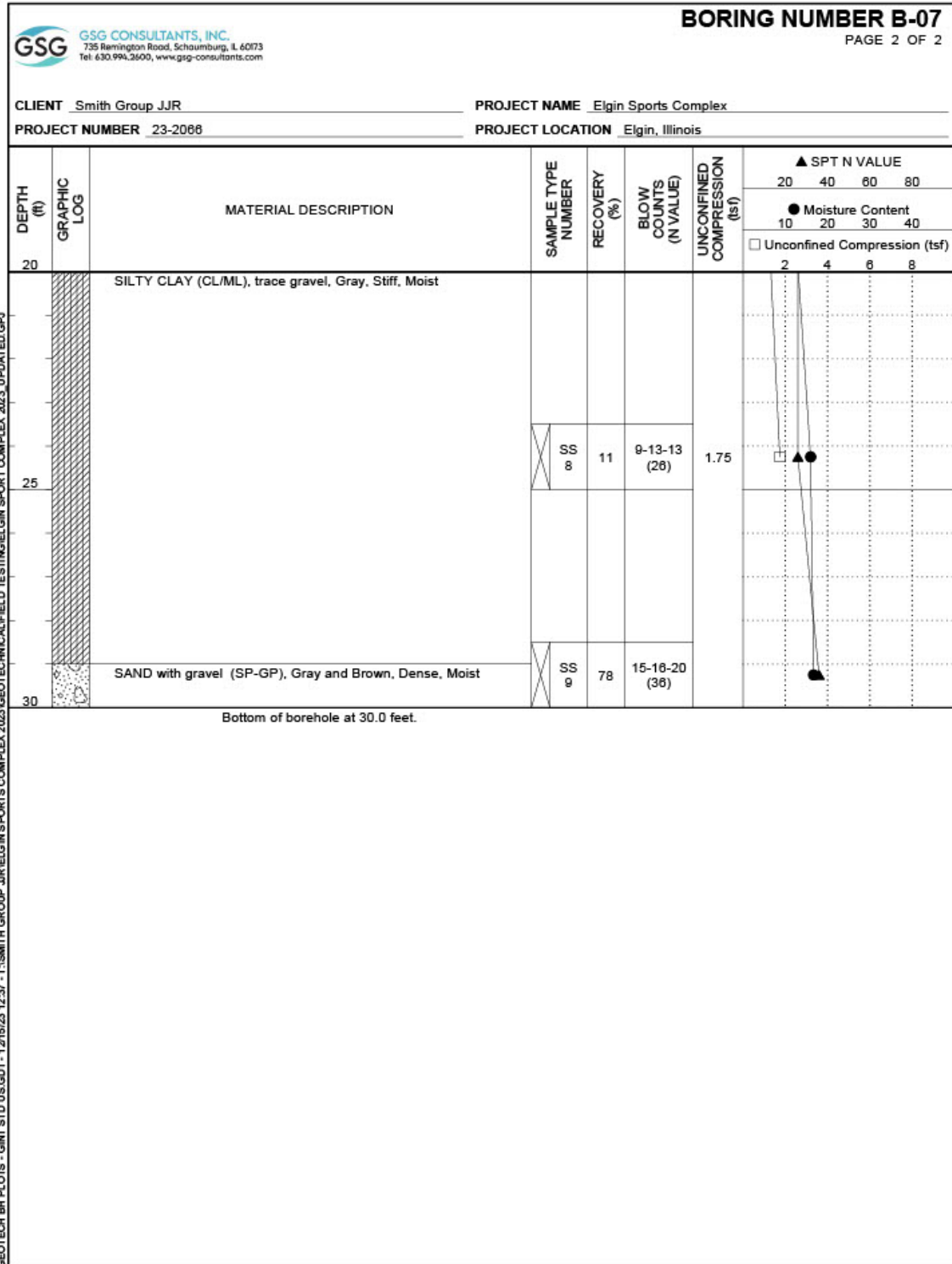


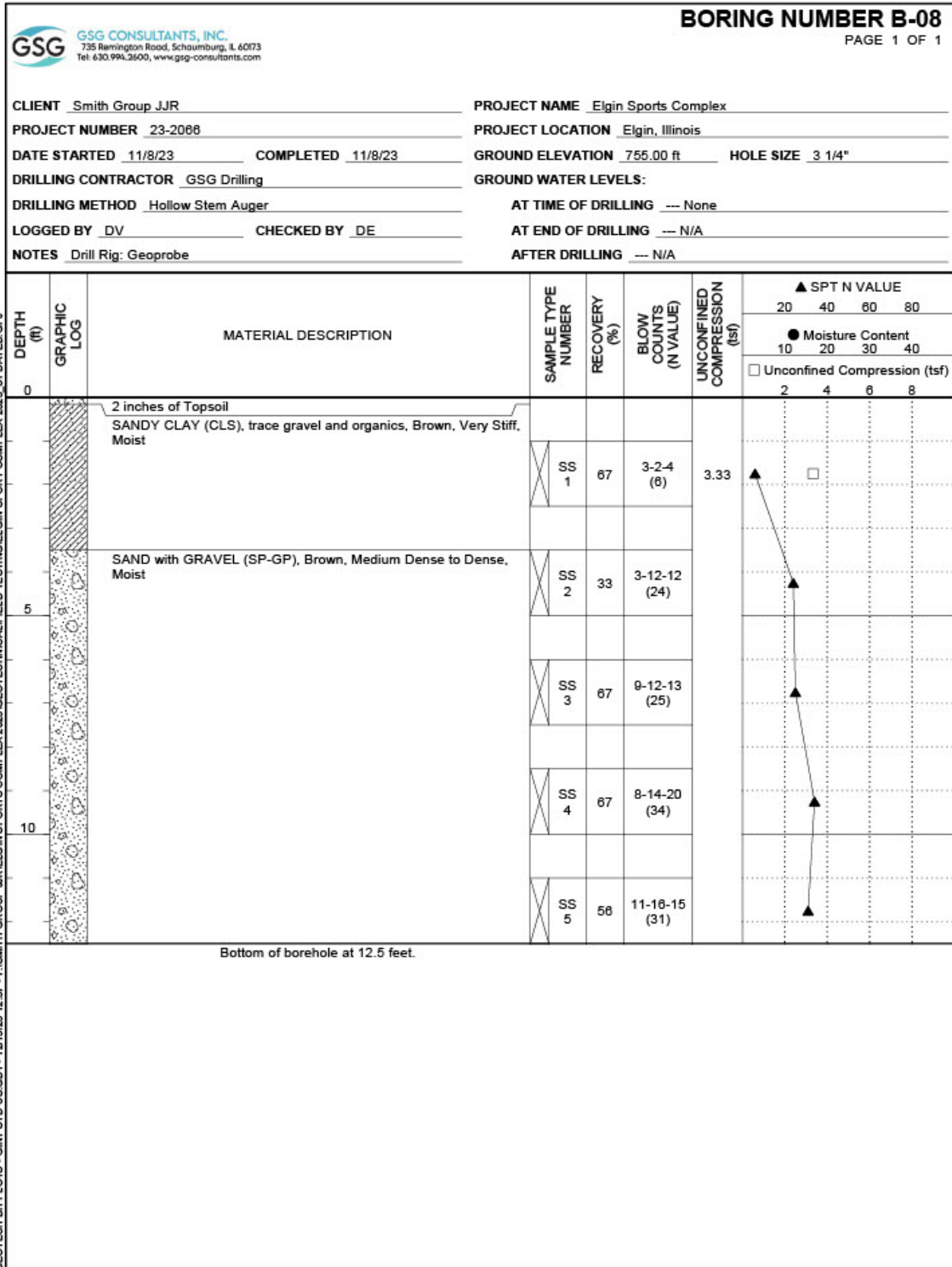


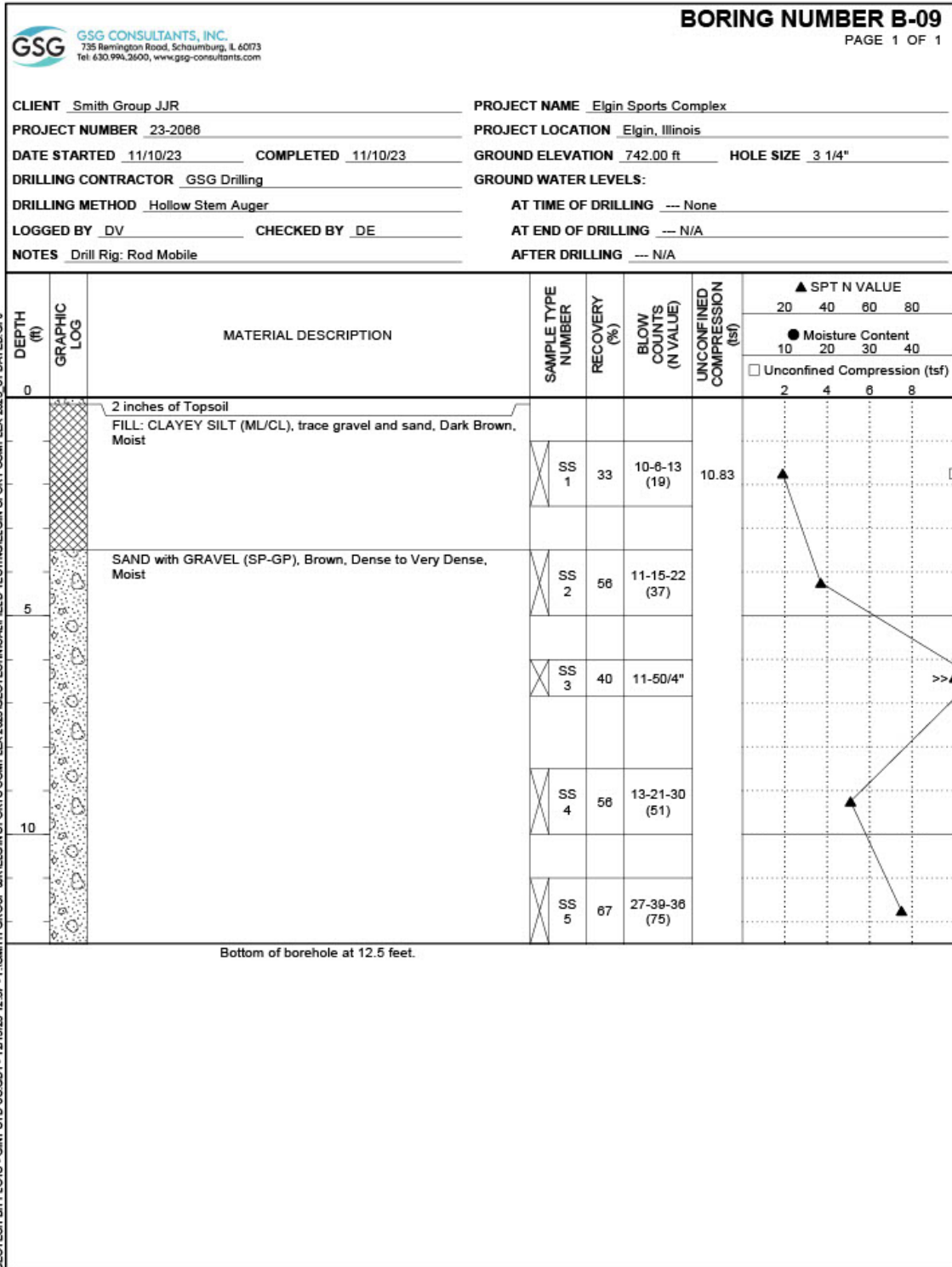


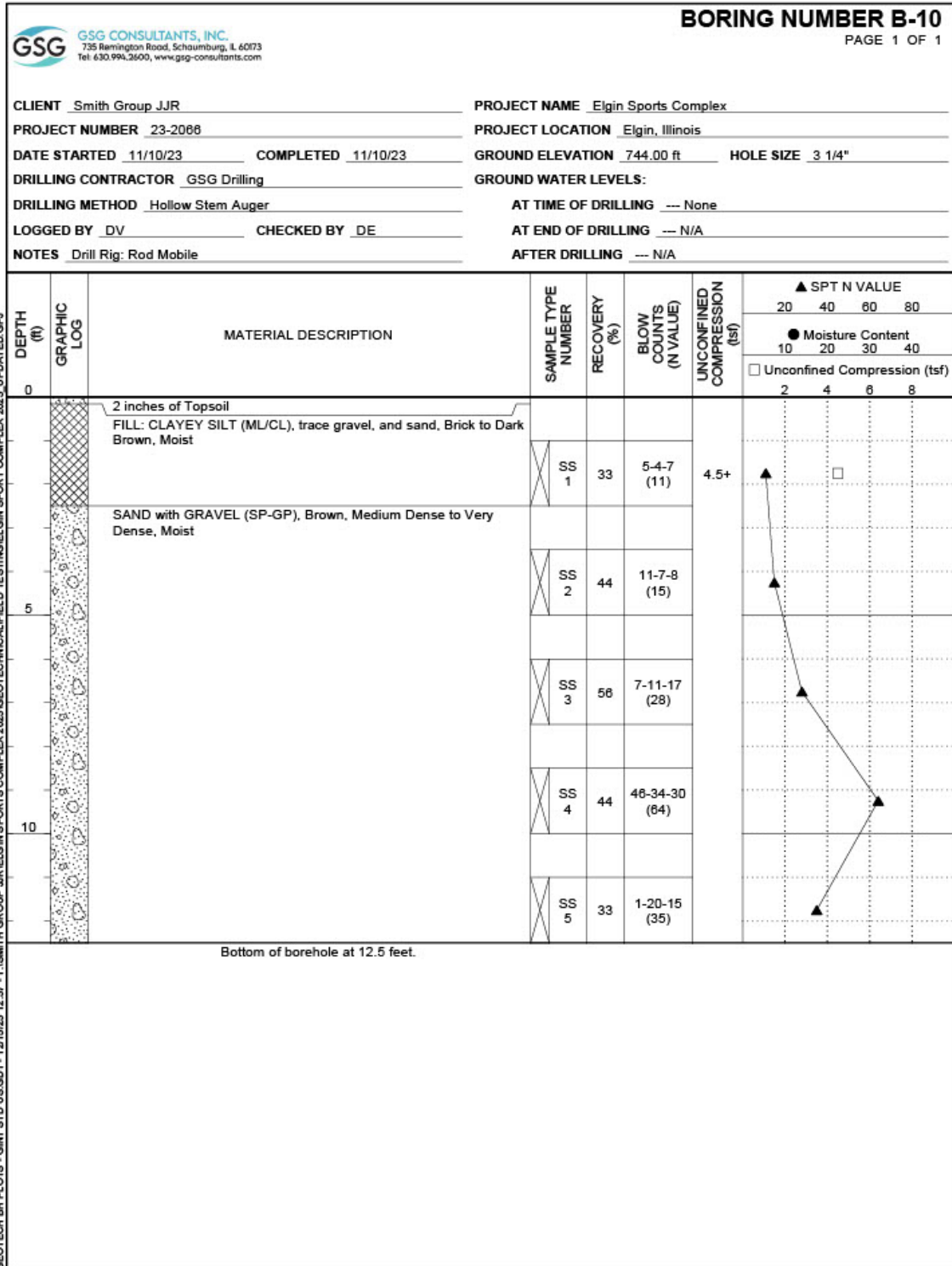


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Unified Soil Classification

Soil Classification is based on the Unified Soil Classification System and ASTM Designations D-2487 and D-2488. Coarse Grained Soils have more than 50% of their dry weight retained on a #200 sieve; they are described as: clays, if they are plastic, and silts if they are slightly Plastic or non-plastic. Major constituents may be added as modifiers and minor constituents may be added according to the basis of their relative in-place density and fine grained soils on the basis of their consistency. Example: Lean clay with sand, trace gravel, stiff (CL); silty sand, trace gravel, medium dense (SM).				Drilling & Sampling Symbols			
				SS : Split Spoon ST : Thin-Walled Tube HA: Hand Auger AU: Auger Sample HS: Hand Sample Standard "N" Penetration: Blows per foot of a 140 pound hammer falling 30 inches on a 2 inch OD split spoon, except where noted.		Water Level (ft) ▽ While Drilling ▽ After Drilling ▼ 24-hour	
Major Divisions		Group Symbols		Typical Names		Consistency of Cohesive Soil	
Coarse Grained Soils (More than Half of material is larger than No. 200 sieve size)	Gravels (More than half of coarse fraction is larger than No. 4 sieve size)	Clean Gravels (Little or no fines)	GW		Well graded gravels, gravel-sand mixtures, little or no fines		Unconfined Compressive strength, Qu, tsf N-Blows/ft. Consistency < 0.25 Below 2 < Very Soft 0.25 - 0.50 2-4 - Soft 0.50 - 1.0 4-8 - Medium Stiff 1.0 - 2.0 8-15 - Stiff 2.0 - 4.0 15-30 - Very Stiff 4.0 - 8.0 30-50 - Hard > 8.0 > 50 - Very Hard
			GP		Poorly graded gravels, gravel-sand mixtures, little or no fines		
		Gravels with fines (Appreciable amount of fines)	GM _{du}		Silty gravels, gravel-sand-clay mixtures		
			GC		Clayey gravels, gravel-sand-clay mixtures		
	Sands (More than half of coarse fraction is smaller than No. 4 sieve size)	Clean Sands (Little or no fines)	SW		Well graded sands, gravelly sands, little or no fines		
			SP		Poorly graded sands, gravelly sands, little or no fines		
Fine Grained Soils (More than half of material is smaller than No. 200 sieve size)	Sands with fines (Appreciable amount of fines)	SM _{du}		Silty sands, sand-silt mixtures		Relative Density of Coarse-Grained Soils N-Blows/ft. Relative Density 0-3 Very Loose 4-10 Loose 11-29 Medium Dense 30-49 Dense 50-80 Very Dense >80 Extremely Dense	
		SC		Clayey sands, sand-clay mixtures			
		Silts and Clays (liquid limit less than 50)	ML		Inorganic silts and very fine sands, rock flour, silty or claye fine sands or clayey silts with slight plasticity		
			CL		Inorganic clay of low to medium plasticity, gravelly clays, sandy clays, silty clays, lean clays		
	Silts and Clays (liquid limit greater than 50)	OL		Organic silts and organic silty clays of low plasticity			
		MH		Inorganic silts, micaceous or diatomaceous fine sandy or silty soils, elastic silts			
		CH		Inorganic clays of high plasticity, fat clays			
	Highly Organic Soils	OH		Organic clays of medium to high plasticity, organic silts			
		Pt		Peat and other highly organic soils			
							Description Term(s) of Components Present in Sample Trace < 10% Little 10-19% Some 20-34% And 35-50%